



## Original instructions

### Electric truck

RX20 14-20  
RX20 14-20/Li-Ion



6219 6220 6221 6222 6223 6224  
6225 6226 6227 6228 6229 6230  
6231

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## Rules for the operating company of industrial trucks

In addition to these operating instructions, a code of practice containing additional information for the operating companies of industrial trucks is also available.

This guide provides information for handling industrial trucks:

- Information on how to select suitable industrial trucks for a particular area of application
- Prerequisites for the safe operation of industrial trucks
- Information on the use of industrial trucks
- Information on transport, initial commissioning and storage of industrial trucks

## Internet address and QR code ▷

The information can be accessed at any time by pasting the address <https://m.still.de/vdma> in a web browser or by scanning the QR code.



## Spare parts list



You can request to download the spare parts list by copying and pasting the address **<https://sparepartlist.still.eu>** into a web browser or by scanning the QR code shown to the side.

On the web page, enter the following password: **Spareparts24!**

On the next screen, enter your email address and truck serial number to receive an email with the link and download the spare parts list.



2511

## 1 Foreword

<b>Your truck</b> .....	2
Description of the truck .....	2
General .....	5
CE labelling .....	6
EC declaration of conformity in accordance with Machinery Directive .....	7
Accessories .....	8
Labelling points .....	10
Nameplate .....	13
Production number .....	14
StVZO (Road Traffic Licensing Regulations) information .....	14
Nameplate of a lithium-ion battery .....	15
<b>Using the truck</b> .....	16
Commissioning .....	16
Proper usage .....	16
Proper use during towing .....	16
Impermissible use .....	17
Place of use .....	17
Parking in temperatures below -10 °C .....	18
Using working platforms .....	19
<b>Information about the documentation</b> .....	20
Scope of the documentation .....	20
Supplementary documentation .....	21
Issue date and topicality of the operating instructions .....	22
Copyright and trademark rights .....	22
Explanation of information symbols used .....	22
List of abbreviations .....	23
Definition of directions .....	25
Schematic views .....	25
<b>Environmental considerations</b> .....	27
Packaging .....	27
Disposal of components and batteries .....	27

## 2 Safety

<b>Definition of responsible persons</b> .....	30
Operating company .....	30
Specialist .....	30
Drivers .....	31

<b>Basic principles for safe operation</b> .....	33
Insurance cover on company premises .....	33
Special notes for using lithium-ion batteries .....	33
Product-specific dangers of the 13.1 kWh & 49 kWh lithium-ion battery .....	36
Modifications and retrofitting .....	37
Changes to the overhead guard and roof loads .....	39
Warning regarding non-original parts .....	39
Damage, defects and misuse of safety systems .....	40
Tyres .....	40
Medical equipment .....	42
Exercise caution when handling gas springs and accumulators .....	42
Length of the fork arms .....	43
<b>Residual risk</b> .....	44
Residual dangers, residual risks .....	44
Special risks associated with using the truck and attachments .....	45
Overview of hazards and countermeasures .....	48
Danger to employees .....	50
<b>Safety tests</b> .....	52
Carrying out regular inspections on the truck .....	52
Insulation testing .....	52
Regularly testing the electrical safety .....	54
<b>Safety regulations for handling consumables</b> .....	55
Permissible consumables .....	55
Oils .....	55
Hydraulic fluid .....	56
Battery acid .....	57
Disposal of consumables .....	58
<b>Emissions</b> .....	59

### 3 Overviews

<b>Overview</b> .....	64
<b>Driver's compartment</b> .....	66
<b>Shelf and cup holder</b> .....	67
<b>Operating devices and display elements</b> .....	68
Display-operating unit "STILL Easy Control" .....	68
Lithium-ion battery display .....	70
Emergency off switch .....	70
Multi-lever operation .....	71
Double mini-lever .....	72

Triple mini-lever . . . . .	72
Quadruple mini-lever . . . . .	76
Fingertip . . . . .	78
Joystick 4Plus . . . . .	79
Travel direction selector and indicator module (variant) . . . . .	80

## 4 Operating

<b>Checks and tasks before daily use</b> . . . . .	82
Visual inspections and function checking . . . . .	82
Climbing into and out of the truck . . . . .	85
Adjusting the driver's seat and armrest . . . . .	86
Adjusting the steering column . . . . .	87
Adjusting the swivelling display-operating unit . . . . .	87
Function checking of the assistance systems . . . . .	88
Unlock the emergency off switch . . . . .	89
Checking the emergency off function . . . . .	89
Operating the signal horn . . . . .	90
Driver's cab . . . . .	91
Checking the brake system for correct function . . . . .	92
Warming up the hydraulic oil at cold ambient temperatures . . . . .	94
Checking the steering system for correct function . . . . .	95
<b>Driver's seat</b> . . . . .	96
Adjusting the MSG 65 and MSG 75 driver's seat . . . . .	96
Seat belt . . . . .	102
Adjusting the armrest . . . . .	105
<b>Switching on</b> . . . . .	107
Switching on using the key switch . . . . .	107
Switching on via push button (variant) . . . . .	108
<b>Display-operating unit</b> . . . . .	110
Operating the display-operating unit . . . . .	110
Access authorisation with PIN code (variant) . . . . .	111
Access authorisation for the fleet manager (variant) . . . . .	113
<b>Pre-Shift Check</b> . . . . .	117
Description of the Pre-Shift Check (variant) . . . . .	117
Process . . . . .	117
All questions . . . . .	119
Defining the question sequence . . . . .	121
Displaying the history . . . . .	122
Defining the shift start . . . . .	124
Resetting the truck restrictions . . . . .	128

<b>Driver profiles</b> .....	131
Driver profiles (variant) .....	131
Selecting driver profiles .....	131
Creating driver profiles .....	133
Renaming driver profiles .....	135
Deleting driver profiles .....	138
<b>Lighting</b> .....	140
Meaning of the symbols .....	140
Driving lights .....	141
Working spotlights .....	141
Working spotlight for reverse travel (variant) .....	143
Turn indicators .....	143
Hazard warning system .....	145
StVZO equipment .....	146
Rotating beacon .....	147
STILL SafetyLight (variant) .....	148
Warning zone light (variant) .....	149
<b>Efficiency and drive modes</b> .....	150
Blue-Q (variant) .....	150
Switching Blue-Q on and off .....	152
Configuring Blue-Q .....	153
STILL Classic and sprint mode .....	153
<b>Driving</b> .....	155
Safety regulations when driving .....	155
Roadways .....	157
Selecting drive programmes 1 to 3 .....	161
Selecting drive programme A or B .....	161
Configuring drive programmes A and B .....	162
Selecting the drive direction .....	164
Actuating the drive direction switch with the multiple-lever version .....	165
Actuating the drive direction switch with the mini-lever version .....	165
Actuating the drive direction switch with the Fingertip version .....	165
Actuating the vertical rocker button for the "drive direction" with the Joystick 4Plus version .....	166
Actuating the drive direction selection lever with the travel direction selector and indicator module version .....	167
Starting drive mode .....	167
Starting drive mode, dual pedal version (variant) .....	169
Operating the service brake .....	171
Parking brake .....	172
Applying the mechanical parking brake .....	173
Actuating the electric parking brake (variant) .....	175

Malfunctions in the electric parking brake . . . . .	179
Steering . . . . .	184
Reducing speed when turning (Curve Speed Control) . . . . .	185
Speed reduction when the cab door is open . . . . .	186
Speed restriction (variant) . . . . .	187
Cruise control (variant) . . . . .	189
<b>Parking</b> . . . . .	194
Parking the truck securely and switching it off . . . . .	194
Wheel chock (variant) . . . . .	196
<b>Lifting</b> . . . . .	197
Lifting system variants . . . . .	197
Lift mast versions . . . . .	197
Operating devices for the lifting system . . . . .	199
Controlling the lifting system using multi-lever operation . . . . .	201
Controlling the lifting system using a double mini-lever . . . . .	203
Controlling the lifting system using a triple mini-lever . . . . .	205
Controlling the lifting system using a quadruple mini-lever . . . . .	207
Controlling the lifting system using the Fingertip . . . . .	207
Controlling the lifting system using the Joystick 4Plus . . . . .	210
Dynamics of the hydraulic movements . . . . .	212
Selecting load programs 1 to 3 . . . . .	213
Fork wear protection (variant) . . . . .	214
Changing the fork arms . . . . .	215
Fork extension (variant) . . . . .	217
Operation with reversible fork arms (variant) . . . . .	219
Malfunctions during lifting mode . . . . .	220
Hydraulic blocking function . . . . .	221
<b>Handling loads</b> . . . . .	223
Safety regulations when handling loads . . . . .	223
Before picking up a load . . . . .	224
Picking up loads . . . . .	225
Danger area . . . . .	226
Transporting pallets . . . . .	227
Transporting suspended loads . . . . .	228
Picking up a load . . . . .	229
Transporting loads . . . . .	232
Shake function (variant) . . . . .	233
Setting down a load . . . . .	237
Driving on ascending and descending gradients . . . . .	239
Driving on lifts . . . . .	240
Driving on loading bridges . . . . .	241

<b>Lift height-dependent assistance systems</b> .....	242
Optical lift height measuring system (variant) .....	242
Lift height display (variant) .....	246
Intermediate lift cut-out (variant) .....	247
Lift transition damping (variant) .....	251
Lift mast end-stop damping (variant) .....	252
End lift cut-out (variant) .....	252
Speed reduction when the fork carriage is raised (variant) .....	255
Electrical fork wear protection (variant) .....	260
<b>Tilt angle-dependent assistance systems</b> .....	263
Mast tilt angle display (variant) .....	263
Tilt end stop damping .....	263
Automatic mast vertical positioning (variant) .....	263
Function checking of the automatic mast vertical positioning function (variant) .....	265
Calibrating the automatic mast vertical positioning .....	263
<b>Load-dependant assistance systems</b> .....	269
Overload detection (variant) .....	269
Dynamic Load Control 1 (variant) .....	269
Dynamic Load Control 2 (variant) .....	269
Load measurement (variant) .....	275
Calibrating the load measurement .....	276
Precision load measurement (variant) .....	278
Tare function (variant) .....	280
Total load (variant) .....	282
<b>Zeroing the assistance systems</b> .....	285
Zeroing process .....	285
<b>Depressurising the hydraulic system</b> .....	288
Need to depressurise the hydraulic system .....	288
Wizard for depressurising the hydraulic system .....	289
Depressurising the hydraulic system using multi-lever operation .....	291
Depressurising the hydraulic system using multi-lever operation and the 5th and 6th function .....	292
Depressurising the hydraulic system using a double mini-lever .....	293
Depressurising the hydraulic system using the double mini-lever and the 5th function .....	294
Depressurising the hydraulic system using a triple mini-lever .....	295
Depressurising the hydraulic system using the triple mini-lever and the 5th function .....	296
Depressurising the hydraulic system using a quadruple mini-lever .....	297
Depressurising the hydraulic system using the quadruple mini-lever and the 5th function .....	298
Depressurising the hydraulic system using the Fingertip .....	299
Depressurising the hydraulic system using the Fingertip and the 5th function .....	300



Depressurising the hydraulic system using the Joystick 4Plus . . . . .	301
Depressurising the hydraulic system using the Joystick 4Plus and the 5th function. . .	302
Special feature for clamping attachments . . . . .	303
Exiting the wizard . . . . .	304
<b>Attachments. . . . .</b>	<b>305</b>
Fitting attachments . . . . .	305
General instructions for controlling attachments . . . . .	308
Attachment example for the connection of the auxiliary hydraulics. . . . .	309
Adjusting the hydraulic speed for attachments . . . . .	309
Clamp locking mechanism (variant) . . . . .	313
Controlling attachments using multi-lever operation . . . . .	315
Controlling attachments using multi-lever operation and the 5th and 6th function . . . .	317
Controlling attachments using a double mini-lever . . . . .	319
Controlling attachments using the double mini-lever and the 5th function . . . . .	321
Controlling attachments using a triple mini-lever. . . . .	323
Controlling attachments using the triple mini-lever and the 5th function . . . . .	325
Controlling attachments using a quadruple mini-lever. . . . .	327
Controlling attachments using the quadruple mini-lever and the 5th function. . . . .	329
Controlling attachments using the Fingertip . . . . .	330
Controlling attachments using the Fingertip and the 5th function . . . . .	332
Controlling attachments using the Joystick 4Plus . . . . .	334
Controlling attachments using the Joystick 4Plus and the 5th function. . . . .	336
Picking up a load using attachments . . . . .	337
<b>Auxiliary equipment . . . . .</b>	<b>338</b>
FleetManager (variant) . . . . .	338
Shock recognition (variant) . . . . .	338
Driver restraint systems (variants). . . . .	338
Actuating the windscreen wipers and windscreen washers (variant) . . . . .	338
Filling the washer system . . . . .	340
Operating the rear window heating . . . . .	341
Ceiling sensor (variant) . . . . .	341
Run-on time for additional devices . . . . .	346
<b>Cab . . . . .</b>	<b>349</b>
Opening and closing the cab door. . . . .	349
Opening and closing the side window . . . . .	350
Turning the interior lighting on or off (variant) . . . . .	351
Radio (variant) . . . . .	351
Heating system (variant) . . . . .	352
Air conditioning (variant) . . . . .	352
Clipboard (variant) . . . . .	356

Push-up roof window (variant) . . . . .	356
Sun visor and sun blind . . . . .	358
<b>Trailer operation.</b> . . . .	359
Towed load . . . . .	359
Coupling pin in the counterweight . . . . .	360
Tow coupling RO*244 . . . . .	362
Towing trailers . . . . .	366
<b>Cold store application</b> . . . . .	367
<b>Display messages</b> . . . . .	371
Messages . . . . .	371
Messages about operation . . . . .	371
Messages about the truck . . . . .	378
<b>Procedure in emergencies.</b> . . . .	380
Emergency shutdown . . . . .	380
Procedure if truck tips over . . . . .	381
Emergency hammer . . . . .	382
Emergency driving via the drive direction switch/drive direction selection lever . . . . .	382
Emergency lowering . . . . .	383
Emergency actuation of the electric parking brake (variant) . . . . .	385
Towing . . . . .	387
<b>Connecting and disconnecting the battery male connector.</b> . . . .	390
Connecting the battery male connector . . . . .	390
Disconnect the battery male connector . . . . .	391
<b>On-board charger</b> . . . . .	392
General information about the on-board charger (variant) . . . . .	392
Changing the battery type used . . . . .	393
Configuring the on-board charger . . . . .	394
Charging the battery . . . . .	398
Compatible batteries . . . . .	408
Performance data . . . . .	409
<b>Handling the lead-acid battery.</b> . . . .	410
Safety regulations for handling the battery . . . . .	410
Maintaining the battery . . . . .	414
Checking the battery condition, acid level and acid density . . . . .	415
Checking the battery charge status and calibrating the battery charge indicator . . . . .	416
Charging the lead-acid battery . . . . .	418
Equalising charging to preserve the battery capacity . . . . .	422

<b>Handling the lithium-ion battery</b> .....	424
Safety regulations for handling the lithium-ion battery. ....	424
Lithium-ion batteries "GGS Li-ion 48 V (BG2)" 13.1 kWh and 49 kWh .....	427
Regulations for storing lithium-ion batteries .....	428
Checking the battery charge status .....	430
Charging the lithium-ion battery .....	432
<b>Replacing and transporting the battery</b> .....	436
General information on replacing the battery .....	436
Changing to a different battery type .....	436
Converting to lithium-ion batteries .....	437
Opening and closing the battery door .....	438
Special notes for installing the lithium-ion battery .....	441
Replacing the battery using a truck .....	441
Replacing the battery using a lift truck and a battery change frame .....	447
Replacing the battery using a hydraulic battery carrier (variant) .....	454
Transporting the lead-acid battery by crane .....	460
Transporting the lithium-ion battery by crane .....	461
<b>Cleaning the truck</b> .....	462
Clean the truck .....	462
Cleaning the electrical system .....	464
Cleaning load chains .....	464
Cleaning the windows .....	465
After cleaning .....	466
<b>Transporting the truck</b> .....	467
Transport .....	467
Crane loading .....	469
<b>Decommissioning</b> .....	471
Decommissioning and storing the truck .....	471
Use after storage or decommissioning .....	473

## 5 Maintenance

<b>Safety regulations for maintenance</b> .....	476
General information .....	476
Working on the hydraulic equipment .....	476
Working on the electrical equipment .....	476
Safety devices .....	477
Set values .....	477
Lifting and jacking up .....	477
Working at the front of the truck .....	478

<b>General maintenance information</b> .....	479
Personnel qualifications .....	479
Information for carrying out maintenance .....	479
Setting up and adjusting the due date counter for maintenance and safety checks ....	481
Maintenance - 1000 hours/annually .....	484
Maintenance - 3000 hours/every two years .....	487
Ordering spare parts and wearing parts .....	487
Quality and quantity of the required operating materials .....	487
Lubrication plan .....	489
Maintenance data table .....	491
<b>Preserving operational readiness</b> .....	494
Lubricating the joints and controls .....	494
Checking the battery interlock and the battery door interlock .....	495
Maintaining the seat belt .....	496
Checking the driver's seat .....	497
Servicing the heating system or air conditioning .....	498
Servicing wheels and tyres .....	500
Servicing the steering axle .....	501
Checking the battery .....	502
Adjusting the warning zone light .....	502
Replacing the fuses .....	502
Checking the hydraulic system for leak tightness .....	503
Check the hydraulic oil level .....	504
Lubricating the lift mast and roller track .....	506
Preserving operational readiness for cold store application .....	506
<b>1000-hour maintenance/annual maintenance</b> .....	507
Other work that must be carried out .....	507
Checking the lift cylinders and connections for leaks .....	507
Checking the fork arms .....	508
Checking the reversible fork arms .....	508
Checking the double pedal .....	509
Checking the battery changeover frame .....	509

## 6 Technical data

<b>Ergonomic dimensions</b> .....	512
<b>Dimensions</b> .....	513
<b>VDI datasheet: RX20-14C with steering turntable</b> .....	515
<b>VDI datasheet: RX20-16 with steering turntable</b> .....	519
<b>VDI datasheet: RX20-18 and RX20-20 with steering turntable</b> .....	523

VDI datasheet: RX20-16 with swing axle .....	527
VDI datasheet: RX20-18 with swing axle .....	531
RX20-20 swing axle VDI datasheet .....	535
Eco-design requirements for electric motors and variable speed drives .....	538
Battery specifications for lead-acid batteries .....	539
Battery specifications for lithium-ion batteries .....	541
Information on the auxiliary hydraulics .....	542



## Foreword

## Your truck

### Description of the truck

#### General

The STILL RX20 14-20 is an electrically driven counterbalanced truck with a steering turntable or a rear swing axle. It has a load capacity of up to 2 tonnes with a load centre of gravity of 500 mm. In this case, the truck can reach driving speeds of up to 20 km/h.

It is suitable for interior use and for outdoor use.

The driver's compartment has an ergonomic design with the steering column and driver's seat offset to one side.

The "STILL Easy Control" display-operating unit manages all functions that are not called up by the operating devices for drive functions and hydraulic functions. The driving condition information and all messages are issued via a large colour display. The display/operating unit uses the current battery charge state and the selected drive programme to calculate the remaining available time until the battery has to be recharged and displays this information. It also supports all FleetManager 4.x functions.

#### Assistance systems

The STILL RX20 14-20 can be equipped with assistance systems that make it easier to work with loads.

Lift height-dependent assistance systems

- Lift height display
- Intermediate lift cut-out
- Lift transition damping
- Lift mast end-stop damping
- End lift cut-out
- Speed reduction when the fork carriage is raised
- Electrical fork wear protection

Tilt angle-dependent assistance systems

- Mast tilt angle display
- Automatic mast vertical positioning



#### Load-dependent assistance systems

- Overload detection
- Dynamic Load Control 1 or Dynamic Load Control 2
- Lift mast tilt angle display
- Automatic mast vertical positioning
- Fork wear protection
- Load measurement, precise load measurement, total load and tare function

### Brake system

The brake system of the truck is comprised of three different brakes:

- Service brake
- Regenerative brake
- Mechanically actuated parking brake
- Electrically actuated parking brake (variant)

The service brake is based on a wear-free, oil-immersed multi-disc brake. This multi-disc brake is used as the service brake for heavy braking or emergency braking with the brake pedal. In the normal working mode, the regenerative brake of the electric traction motors takes effect. The regenerative brake converts the acceleration energy of the truck into electrical energy. This causes the truck to decelerate as soon as the accelerator pedal is released. If the foot is completely removed from the accelerator pedal, the truck brakes until it comes to a standstill. A parking brake ensures that the truck remains securely in place when parked.

### Hydraulic system

The steering system, the lift cylinders and the tilt cylinders in the lift mast are supplied with power via a hydraulic pump operated by an electric motor.

The proportional valve technology (variant) provides highly sensitive movements and ensures safe handling of the load. The hydraulic functions can be parameterised individually by the authorised service centre.

Up to three hydraulic circuits can be used to activate attachments (variant). Depending on the equipment, a hydraulic accumulator is also

## Your truck

available in the lifting circuit for the purpose of damping pressure peaks in the hydraulic system.

### Drive

The STILL RX20 14-20 is driven via both front wheels by maintenance-free three-phase drives in the front axle with 48-volt technology.

Lead-acid batteries and lithium-ion batteries that can be replaced from the side are available as a power supply source. In both cases, the trucks can be supplied as a cold store variant.

The STILL RX20 14-20 can feature an on-board charger as a variant to enable charging at any CEE-16-A socket.

The driver can help to influence the energy consumption and performance of the truck using the "Blue-Q" efficiency mode. The required setting for the current application can be selected via the display-operating unit.

### Steering

The kickback-free, hydraulic rear-wheel steering with "Curve Speed Control" (CSC) ensures driving stability when cornering, allowing the truck to achieve a small turning circle and negotiate narrow aisle widths.

### Operating

The multi-lever, the Fingertip mini-lever and the Joystick 4Plus are available as operating devices for the hydraulic functions. These operating devices enable precise operation and smooth control of the lifting speed thanks to directly controlled valves and proportional valve technology.

The acceleration behaviour and braking behaviour can be selected individually using different drive programmes.

For drive mode, the truck features either single-pedal or dual-pedal operation. Acceleration and braking (electric brake) via the accelerator pedal or dual-pedal operation. One pedal for the "forwards" drive direction and one pedal for the "reverse" drive direction.

Acceleration and braking behaviour can be individually selected from three different drive programmes.

The "STILL Easy Control" display-operating unit simplifies daily use of the truck by providing personally configurable favourites. The display-operating unit also monitors the truck functions, including each individual cell in the lithium-ion battery.

## General

The truck described in these operating instructions corresponds to the applicable standards and safety regulations.

If the truck is to be operated on public roads, it must conform to the existing national regulations for the country in which it is being used. The driving permit must be obtained from the appropriate office.

The truck has been fitted with state-of-the-art technology. Following these operating instructions will allow the truck to be handled safely. By complying with the specifications in these operating instructions, the functionality and the approved features of the truck will be retained.

Get to know the technology, understand it and use it safely - these operating instructions provide the necessary information and help to avoid accidents and to keep the truck ready for operation beyond the warranty period.

Therefore:

- Before commissioning the truck, read the operating instructions and follow the instructions.
- Always follow all of the safety information contained in the operating instructions and on the truck.

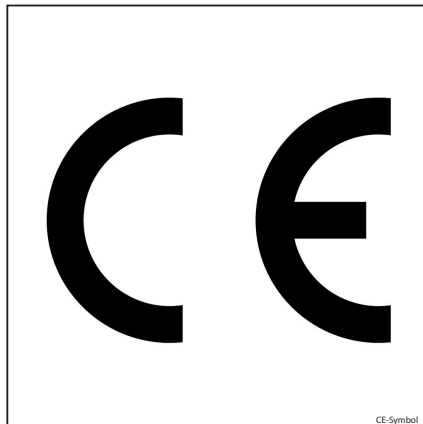
## Your truck

### CE labelling

The manufacturer uses CE labelling to indicate that the truck complies with the standards and regulations valid at the time of marketing. This is confirmed by the issued EC declaration of conformity. The CE labelling is attached to the nameplate.

An independent structural change or addition to the truck can compromise safety, thus invalidating the EC declaration of conformity.

The EC declaration of conformity must be carefully stored and made available to the responsible authorities.



## EC declaration of conformity in accordance with Machinery Directive

### Declaration

STILL GmbH  
Berzeliusstraße 10  
D-22113 Hamburg Germany

We declare that the

Industrial truck  
Model

**according to these operating instructions**  
**according to these operating instructions**

conforms to the latest version of the Machinery Directive 2006/42/EC.

Personnel authorised to compile the technical documents:

See EC compliance declaration

STILL GmbH

## Your truck

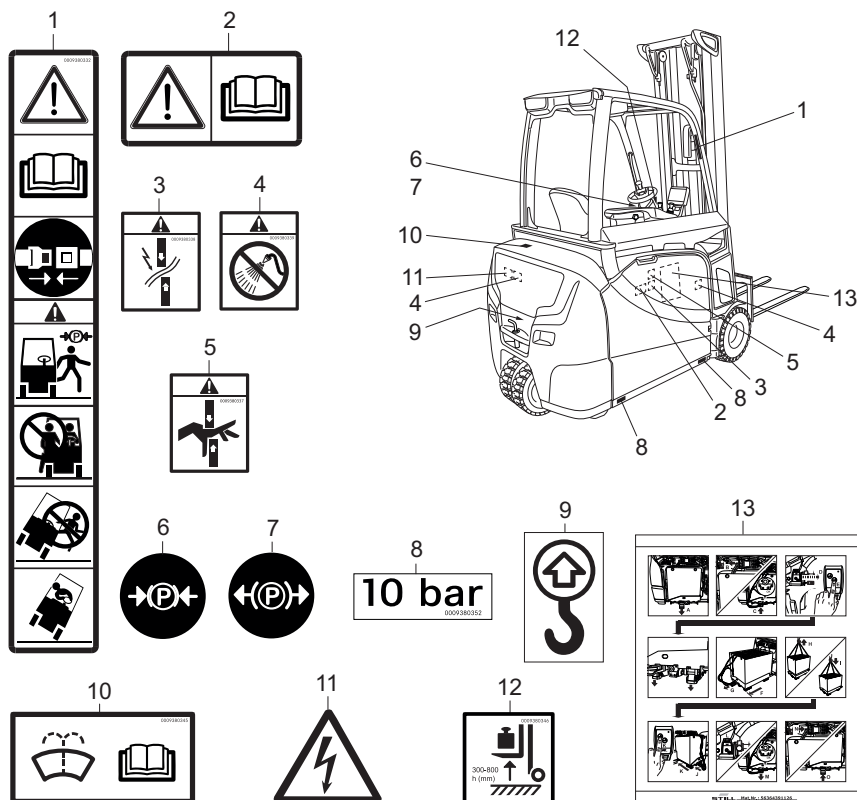
### Accessories

- Two keys for the key switch (not for trucks with the "Switch on via push button" variant)
- Two keys for the cab (variant)
- Two keys for the storage box containing the charging cable for the on-board charger (variant)
- A hexagon socket wrench for emergency lowering (in the compartment)
- A battery change frame (not for trucks with the "hydraulic battery carrier" variant)



## Your truck

## Labelling points





- |   |   |    |  |
|---|---|----|--|
| 1 | Decal information: Caution / Read the operating instructions / Fasten seat belt / Apply parking brake when leaving the truck / Passengers are not allowed / Do not jump off if the truck is tipping over / Lean in the opposite direction to which the truck is tipping | 5  | Warning sign: Danger due to shearing         |
| 2 | Decal information: Caution / Read the operating instructions  | 6  | Decal information: Parking brake applied     |
| 3 | Warning sign: Risk of short circuit due to shearing   | 7  | Decal information: Parking brake released    |
| 4 | Warning sign: Cleaning electrical system parts with water is forbidden  | 8  | Decal information: Tyre filling pressure     |
|   |   | 9  | Decal information: Lifting gear fixing point |
|   |   | 10 | Decal information: Washer system filling     |
|   |   | 11 | Warning sign: Dangerous electrical voltage   |
|   |   | 12 | Decal information: Load measurement          |
|   |   | 13 | Decal information: Battery carrier           |

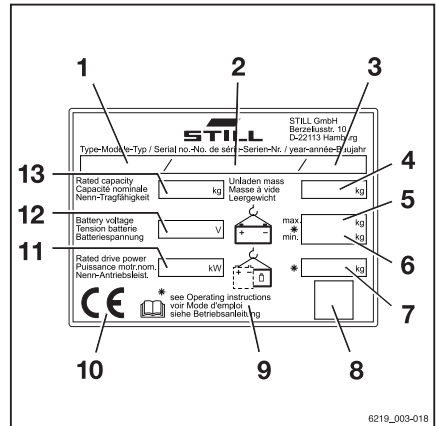


- |    |  |    |   |
|----|--|----|---|
| 14 | Decal information: Hydraulic oil tank  | 23 | Decal information: Load capacity: Attachment                  |
| 15 | Decal information: Speed reduction   | 24 | Decal information: Load capacity: Basic table                 |
| 16 | Warning sign: Do not stand underneath the fork / Do not stand on the fork        | 25 | Decal information: Regular testing                            |
| 17 | Warning sign: Danger due to shearing / Danger due to high fluid pressure         | 26 | Decal information: Battery service                            |
| 18 | Decal information: Cold store application (variant)                              | 27 | Decal information: Caution / Read the operating instructions  |
| 19 | Decal information: Check head clearance  | 28 | Decal information: Lifting point                              |
| 20 | Decal information: Tyre filling pressure   | 29 | Warning sign: Danger due to shearing (on rotary seat variant) |
| 21 | Decal information: StVZO (German Road Traffic Licensing Regulations) information | 30 | Warning sign: Ventilator                                      |
| 22 | Nameplate  | 31 | Decal information: VDE test                                   |

## Nameplate

The truck can be identified from the information on the nameplate.

- 1 Type
- 2 Production number
- 3 Year of manufacture
- 4 Tare weight in kilograms
- 5 Maximum permitted battery weight in kilograms (only for electric trucks)
- 6 Minimum permitted battery weight in kilograms (only for electric trucks)
- 7 Ballast weight in kilograms (only for electric trucks)
- 8 Data matrix code
- 9 For more detailed information, refer to the technical data in the operating instructions
- 10 CE labelling
- 11 Nominal drive power in kilowatts
- 12 Battery voltage V
- 13 Rated capacity in kilograms



## Your truck

## Production number

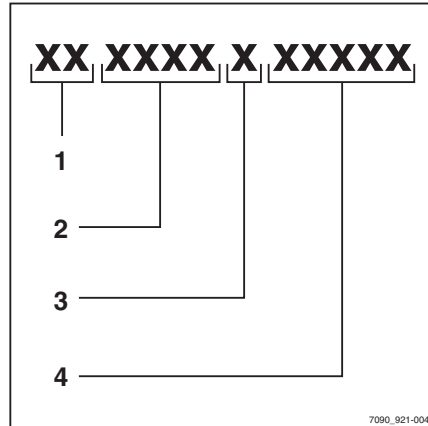


## NOTE

*The production number is used to identify the truck. It can be found on the nameplate and must be referred to in all technical questions.*

The production number contains the following coded information:

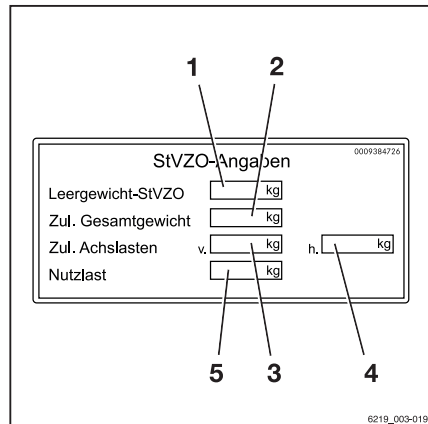
- (1) Production location
- (2) Model
- (3) Year of manufacture
- (4) Sequential number



## StVZO (Road Traffic Licensing Regulations) information ▷

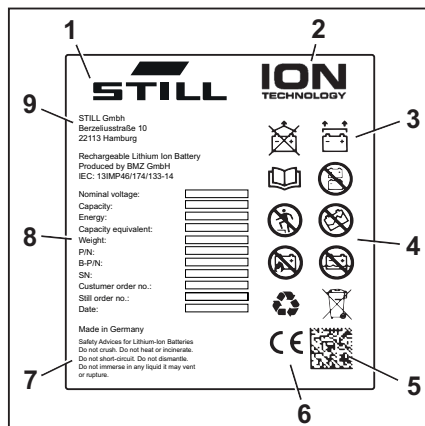
This label includes information on the weight and load distribution of the truck in kg.

- 1 Tare weight
- 2 Total permissible weight
- 3 Permitted front axle load
- 4 Permitted rear axle load
- 5 Payload



## Nameplate of a lithium-ion battery ▷

- 1 Manufacturer
- 2 Technology
- 3 Transportation notes
- 4 General operating notes
- 5 Data matrix code for the authorised service centre
- 6 CE labelling
- 7 Safety information
- 8 Data/technical data
- 9 Address of manufacturer



## Using the truck

# Using the truck

## Commissioning

Commissioning is the initial intended use of the truck.

The necessary steps for the commissioning vary depending on the model and equipment of the truck. These steps require preparatory work and adjustment work that cannot be performed by the operating company. See also the chapter entitled "Definition of responsible persons".

- To commission the truck, contact the authorised service centre.

## Proper usage

The truck described in these operating instructions is suitable for lifting, transporting and stacking loads.

The truck may only be used for its proper purpose as set out and described in these operating instructions.

If the truck is to be used for purposes other than those specified in the operating instructions, the approval of the manufacturer and, if applicable, the relevant regulatory authorities must be obtained beforehand to prevent hazards.

The maximum load to be lifted is specified on the capacity rating plate (load diagram) and must not be exceeded; see also the chapter entitled "Before picking up a load".

## Proper use during towing

This truck is suitable for the occasional towing of trailers and is equipped with a towing device for this purpose. This occasional towing may not exceed 2% of the daily operating time. If the truck is to be used for towing on a more regular basis, the manufacturer should be consulted.

The regulations regarding trailer operation must be observed; see chapter "Trailer operation".

## Impermissible use

The operating company or driver, and not the manufacturer, is liable for any hazards caused by improper use.



### NOTE

*Please observe the definition of the following responsible persons: "operating company" and "driver".*

Use for purposes other than those described in these operating instructions is prohibited.



### DANGER

**There is a risk of fatal injury from falling off the truck while it is moving!**

- It is prohibited to carry passengers on the truck.

The truck may not be operated in areas where there is a risk of fire, explosion or corrosion, or in areas that are particularly dusty.

Stacking or unstacking is not permissible on inclined surfaces or ramps.

## Place of use

The truck can be used both outside and in buildings. Operation on public roads is only permitted if the "StVZO" (German Road Traffic Licensing Regulations) equipment variant is installed.

If the truck is to be operated on public roads, the truck must conform to the national regulations for the country in which it is being used.

The ground must have an adequate load capacity (concrete, asphalt) and a rough surface. Roadways, working areas and aisle widths must conform to the specifications in these operating instructions; see the chapter entitled "Roadways".

Driving on upward and downward gradients is permitted provided the specified data and specifications are observed, see the "Routes" chapter.

## Using the truck

The truck is suitable for indoor and outdoor use in countries ranging from the Tropics to Nordic regions (temperature range: -20°C to +40°C).

If the truck is to be used in a cold store, it must be configured accordingly and, if necessary, approved for such an environment; see the chapter entitled "Cold store application".

### CAUTION

Batteries can freeze!

If the truck is parked in an ambient temperature of below -10°C for an extended period, the batteries will cool down. The electrolyte may freeze and damage the batteries. The truck is then not ready for operation.

- At ambient temperatures of below -10°C, only park the truck for short periods of time.

The operating company must ensure suitable fire protection for the relevant application in the truck's surroundings. Depending on the application, additional fire protection must be provided on the truck. If in doubt, contact the relevant authorities.



### NOTE

*Please observe the definition of the following responsible person: "operating company".*

## Parking in temperatures below -10 °C

### CAUTION

Batteries may freeze!

If the truck is parked in an ambient temperature of below -10°C for an extended period, the batteries will cool down. The electrolyte may freeze and damage the batteries. The truck is then not ready for operation.

- At ambient temperatures of below -10°C, only park the truck for short periods of time.



## Using working platforms

### **WARNING**

The use of working platforms is regulated by national law. The use of working platforms is only permitted by virtue of the jurisdiction in the country of use.

- Observe national legislation.
  - Before using working platforms, consult the national regulatory authorities.
-

## Information about the documentation

# Information about the documentation

## Scope of the documentation

- Original operating instructions of the truck
- Original operating instructions of the display-operating unit
- Operating instructions of the installed variants that are not mentioned in the aforementioned original operating instructions
- "UPA" operating instructions or insert (depending on the truck equipment)
- DVD with the spare parts list of the truck

These operating instructions describe all measures necessary for the safe operation and proper maintenance of the truck in all possible variants available at the time of printing. Special versions to meet customer requirements (UPA) are documented in separate operating instructions. If you have any questions, contact your authorised service centre.

Enter the production number and year of manufacture from the nameplate in the space provided:

<b>Production number</b>	
<b>Year of manufacture</b>	

Please quote the production number in all technical enquiries.

Each truck comes with a set of operating instructions. These instructions must be stored carefully and must be available to the driver and operating company at all times. The storage location is specified in the section entitled "Overview of the driver's compartment".

If the operating instructions are lost, the operating company must obtain a replacement from the manufacturer immediately.

The operating instructions are included in the spare parts list and can be reordered as a spare part.

The personnel responsible for operating and maintaining the equipment must be familiar with these operating instructions.

The operating company must ensure that all users have received, read and understood these operating instructions.

Safely store the complete documentation and pass on to the subsequent operating company when transferring or selling the truck.

**NOTE**

*Please note the definition of the following responsible persons: "operating company" and "driver".*

Thank you for reading and complying with these operating instructions. If you have any questions or suggestions for improvements, or if you have found any errors, please contact the authorised service centre.

## Supplementary documentation

This industrial truck can be fitted with unplanned equipment (**UPA**) that deviates from the standard equipment and/or the variants.

The UPA may be, for example:

- Special sensors
- Special attachments
- Towing devices
- Customised attachments

In this case, the industrial truck has additional documentation. This may be in the form of an insert or separate operating instructions.

The original operating instructions for this industrial truck are valid for the operation of standard equipment and variants without restriction. The operational and safety information in the original operating instructions continues to be valid in its entirety unless it is countermanded in this additional documentation.

The requirements for the qualification of personnel as well as the time for maintenance may vary. This is defined in the additional documentation.

- If you have any questions, please contact your authorised service centre.

## Information about the documentation

### Issue date and topicality of the operating instructions

The issue date and the version of these operating instructions can be found on the title page.

STILL is constantly engaged in the further development of trucks. These operating instructions are subject to change, and any claims based on the information and/or illustrations contained in them cannot be asserted.

Please contact your authorised service centre for technical support relating to your truck.

### Copyright and trademark rights

These instructions must not be reproduced, translated or made accessible to third parties—including as excerpts—except with the express written approval of the manufacturer.

### Explanation of information symbols used

#### **DANGER**

Indicates procedures that must be strictly adhered to in order to prevent the risk of fatalities.

#### **WARNING**

Indicates procedures that must be strictly adhered to in order to prevent the risk of injuries.

#### **CAUTION**

Indicates procedures that must be strictly adhered to in order to prevent material damage and/or destruction.



#### **NOTE**

*For technical requirements that require special attention.*

**ENVIRONMENT NOTE**

*To prevent environmental damage.*

**List of abbreviations**

This list of abbreviations applies to all types of operating instructions. Not all of the abbreviations that are listed here will necessarily appear in these operating instructions.

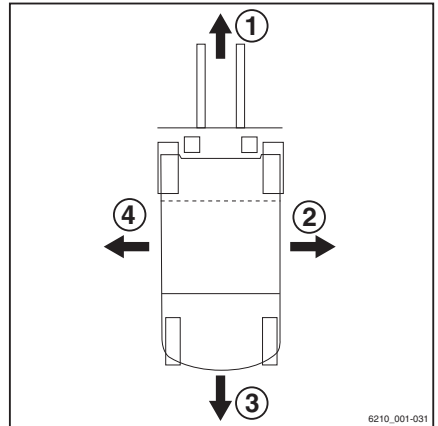
Abbreviation	Meaning	Explanation
ArbSchG	Arbeitsschutzgesetz	German implementation of EU occupational health and safety directives
Betr-SichV	Betriebssicherheitsverordnung	German implementation of the EU working equipment directive
BG	Berufsgenossenschaft	German insurance company for the company and employees
BGG	Berufsgenossenschaftlicher Grundsatz	German principles and test specifications for occupational health and safety
BGR	Berufsgenossenschaftliche Regel	German rules and recommendations for occupational health and safety
DGUV	Berufsgenossenschaftliche Vorschrift	German accident prevention regulations
CE	Communauté Européenne	Confirms conformity with product-specific European directives (CE labelling)
CEE	Commission on the Rules for the Approval of the Electrical Equipment	International commission on the rules for the approval of electrical equipment
DC	Direct Current	Direct current
DFÜ	Datenfernübertragung	Remote data transfer
DIN	Deutsches Institut für Normung	German standardisation organisation
EG	European Community	
EN	European standard	
FEM	Fédération Européenne de la Manutention	European Federation of Materials Handling and Storage Equipment
F <sub>max</sub>	maximum Force	Maximum power
GAA	Gewerbeaufsichtsamt	German authority for monitoring/issuing regulations for worker protection, environmental protection, and consumer protection
GPRS	General Packet Radio Service	Transfer of data packets in wireless networks
ID no.	Identification number	
ISO	International Organization for Standardization	International standardisation organisation

## Information about the documentation

Abbreviation	Meaning	Explanation
K <sub>pA</sub>	Uncertainty of measurement of sound pressure levels	
LAN	Local Area Network	Local area network
LED	Light Emitting Diode	Light emitting diode
L <sub>p</sub>	Sound pressure level at the workplace	
L <sub>pAZ</sub>	Average continuous sound pressure level in the driver's compartment	
LSP	Load centre of gravity	Distance of the centre of gravity of the load from the front face of the fork backs
MAK	Maximum workplace concentration	Maximum permissible air concentrations of a substance at the workplace
Max.	Maximum	Highest value of an amount
Min.	Minimum	Lowest value of an amount
PIN	Personal Identification Number	Personal identification number
PPE	Personal protective equipment	
SE	Super-Elastic	Superelastic tyres (solid rubber tyres)
SIT	Snap-In Tyre	Tyres for simplified assembly, without loose rim parts
StVZO	Straßenverkehrs-Zulassungs-Ordnung	German regulations for approval of vehicles on public roads
TRGS	Technische Regel für Gefahrstoffe	Ordinance on hazardous materials applicable in the Federal Republic of Germany
VDE	Verband der Elektrotechnik Elektronik Informationstechnik e. V.	German technical/scientific association
VDI	Verein Deutscher Ingenieure	German technical/scientific association
VDMA	Verband Deutscher Maschinen- und Anlagenbau e. V.	German Mechanical Engineering Industry Association
WLAN	Wireless LAN	Wireless local area network

## Definition of directions

The directions "forwards" (1), "backwards" (3), "right" (2) and "left" (4) refer to the installation position of the parts as seen from the driver's compartment; the load is to the front.



## Schematic views

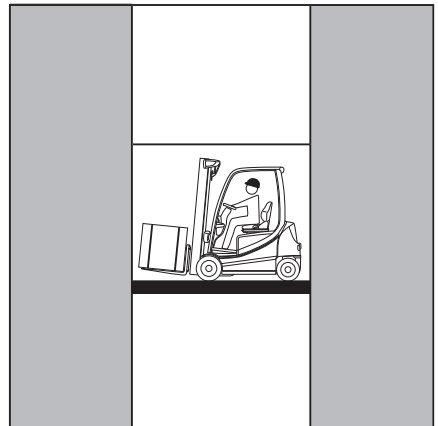
### View of functions and operating procedures

At many points in this documentation, the (mostly sequential) operation of certain functions or operating procedures is explained. Schematic diagrams of a counterbalance truck are used to illustrate these procedures.



#### NOTE

*These schematic views are not representative of the structural state of the documented truck. The views are used solely for the purpose of clarifying procedures.*

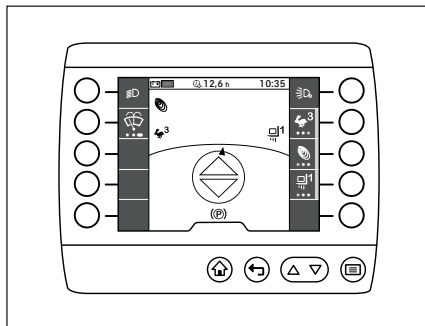


## Information about the documentation

## View of the display-operating unit

**NOTE**

*Views of operating statuses and values in the display of the display and operating unit are examples and partly dependent on the truck equipment. As a result, the displays shown of the actual operating statuses and values may vary.*





## Environmental considerations

### Packaging

During delivery of the truck, certain parts are packaged to provide protection during transport. This packaging must be removed completely prior to initial start-up.



#### ENVIRONMENT NOTE

*The packaging material must be disposed of properly after delivery of the truck.*

### Disposal of components and batteries

The truck is composed of different materials. If components or batteries need to be replaced and disposed of, they must be:

- disposed of,
- treated or
- recycled in accordance with regional and national regulations.



#### NOTE

*The documentation provided by the battery manufacturer must be observed when disposing of batteries.*



#### ENVIRONMENT NOTE

*We recommend working with a waste management company for disposal purposes.*



2

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**Safety**

## Definition of responsible persons

# Definition of responsible persons

## Operating company

The operating company is the natural or legal person or group who operates the truck or on whose authority the truck is used.

The operating company must ensure that the truck is only used for its proper purpose and in compliance with the safety regulations set out in these operating instructions.

The operating company must ensure that all users read and understand the safety information.

The operating company is responsible for the scheduling and correct performance of regular safety checks.

We recommend that the national performance specifications are adhered to.

## Specialist

A qualified person is defined as a service engineer or a person who fulfils the following requirements:

- A completed vocational qualification that demonstrably proves their professional expertise. This proof should consist of a vocational qualification or a similar document.
- Professional experience indicating that the qualified person has gained practical experience of industrial trucks over a proven period during their career. During this time, this person has become familiar with a wide range of symptoms that require checks to be carried out, such as based on the results of a hazard assessment or a daily inspection
- Recent professional involvement in the field of the industrial truck test in question and an appropriate further qualification are essential. The qualified person must have experience of carrying out the test in question or of carrying out similar tests. Moreover, this person must be aware of the latest technological developments regarding the industrial truck to be tested and the risk being assessed

## Drivers

This truck may only be driven by suitable persons who are at least 18 years of age, have been trained in driving, have demonstrated their skills in driving and handling loads to the operating company or an authorised representative, and have been specifically instructed to drive the truck. Specific knowledge of the truck to be operated is also required.

The training requirements under §3 of the Health and Safety at Work Act and §9 of the plant safety regulations are deemed to have been satisfied if the driver has been trained in accordance with BGG (General Employers' Liability Insurance Association Act) 925. Observe the national regulations for your country.

## Driver rights, duties and rules of behaviour

The driver must be trained in his rights and duties.

The driver must be granted the required rights.

The driver must wear protective equipment (protection suit, safety footwear, safety helmet, industrial goggles and gloves) that is appropriate for the conditions, the job and the load to be lifted. Solid footwear should be worn to ensure safe driving and braking.

The driver must be familiar with the operating instructions and have access to them at all times.

The driver must:

- have read and understood the operating manual
- have familiarised himself with safe operation of the truck
- be physically and mentally able to drive the truck safely

### DANGER

**The use of drugs, alcohol or medications that affect reactions impair the ability to drive the truck!**

Individuals under the influence of the aforementioned substances are not permitted to perform work of any kind on or with the truck.

## Definition of responsible persons

### **Prohibition of use by unauthorised persons**

The driver is responsible for the truck during working hours. He must not allow unauthorised persons to operate the truck.

When leaving the truck, the driver must secure it against unauthorised use, e.g. by pulling out the key.

## Basic principles for safe operation

### Insurance cover on company premises

In many cases, company premises are restricted public traffic areas.



#### NOTE

The business liability insurance should be reviewed to ensure that, in the event of any damage caused in restricted public traffic areas, there is insurance cover for the truck in respect of third parties.

### Special notes for using lithium-ion batteries

The following special features apply for the operating company and drivers when this truck is equipped with a lithium-ion battery (variant) in place of a conventional lead-acid battery.



#### **⚠ DANGER**

##### **Risk of explosion!**

Heating to over 80°C, mechanical stress and incorrect use may lead to the battery exploding.

- Never heat the battery to over 80°C or expose it to naked flames.
- Do not subject the battery to excessive mechanical loads.
- Do not climb on the battery.
- Avoid impacts.
- Do not open the battery.
- Never short-circuit the battery connectors.
- Do not connect the battery with the polarity reversed.

## Basic principles for safe operation

### Permissible lithium-ion batteries

- Use only lithium-ion batteries that have been approved by STILL for use with this truck.

### Declaring the use of lithium-ion batteries

We recommend that the operating company informs the local fire brigade of the planned use of trucks fitted with lithium-ion batteries.

The health and safety representative and the workforce must also be informed that trucks with lithium-ion batteries are being used.

### Hazard assessment

In accordance with §3 of the German Ordinance on Industrial Safety and Health (BetrSichV), the operating company is obliged to perform a separate hazard assessment in order to assess the risks posed to the company by lithium-ion batteries.

- Observe the national regulations for the country in which the truck is being used.

### Driver qualification

In addition to the prerequisites set out in the chapter entitled "Definition of responsible persons", in the section entitled "Driver", please observe the following:

- The driver must be instructed in how to operate the lithium-ion battery.
- This truck must only be driven by drivers who have received instruction on the operation and the dangers of the lithium-ion batteries.

### Procedure in the event of a fire

Damaged lithium-ion batteries pose an increased fire hazard. In the event of a fire, large quantities of water are the best option to cool the battery.

- Evacuate the location of the fire as quickly as possible.



- Ventilate the location of the fire well, as the resulting combustion gases are corrosive if inhaled.
- Inform the fire brigade that lithium-ion batteries are affected by the fire.
- Observe the information provided by the battery manufacturer regarding the procedure in the event of a fire.

Water can be used to cool down an incipient fire.

### Transport

In certain circumstances, transporting the lithium-ion battery outside the premises may require a special transport container.

- Contact the authorised service centre for more information.

## Basic principles for safe operation

## Product-specific dangers of the 13.1 kWh & 49 kWh lithium-ion battery



### ⚠ WARNING

Risk of burns due to hot surfaces!

The battery has an integrated brake resistor that can heat up to over 100°C during operation.

It can take several hours for the brake resistor to cool down to a temperature at which it poses no risk.

- Do not touch the hot area (1).

### ⚠ WARNING

Risk of injury!

If the safety valve (2) trips, there is a risk of injury!

- Exit the area around the battery immediately, re-treating to a minimum distance of 5 m.



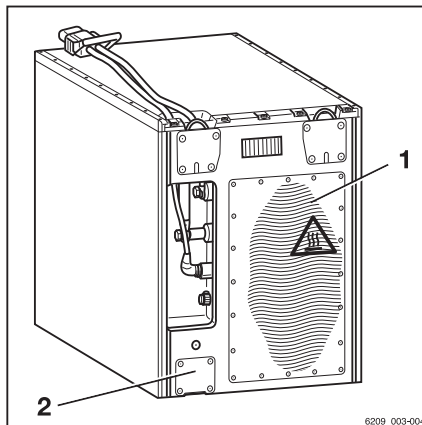
### NOTE

*The brake resistor (1) is installed differently depending on the battery group. The build-up of heat in the area around the brake resistor is harmless. The safety valve (2) opens when the battery is subjected to over pressure or catches fire.*

All lithium-ion batteries are essentially associated with the risk of a fire starting, of the battery exploding and of the battery causing chemical burns.

If the batteries are used properly, no hazardous substances escape from the closed tray. No contact with toxic substances is possible. There is a risk of contact only in the event of incorrect use (mechanical, thermal, electrical) that leads to activation of the safety valve (2) or to the housing cracking. As a result, the electrolyte fluid may leak out, the electrode material may react with moisture/water or battery discharge/a fire/or an explosion can occur, depending on the surrounding circumstances.

Touching live components can cause an electric shock, which can have thermal or



paralysing effects. The latter can cause ventricular fibrillation, cardiac arrest or respiratory paralysis, leading to death.

If a battery combusts, the resulting smoke or vapours can cause irritation of the eyes, skin and respiratory system.

## Modifications and retrofitting

If the truck will be used for work that is not listed in the directives or in these instructions, convert or retrofit the truck for this purpose as required. Any structural modification can impair the handling and stability of the truck, and can result in accidents.

Any modifications that adversely affect the stability, the load capacity or the circumferential view of the truck require written approval from the manufacturer.

The following components may only be modified with prior written approval from the manufacturer:

- Brakes
- Steering
- Operating devices
- Safety systems
- Equipment variants
- Attachments

The truck may only be converted with written approval from the manufacturer. If necessary, obtain approval from the relevant authorities.

- Only the authorised service centre is permitted to perform welding work on the truck.

We warn against installing and using restraint systems that have not been approved by the manufacturer.

- Contact the authorised service centre before converting or retrofitting the truck.

Only the authorised service centre is permitted to perform welding work on the truck.

## Basic principles for safe operation



### **⚠ DANGER**

#### **Risk of explosion from additional bores in the battery hood!**

Explosive gases can escape and can lead to potentially fatal injuries if they explode. Sealing bores with plugs is not sufficient to prevent gas from escaping.

- Do not drill any holes in the battery hood.

### **⚠ DANGER**

#### **Risk of accident from additional holes in the battery hood!**

The rigidity of the battery hood is impaired and the battery hood can break. The driver's seat may collapse into the battery hood, which could cause the driver to perform uncontrolled steering and driving manoeuvres.

- Do not drill any holes in the battery hood.

### **⚠ DANGER**

#### **Risk of fatal injury from falling load!**

There is a risk to the driver's life if the truck is not equipped with an overhead guard, as the driver may be struck by a load falling from a lift height of 1800 mm or greater.

Operation of the truck without an overhead guard is prohibited at a lift height greater than 1800 mm.

- At lift heights of 1800 mm and above, only use the truck in conjunction with an overhead guard.

The operating company is only permitted to make modifications to the truck independently if the manufacturer goes into liquidation and the company is not taken over by another legal person.

The operating company must also fulfil the following prerequisites:

- Design documents, test documents and assembly instructions associated with the modification must be permanently archived and remain accessible at all times.
- The capacity rating plate, the decal information, the hazard warnings and the operating instructions must be checked to ensure that they are consistent with the modifications and must be amended if required.
- Modifications must be designed, checked and implemented by a design office that

specialises in industrial trucks. The design office must comply with the standards and directives valid at the time that modifications are made.

Decal information with the following data must be permanently affixed to the truck so that it is clearly visible:

- Type of modification
- Date of modification
- Name and address of the company that carried out the modification

## Changes to the overhead guard and roof loads

### DANGER

**In the event of the overhead guard failing due to a falling load or the truck tipping over, there are potentially fatal consequences for the driver. There is a risk to life!**

Welding and drilling on the overhead guard changes the material characteristics and the structural design of the overhead guard. Excessive forces caused by falling loads or the truck tipping over may result in buckling of the modified overhead guard and no protection for the driver.

- Do not perform welding on the overhead guard.
- Do not perform drilling on the overhead guard.

### CAUTION

Heavy roof loads damage the overhead guard!

To ensure the stability of the overhead guard at all times, a roof load may only be mounted on the overhead guard if the structural design has been tested and the manufacturer has given approval.

- Seek advice from the authorised service centre for the mounting of roof loads.

## Warning regarding non-original parts

Original parts, attachments and accessories are specially designed for this truck. We specifically draw your attention to the fact that parts, attachments and accessories supplied by other companies have not been tested and approved by STILL.

## Basic principles for safe operation

### CAUTION

Installation and/or use of such products may therefore have a negative impact on the design features of the truck and thus impair active and/or passive driving safety.

We recommend that you obtain approval from the manufacturer and, if necessary, from the relevant regulatory authorities before installing such parts. The manufacturer accepts no liability for any damage caused by the use of non-original parts and accessories without approval.

## Damage, defects and misuse of safety systems

Damage or other defects on the truck or attachment must be reported to the supervisor or responsible fleet manager immediately so that they can have the defect rectified.

Trucks and attachments that are not functional or safe to drive may not be used until they have been properly repaired.

Do not remove or deactivate safety systems and switches.

Fixed set values may only be changed with the approval of the manufacturer.

Work on the electrical system (e.g. connecting a radio, additional headlights etc.) is only permitted with the manufacturer's written approval. All electrical system interventions must be documented.

Even if they are removable, roof panels may not be removed, as they are designed to protect against small falling objects.

## Tyres

### DANGER

#### **Risk to stability!**

Failure to observe the following information and instructions can lead to a loss of stability. The truck may tip over, risk of accident!

The following factors can lead to a loss of stability and are therefore **prohibited**:

- Different tyres on the same axle, e.g. pneumatic tyres and superelastic tyres
- Tyres not approved by the manufacturer
- Excessive tyre wear
- Tyres of inferior quality
- Changing rim wheel parts
- Combining rim wheel parts from different manufacturers

The following rules must be observed to ensure stability:

- Only use tyres with equal and permitted levels of wear on the same axle
- Only use wheels and tyres of the same type on the same axle, e.g. only superelastic tyres
- Only use wheels and tyres approved by the manufacturer
- Only use high-quality products

Wheels and tyres approved by the manufacturer can be found on the spare parts list. If other wheels or tyres are to be used, authorisation from the manufacturer must be obtained beforehand.

- Contact the authorised service centre on this matter.

When changing wheels or tyres, always ensure that this does not cause the truck to tilt to one side (e.g. always replace right-hand and left-hand wheels at the same time). Changes must only be made following consultation with the manufacturer.

If the type of tyre used on an axle is changed, for example from superelastic tyres to pneumatic tyres, the load diagram must be changed accordingly.

- Contact the authorised service centre on this matter.

## Basic principles for safe operation

### Medical equipment

#### **WARNING**

Electromagnetic interference may occur on medical devices!

Only use equipment that is sufficiently protected against electromagnetic interference.

Medical equipment, such as pacemakers or hearing aids, may not work properly when the truck is in operation.

- Ask your doctor or the manufacturer of the medical equipment to confirm that the medical equipment is sufficiently protected against electromagnetic interference.

### Exercise caution when handling gas springs and accumulators

#### **WARNING**

Gas springs are under high pressure. Improper removal results in an elevated risk of injury.

For ease of operation, various functions on the truck can be supported by gas springs. Gas springs are complex components that are subject to high internal pressures (up to 300 bar). They may under no circumstances be opened unless instructed to do so, and may be installed only when not under pressure. If required, the authorised service centre will depressurise the gas spring in accordance with the regulations before removal. Gas springs must be depressurised before recycling.

- Avoid damage, lateral forces, buckling, temperatures over 80°C and heavy contamination.
- Damaged or defective gas springs must be changed immediately.
- Contact the authorised service centre.

#### **WARNING**

Accumulators are under high pressure. Improper installation of an accumulator results in an elevated risk of injury.

Before starting work on the accumulator it must be depressurised.

- Contact the authorised service centre.



## Length of the fork arms

### **DANGER**

#### **Risk of accident due to the incorrect selection of fork arms!**

- The fork arms must match the depth of the load.

If the fork arms are too short, the load may fall off the arms after it has been picked up. In addition, be aware that the load centre of gravity may shift as a result of dynamic forces, such as braking. A load that is otherwise resting safely on the fork arms may move forwards and fall.

If the fork arms are too long, they can catch on loading units behind the load that is to be picked up. These other loading units then fall over when the load is raised.

- For help with selecting the correct fork arms, contact the authorised service centre.

## Residual risk

# Residual risk

## Residual dangers, residual risks

Despite careful working and compliance with standards and regulations, the occurrence of other risks when using the truck cannot be entirely excluded.

The truck and all other system components comply with current safety requirements. Nevertheless, even when the truck is used for its proper purpose and all instructions are followed, some residual risk cannot be excluded.

Even beyond the narrow danger areas of the truck itself, a residual risk cannot be excluded. Persons in this area around the truck must exercise a heightened degree of awareness, so that they can react immediately in the event of any malfunction, incident or breakdown etc.

### **WARNING**

All persons that are in the vicinity of the truck must be instructed regarding these risks that arise through use of the truck.

In addition, we draw attention to the safety regulations in these operating instructions.

Risks can include:

- Escape of consumables due to leakages, rupture of lines and containers etc.
- Risk of accident when driving over difficult ground such as gradients, smooth or irregular surfaces, or with poor visibility etc.
- Falling, tripping etc. when moving on the truck, especially in wet weather, with leaking consumables or on icy surfaces
- Fire and explosion risks due to batteries and electrical voltages
- Human error resulting from failure to observe the safety regulations,
- Unrepaired damage or defective and worn components,
- Insufficient maintenance and testing
- Use of incorrect consumables
- Exceeding test intervals

The manufacturer is not held responsible for accidents involving the truck caused by the failure of the operating company to comply

with these regulations either intentionally or carelessly.

### Stability

The stability of the truck has been tested to the latest technological standards and is guaranteed provided that the truck is used properly and according to its intended purpose. These standards only take into account the dynamic and static tipping forces that can arise during specified use in accordance with the operating rules and intended purpose. However, the danger of exceeding the moment of tilt due to improper use or incorrect operation and losing stability can never be excluded.

The loss of stability can be avoided or minimised by the following actions:

- Always secure the load against slipping, e.g. by lashing.
- Always transport unstable loads in suitable containers.
- Always drive slowly when cornering.
- Drive with the load lowered.
- Even with sideshifts, align the load as centrally as possible with the truck and transport in this position.
- Avoid turning and diagonally driving across slopes or gradients.
- Never have the load facing downhill when travelling on slopes or gradients.
- Pick up only loads of the approved width.
- Always take great care when transporting suspended loads.
- Do not drive over ramp edges or steps.

### Special risks associated with using the truck and attachments

Approval from the manufacturer and attachment manufacturer must be obtained each time the truck is used in a manner that falls outside the scope of normal use, and in cases where the driver is not certain that he can use

## Residual risk

the truck correctly and without the risk of accidents.



## Residual risk

## Overview of hazards and countermeasures



## NOTE

*This table is intended to help evaluate the hazards in your facility and applies to all drive types. It does not claim to be complete.*

- Observe the national regulations for the country in which the truck is being used.

Hazard	Course of action	Check note ✓ done - Not applicable	Notes
Truck equipment does not comply with local regulations	Testing	O	If in doubt, consult the responsible factory inspectors' liability insurance association
Driver's lack of skills or qualifications	Driver training (sit-on and stand-on)	O	DGUV principle 308-001 VDI 3313 driver's licence
Usage by unauthorised persons	Access with key only for authorised persons	O	
Truck not safe for operation	Periodic inspection and rectification of defects	O	German Ordinance on Industrial Safety and Health (BetrSichV)
Risk of falling when using working platforms	Compliance with national regulations (different national laws)	O	German Ordinance on Industrial Safety and Health (BetrSichV) and employer's liability insurance associations
Impaired visibility due to load	Application planning	O	German Ordinance on Industrial Safety and Health (BetrSichV)
Contamination of breathable air	Assessment of diesel exhaust gases	O	Technical Regulations for Hazardous Substances (TRGS) 554 and the German Ordinance on Industrial Safety and Health (BetrSichV)
	Assessment of LPG exhaust gases	O	German threshold limit values list (MAK-Liste) and the German Ordinance on Industrial Safety and Health (BetrSichV)

Hazard	Course of action	Check note ✓ done - Not applicable	Notes
Impermissible usage (improper usage)	Provide operating instructions	O	German Ordinance on Industrial Safety and Health (BetrSichV) and German Health and labour protection law (ArbSchG)
	Written notice of instruction to driver	O	German Ordinance on Industrial Safety and Health (BetrSichV) and German Health and labour protection law (ArbSchG)
	German Ordinance on Industrial Safety and Health (BetrSichV), observe the operating instructions	O	
When fuelling			
a) Diesel	German Ordinance on Industrial Safety and Health (BetrSichV), observe the operating instructions	O	
b) LPG	DGUV regulation 79, observe the operating instructions	O	
When charging the drive battery	German Ordinance on Industrial Safety and Health (BetrSichV), observe the operating instructions	O	VDE 0510-47 (= DIN EN 62485-3): In particular - Ensure adequate ventilation - Insulation value within the permissible range
When using battery chargers	German Ordinance on Industrial Safety and Health (BetrSichV), DGUV rule 113-001 and observe the operating instructions	O	German Ordinance on Industrial Safety and Health (BetrSichV) and DGUV rule 113-001
When parking LPG trucks	German Ordinance on Industrial Safety and Health (BetrSichV), DGUV rule 113-001 and observe the operating instructions	O	German Ordinance on Industrial Safety and Health (BetrSichV) and DGUV rule 113-001

## Residual risk

Hazard	Course of action	Check note ✓ done - Not applicable	Notes
When operating driverless transport systems			
Roadway quality inadequate	Clean/clear roadways	O	German Ordinance on Industrial Safety and Health (BetrSichV)
Loading equipment incorrect/slipped	Reposition load on pallet	O	German Ordinance on Industrial Safety and Health (BetrSichV)
Unpredictable driving behaviour	Employee training	O	German Ordinance on Industrial Safety and Health (BetrSichV)
Routes blocked	Mark routes Keep roadways clear	O	German Ordinance on Industrial Safety and Health (BetrSichV)
Routes intersect	Announce right-of-way rule	O	German Ordinance on Industrial Safety and Health (BetrSichV)
No person detection when placing goods into stock and removing goods from stock	Employee training	O	German Ordinance on Industrial Safety and Health (BetrSichV)

## Danger to employees

According to the German Ordinance on Industrial Safety and Health (BetrSichV) and labour protection law (ArbSchG), the operating company must determine and assess hazards during operation, and establish the labour protection measures required for employees (BetrSichVO). The operating company must therefore draw up appropriate operating instructions (§ 6 ArbSchG) and make them available to the driver. A responsible person must be appointed.



### NOTE

*Please observe the definition of the following responsible persons: "operating company" and "driver".*

The construction and equipment of the truck correspond to the Machinery Directive 2006/42/EC and are therefore marked with CE labelling. These elements are therefore not



included in the hazard assessment. Attachments possess their own CE labelling and likewise are not included for that reason. The operating company must, however, select the type and equipment of the trucks so as to comply with the local provisions for deployment.

The result must be documented (§ 6 ArbSchG). In the case of truck applications involving similar hazard situations, the results may be summarised. This overview (see chapter "Overview of hazards and counter-measures") provides help on complying with this regulation. The overview specifies the main hazards that are the most frequent cause of accidents in the event of non-compliance. If other major operational hazards are involved, they must also be taken into consideration.

The conditions of use for trucks are broadly similar in many plants, so the hazards can be summarised in one overview. Observe the information provided by the relevant employers' liability insurance association on this subject.

## Safety tests

### Safety tests

#### Carrying out regular inspections on the truck ▷

The operating company must ensure that the truck is checked by a specialist at least once a year or after particular incidents.

As part of this inspection, the technical condition of the truck must be completely tested with regard to accident safety. In addition, the truck must be thoroughly checked for damage that may have been caused by improper use. A test log must be created. The results of the inspection must be retained at least until a further two inspections have been carried out.

The inspection date is indicated by an adhesive label on the truck.

- Arrange for the authorised service centre to perform regular testing on the truck.
- Observe the guidelines for tests carried out on the truck in accordance with FEM 4.004.

The operating company is responsible for ensuring that any defects are remedied without delay.

- Notify your authorised service centre.



#### NOTE

*In addition, observe the national regulations for the country of use.*



### Insulation testing

The insulation of the truck must have sufficient insulation resistance. For this reason, insulation testing in accordance with DIN EN 1175 and DIN 43539, VDE 0117 and VDE 0510 must be conducted at least once yearly as part of the FEM testing.

The insulation testing results must be at least the test values given in the following two tables.

- For insulation testing, contact the authorised service centre.

The exact procedure for this insulation testing is described in the workshop manual for this truck.

**NOTE**

*The truck's electrical system and drive batteries must be checked separately.*

**Test values for the drive battery**

Component	Recommended test voltage	Measurements		Nominal voltage $U_{\text{Batt}}$	Test values
Battery	50 VDC	Batt+ Batt-	Battery tray	24 volts	> 1200 $\Omega$
	100 VDC			48 volts	> 2400 $\Omega$
	100 VDC			80 volts	> 4000 $\Omega$

**Test values for the entire truck**

Nominal voltage	Test voltage	Test values for new trucks	Minimum values over the duration of the service life
24 volts	50 VDC	Min. 50 k $\Omega$	> 24 k $\Omega$
48 volts	100 VDC	Min. 100 k $\Omega$	> 48 k $\Omega$
80 volts	100 VDC	Min. 200 k $\Omega$	> 80 k $\Omega$

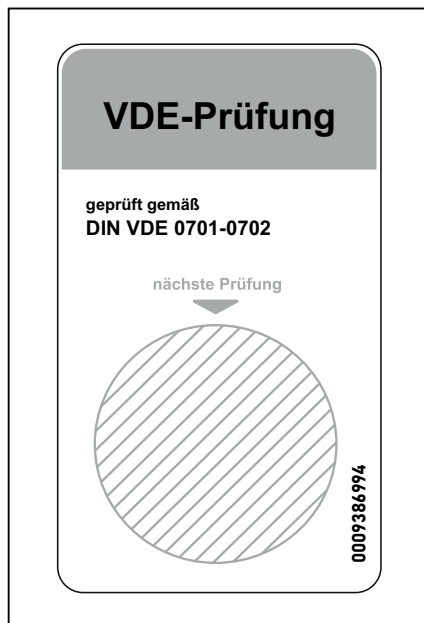
## Safety tests

**Regularly testing the electrical safety** ▷

The on-board charger and the associated charging cable must be tested at least once a year. This test must be carried out in accordance with the national regulations for the country of use (e.g. DIN VDE 0701/0702 in Germany). Contact the authorised service centre on this matter.

- Before each use, check the charging cable for damage.

Do **not** use a damaged charging cable.



## Safety regulations for handling consumables

### Permissible consumables

#### **WARNING**

Consumables can be dangerous!

- Observe general information and safety information regarding the use of consumables.
- Refer to the chapter entitled "Safety regulations for handling consumables".
- Note the safety datasheets provided by the manufacturer of the consumables in question.
- Only use consumables that are approved for use with this truck. The permissible consumables can be found in the maintenance data table.

### Oils



#### **DANGER**

##### **Oils are flammable!**

- Follow the statutory regulations.
- Do not allow oils to come into contact with hot engine parts.
- No smoking, fires or naked flames!



#### **DANGER**

##### **Oils are toxic!**

- Avoid contact and consumption.
- If vapour or fumes are inhaled, move to fresh air immediately.
- In the event of contact with the eyes, rinse thoroughly (for at least 10 minutes) with water and then consult an eye specialist.
- If swallowed, do not induce vomiting. Seek immediate medical attention.

## Safety regulations for handling consumables



### ⚠ WARNING

Prolonged intensive contact with the skin can result in dryness and irritate the skin!

- Avoid contact and consumption.
- Wear protective gloves.
- After any contact, wash the skin with soap and water, and then apply a skin care product.
- Immediately change soaked clothing and shoes.

### ⚠ WARNING

There is a risk of slipping on spilled oil, particularly when combined with water!

- Spilt oil should be removed immediately with oil-binding agents and disposed of according to the regulations.



### ENVIRONMENT NOTE

*Oil is a water-polluting substance!*

- *Always store oil in containers that comply with the applicable regulations.*
- *Avoid spilling oils.*
- *Spilt oil should be removed immediately with oil-binding agents and disposed of according to the regulations.*
- *Dispose of old oils according to the regulations.*

## Hydraulic fluid



### ⚠ WARNING

These fluids are pressurised during operation of the truck and are hazardous to your health.

- Do not spill the fluids.
- Follow the statutory regulations.
- Do not allow the fluids to come into contact with hot engine parts.

**⚠ WARNING**

These fluids are pressurised during operation of the truck and are hazardous to your health.

- Do not allow the fluids to come into contact with the skin.
- Avoid inhaling spray.
- Penetration of pressurised fluids into the skin is particularly dangerous if these fluids escape at high pressure due to leaks in the hydraulic system. In case of such injury, immediate medical assistance is required.
- To avoid injury, use appropriate personal protective equipment (e.g. protective gloves, industrial goggles, skin protection and skin care products).

**ENVIRONMENT NOTE**

*Hydraulic fluid is a water-polluting substance.*

- *Always store hydraulic fluid in containers that comply with regulations*
- *Avoid spills*
- *Spilt hydraulic fluid should be removed immediately with oil-binding agents and disposed of according to the regulations*
- *Dispose of old hydraulic fluid according to the regulations*

**Battery acid****⚠ WARNING**

Battery acid contains dissolved sulphuric acid. This is toxic.

- Avoid touching or swallowing the battery acid at all costs.
- In case of injury, seek medical advice immediately.

## Safety regulations for handling consumables



### ⚠ WARNING

Battery acid contains dissolved sulphuric acid. This is corrosive.

- When working with battery acid, use appropriate PSA (rubber gloves, apron, protection goggles).
- When working with battery acid, never wear a watch or jewellery.
- Do not allow any acid to get onto clothing or skin or into the eyes. If this does happen, rinse immediately with plenty of clean water.
- In case of injury, seek medical advice immediately.
- Immediately rinse away spilt battery acid with plenty of water.
- Follow the statutory regulations.



### ENVIRONMENT NOTE

- Dispose of used battery acid in line with the applicable regulations.

## Disposal of consumables



### ENVIRONMENT NOTE

*Materials that accumulate during repair, maintenance and cleaning must be collected properly and disposed of in accordance with the national regulations for the country in which the truck is being used. Work must only be carried out in areas designated for that purpose. Care must be taken to minimise any environmental pollution.*

- Soak up any spilt fluids such as hydraulic oil or gearbox oil immediately using an oil-binding agent.
- Neutralise any spilt battery acid immediately.
- Always observe national regulations concerning the disposal of used oil.



## Emissions

The values specified apply to a standard truck (compare the specifications in the "Technical data" chapter). Different tyres, lift masts, additional units etc. may produce different values.

### Noise emissions

The values were determined based on measuring procedures from the standard EN 12053 "Safety of industrial trucks - Test methods for measuring noise emissions", based on EN 12001, EN ISO 3744 and the requirements of EN ISO 4871.

This machine emits the following sound pressure level:

#### Continuous sound pressure level in the driver's compartment

$L_{pAZ}$	Measurement uncertainty $K_{pA}$
< 66.3 dB(A)	4 dB(A)

The values were determined in the test cycle on an identical machine from the weighted values for operating statuses and idling.

Time proportions:

- Lifting 18%
- Idling 58%
- Driving 24%

However, the indicated noise levels at the truck cannot be used to determine the noise emissions at workplaces according to the most recent version of **Directive 2003/10/EC** (daily personal noise pollution). If necessary, these noise emissions must be determined by the operating company directly at the workplaces under the actual conditions there (additional noise sources, special application conditions, sound reflections).



#### NOTE

*Please observe the definition of the following responsible person: "operating company".*

## Emissions

## Vibrations

The vibrations of the machine have been determined on an identical machine in accordance with the standards DIN EN 13059 "Safety of industrial trucks - Test methods for measuring vibration" and DIN EN 12096 "Mechanical vibration - Declaration and verification of vibration emission values".

**Frequency-weighted effective value of acceleration on the seat**

MSG 65 driver's seat	Uncertainty of measurement
$< 0.6 \text{ m/s}^2$	$K = 0.18$

Tests have indicated that the amplitude of the hand and arm vibrations on the steering wheel or on the operating devices in the truck is less than  $2.5 \text{ m/s}^2$ . There are therefore no measurement guidelines for these measurements.

The individual vibration load on the driver over the course of a working day must be determined by the operating company in accordance with **Directive 2002/44/EC** at the actual place of use in order to consider all additional influences, such as driving route, intensity of use etc.

**NOTE**

*Please observe the definition of the following responsible person: "operating company".*

## Battery



### **⚠ DANGER**

#### **Risk of explosion due to flammable gases!**

During charging, lead-acid batteries release a mixture of oxygen and hydrogen (oxyhydrogen gas). This gas mixture is explosive and must not be ignited.

- Make sure that there is always sufficient ventilation in working areas that are entirely or partially enclosed.
- Keep away from open flames and flying sparks.
- Do not smoke.
- Observe the safety regulations for handling the battery.

## Radiation

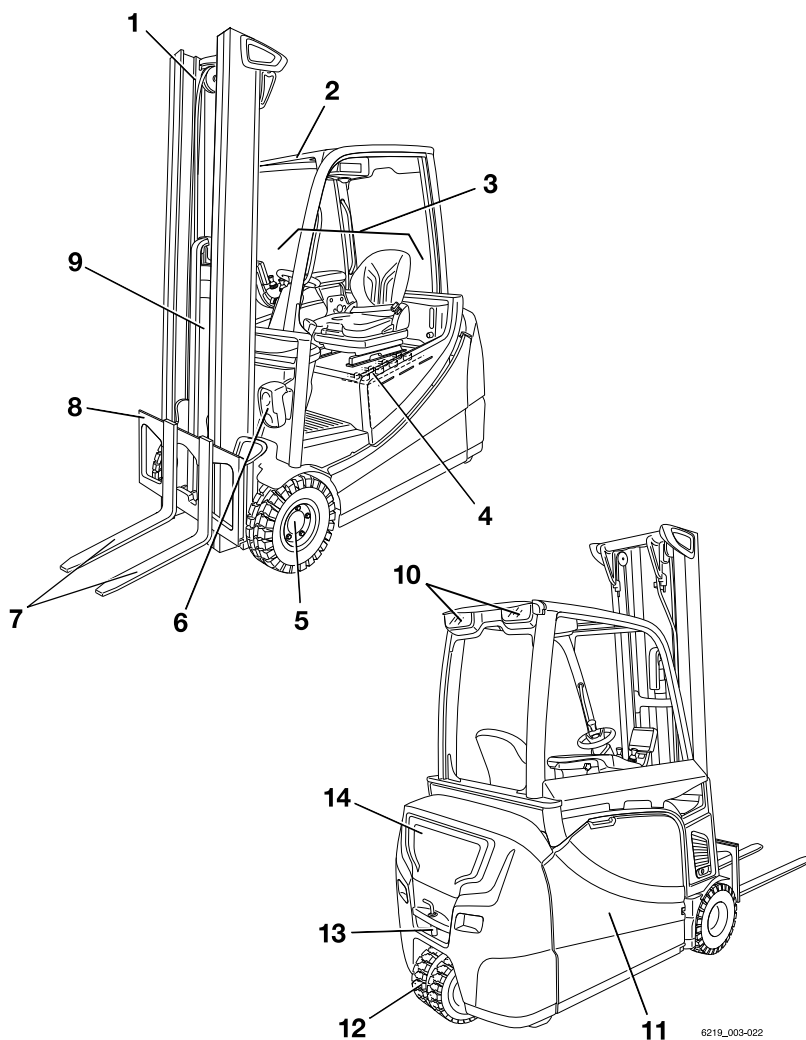
In accordance with the guidelines DIN EN 62471:2009-03 (VDE 0837-471:2009-03), the STILL Safety-Light and the warning zone light (variant) are assigned to risk group 2 (medium risk) due to their photobiological hazard potential.



## Overviews

## Overview

## Overview



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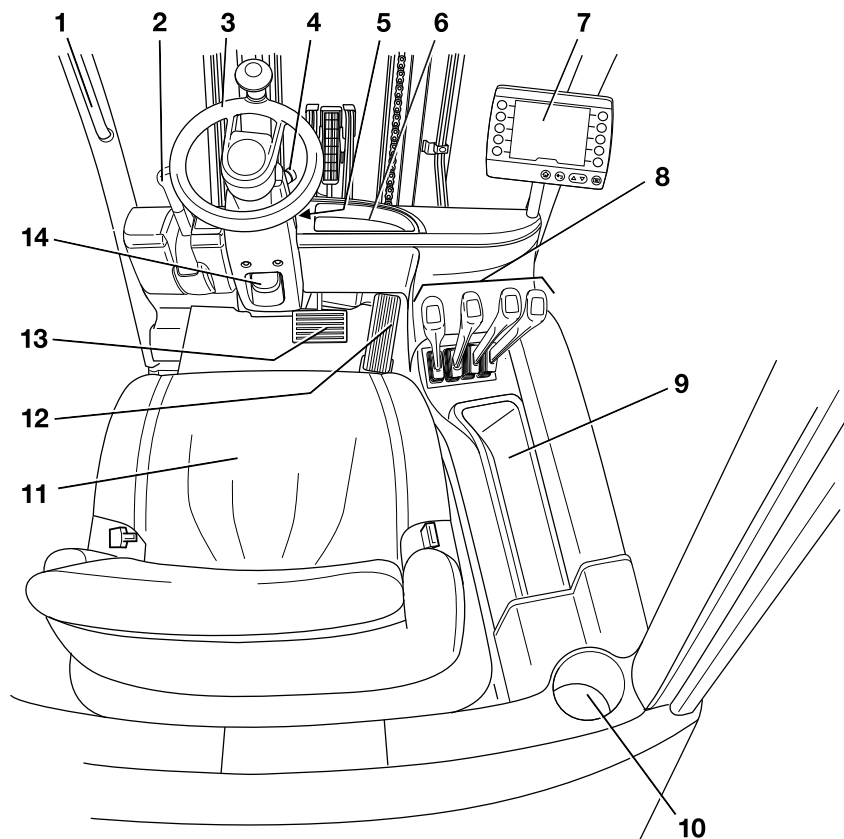
1	Lift mast	8	Fork carriage
2	Overhead guard	9	Lift cylinder
3	Driver's compartment	10	Rear lighting
4	Battery (in the battery compartment)	11	Battery door
5	Drive axle	12	Steering axle
6	Front lighting	13	Towing device
7	Fork arms	14	Counterweight

**NOTE**

*The truck equipment may differ from the equipment shown.*

## Driver's compartment

## Driver's compartment



6219\_003-024



- 1 Handle
- 2 Parking brake lever
- 3 Steering wheel
- 4 Emergency off switch
- 5 Key switch
- 6 Compartment
- 7 Display/control unit "STILL Easy Control"
- 8 Operating devices for hydraulic and driving functions
- 9 Compartment for storing the operating instructions and the hexagon socket wrench for emergency lowering

- This compartment also contains the diagnostic connection.
- 10 Cup holder for bottles with a maximum size of 1.5 litres
- 11 Driver's seat
- 12 Accelerator pedal
- 13 Brake pedal
- 14 Steering column adjustment lever



**NOTE**

*The truck equipment may differ from the equipment shown.*

## Shelf and cup holder

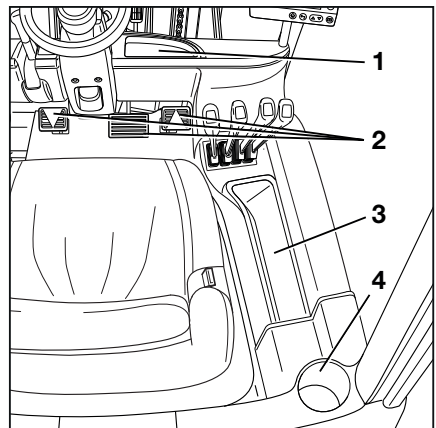
### **⚠ WARNING**

**Risk of accident caused by blocked pedals!**

Objects may fall into the footwell during travel as a result of steering or braking. They can slip between and under the pedals (2). They then block the pedals. It may then not be possible to brake the truck when necessary.

- Only store objects that fit on the shelves (1, 3).
- Bottles with a maximum size of 1.5 litres may be stored in the cup holder (3).
- Make sure that objects cannot fall off the shelves when the truck sets off, is steered or braked.

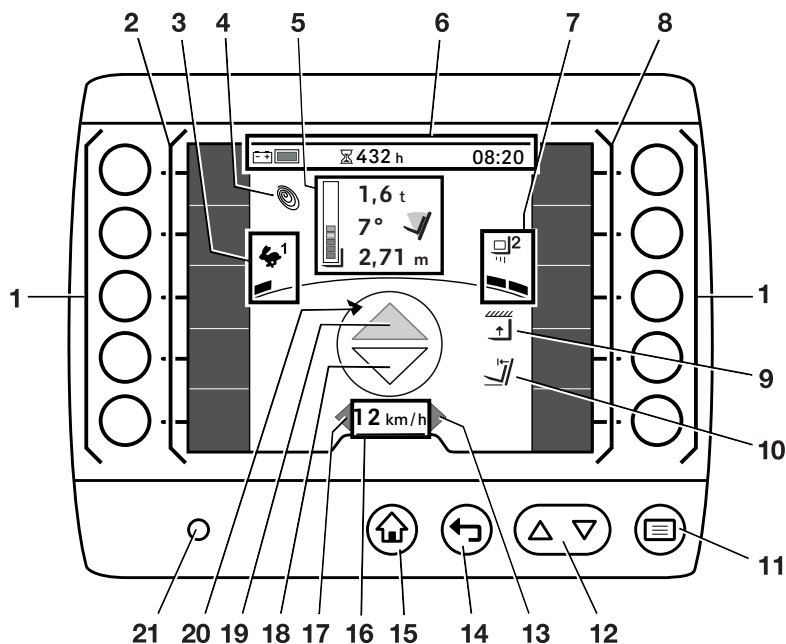
The truck is equipped with a compartment (3) for the operating instructions and the hexagon socket wrench for emergency lowering. The cup holder (3) holds bottles up to 1.5 litres in size. If the truck is equipped with a heating system (variant), the compartment is omitted (1).



## Operating devices and display elements

## Operating devices and display elements

## Display-operating unit "STILL Easy Control"



- |   |  |    |  |
|---|--|----|--|
| 1 | Softkeys   | 9  | Lift height restriction                        |
| 2 | Left-hand favourites bar   | 10 | Automatic mast vertical positioning            |
| 3 | Selected drive programme with driving dynamics display   | 11 | Menu button                                    |
| 4 | Blue-Q symbol  | 12 | Scrolling buttons                              |
| 5 | Load information (variants):<br>Load measurement<br>Lift-mast tilt angle<br>Lift height<br>Bar display | 13 | "Right" turn indicator display                 |
| 6 | Status bar: battery charge, operating hours, time  | 14 | Back button                                    |
| 7 | Selected load programme with load dynamics display   | 15 | Main display button                            |
| 8 | Right-hand favourites bar  | 16 | Driving speed or parking brake (P)             |
|   |  | 17 | "Left" turn indicator display                  |
|   |  | 18 | "Reverse" drive direction indicator            |
|   |  | 19 | "Forward" drive direction indicator            |
|   |  | 20 | Display for direction of movement of the truck |
|   |  | 21 | Brightness sensor                              |

"STILL Easy Control" is a third-generation display-operating unit for industrial trucks.

It is used as an operating device for the usual functions of the truck, such as controlling lighting and windscreen wiper functions and adjusting the driving dynamics.

It also shows information about the status of the truck, such as the battery charge level, display messages and operating hours.

The displays shown in this figure are examples. The display-operating unit provides further display options that can be configured by the driver or fleet manager.

- For information about the other display options, see the original operating instructions entitled "STILL Easy Control display-operating unit".

The display-operating unit is attached to the armrest, except in trucks equipped with multi-lever operation. If the truck is equipped with multi-lever operation, the display-operating unit is swivel-mounted on the right A-pillar.

- For information on swivelling the display-operating unit, see the section entitled "Adjusting the swivelling display-operating unit" in the chapter entitled "Checks and tasks before daily use".

**NOTE**

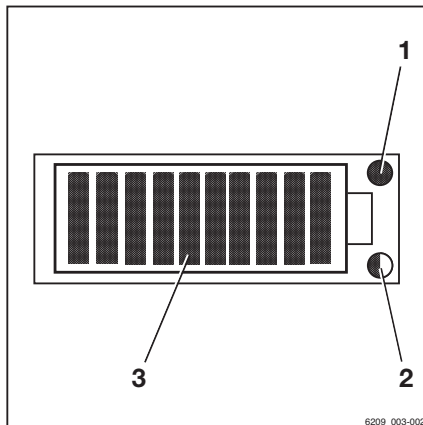
*Do not put a label over the brightness sensor (21) or cover it with anything. This sensor allows the display to adapt to the current light conditions.*

## Operating devices and display elements

### Lithium-ion battery display

The lithium-ion battery display is located on the side of the battery tray. In addition to the display-operating unit, the lithium-ion battery display also shows the charging status and information relating to the lithium-ion battery.

- Observe the chapter entitled "Display elements" in the STILL "Lithium-ion batteries" operating instructions.

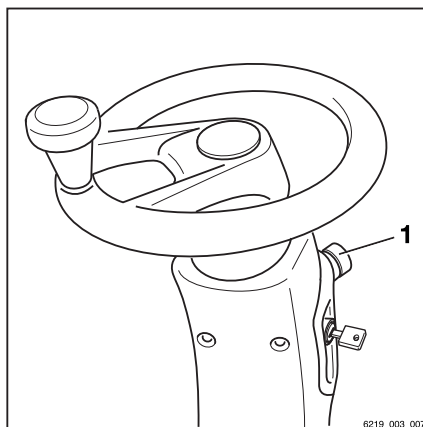


- 1 Service LED (red)
- 2 Temperature LED (yellow/red)
- 3 Charge state LEDs (red/green)

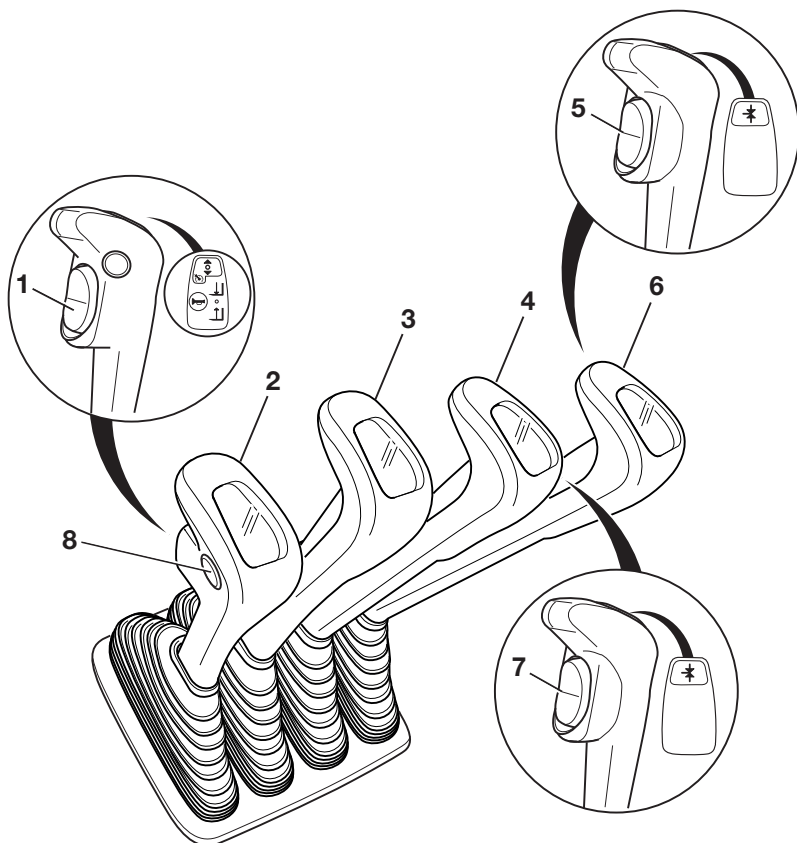
### Emergency off switch

The emergency off switch (1) is situated on the right-hand side of the steering column. It disconnects the drives from the power supply.

**Do not** use this switch to park the truck safely.



## Multi-lever operation



- |   |   |   |   |
|---|---|---|---|
| 1 | Drive direction switch                        | 6 | Operating lever for attachments (variant)             |
| 2 | "Lift/lower" operating lever                  | 7 | Function key for the "5th or 6th function" (variants) |
| 3 | "Tilt" operating lever                        | 8 | Signal horn button                                    |
| 4 | Operating lever for attachments (variant)     |   |   |
| 5 | Function key for the "5th function" (variant) |   |   |

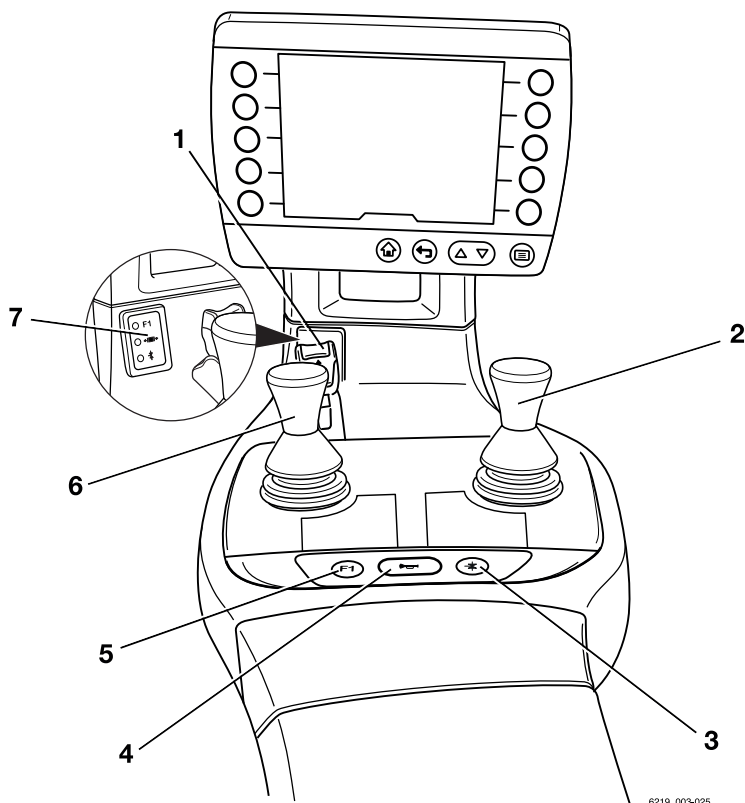


### NOTE

*In the dual-pedal version (variant), the drive direction switch (1) is used exclusively to activate the cruise control function (variant). The drive direction is selected exclusively via the pedals in the dual-pedal version.*

## Operating devices and display elements

## Double mini-lever



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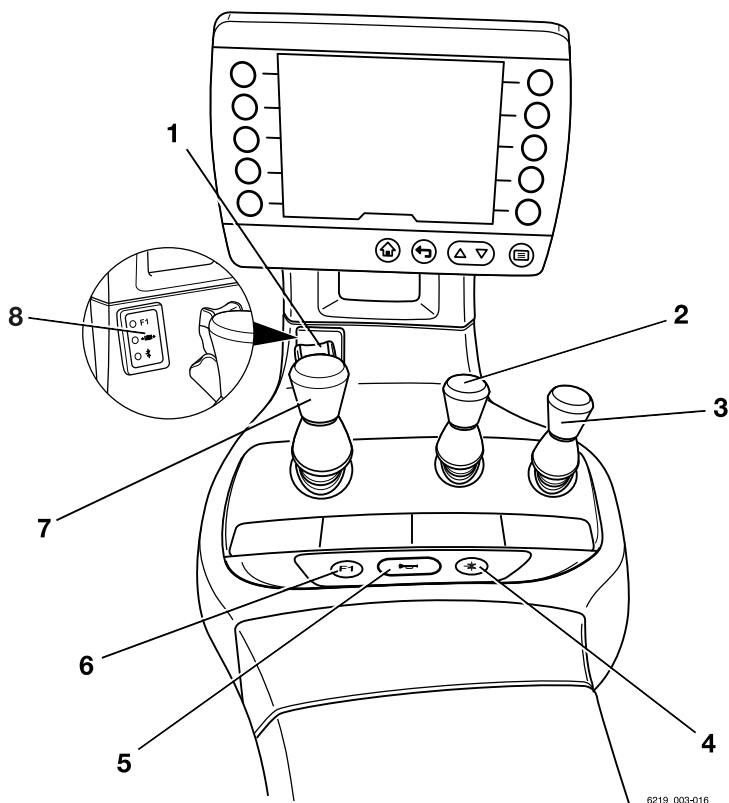
- |   |                                     |   |   |
|---|-------------------------------------|---|---|
| 1 | Drive direction switch              | 5 | "F1" function key                         |
| 2 | Cross lever "Attachments"           | 6 | "Lift mast" 360° lever                    |
| 3 | Function key for the "5th function" | 7 | Display field for the hydraulic functions |
| 4 | Signal horn button                  |   |   |

**NOTE**

- *In the dual-pedal version (variant), the drive direction switch (1) is used exclusively to activate the cruise control function (variant). The drive direction is selected exclusively via the pedals in the dual-pedal version.*
- *The authorised service centre can assign different functions to the "F1" function key (5).*

## Operating devices and display elements

## Triple mini-lever



- |   |  |   |   |
|---|--|---|---|
| 1 | Drive direction switch                   | 5 | Signal horn button                        |
| 2 | "Auxiliary hydraulics 1" operating lever | 6 | "F1" function key                         |
| 3 | "Auxiliary hydraulics 2" operating lever | 7 | "Lift mast" 360° lever                    |
| 4 | Function key for the "5th function"      | 8 | Display field for the hydraulic functions |

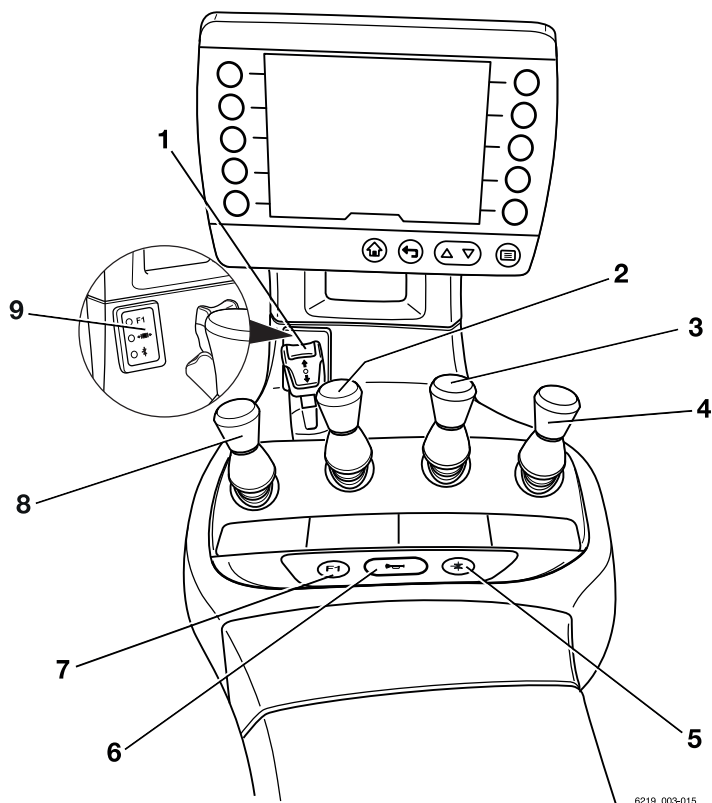


**NOTE**

- *In the dual-pedal version (variant), the drive direction switch (1) is used exclusively to activate the cruise control function (variant). The drive direction is selected exclusively via the pedals in the dual-pedal version.*
- *The authorised service centre can assign different functions to the "F1" function key (6).*

## Operating devices and display elements

## Quadruple mini-lever



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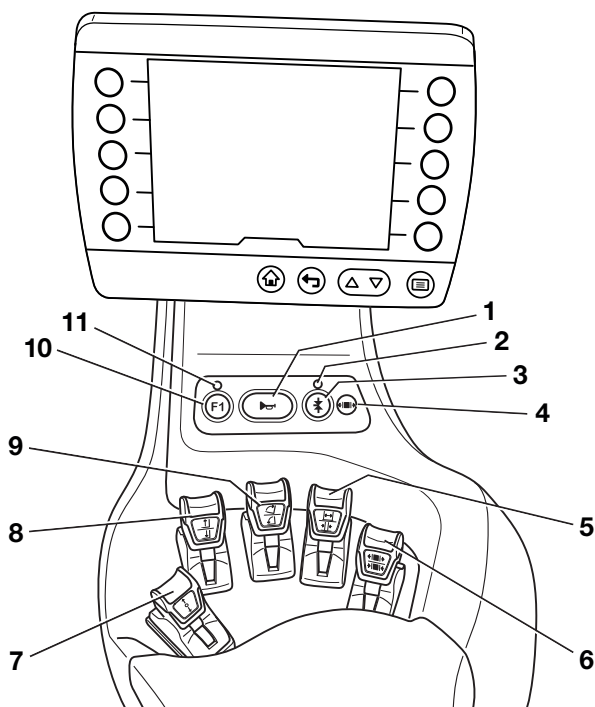
- |   |  |   |   |
|---|--|---|---|
| 1 | Drive direction switch                   | 6 | Signal horn button                        |
| 2 | "Tilt" operating lever                   | 7 | "F1" function key                         |
| 3 | "Auxiliary hydraulics 1" operating lever | 8 | "Lift/lower" operating lever              |
| 4 | "Auxiliary hydraulics 2" operating lever | 9 | Display field for the hydraulic functions |
| 5 | Function key for the "5th function"      |   |   |

**NOTE**

- *In the dual-pedal version (variant), the drive direction switch (1) is used exclusively to activate the cruise control function (variant). The drive direction is selected exclusively via the pedals in the dual-pedal version.*
- *The authorised service centre can assign different functions to the "F1" function key (7).*

## Operating devices and display elements

## Fingertip



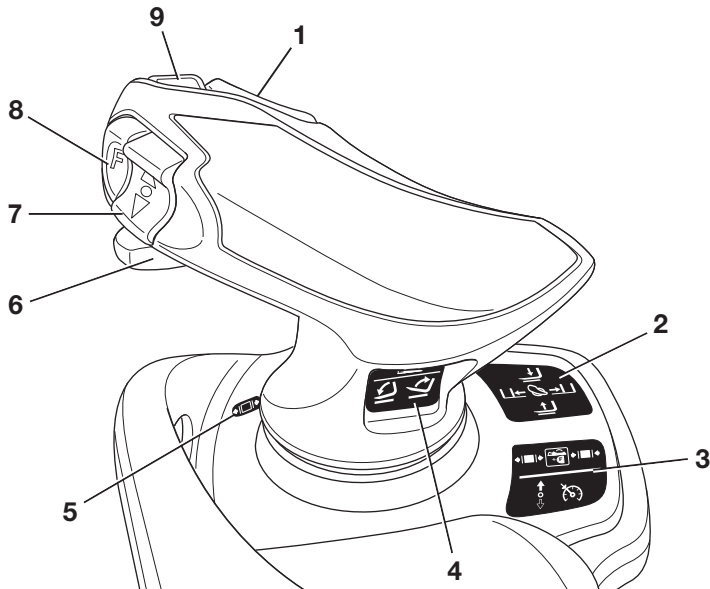
- |   |  |    |                              |
|---|--|----|------------------------------|
| 1 | Signal horn button                           | 7  | Drive direction switch       |
| 2 | LED for the "5th function"                   | 8  | "Lift/lower" operating lever |
| 3 | Function key for the "5th function"          | 9  | "Tilt" operating lever       |
| 4 | LED for the "Clamp release"                  | 10 | "F1" function key            |
| 5 | Operating lever for "Auxiliary hydraulics 1" | 11 | LED for "F1"                 |
| 6 | Operating lever for "Auxiliary hydraulics 2" |    |                              |



## NOTE

- In the dual-pedal version (variant), the drive direction switch (7) is used exclusively to activate the cruise control function (variant). The drive direction is selected exclusively via the pedals in the dual-pedal version.
- The authorised service centre can assign different functions to the "F1" function key (10).

## Joystick 4Plus



- |   |  |   |  |
|---|--|---|--|
| 1 | Horizontal rocker button for the "3rd and 4th hydraulic function": tilting the lift mast | 5 | LED for the "clamp release" (variant)            |
| 2 | Pictograms for the hydraulic functions: lifting, lowering and sideshift                  | 6 | Slider for the "4th hydraulic function"          |
| 3 | Pictograms for the 5th hydraulic function and for the clamp locking mechanism (variant)  | 7 | Vertical rocker button for the "drive direction" |
| 4 | Pictograms for the 3rd and 4th hydraulic function  | 8 | Shift key "F"                                    |
|   |  | 9 | Signal horn button                               |

### NOTE

- In the dual-pedal version (variant), the vertical "drive direction" rocker button (7) is used exclusively to activate the cruise control function (variant). The drive direction is selected exclusively via the pedals in the dual-pedal version.
- The authorised service centre can assign different functions to the shift key "F" (8), e.g. switchover of the control axles for actuation of the 5th hydraulic function.

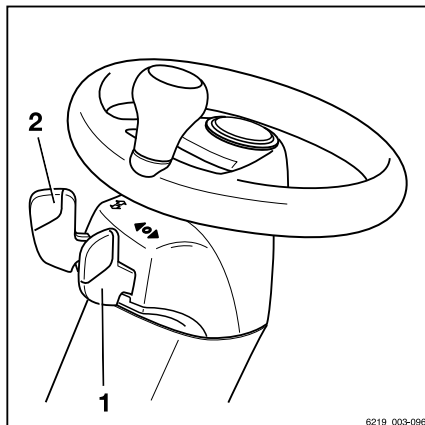
## Operating devices and display elements

**Travel direction selector and indicator module (variant) ▷**

The travel direction selector and indicator module is located on the steering column below the steering wheel.

**NOTE**

*If the drive direction switch on the operating device is defective and the truck stops in a danger area, the drive direction selection lever on the travel direction selector and indicator module can be used for emergency driving. Refer to the section entitled "Emergency driving via the drive direction switch/drive direction selection lever" in the chapter entitled "Procedure in emergencies".*



- 1 Drive direction selection lever
- 2 Turn indicator switch

4

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Operating

## Checks and tasks before daily use

## Checks and tasks before daily use

## Visual inspections and function checking

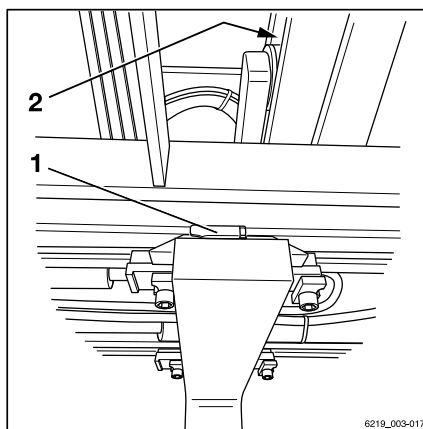
**⚠ WARNING**

Risk of injury from falling off the truck!

When climbing onto the truck, there is a risk of getting stuck or slipping and falling. Use suitable equipment to reach higher points on the truck.

- Use only the steps provided for this purpose to climb onto the truck.
- Use equipment such as stepladders or platforms to reach inaccessible areas.

Damage to the truck or the attachment (variant), non-functional switches or safety systems and modification of predefined set values can lead to unpredictable and dangerous situations. To ensure that the truck is operated safely, the visual inspections and function checking must be carried out before daily use. The components that must be checked and their check points are listed in the following table. If damage or other defects are identified on the truck or the attachment (variant) during the following inspections, the truck must not be used until it has been properly repaired. Damage or other defects must be reported to the supervisor or the responsible fleet manager immediately so that repairs by the authorised service centre can be arranged.



**Fork arms and roller tracks**

**Ensure that the truck is safe for operation each day before it is used:**

Component	Course of action
Fork arms, general lifting accessories	Perform a visual inspection to check for deformation and wear (e.g. to check if they are bent, broken or feature significant wear). Check the condition and function of the safety devices (1) to prevent lifting and shifting.
Roller tracks (2)	Make sure that there is a film of grease.
Load chains	Perform a visual inspection to ensure that the chains are intact and have adequate and even tension.



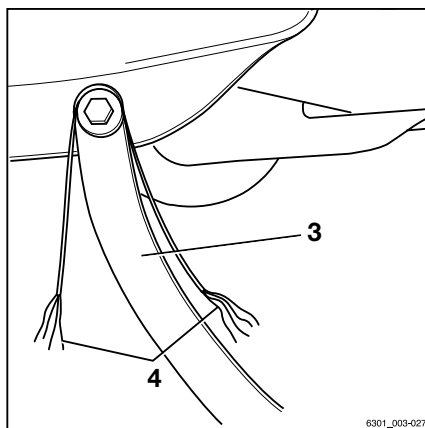
Component	Course of action
Attachments (variant)	Ensure that the attachments are mounted correctly in accordance with the operating instructions from the manufacturer. Perform a visual inspection to ensure that the attachments are intact and are leak-tight. Perform checks to ensure the attachments are working correctly.
Lift cylinders, tilt cylinders, tank, valve block, hoses, pipes, connections	Perform a visual inspection for damage and leak-ages. Have damaged components replaced by the authorised service centre.
Underside	Check the area under the truck for leaking consumables.
Wheels, tyres	Perform a visual inspection for wear and damage. Make sure that only rims of the same type from the same manufacturer are fitted. In the event of uneven tyre wear, replace both tyres. Observe the safety regulations in the section entitled "Tyres".
Axle	Make sure that no consumables are escaping from the axle.
Overhead guard, guard grille (variant)	Perform a visual inspection for integrity. Check for secure mounting.
Steps	Make sure they are clean (free of ice, not slippery).
Panes of glass (variant)	Perform a visual inspection for integrity. Make sure they are clean (also free of ice).
Handholds	Check for secure mounting.
Maintenance lids	Check the close function and close.
Battery hood	Make sure that there are no unused bores in the battery hood.
Battery door	Perform a visual inspection for integrity and deformation. Check that the interlock is in good condition and is working correctly. Check the close function. Close.
Battery	Check that the interlock is in good condition and is working correctly. Lock the battery.

## Checks and tasks before daily use

Component	Course of action
Battery male connector and plug connection	Inspect the battery male connector and the plug connection for moisture or any foreign objects that may have become lodged and remove as necessary, e.g. using compressed air. Perform a visual inspection for integrity and deformation. Check the contacts. Have damaged battery male connectors replaced by the authorised service centre.
Coupling pin, tow coupling (variant)	Perform a visual inspection for deformation and wear (for example: bent, torn, broken). Check the securing bush in the counterweight for integrity and to ensure that it is working correctly. Check that the linchpin is present and working correctly (chain, rope, split pin).
Labelling, adhesive label	Check that labels are present and intact/legible. Replace damaged or missing adhesive labels in accordance with the section entitled "Labelling points".
Driver's seat, seat belt	Check the integrity and function.
Display-operating unit: assistance systems	Check the function of the "assistance systems" listed in the menu. Refer to the section entitled "Function checking of assistance systems".
Lighting, warning units	Check the integrity and function.
Antistatic belt (3), corona electrode (4) (See the following illustration.)	Perform a visual inspection for integrity. Ensure cleanliness. Make sure that the antistatic belt(3) is still long enough to touch the ground in all situations. The discharge wires of the corona electrode (4) must not touch the ground. The wires discharge the energy to the air.

Depending on the tyres used, the truck is fitted with one or more antistatic belts (3) and/or with a corona electrode (4). These components ensure that the truck cannot charge statically. ▷

- Do not use the truck if there is any damage or defects.
- In this case, contact your authorised service centre.



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Any other necessary tasks are summarised under their own headings, e.g. adjusting the driver's seat.

### Antistatic belt and corona electrode

## Climbing into and out of the truck

### WARNING

Risk of injury when climbing into and out of the truck due to slipping, striking parts of the truck or becoming stuck!

If the footwell cover is very dirty or smeared with oil, there is a risk of slipping. There is a risk of hitting your head on the overhead guard post or of your clothes becoming stuck when climbing out of the truck.

- Ensure that the footwell cover is not slippery.
- Do not jump into or out of the truck.
- Ensure that you have a secure grip on the truck.

### WARNING

Risk of injury when jumping out of the truck!

If your clothing or jewellery (e.g. watch, ring etc.) becomes stuck on a component while you are jumping onto or out of the truck, this can lead to serious injuries (from falling, loss of fingers etc.). It is forbidden to jump out of the truck.

- Do not jump out of the truck.
- Do not wear jewellery at work.
- Do not wear loose-fitting workwear.

### CAUTION

Components may become damaged through incorrect use!

Truck components, such as the driver's seat, steering wheel, parking brake lever etc., are not designed to be used for climbing in and out of the truck and may be damaged due to misuse.

- Only use the fittings specifically designed for the purpose of climbing into and out of the truck.

## Checks and tasks before daily use

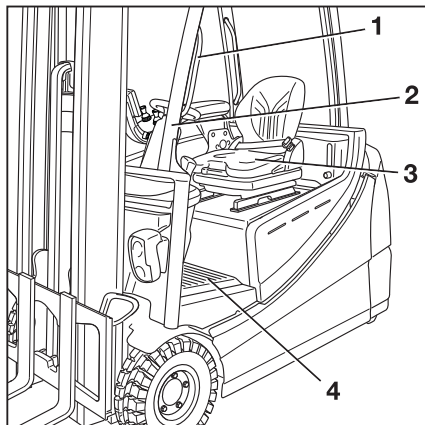
To assist with climbing into and out of the truck, the footwell (4) must be used as a step and the handle (1) must be used for support. The post of the overhead guard (2) can also be used for support.

Always **climb into** the truck facing forwards:

- Grip the handle (1) with your left hand and do not let go.
- Place your left foot into the footwell (4).
- Climb into the truck with your right foot and sit down on the driver's seat (3).

Always **climb out** of the truck backwards:

- Grip the handle (1) with your left hand and do not let go.
- Stand up from the driver's seat and place your left foot in the footwell (4).
- Climb out of the truck right foot first.



## Adjusting the driver's seat and armrest

Adjusting the driver's seat and armrest is one of the checks and tasks that must be performed before daily use. The truck can only be operated safely when the seat position is correct.

- Refer to the following chapter entitled "Driver's seat".

### Adjusting the steering column

- Pull up and hold the lever (2) for steering column adjustment.
- Position the steering column (1), then push the lever down again and allow the steering column to engage.

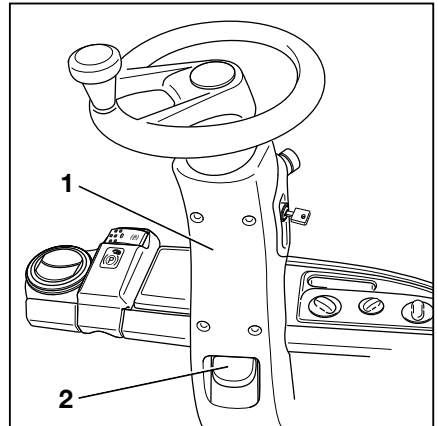
#### **⚠ DANGER**

##### **Risk of accident!**

- Ensure that the steering column is positioned securely.

The steering column must click into place.

Never adjust the steering column while driving.

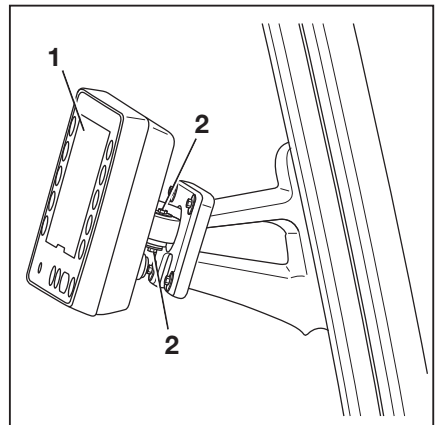


### Adjusting the swivelling display-operating unit

If the truck is equipped with multi-lever operation, the display-operating unit is swivel-mounted on the right A-pillar.

The display-operating unit can be swivelled from the neutral position to 15° to the left, right, up and down. The unit cannot rotate around its own axis.

To change the resistance for adjusting the display-operating unit, there are two socket head screws (2) on the support for the display-operating unit. The hexagon socket wrench for emergency lowering can be used to loosen or tighten the socket head screws (2).



- Loosen the socket head screws (2) as required.
- Hold the display-operating unit (1) in place.
- Adjust the display-operating unit (1) so that it can be read without glare.
- Tighten the socket head screws (2) as required.

## Checks and tasks before daily use



### NOTE

*If the angle of the display-operating unit changes during driving, tighten the socket head screws. This makes the display-operating unit more secure in the support mounting.*

## Function checking of the assistance systems

Checking the assistance systems is one of the checks and tasks that must be performed before daily use. It is important to know which assistance systems are fitted to the truck. The assistance systems are listed in the display-operating unit.

To display the assistance systems, perform the following steps:

- Apply the parking brake.
- Press the button.
- Press the Softkey.
- Press the Truck information softkey.
- Press the Assistance systems softkey.
- Check the function of the assistance systems stated in the list before daily use.
- See the respective sections.



### NOTE

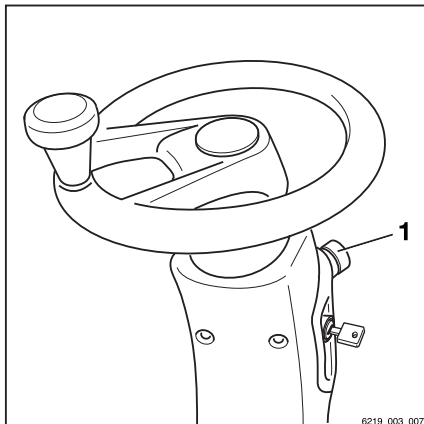
*The fleet manager can configure some assistance systems.*

- Check whether the assistance systems are correctly configured for daily use.
- If they are not, have the configuration corrected by the fleet manager.

### Unlock the emergency off switch



- Turn the emergency off switch (1) clockwise until it pops out.



### Checking the emergency off function



#### **WARNING**

No electric braking assistance is available when the emergency off switch is actuated!

Actuating the emergency off switch disconnects the drives from the power supply.

- To brake, actuate the service brake.

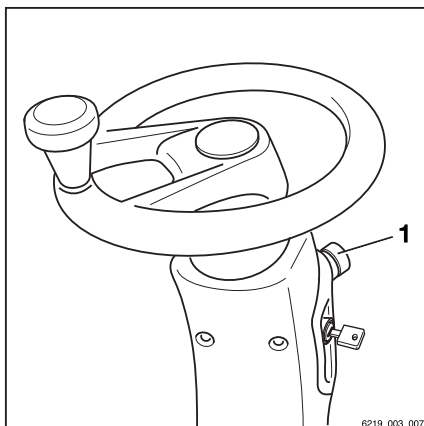
- Drive the truck forwards slowly.
- Push the emergency off switch (1).

The truck will coast to a stop.

The message **Emergency off active**

appears on the display/operating unit.

- Stop the truck by actuating the brake pedal.



#### **NOTE**

*In trucks with an electric parking brake, the electric parking brake will be applied as soon as the truck comes to a stop.*

- Turn the emergency off switch (1) clockwise until it pops out.

The truck performs internal self testing. It is then ready for operation again.

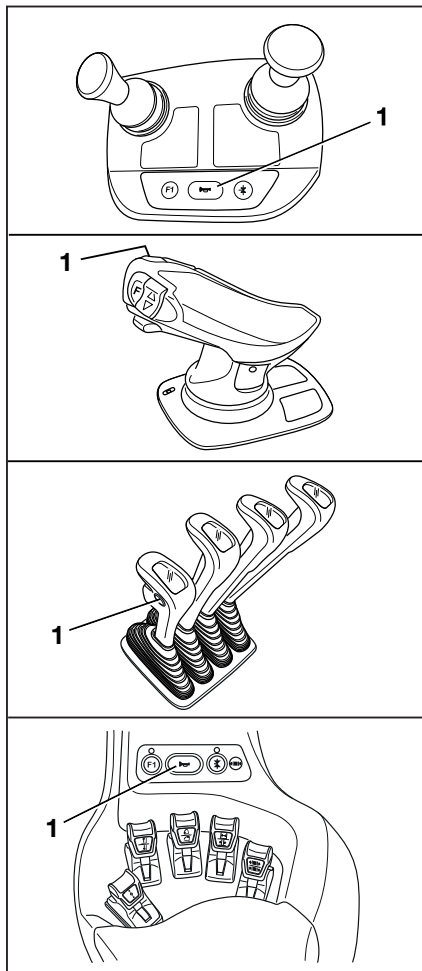
## Checks and tasks before daily use

## Operating the signal horn

The signal horn is used to warn people against imminent danger or to announce your intention to overtake.

- Press the signal horn button (1).

The signal horn sounds.





## Driver's cab

### **DANGER**

#### **Risk of fatal injury in the event of falling from the truck if it tips over!**

In order to prevent the driver from sliding underneath the truck and being crushed if the truck tips over, a restraint system must be in place and must be used. The restraint system prevents the driver from being thrown from the truck if it tips over. The cab door must be sturdy and be closed in order for the driver's cab to function as a driver restraint system. Fabric-covered cabs (variant) with doors made of plastic or canvas do not constitute a driver restraint system and offer no protection from the consequences of the truck tipping over!

- Close the cab door before use.
- If the door is open or has been removed, use a comparably secure restraint system.
- We recommend that you always use the seat belt.

## Checks and tasks before daily use

### Checking the brake system for correct function

#### **⚠ DANGER**

#### **Risk of accident in the event of failure of the brake system!**

If the brake system fails, the truck will be insufficiently braked.

- Do **not** operate the truck if the brake system is faulty.

### Checking the electric brake

#### **⚠ DANGER**

#### **Risk of accident if the braking effect of the electric brake is inadequate!**

The braking effect of the electric brake may be insufficient for emergency braking.

- Always actuate the brake pedal (1) for emergency braking.

#### **⚠ DANGER**

#### **Risk of accident due to excessive speed!**

Depending on the charge state of the battery, regenerative braking may be insufficient when driving downhill, meaning that the maximum permissible speed of the truck is exceeded.

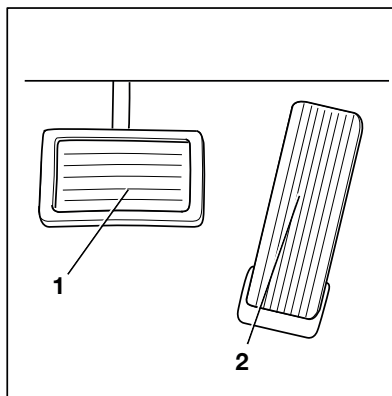
- Press the brake pedal (1).

If the driving speed is restricted or if the opposite drive direction is selected, the truck is braked using the electric brake.

- To actuate this, release the accelerator pedal (2).

The truck must decelerate and remain stationary.

- If the truck does not slow down, press the brake pedal (1).



### Checking the service brake

- Release the parking brake.
- Press the brake pedal (1).

There must be a slight pedal clearance and then a noticeable brake pressure point.

- Accelerate the unladen truck in a clear area.
- Press the brake pedal (1) firmly.

The truck must decelerate noticeably.

### Checking the parking brake on a gradient or a HGV ramp



#### **⚠ DANGER**

##### **Risk to life if the truck rolls away!**

If the parking brake is not applied, the truck could run people over.

- Do not leave the truck until the parking brake has been applied.

- Stop the truck on a steep gradient (e.g. a HGV ramp) and actuate the parking brake.

The parking brake must hold the truck on the incline.

- If the truck rolls away despite the parking brake being applied, stop the truck using the service brake.
- In an emergency, secure the truck with wedges on the downhill-facing side to prevent it from rolling away.
- Have the parking brake checked and repaired by the authorised service centre.

### Checking the parking brake on a level surface

#### **⚠ WARNING**

Risk of accident from abrupt deceleration!

The truck will decelerate abruptly if the parking brake is applied.

- Fasten the seat belt.
- Use the available restraint systems.
- Find a sufficiently large and open area in which nobody will be endangered or obstructed.
- Accelerate the truck to walking speed.
- Press the emergency off switch.

## Checks and tasks before daily use



### NOTE

*When the emergency off switch is actuated, note the following:*

- *The electric brake is disabled. The truck no longer responds to the command issued by the accelerator pedal.*
- *The power steering is no longer available. Steering forces are increased due to the remaining emergency steering function.*
- Release the accelerator pedal.
- Apply the parking brake.

The truck must decelerate and remain stationary.

- If the truck only coasts and does not decelerate or decelerates only slightly, stop the truck using the service brake.
- Secure the truck with chocks so that the truck does not roll away.
- Have the parking brake checked and repaired by the authorised service centre.



### NOTE

*Special features of the electric parking brake:*

- *The deceleration cannot be influenced.*
- *The electric parking brake is applied moderately until the truck comes to a stop.*
- *The emergency off switch must be unlocked to release the electrical parking brake.*

## Warming up the hydraulic oil at cold ambient temperatures

If the truck has been exposed to low ambient temperatures for an extended period, because it has been parked outside during winter, for example, the hydraulic oil has a low temperature. In order to ensure smooth and safe operation of the hydraulic functions, the hydraulic oil must be at operating temperature.

- Drive the truck for approximately 5 minutes and actuate the brake several times.

- Actuate all hydraulic lifting functions several times.

Limiting the load dynamics to load program 1 during the warm-up phase ▷

### NOTE

*During the warm-up phase, the load dynamics are limited to load program 1. The adjacent symbol appears on the display until the warm-up phase is complete.*

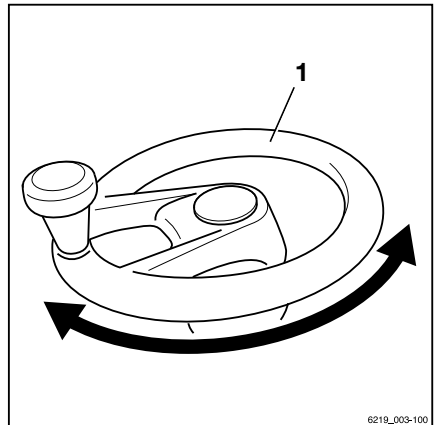


## Checking the steering system for correct function ▷

### DANGER

**If the hydraulics fail, there is a risk of accident as the steering characteristics have changed.**

- Do not operate the truck if it has a defective steering system.
- 
- Operate the steering wheel (1). The steering play while stationary must not be more than two finger widths.



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## Driver's seat

## Driver's seat

## Adjusting the MSG 65 and MSG 75 driver's seat

**⚠ WARNING**

Risk of accident from sudden adjustment of the seat or of the seat backrest!

The inadvertent adjustment of the seat or of the seat backrest can lead to uncontrolled movements by the driver. The steering or the operating devices can then be actuated unintentionally. This may cause uncontrolled movements of the truck or of the load.

- **Do not** move the seat or the seat backrest while the truck is in motion.
- Adjust the seat and the seat backrest so that all operating devices can be actuated safely.
- Ensure that the seat and the seat backrest are securely engaged.

**⚠ WARNING**

On some equipment variants, the amount of head clearance on the truck may be restricted.

On these specific equipment variants, the distance between the driver's head and the lower edge of the roofing sheet must be at least 40 mm.

**NOTE**

*Observe any separate operating instructions for the seat.*

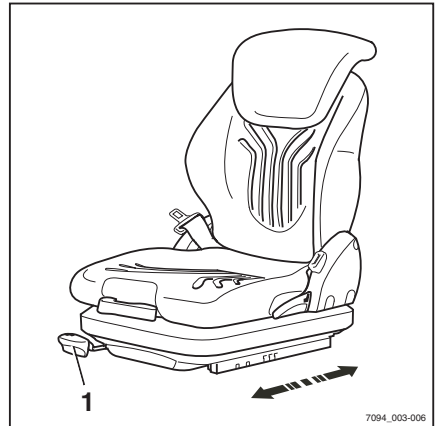
**⚠ WARNING**

To obtain optimum seat cushioning, you must adjust the seat suspension to your own body weight. This course of action is better for your back and protects your health.

- To avoid injuries, keep the swivel area of the seat clear of objects.

### Moving the driver's seat

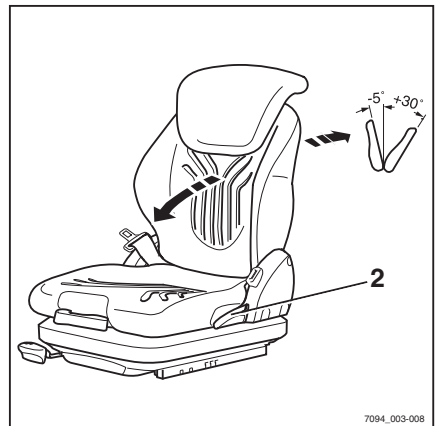
- Raise the lever (1) and hold it in position.
- Push the driver's seat into the required position.
- Release the lever.
- Ensure that the driver's seat is securely engaged.



### Adjusting the seat backrest

Do not apply pressure to the seat backrest when adjusting the seat backrest.

- Raise the lever (2) and hold it in position.
- Push the seat backrest into the required position.
- Release the lever.
- Ensure that the seat backrest is securely engaged.



#### NOTE

*The backwards tilt angle of the seat backrest can be restricted by the structure of the truck.*

## Driver's seat

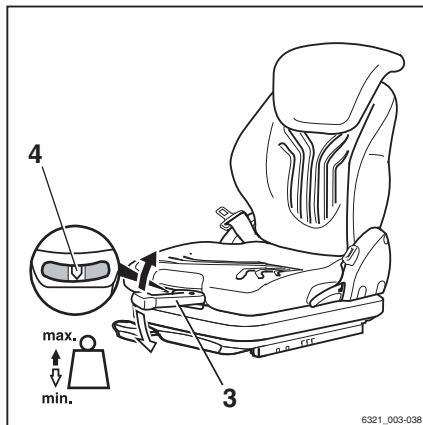
## Adjusting the MSG 65/MSG 75 seat suspension

**NOTE**

The MSG 65/MSG 75 driver's seat is designed for people weighing between 45 kg and 170 kg. The driver's seat can be adjusted to suit the weight of the individual driver. To obtain optimal settings for the seat suspension, the driver must perform the adjustment whilst sitting on the seat.

**NOTE**

The MSG 75 seat is equipped with electric air suspension that is activated using an electric switch instead of the lever (3).



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- Fold out the weight adjusting lever (3).
- Pump the lever up or down to set the driver's weight.
- Return the weight-adjusting lever to the initial central position each time before raising it again (a click can be heard when this position is reached).
- Retract the weight adjusting lever once the adjustment is complete.

**NOTE**

The correct driver's weight has been selected when the arrow (4) is in the centre position in the inspection window. Once the minimum or maximum weight setting is reached, the seat will not move any further even when you pump the weight adjusting lever.

## Adjusting the MSG 75 E seat suspension

**NOTE**

The MSG 75 E driver's seat is designed for persons weighing between 45 kg and 160 kg. It is equipped with electrical air suspension that automatically adjusts to the driver's weight.

- Sit on the driver's seat.



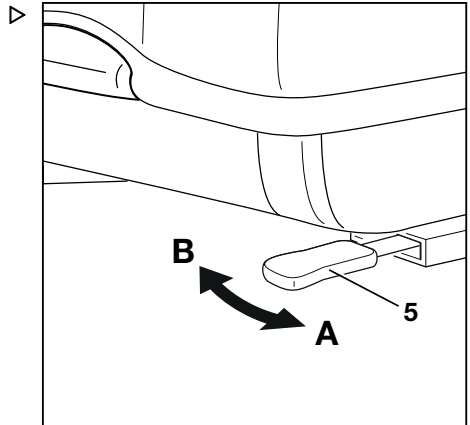
- Turn the key switch to the "I" position.

The seat automatically adjusts to the driver's weight.

### Adjusting the longitudinal horizontal suspension (variant)

If the driver's seat is equipped with the "longitudinal horizontal suspension" variant, impacts in the drive direction are damped by additional seat suspension. The locking lever (5) on the left-hand side of the driver's seat activates and locks the longitudinal horizontal suspension.

- To lock the longitudinal horizontal suspension, move the locking lever (5) to the left (A).
- To activate the longitudinal horizontal suspension, move the locking lever (5) to the right (B).



**A** Longitudinal horizontal suspension activated  
**B** Longitudinal horizontal suspension blocked



#### NOTE

*If the longitudinal horizontal suspension is blocked, the suspension comfort is significantly lower. Impacts are much more noticeable.*

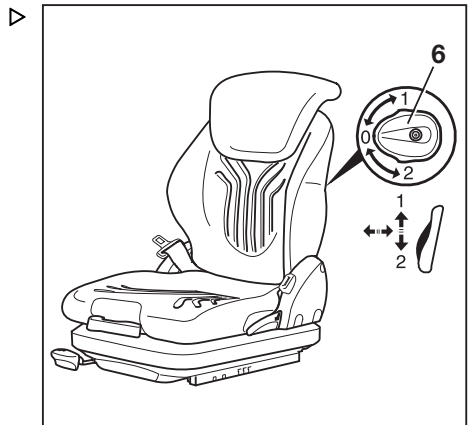
### Adjusting the lumbar support (variant)



#### NOTE

*The lumbar support can be adjusted to suit the contours of the individual driver's spine. Adjusting the lumbar support moves a convex support cushion into the upper or lower part of the backrest.*

- Turn the turning knob (6) up or down until the lumbar support is in the required position.

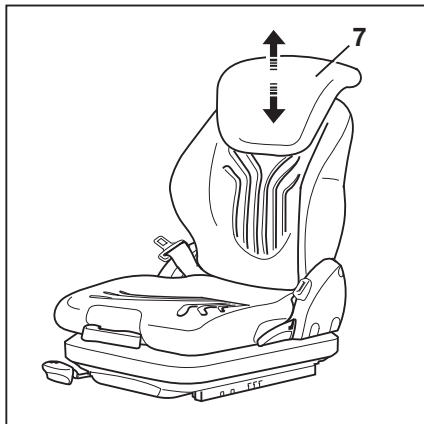


## Driver's seat

**Adjusting the backrest extension (variant)** ▷

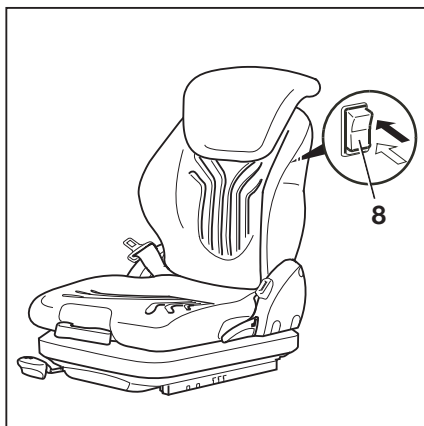
- Adjust the backrest extension (7) by pulling it out or pushing it into the desired position.

To remove the backrest extension, move it past the end stop by firmly pushing it upwards.

**Switching the seat heater (variant) on and off** ▷**NOTE**

*The seat heater only works when the driver is sitting on the driver's seat.*

- Switch the seat heater (8) on or off using the switch.



### Swivelling the driver's seat to the right for reverse travel (variant) ▷

#### ⚠ WARNING

Risk of accident due to the seat swivelling.

If the driver's seat swivels while the truck is in motion, the seat position is unstable.

- Only swivel the driver's seat when the truck is at a standstill.

The driver's seat can be swivelled to the right to make reverse travel easier. The optimised seat position means that it is not necessary to turn your upper body round as far. This makes it easier to look backwards.

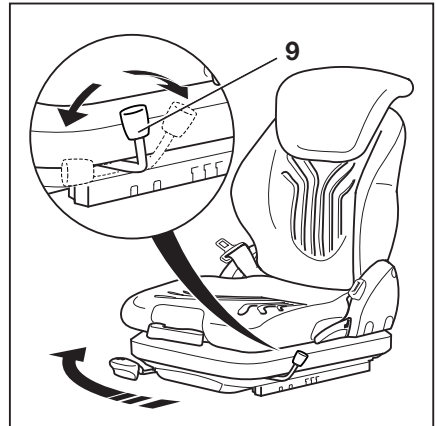
To swivel the seat to the right for reverse travel:

- Sit on the driver's seat.
- To swivel the driver's seat, pull the lever (9) back and hold it in position.
- Swivel the driver's seat to the right until it reaches the stop.
- Move the lever (9) forwards again.
- Make sure that the driver's seat is securely engaged.

Swivelling the driver's seat to the right is intended only for reverse travel. The driver's seat must be swivelled back into place for forward travel.

To swivel the seat back for forward travel:

- To swivel the driver's seat back to its original position, pull the lever (9) back and hold it in position.
- Swivel the driver's seat to the left until it reaches the stop.
- Move the lever (9) forwards again.
- Make sure that the driver's seat is securely engaged.



## Driver's seat

## Seat belt

**⚠ DANGER****Risk of injury if the truck tips over!**

Even if an approved restraint system is in use, there is still a residual risk that the driver could be injured if the truck tips over.

This risk of injury can be reduced through the combined use of the restraint system and the seat belt.

In addition, the seat belt protects against the consequences of rear-end collisions and falling off a lorry ramp.

- Recommendation: When operating the truck on a lorry ramp, fasten the seat belt in addition to using the driver's cab, the bracket door or the restraining bracket.

**⚠ DANGER**

**Only bracket doors, restraining brackets and the driver's cab (variants) with closed, fixed doors constitute driver restraint systems. Plastic doors (weather protection) do not constitute a restraint system!**

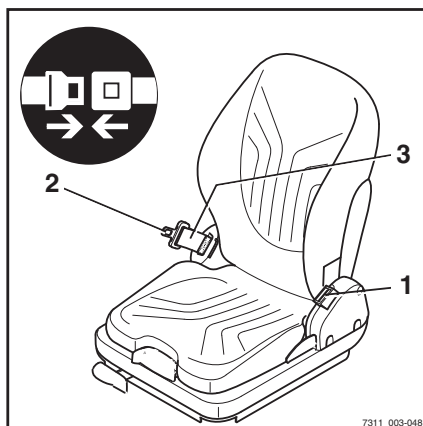
If the doors are open or have been removed, you must use an alternative suitable restraint system (e.g. a seat belt)!

## Fastening the seat belt

**⚠ DANGER****Mortal danger when driving without wearing a seat belt!**

If the seat belt is not fastened and the truck tips over or crashes into an obstacle, the driver can be thrown out of the truck. The driver could slide under the truck or collide with an obstacle.


- Fasten the seat belt before every trip.
- Do not twist the seat belt when fastening it.
- Only use the seat belt to secure one person!
- Have any malfunctions repaired by the authorised service centre.




7311\_003-048

### NOTE

*The buckle has a buckle switch. When the belt was not fastened, the following occurred:*

- The message **Close seat belt**  appears on the display-operating unit.
- The truck will not drive at speeds faster than 4 km/h.
- The hydraulic functions are blocked.

### NOTE

*One variant prevents the truck from being driven at all if the seatbelt is not fastened. The message **Close seat belt**  appears on the display.*


- Pull the seat belt (3) smoothly out of the belt retractor and place over the thighs close to the body.

### NOTE


*Sit back as far as possible so that your back is resting on the seat backrest. The automatic blocking mechanism permits sufficient freedom of movement on the seat.*

- Click the belt tongue (2) into the buckle (1).
- Check the tension of the seat belt. The belt must fit closely around your body.

## Special feature for trucks with a cab (variant)


If the truck is equipped with a cab (variant), it will have a cab door sensor. If the seat belt is not fastened and the cab door is not closed, the driving speed is limited to 4 km/h. The message **Close cab door or seat belt**  appears on the display.

### NOTE

*One variant that prevents the truck from being driven at all if the cab door is open. The message **Close cab door**  appears in the display.*

## Driver's seat

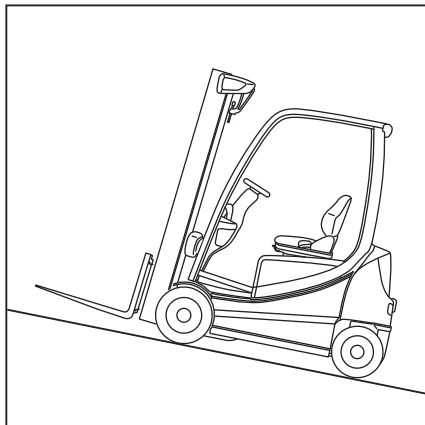
### Special feature for trucks with HSR restraint systems (variant)

If the bracket is not closed, the message **Close restraint system**  appears in the display.

### Fastening on a steep slope

The automatic blocking mechanism prevents the belt from being extended whenever the truck is on a steep gradient. It is no longer possible to pull the seat belt out of the belt retractor.

- Move away carefully from the slope.
- Fasten the seat belt.



### Releasing the seat belt

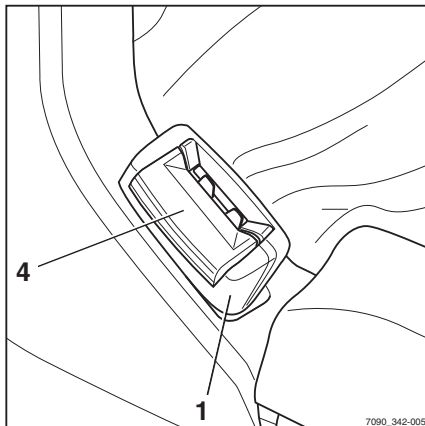
- Push the red button (4) on the buckle (1).
- Slowly guide the belt tongue back to the retractor by hand.



#### NOTE

*Slowly allow the seat belt to retract. The automatic blocking mechanism may be triggered if the belt tongue strikes the housing. It will then no longer be possible to pull the seat belt out with the usual force.*

- Using increased force, pull the seat belt around 10 to 15 mm out of the retractor to disengage the blocking mechanism.
- Slowly allow the seat belt to retract again.
- Protect the seat belt from dirt, for example, by covering it.



### Malfunction due to cold

- If the buckle or belt retractor are frozen, thaw the buckle or the belt retractor and dry the parts.

This prevents the parts from refreezing.

#### **⚠ CAUTION**

The seat belt may be damaged by heat!

Do not subject the buckle or belt retractor to excessive heat when thawing.

- Do not use air warmer than 60°C when thawing.

### Adjusting the armrest

#### **⚠ DANGER**

**There is a risk of accident if the armrest lowers suddenly, causing the driver to move in an uncontrolled manner.**

This may result in unintentional actuation of the steering or operating devices and thus cause the truck or load to move in an uncontrolled fashion.

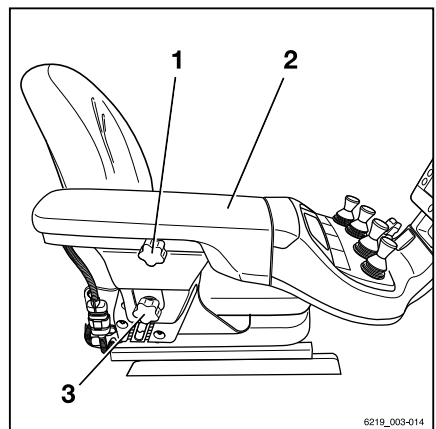
- Do not adjust the armrest while driving.
- Adjust the armrest so that all operating devices can be actuated safely.
- Ensure that the armrest is securely tightened.

### Adjusting the length of the armrest

- Release the star-grip handle (1) by turning to the left.
- Shift the armrest (2) into the desired position.
- Tighten the star-grip handle by turning to the right.
- Check that the armrest is firmly attached.

### Adjusting the height of the armrest

- Release the hand wheel (3) by turning to the left.
- Shift the armrest (2) into the desired position.



6219\_003-014

### Driver's seat

- Tighten the hand wheel by turning to the right.
- Check that the armrest is firmly attached.



## Switching on

### Switching on using the key switch

#### ⚠ WARNING

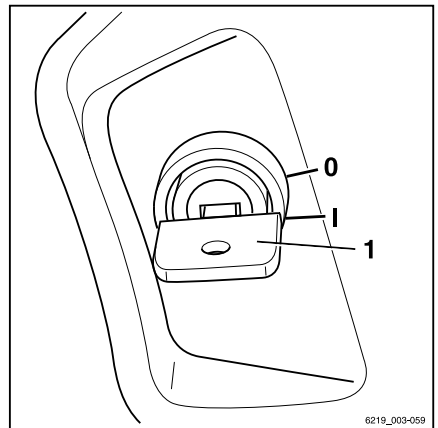
All checks and tasks required before daily use must have been performed without any defects being identified before switching on the truck.

- Perform the "visual inspections and functional checks".
  - **Do not** operate the truck if defects have been detected; contact the authorised service centre.
- 
- Insert the switch key (1) into the key switch and turn it to the "I" position. ▷

#### **i** NOTE

*If the truck is equipped with the "Access authorisation with PIN code" variant, the display initially changes to the input menu for access authorisation.*

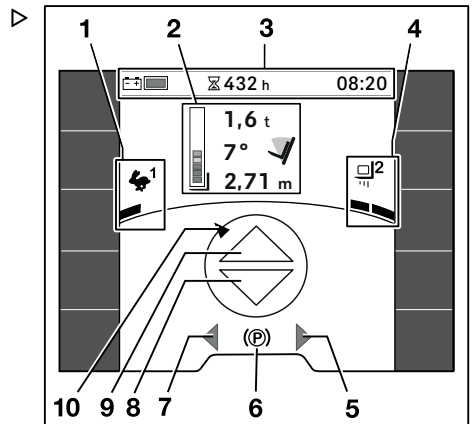
Once the truck is ready for operation, the main screen is shown on the display.



### Main screen

- 1 Selected drive programme with driving dynamics display
- 2 Load information (variants)
- 3 Status bar: battery charge, operating hours, time
- 4 Selected load dynamics programme with dynamics bar
- 5 "Right" turn indicator display
- 6 Driving speed or parking brake (P)
- 7 "Left" turn indicator display
- 8 "Reverse" drive direction indicator
- 9 "Forward" drive direction indicator
- 10 Steering angle display

Additional information may appear on the display.



## Switching on

- Refer to the chapter entitled "Display messages".



### NOTE

*After connecting the battery, the correct charge state may not be displayed until the battery is placed under load by driving or lifting operations.*

## Switching on via push button (variant)

### ⚠ WARNING

All checks and tasks required before daily use must have been performed without any defects being identified before switching on the truck.

- Perform the "visual inspections and functional checks".
- **Do not** operate the truck if defects have been detected; contact the authorised service centre.

The "Switch on via push button" variant is available only in conjunction with the "FleetManager" or "Access authorisation with PIN code" variants. In place of the key switch, the truck has a push button (1) that is used to switch the truck on and off.

- To switch on the truck, press the push button (1) or sit on the driver's seat. A message on the display/operating unit asks the operator to place the FleetManager card in position or to enter the PIN code.

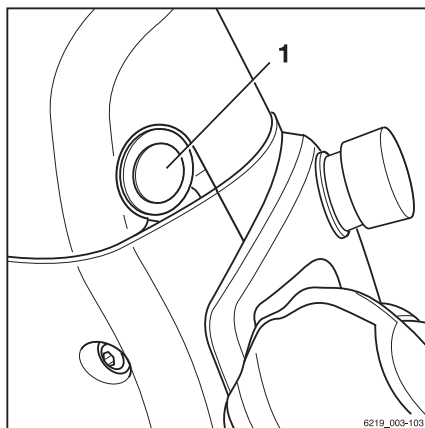
Authorisation via the "FleetManager" card or the PIN code must take place within a specified period of time:

- Within 30 seconds if the driver's seat is not occupied
- Within 60 seconds if the driver's seat is occupied

If this does not happen, the truck switches off again.

- To switch on the truck, press the push button (1) or sit in the driver's seat.

If authorisation was successful, the truck is ready for operation. The main view is shown on the display.



- To switch off the truck, press the push button (1) and hold for 1 second.

**NOTE**

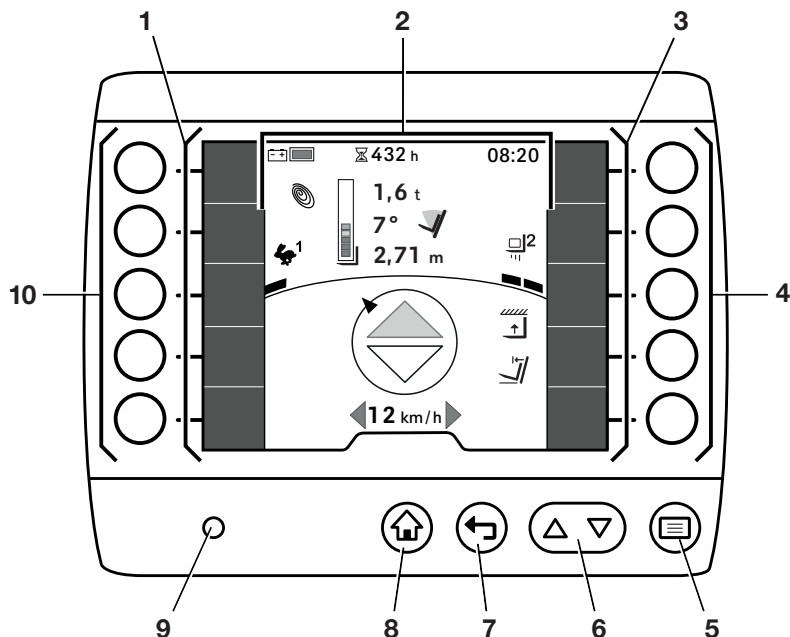
*For the variant with*

- *"Access authorisation with PIN code", see the relevant section.*
- *"FleetManager", see the "original operating instructions for FleetManager".*

## Display-operating unit














## Display-operating unit

## Operating the display-operating unit



The display-operating unit is operated using the control and enter keys (5...8) and the soft-keys (4, 10). The display (2) shows information about the current driving programme, load programme and the configuration of the favourites bars (1, 3). The brightness sensor (9) automatically adjusts the brightness of the display based on the truck's surroundings.

## Functions of the control and enter keys

Designation	Position	Functions
Softkeys	4, 10	The softkeys correspond to the adjacent functions or input options. If functions have been stored in the favourites bars (1, 3), these functions can be switched on and off by pressing the adjacent softkey. In addition to switching functions on and off, the soft keys on the right (3) navigate through the menu structure. These softkeys are also used to select actions.
Menu button 	5	The menu button  opens the first level of the menu. If a deeper navigation level is currently selected, this button takes you back to the first menu level. When using the settings menus, the menu button  saves input.
Scrolling buttons  	6	The scrolling buttons   allow you to scroll up and down menu items within a menu level. This button  clears input entered in the settings menus. This button  switches between upper case and lower case for alphanumeric entries.
Back button 	7	When the back button  is pressed, the display switches to the next menu level up. This button cancels input entered in the settings menus.
Main display button 	9	Pressing the main display button  at any menu level takes you directly back to the main display.

### Access authorisation with PIN code (variant)

Trucks equipped with the "Access authorisation with PIN code" variant are protected against unauthorised use by a PIN code. So that the same truck can be used by different drivers, individual PIN codes can be specified.

An initial PIN code of "11111" is preset at the factory for the first use.




#### NOTE

*We recommend that the fleet manager changes this PIN code using their access authorisation. See also the section entitled "Access authorisation for the fleet manager (variant)".*

## Display-operating unit

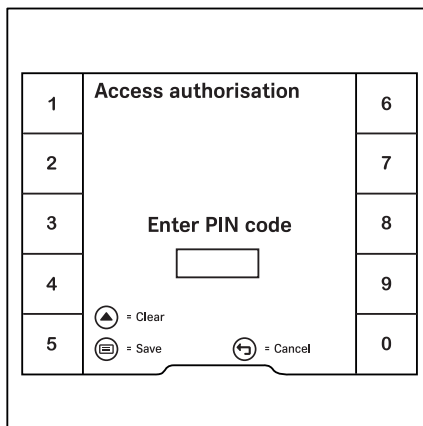
When the key switch is switched on, the Access authorisation input menu appears. ▷




All hydraulic functions and drive functions of the truck are blocked. In the StVZO (German Road Traffic Licensing Regulations) variant, the function of the hazard warning system (variant) is guaranteed.

- To activate the blocked functions, use the softkeys to enter the PIN code.
- To confirm, push the  button.

If the input was correct, the display changes to the main display. The truck is ready for use.

- If the input was incorrect, enter the PIN code again.




1	Access authorisation	6
2	Enter PIN code <input type="text"/>	7
3		8
4		9
5		0
 = Clear  = Save  = Cancel		



### NOTE


*The authorised service centre can configure access authorisation so that the PIN code has to be re-entered each time after someone leaves the truck.*

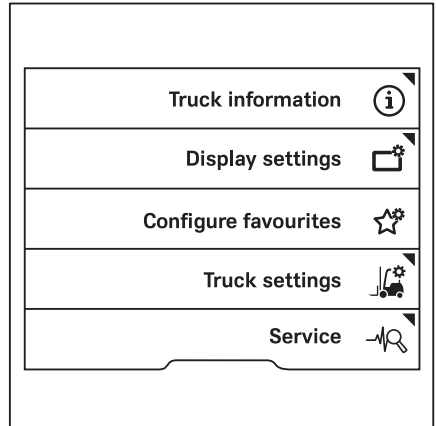
When the driver's seat is occupied again, the message **Log in**  appears. The display then changes to the "Access authorisation" input menu.



## Changing the PIN codes

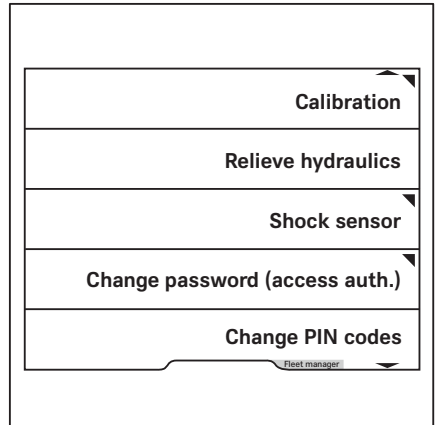
The fleet manager can change the PIN codes. See also the following section entitled "Access authorisation for the fleet manager (variant)".

- Activate the "Access authorisation for the fleet manager".

- Press the Service  softkey.



- Press the scroll keys   until the Change PIN codes menu appears.
- Press the Change PIN codes softkey.
- Follow the instructions on the display.



## Access authorisation for the fleet manager (variant)

Trucks equipped with the "Access authorisation for the fleet manager" variant can be configured by the users themselves. Access to these settings is protected by a fleet manager password.

Three options are available for the "Access authorisation for the fleet manager" variant:

### 1 No fleet manager password

Access to the configuration menus is not enabled. If access is required at a later

## Display-operating unit

date, the authorised service centre must set up a fleet manager password.

### 2 Standard fleet manager password

The standard fleet manager password is "1111".

For safety reasons, this standard fleet manager password must be changed after the first use. See also the section entitled "Changing the fleet manager password".

### 3 Individual fleet manager password

The individual fleet manager password is noted on the order confirmation and on the truck invoice.



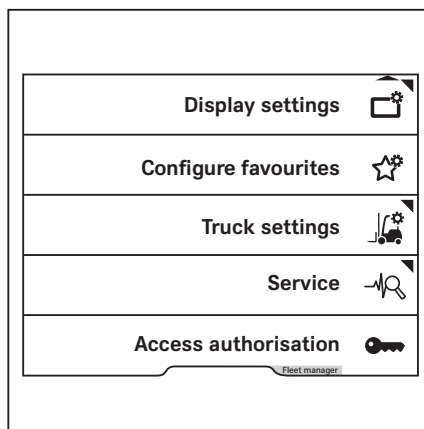
#### NOTE

*Access to the settings menu is only available if the truck is at a standstill and the parking brake is applied. If the parking brake is released prematurely, the settings menu will close.*

- Stop the truck.
- Apply the parking brake.
- Press the button.
- Press the softkey.


The first menu level appears.

- Press the Access authorisation softkey .








The display changes to the Access authorisation menu.

- Enter the fleet manager password using the softkeys.
- To confirm, press the  button.



1	<b>Access authorisation</b>  <b>Enter password</b> <div>****</div> <div>  = Clear            = Save            = Cancel         </div>	6
2		7
3		8
4		9
5		0

The message Fleet manager access authorisation granted ✓ appears.


- To confirm, press the ✓ softkey.

The display returns to the settings menu.

If the password entered was incorrect, the message Password incorrect is displayed.

- If this happens, enter the password again.



<div> <b>Fleet manager access authorisation granted</b>   <div>✓</div> </div> <div>  </div>
---




#### NOTE

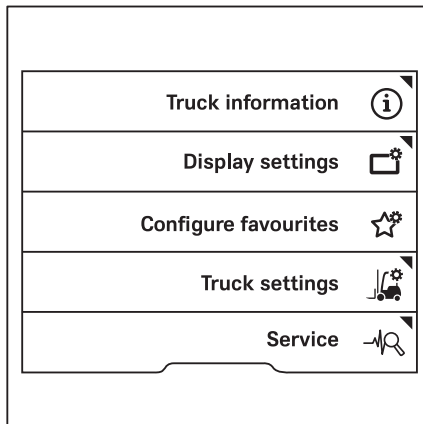
*While the "Access authorisation for the fleet manager" is activated, Fleet manager is displayed in an orange bar at the bottom of the screen. When the users switches to the main display, the access authorisation expires again.*



### Changing the fleet manager password

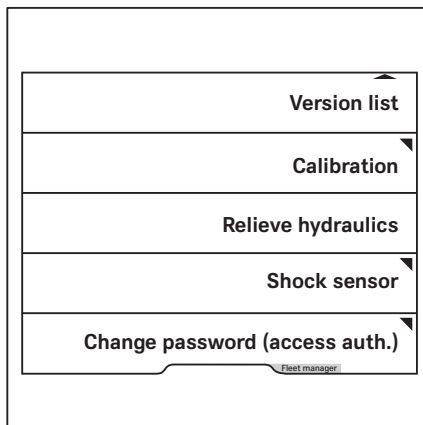
- Activate the "Access authorisation for the fleet manager".

## Display-operating unit

- Press the Service  softkey.



- Press the scroll buttons   until the Change password (access auth.) menu appears.
- Press the Change password (access auth.) softkey.
- Follow the instructions on the display.



## Pre-Shift Check

### Description of the Pre-Shift Check (variant)

The Pre-Shift Check is a guided dialogue in the display-operating unit. It also helps the driver conduct the necessary "visual inspections and function checking" before everyday use. After the truck has been switched on, the driver must answer questions about the condition of the forklift truck with **Yes** or **No**.

While the driver is doing this, the truck functions are available with restrictions. The driving speed and hydraulic functions are restricted.

To commission the truck, the authorised service centre can compile the Pre-Shift Check from a question catalogue in consultation with the fleet manager. If a question catalogue has not been compiled, the only question stored by default is **Truck ready for operation?**

There are fixed responses:

- Speed limitation to 1 km/h ex works
- Restriction of hydraulics to 33%

In addition, the fleet manager has the following options:

- The fleet manager can view the results of all checks via the **History**.
- The fleet manager can define the shift start for three different shifts. The Pre-Shift Check must be performed when these shifts start.

If the truck is equipped with "FleetManager", the shifts are defined on the FleetManager interface. See the relevant operating instructions.

- If, due to a negative test result, truck functions are restricted, the fleet manager can reset these restrictions.
- The fleet manager can specify the question sequence.

### Process

- Switch the truck on.

## Pre-Shift Check

The first question appears.

- When the truck is ready for use, press the Yes softkey.



### NOTE

*When the No softkey is pressed, the driving speed is limited to 1 km/h ex works.*

The next question appears.






Pre-Shift Check	1 / 1
Truck ready for operation?	
<div>Yes</div> <div>No</div>	


Some of the questions require a functional test, such as the functional test of the lighting.




### NOTE


*The main display symbol  appears only when it is required for the test.*


- To access the main display, press the main display button  or the softkey .

The main display contains the message To complete Pre-Shift Check, press .

This means that the Pre-Shift Check is still active and the truck functions are restricted.

- To acknowledge the message, press the  softkey.
- Switch on and check the function to be tested, e.g. lighting.


Pre-Shift Check	4 / 6
Does the truck lighting work?	 <div>Yes</div> <div>No</div>

- Press the back button  to go back to the Pre-Shift Check. ▷
- Answer the question based on the result of the function check.

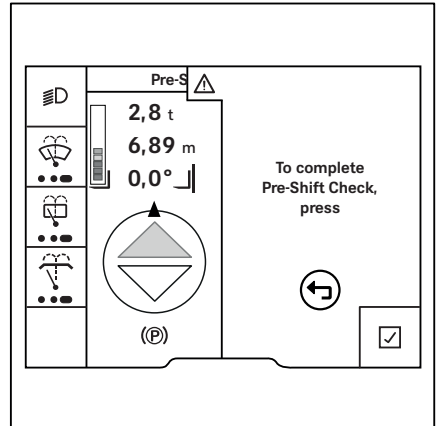
The next question appears.

### NOTE

*If no questions regarding the Pre-Shift Check have been compiled, the question Truck ready for operation? is displayed.*

If the truck has to be moved for a test, e.g. for a brake test, the parking brake can easily be released. The message To complete Pre-Shift Check, press  is displayed. The truck can be moved at reduced speed. When the parking brake is applied again, the view returns to Pre-Shift Check.

At the end of the check, truck functions are restricted if they have been adjusted as a reaction to a negative test result. The message Pre-Shift Check truck restrictions active shows that truck functions are restricted. As long as the truck functions are restricted, no further Pre-Shift Check is requested at the start of a new shift. The check is only requested again after the fleet manager has reset the restrictions.



## All questions

The authorised service centre can use this question catalogue to put together the Pre-Shift Check during commissioning:

Are the fork arms damaged (e.g. bent or cracked)?
Are the fork arms securely mounted and the locking devices undamaged?
Are the roller tracks on the lift mast and lift chassis sufficiently greased?
Are the load chains damaged?
Are the load chains sufficiently tensioned and loaded equally.?
Are all attachments securely mounted and undamaged? Are they in working order?
Are operating fluids (e.g. oil, water, fuel) visibly leaking?
Are the wheels damaged? Are they worn beyond permissible limits?
Is the tyre pressure correct?
Is the overhead guard visibly damaged?

## Pre-Shift Check


Is the entry area or footwell dirty or slippery?
Are the windows clean, free of ice and undamaged?
Are the maintenance lids securely closed?
Is the battery door/hood undamaged and securely closed?
Is the battery lock present, undamaged and closed?
Is the battery connection assembly dirty or damaged (e.g. housing deformed, contacts corroded)?
Is the towing device damaged?
Is the capacity rating plate present, undamaged, and legible?
Is the driver restraint system damaged?
Does the horn work?
Does the truck lighting work?
Do the warning lights work?
Is the antistatic belt present and does it have sufficient contact with the floor?
Is the corona electrode present and clean?
Does the parking brake work properly?
Does the service brake work properly?
Does the steering work properly?
Does the emergency off work?
Is the battery dirty or obviously damaged?
Are all decal information and adhesive labels present and legible?
Is the load backrest undamaged?
Does the accelerator pedal work properly?
Is the engine compartment dirty or does it contain foreign objects?
Are the lift mast or the fork carriage obviously damaged?
Do the working hydraulics work properly according to the labeling?
Are the mirrors dirty or damaged?
Is the gas tank or its mounting obviously damaged?
Can unusual noises be heard when the industrial truck is used?
Is there any other obvious damage to the truck?
Does the washer system work?
Is the bonnet undamaged and securely closed?

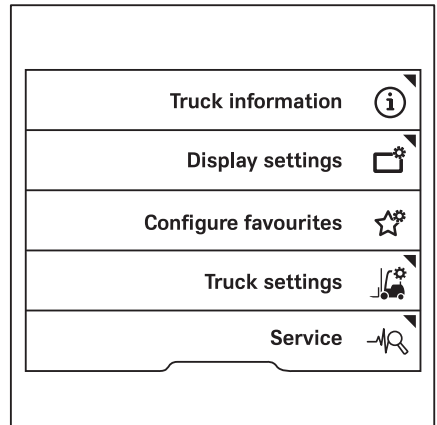
If no Pre-Shift Check questions have been compiled, the initial configuration as at the time of delivery appears.



## Defining the question sequence

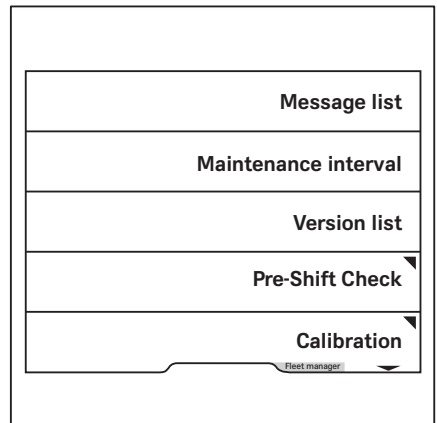
The questions for the Pre-Shift Check can be defined in a random sequence or in a fixed sequence.

The random sequence is advisable, because the questions are then read more consciously by the driver. This means that there is no routine aspect.

- Activate the "Access authorisation for the fleet manager".
- Press the Service  softkey.



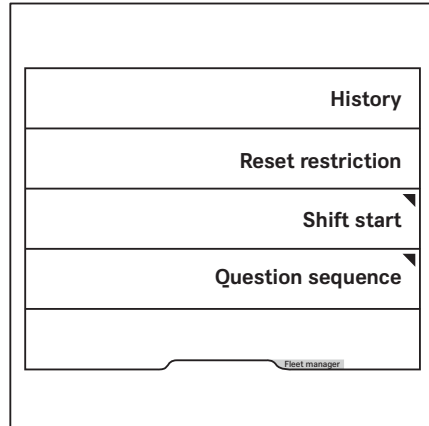
- Press the scroll keys   until the Pre-Shift Check menu appears.
- Press the Pre-Shift Check softkey.



## Pre-Shift Check


The Pre-Shift Check menu appears. ▷

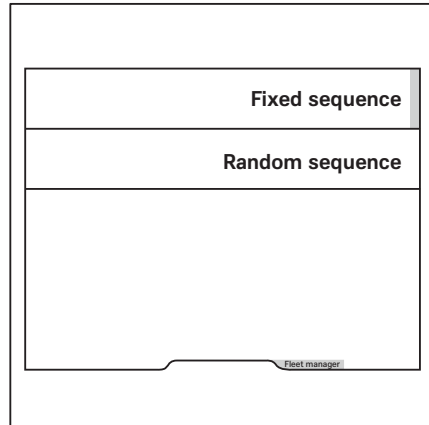
- Press the **Question sequence** softkey.



Pressing the softkey allows fixed or random question sequences to be selected. ▷

The orange activation bar displays the current selection.

- To access the main display, press the main display button .




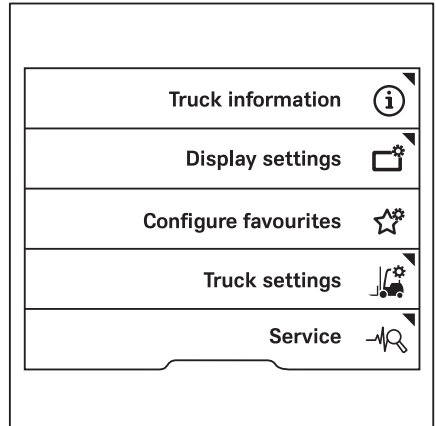
## Displaying the history



The fleet manager can display a Pre-Shift Check history.

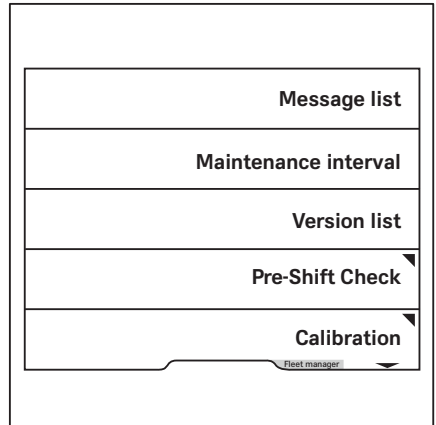
- Activate the "Access authorisation for the fleet manager".



- Press the Service  softkey.



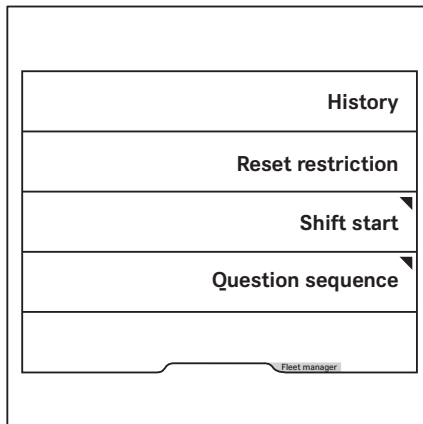
- Press the scroll keys   until the Pre-Shift Check menu appears.
- Press the Pre-Shift Check softkey.



## Pre-Shift Check

The Pre-Shift Check menu appears. ▷

- Press the History softkey.

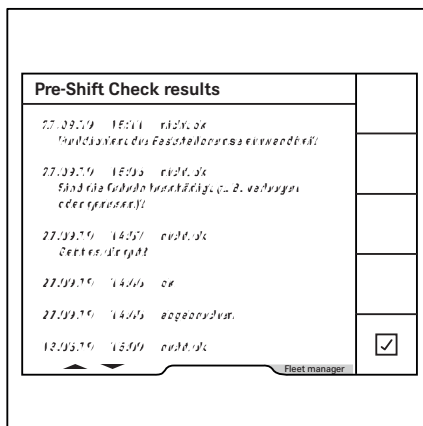


The Pre-Shift Check results display opens. ▷

This display shows all checks and questions that have been answered with the date and time.

To see more results, press the scroll buttons ▲ ▼.

- To go back to the previous menu, press the ☒ softkey.
- To access the main display, press the main display button




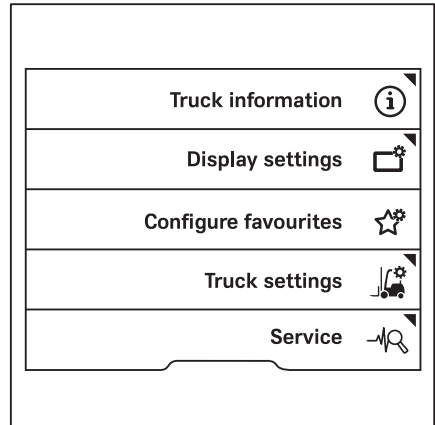
## Defining the shift start



As a standard setting after commissioning, the Pre-Shift Check is always requested 24 hours after the last check was performed. The fleet manager can define up to three shifts and their start times. The Pre-Shift Check is then always requested at this time.

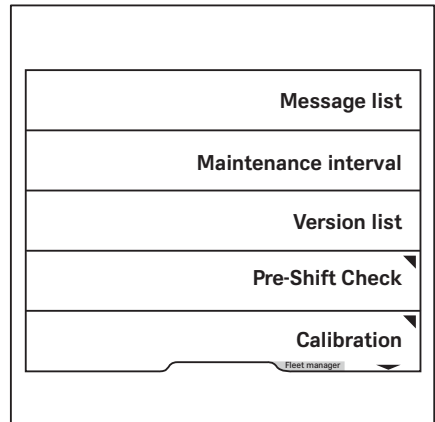
### NOTE

*If the truck is equipped with the "FleetManager" variant, the shifts are defined on the FleetManager interface. See the relevant operating instructions.*

- Activate the "Access authorisation for the fleet manager".
- Press the Service  softkey.



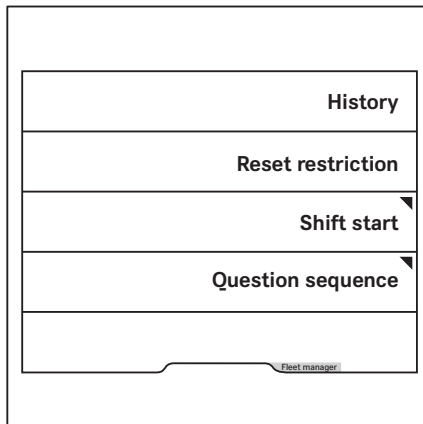
- Press the scroll keys   until the Pre-Shift Check menu appears.
- Press the Pre-Shift Check softkey.



## Pre-Shift Check

The Pre-Shift Check menu appears.

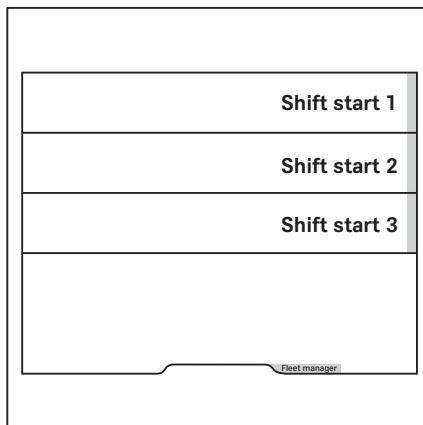
- Press the **Shift start** softkey.




In this menu, you can call up the shift to be defined and its start time.

The orange activation bar indicates which shifts are activated.

- To edit a shift, press the corresponding softkey.

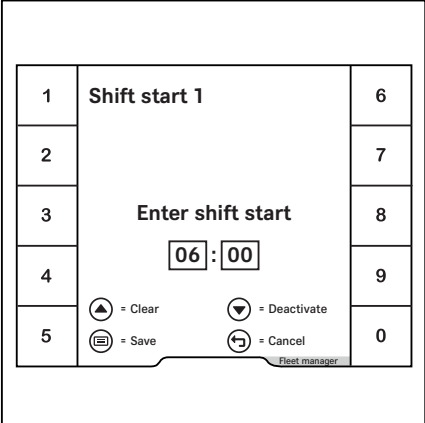


In this menu you can define the shift start. ▷

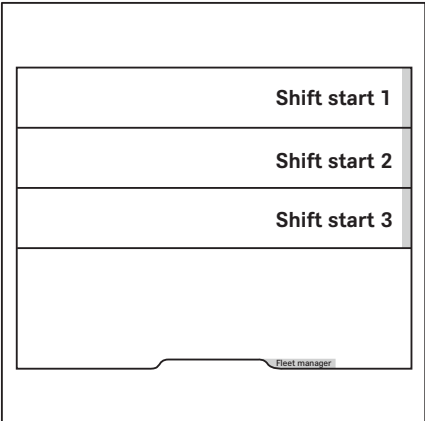
- Enter the time using softkeys 0 to 9.
- To save, press the  button.

The shift start is now defined. The Pre-Shift Check is always requested from this shift start time.

The display reverts to the previous menu.



- To deactivate a certain shift start, select the relevant shift. ▷





## Pre-Shift Check

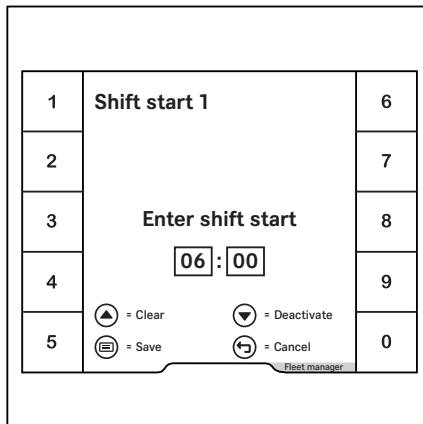
- Press the ▼ scroll button to deactivate the shift. ▷

- To confirm, press the  button.

The time is shown in grey.


The shift is deactivated. The display reverts to the previous menu. There is no activation bar next to this shift.

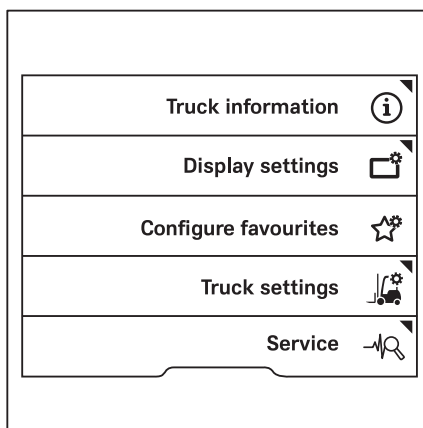
- To cancel, press the back button .
- To access the main display, press the main display button .



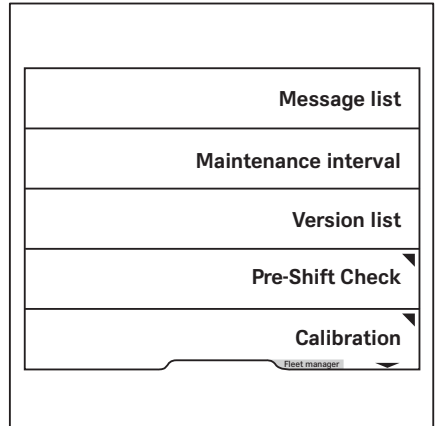
## Resetting the truck restrictions

If truck functions are restricted due to checks with a bad result, the fleet manager can reset these restrictions. The fleet manager can also do this if a problem on the truck has been rectified.

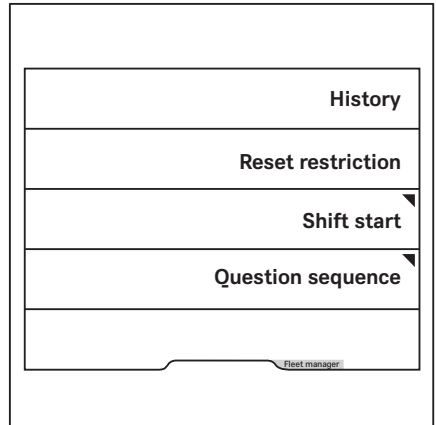
- Activate the "Access authorisation for the fleet manager".
- Press the Service  softkey. ▷



- Press the scroll keys  $\Delta$   $\nabla$  until the Pre-Shift Check menu appears. ▷
- Press the Pre-Shift Check softkey.



- The Pre-Shift Check menu appears. ▷
- Press the Reset restriction softkey.



## Pre-Shift Check


A question pops up asking if you want to reset the truck restrictions. ▷

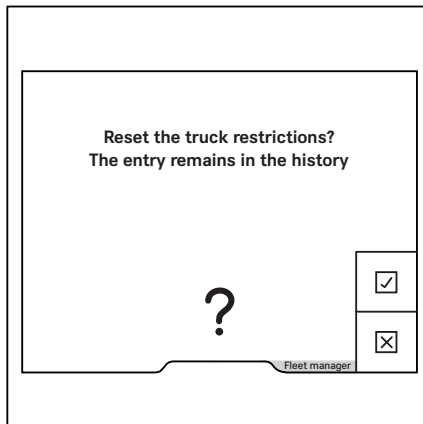
- To confirm, press the ☒ softkey.

The full scope of the truck functions is now available. The display reverts to the previous menu.

- To cancel, press the ☐ softkey.

The truck functions remain restricted. The display reverts to the previous menu.

- To access the main display, press the main display button .





## Driver profiles

### Driver profiles (variant)

This variant allows up to ten individual driver profiles to be created. The driver is greeted with the selected name after logging in. Once the ☒ softkey is pressed, the main display appears.

If the truck is equipped with the "Access authorisation with PIN code" or "FleetManager" variants, these driver profiles can be linked to the relevant variant.

The driver profile allows the following settings to be saved:

- Language
- Favourites
- Configuration of the status line
- Configuration of drive programmes A and B

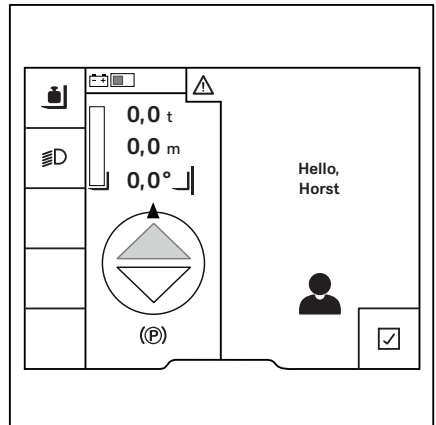
In addition, the operating statuses saved for the last selected driver profile are called up again the next time a user logs in with this driver profile:

- Selected drive programme 1 to 3
- Load dynamics
- Efficiency and drive modes  
(Blue-Q/sprint mode)

If a driver without an existing driver profile logs in using the "Access authorisation with PIN code" or "FleetManager" variants, a driver profile is generated. This driver profile corresponds to the settings when the truck was delivered.

If the truck is not equipped with these variants, drivers must select their profiles manually.

Any changes that drivers make to the settings while they are logged in are saved. These will then be available the next time that the driver logs in.



### Selecting driver profiles

If the truck is equipped with the "Access authorisation with PIN code" or "FleetManager" variants, the corresponding driver profile is active after logging in. If the truck is not

## Driver profiles

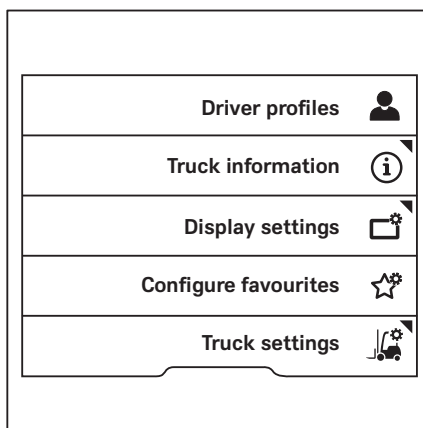
equipped with these variants, drivers must select their profiles manually.



### NOTE

*Access to the settings menu is only available if the truck is at a standstill and the parking brake is applied. If the parking brake is released prematurely, the settings menu will close.*

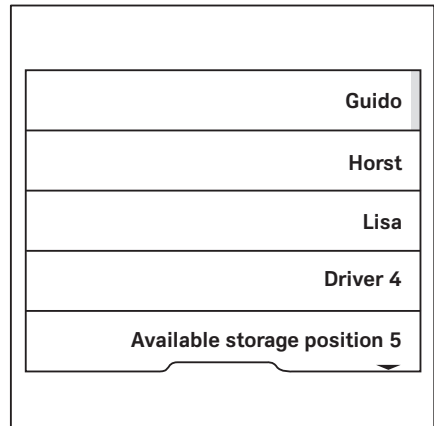
- Stop the truck.
- Apply the parking brake.
- Press the button.
- Press the softkey.
- Press the Driver profiles softkey .



The orange activation bar displays the current selection. ▷

- Press the softkey for the required driver profile.

The driver profile is active. The driver is greeted with the selected name the next time that the truck is switched on.





## Creating driver profiles

Both the fleet manager and the driver can create up to ten driver profiles.




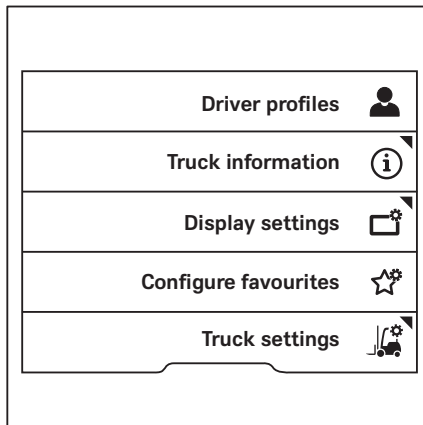
### NOTE

*If the truck is equipped with the "Access authorisation with PIN code" or "FleetManager" variants, the driver profile is generated automatically when logging in for the first time.*

- Apply the parking brake.
- Press the  button.
- Press the  softkey.

## Driver profiles

- Press the Driver profiles soft-key .



This menu provides storage space for saving ten driver profiles.

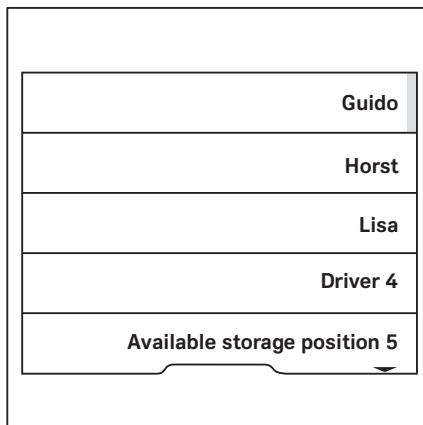


- Press the softkey for the required storage location.




### NOTE

*Unoccupied storage locations that do not contain a driver profile are indicated by Available storage position.*







The Driver name menu is displayed.

- Use the softkeys to enter the desired name.
- To confirm, press the  button.

The driver profile is active. The driver is greeted with the selected name after the next log-in.

Any changes that drivers make to the settings while they are logged in are saved. These will then be available the next time that the driver logs in.




▷

1,.	<b>Driver name</b>  <b>Enter driver name</b> <input type="text" value="Horst"/>	6mno
2abc		7pqrs
3def		8tuv
4ghi		9wxyz
5jkl		0_
 = Clear  = abc -> ABC		
 = Save  = Cancel		

## Renaming driver profiles

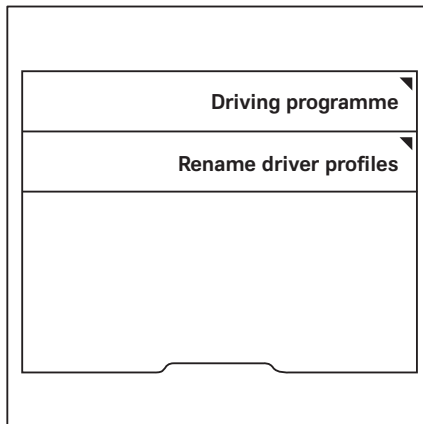
Driver profiles can be renamed. Drivers can only rename their own driver profile. The fleet manager has access authorisation to rename all driver profiles.

### Renaming by the driver


- Apply the parking brake.
- Press the  button.
- Press the  softkey.
- Press the Truck settings  softkey.

## Driver profiles


- Press the **Rename driver profiles** softkey. ▶

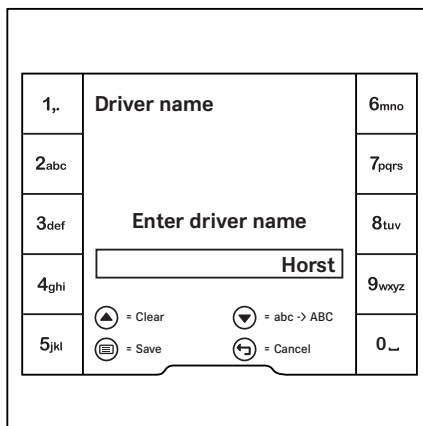


The **Driver name** menu is displayed. ▶

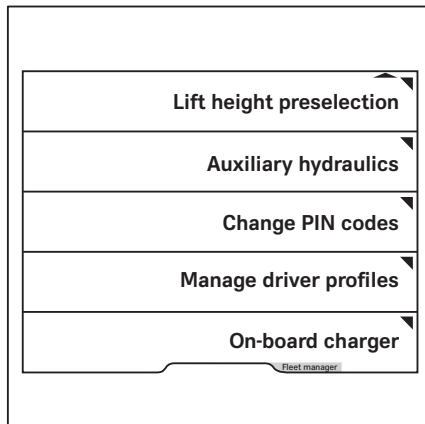
- Use the softkeys to enter the desired name.
- To confirm, press the  button.

### Renaming by the fleet manager

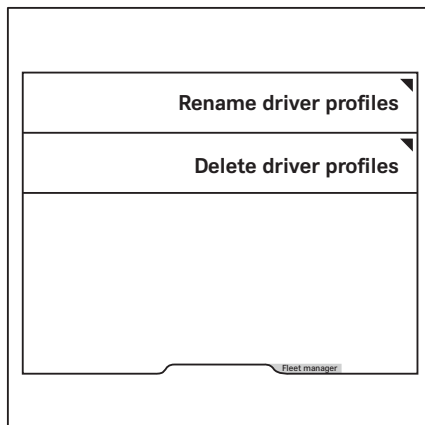
- Activate the "Access authorisation for the fleet manager".
- Press the **Truck settings**  softkey.



- Press the Manage driver profiles softkey.





- Press the Rename driver profiles softkey.



## Driver profiles


The **Driver name** menu is displayed. ▷

- Use the softkeys to enter the desired name.
- To confirm, press the  button.

1,.	<b>Driver name</b>  <b>Enter driver name</b> <input type="text" value="Horst"/> ▲ = Clear      ▼ = abc -> ABC  = Save      ↺ = Cancel	6mno
2abc		7pqrs
3def		8tuv
4ghi		9wxyz
5jkl		0_

## Deleting driver profiles

The fleet manager has access authorisation to delete driver profiles.

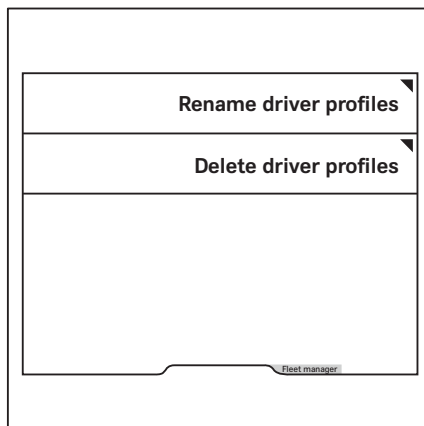
- Activate the "Access authorisation for the fleet manager".
- Press the **Truck settings softkey** .
- Press the **Manage driver profiles** ▷ softkey.

Lift height preselection	▶
Auxiliary hydraulics	▶
Change PIN codes	▶
Manage driver profiles	▶
On-board charger	▶

Fleet manager

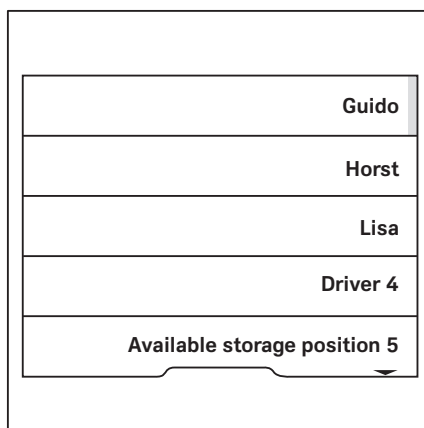


- Press the **Delete driver profiles** softkey. ▷



- Press the softkey for the driver profile to be deleted. ▷

The driver profile is deleted.




## Lighting










## Lighting

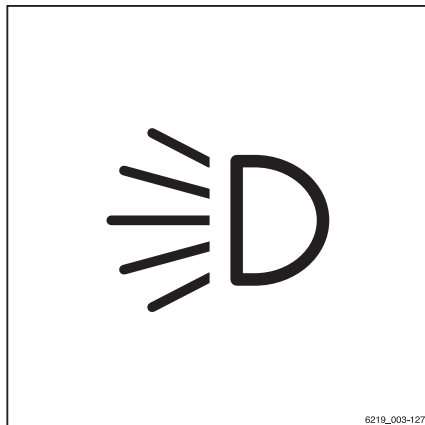
## Meaning of the symbols

Individual lighting devices are switched on and off using the "Lighting" sub-menu.

- To access this sub-menu, push the button .

## Symbols for the lighting and their meanings

	Parking light
	Headlights
	Hazard warning system <sup>1</sup>
	Rotating beacon
	STILL SafetyLight
	Warning zone light
	Front working spotlights
	Rear working spotlights
	Roof working spotlights



Only the symbols of the lighting devices that are installed in the truck can be selected. When one of the lighting devices is switched on, the activation bar next to the relevant symbol lights up orange.

**NOTE**

*If the truck is equipped with the "StVZO" (German Road Traffic Licensing Regulations) variant, the hazard warning system works even when the truck is switched off.*

<sup>1</sup> This function is not available if the truck is equipped with the "StVZO" (German Road Traffic Licensing Regulations) variant. In this case, the hazard warning system is switched on and off via the hazard warning button on the steering column. For more information, refer to the section entitled "Hazard warning system".

## Driving lights

- To switch on the parking light (1), push the associated Softkey on the display-operating unit.

The front side lights and the tail lights light up.

- To switch on the driving light (2), press the associated Softkey on the display-operating unit.

The headlights and tail lights light up. If the truck has StVZO (German Road Traffic Licensing Regulations) equipment (variant) and a licence plate lamp, then this also lights up.

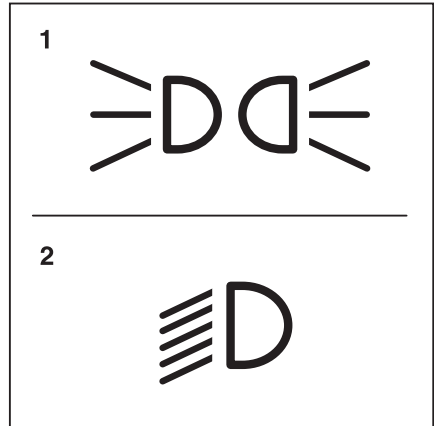
- To switch off the driving light (2), press the Softkey again.

The driving light and licence plate lamp go out.

- To switch off the parking light (1), push the Softkey again.

The front side lights and the tail lights go out.

If the truck does not have StVZO (German Road Traffic Licensing Regulations) equipment (variant), then the parking light and driving light can be switched on and off independently of each other.



1  
2

Parking light  
Driving light

## Lighting

## Working spotlights

## Front and rear working spotlights

- To switch on the front working spotlights (3), push the associated Softkey on the display-operating unit.

The front working spotlights light up.

- To switch off the front working spotlights (3), push the Softkey again.

The front working spotlights go out.

- To switch on the rear working spotlights (4), push the associated Softkey on the display-operating unit.

The rear working spotlights light up.

- To switch off the rear working spotlights (4), push the Softkey again.

The rear working spotlights go out.

**NOTE**

*For the StVZO (German Road Traffic Licensing Regulations) variant, the parking light is also switched on when the working spotlights are switched on. The licence plate lamp (if present) is also switched on when the forward-facing working spotlights are switched on.*

## Working spotlights on the roof and the side of the lift mast

The roof spotlights light up the working area when the fork carriage is raised.

- To switch on the roof spotlights (5), push the associated Softkey on the display-operating unit.

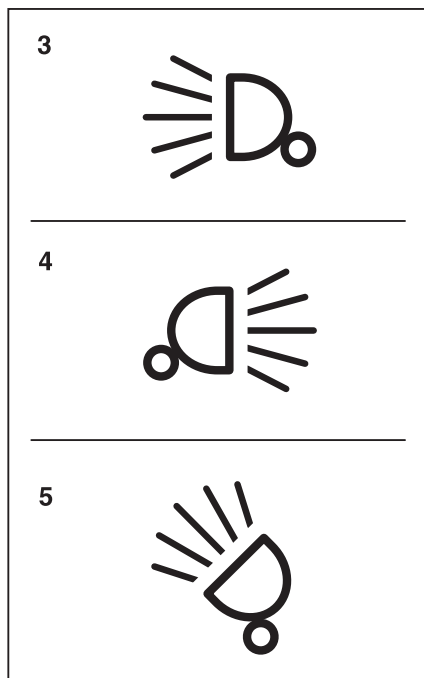
The roof spotlights (5) light up.

- To switch off the roof spotlights (5), push the Softkey again.

The roof spotlights (5) go out.

**NOTE**


*Depending on the configuration, the roof spotlights automatically switch on when the fork carriage is raised.*



- 3 Front working spotlights
- 4 Rear working spotlights
- 5 Roof spotlights

## Working spotlight for reverse travel (variant)

In this equipment variant, a working spotlight for reverse travel is fitted on the rear of the overhead guard and provides optimum illumination of the roadway during reverse travel.

- Press the  softkey.

The activation bar next to the symbol lights up.  
The working spotlight does not yet light up.

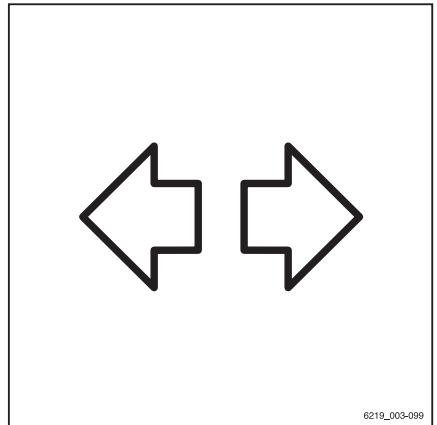
- Set the drive direction to "Reverse".

The working spotlight for reverse travel lights up.

If the drive direction is set to "Forward", the working spotlight goes out.

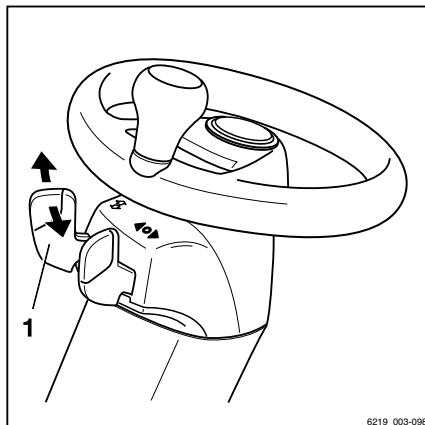
## Turn indicators

The turn indicators are switched on and off via the travel direction selector and indicator module.



## Lighting

- To switch on the left or right turn indicator, move the lever (1) to the desired direction.

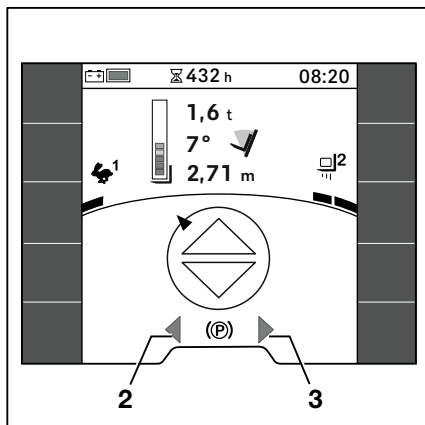


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The turn indicators and the turn indicator display (2) or (3) on the display-operating unit flash.

- To switch off the turn indicators, push the lever (1) back to the centre position.

All turn indicators and the turn indicator displays on the display/operating unit stop flashing.



## Hazard warning system

Switching the hazard warning system on and off is different for trucks with and without the StVZO (German Road Traffic Licensing Regulations) variant.

- To switch on the hazard warning system, push the associated Softkey on the display-operating unit.

All direction indicators and the turn indicator displays on the display-operating unit flash.

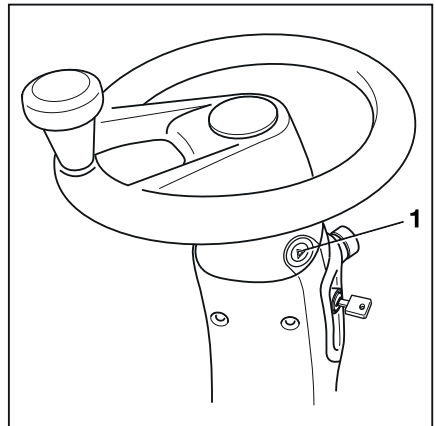
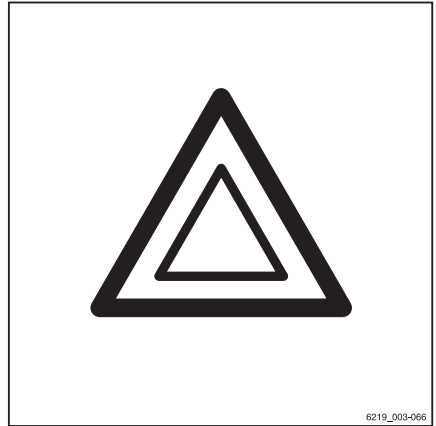
- To switch off the hazard warning system, push the Softkey again.

All direction indicators and the turn indicator displays on the display-operating unit stop flashing.

### Specific features of the StVZO (German Road Traffic Licensing Regulations) variant

For the StVZO (German Road Traffic Licensing Regulations) variant, the hazard warning system cannot be switched on and off via the display/operating unit. It is switched on and off using the hazard warning button on the steering column. The hazard warning system in this variant works even when the truck is switched off.

- To switch on the hazard warning system, push the hazard warning button (1).

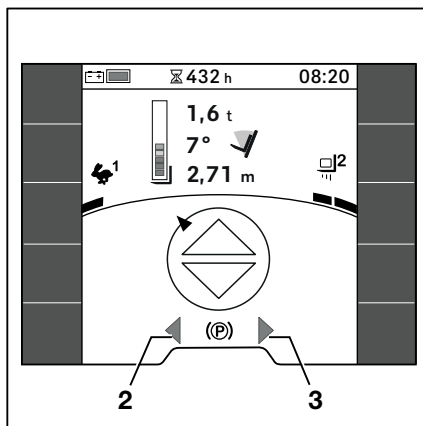


## Lighting


The turn indicators and the turn indicator displays (2, 3) on the display-operating unit flash. ▷

- To switch off the hazard warning system, push the hazard warning button (1) again.

All direction indicators and the turn indicator displays on the display-operating unit stop flashing.




## StVZO equipment


If the truck is fitted with StVZO (German Road Traffic Licensing Regulations) equipment, the  softkey is stored in the favourites bar. This softkey is used to switch off all lighting devices that are not permitted on roads subject to the StVZO.

This relates to the following variants of lighting equipment:

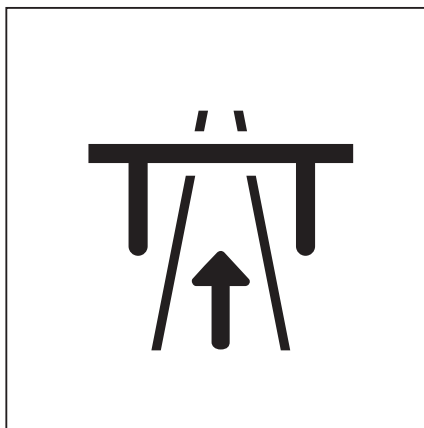
- STILL SafetyLight
- Warning zone light
- Working spotlight
- Rotating beacon

- To switch this lighting equipment off, press the  softkey.

The orange activation bar lights up next to the softkey.

- To switch this lighting equipment on, press the  softkey again.

The orange activation bar goes out.






**NOTE**

*This function is configured for the German StVZO ex works.*

- *Outside of Germany, observe the national regulations for the country of use.*
- *The authorised service centre can amend the function so that fewer lighting devices or more lighting devices are switched off.*

The softkey is also located in the Driving menu .

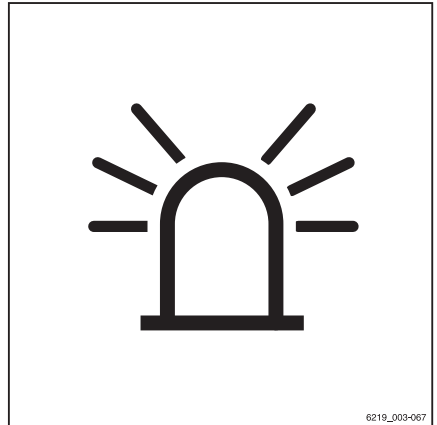
**Rotating beacon**

- To switch on the rotating beacon, push the associated Softkey on the display-operating unit.

The rotating beacon is switched on.

- To switch off the rotating beacon, push the Softkey again.

The rotating beacon goes out.



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## Lighting

## STILL SafetyLight (variant)

**⚠ WARNING**


Danger of damage to eyes from looking into the STILL SafetyLight.

**Do not** look into the STILL SafetyLight.

The STILL SafetyLight is a visual warning unit designed to enable early detection of trucks in driving areas with low visibility (such as drive lanes, high racks), as well as at blind junctions. The STILL SafetyLight is mounted on a support on the overhead guard such that it is not affected by jolts and vibrations.

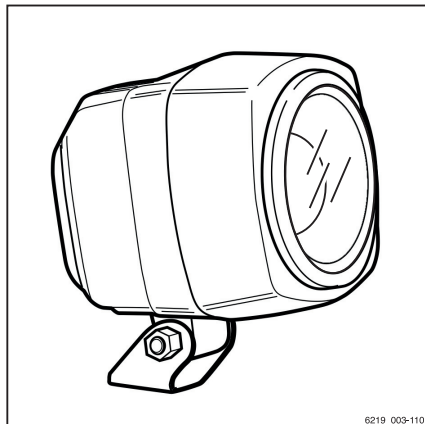
Depending on the version, the STILL SafetyLight projects one or more light-blue light spots in front of or behind the truck and thus warns others about the approaching truck. Several light spots are projected as a chase light. The chase light indicates the location of the truck with its direction of travel.

Depending on the configuration of the truck, the STILL SafetyLight automatically switches itself on when the truck is moving. This means that, during reverse travel (variant), for example, it can be used as an additional light for the working spotlight for reverse travel. The STILL SafetyLight can also be switched on and off on the display-operating unit.

– To do so, push the Softkey .

**NOTE**

*If the truck is to be operated on public roads, the STILL SafetyLight must be switched off.*



## Warning zone light (variant)



### ⚠ WARNING

Danger of damage to eyes from looking into the warning zone light.

Do **not** look into the warning zone light.

Adjust the warning zone light so as not to dazzle bystanders or the driver when climbing in and out of the truck.

The warning zone light is mounted on supports on the overhead guard such that it is not affected by jolts and vibrations. The warning zone light projects a light bar next to the truck on both the left-hand side and right-hand side of the truck. These light bars indicate the danger areas to the sides of the truck while in operation. See the section entitled "Danger area" in the chapter entitled "Handling loads".

The warning zone light switches on and off again together with the truck.

If the truck has StVZO (German Road Traffic Licensing Regulations) equipment, the warning zone light can be switched on and off via the display-operating unit.

- To do so, push the softkey



### NOTE

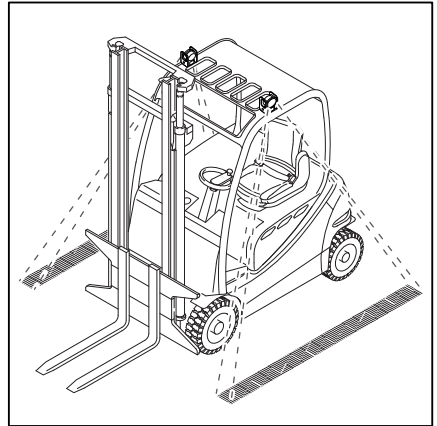
*If the truck is to be operated on public roads, the warning zone light must be switched off.*

- Before using the truck, make sure that the warning zone light is working and has been adjusted correctly.

The distance from the light bar to the truck must be between 70...75 cm.

- To adjust the warning zone light, see the section entitled "Adjusting the warning zone light" in the chapter entitled "Preserving operational readiness".

When ordering the truck, you can choose between a blue or red warning zone light.



## Efficiency and drive modes

### Blue-Q (variant)

#### Functional description

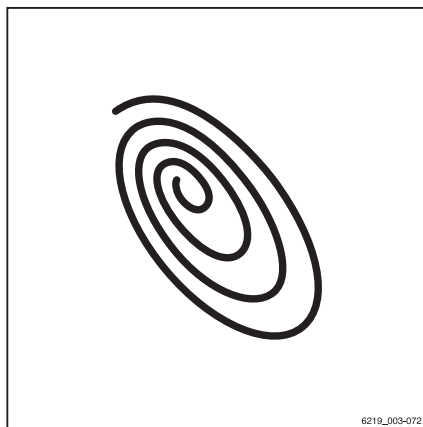
The Blue-Q efficiency mode affects both the drive unit and the activation of the additional consumers, and reduces the truck's energy consumption. Blue-Q can be switched on and off via a softkey.

If efficiency mode is switched on, the acceleration behaviour of the truck changes to make acceleration more moderate.

When travelling at low speeds, normally when manoeuvring, no reduction is noticeable even if efficiency mode is switched on. For moderate speeds from approx. 7 km/h, acceleration is gentler. Therefore, on distances of up to approx. 40 m, lower speeds are reached than would be the case if the efficiency mode was not activated. As in "STILL Classic" mode, the maximum speed is 20 km/h.

has no influence on:

- Maximum speed
- Climbing capability
- Pulling force
- Braking characteristics



#### Effects on additional consumers


The following table shows the specific conditions that cause certain auxiliary devices to shutdown when Blue Q is activated. The additional consumers available depend on the truck equipment.


Shut-off	Seat switch	Truck is stationary	Drive direction
Front working spotlight*	X	X	Reverse > 3 km/h
Rear working spotlight*	X	X	Forwards
Roof spotlight*	X	X	> 3 km/h
Headlight*	X	X	-
Front wiper	X	X	Reverse > 3 km/h
Rear wiper	X	X	Forwards
Roof wiper	X	X	-
Seat heater	X	-	-
Cab heating	X	-	-

Shut-off	Seat switch	Truck is stationary	Drive direction
Screen heating	X	-	-
*No shut-off for StVZO (German Road Traffic Licensing Regulations) equipment (variant)			

## Efficiency and drive modes

### Switching Blue-Q on and off

- To switch on Blue-Q efficiency mode, push the softkey .

The Blue-Q symbol  appears on the display/operating unit and Blue-Q efficiency mode is switched on.

- To switch off Blue-Q efficiency mode, push the associated softkey again.

The Blue-Q symbol disappears and Blue-Q efficiency mode is switched off.





#### NOTE


*The fleet manager can also use his access authorisation to activate Blue-Q efficiency mode permanently. See the next section.*

## Configuring Blue-Q


Fleet manager access authorisation allows the fleet manager to activate Blue-Q efficiency mode permanently or to enable it to be switched on and off via softkey.

- Enable Access authorisation .
- Press the Truck settings softkey .

The menu that opens provides the following selection:

- Permanent  
The driver cannot switch Blue-Q on and off. Blue-Q is permanently active. The Blue-Q symbol  appears permanently on the display-operating unit.
  - By pressing a button  
The driver can switch Blue-Q on and off via the softkey.
- Push the required softkey.

The orange activation bar appears next to the pushed softkey.

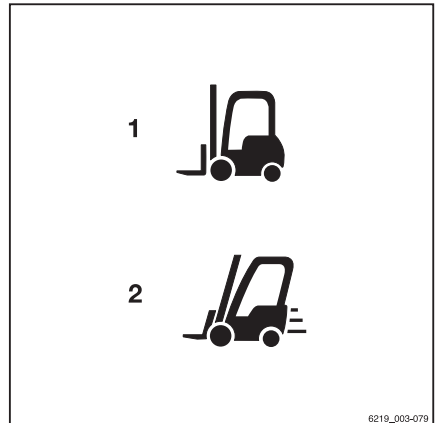
The main display button  takes you to the main display.

## STILL Classic and sprint mode

The drive modes affect the handling of the truck.

Two different drive modes are available:

- 1 **STILL Classic**  
This mode is active after the truck has been switched on. This mode is the default setting and provides a balance between hydraulic functions and driving functions. The maximum speed is 18 km/h. No symbol is shown on the display.
- 2 **Sprint mode**  
In sprint mode, the truck accelerates more quickly to a maximum speed of 20 km/h. This mode also increases the lifting speed. Sprint mode is for driving on clear and spacious terrain.



## Efficiency and drive modes




### NOTE

*If sprint mode is used, the truck's energy consumption is higher. The battery is therefore discharged more quickly. The drive units heat up more quickly.*

### Switching sprint mode on and off

- To switch on sprint mode, push the associated softkey.

The "sprint mode" symbol  (2) appears on the display of the display-operating unit. Sprint mode is switched on.

- To switch off the mode, push the softkey again.

The symbol disappears and the mode is switched off. The truck is then back in STILL Classic mode.

### Automatic switch off for sprint mode

If the truck is operated in sprint mode at the maximum performance level, the truck will consume more energy. As a result, the battery is discharged faster and the traction drives and energy supply may become too hot.

The battery voltage and the temperature of the traction drives and energy supply are monitored continuously. If under voltage (does not apply to lithium-ion batteries) or overheating occurs, sprint mode is automatically deactivated.

If the truck is automatically switched off due to under voltage, sprint mode can then only be switched on again if the following conditions are met:

- The battery is fully recharged.
- The truck has been restarted.

If the truck is automatically switched off due to overtemperature, sprint mode can then only be switched on again when the drive units have cooled down.



## Driving

### Safety regulations when driving

#### Driving conduct

The driver must follow the public rules of the road when driving in company traffic.

The speed must be appropriate to the local conditions.

For example, the driver must drive slowly around corners, in tight passageways, when driving through swing-doors, at blind spots, or on uneven surfaces.

The driver must always maintain a safe braking distance from vehicles and persons in front, and must always have the truck under control. Stopping suddenly, turning quickly and overtaking at dangerous or blind spots must be avoided.

- Initial driving practice must be carried out in an empty space or on a clear roadway.

The following are forbidden during driving:

- Allowing arms and legs to hang outside the truck
- Leaning the body over the outer contour of the truck
- Climbing out of the truck
- Moving the driver's seat
- Adjusting the steering column
- Releasing the seat belt
- Disabling the restraint system
- Raising the load higher than 300 mm above the ground (with the exception of manoeuvring processes during the placement into stock/removal from stock of loads)
- Using electronic devices, for example radios, mobile phones etc.

## Driving

### **WARNING**

The use of multimedia and communication equipment as well as playing these devices at an excessive volume during travel or when handling loads can affect the operator's attention. There is a risk of accident!

- Do not use devices during travel or when handling loads.
- Set the volume so that warning signals can still be heard.

### **WARNING**

In areas where use of mobile phones is prohibited, use of a mobile phone or radio telephone is not permitted.

- Switch off the devices.

## Visibility when driving

The driver must look in the drive direction and have a sufficient view of the driving lane.

Particularly for reverse travel, the driver must be sure that the driving lane is clear.

When transporting goods that impair visibility, the driver must drive the truck in reverse.

If this is not possible, a second person acting as a guide must walk in front of the truck.

In this case the driver must only move at walking pace and with extra care. The truck must be stopped immediately if eye contact with the guide is lost.

Rear-view mirrors are only to be used for observing the road area behind the truck and not for reverse travel. If visual aids (mirror, monitor) are necessary to achieve sufficient visibility, it is necessary to practise using them. For reverse travel using visual aids, extra care should be taken.

When using attachments, special conditions apply; see the chapter entitled "Fitting attachments".

Any glass (variant, e.g. windscreen) and mirrors must always be clean and free of ice.

## Roadways

### Dimensions of roadways and aisle widths

The following dimensions and aisle width requirements apply under the specified conditions to ensure safe manoeuvring. In each case, a check must be performed to determine whether a larger aisle width is necessary, e.g. in the case of deviating load dimensions, attachments, lift masts and tow couplings.

Within the EU, "Council Directive 89/654/EEC concerning the minimum safety and health requirements for the workplace" must be observed. The respective national guidelines apply for areas outside the EU.

The required aisle widths depend on the dimensions of the load.

#### Required aisle widths with pallet

Model	Type	Aisle width [mm]	
		With pallet 1000x1200 crosswise	With pallet 800x1200 lengthwise
RX20-14C	6219	3186	3311
RX20-16C	6220	3186	3311
RX20-16	6221	3269	3394
RX20-16L	6222	3377	3502
RX20-18	6223	3269	3394
RX20-18L	6224	3377	3502
RX20-20L	6225	3390	3516
RX20-16P	6226	3362	3487
RX20-16PL	6227	3470	3595
RX20-18P	6228	3362	3487
RX20-18PL	6229	3470	3595
RX20-20P	6230	3375	3501
RX20-20PL	6231	3483	3609

The truck must be used only on roadways that do not have excessively sharp curves, excessively steep gradients or excessively narrow or low entrances.

## Driving

## Driving on ascending and descending gradients

**⚠ WARNING**

Risk of accident due to the drive unit switching off!

Driving up and down longer gradients can cause the drive unit to overheat and switch off. The truck will then no longer decelerate when the accelerator pedal is released and will coast.

Driving up and down longer gradients greater than 15% is not permitted due to the minimum specified braking values. The climbing capability values given below apply only to negotiating obstacles on the roadway and to temporary differences in level, e.g. lorry ramps.

- Consult the authorised service centre before driving on long ascending and descending gradients greater than 15%.

**⚠ CAUTION**

Risk of component damage due to reduced ground clearance with the "hydraulic battery carrier" variant.

Trucks fitted with a hydraulic battery carrier (variant) have a reduced ground clearance, and the permitted climbing capability is therefore reduced. Irregularities in the ground, such as railway sleepers, must also be driven over with caution.

- Please note the following:

- The ground clearance is restricted.
- When using worn tyres, the maximum ramp angle is only 7°

**NOTE**

*The values specified in the "Maximum climbing capability" table can be used only to compare the performance of forklift trucks in the same category. The specified values in no way represent the normal daily operating conditions.*

Trucks can theoretically be driven on the ascending and descending gradients specified in the following table.

**Maximum climbing capability**

Model	Type	Maximum climbing capability [%]	
		With a load	Without a load
RX20-14C	6219	30.3	27.9
RX20-16C	6220	27.6	26.0

Model	Type	Maximum climbing capability [%]	
		With a load	Without a load
RX20-16	6221	28.0	27.4
RX20-16L	6222	27.4	28.7
RX20-18	6223	25.1	26.0
RX20-18L	6224	25.3	28.3
RX20-20L	6225	23.0	26.9
RX20-16P	6226	27.8	27.8
RX20-16PL	6227	27.6	28.9
RX20-18P	6228	24.8	26.0
RX20-18PL	6229	25.4	28.6
RX20-20P	6230	22.9	25.1
RX20-20PL	6231	23.1	27.2

#### Legend for model

C	Compact
L	Long
P	Swing axle version

The ascending and descending gradients must not exceed the gradients listed above and must have a rough surface.

The top and bottom of the gradient must feature smooth and gradual transitions to prevent the load from falling to the ground or the truck being damaged.

### Warning in the event that components protrude beyond the truck contour

Trucks are often required to drive through very narrow or very low spaces such as aisles or containers. The dimensions of the trucks are designed for this purpose. However, movable components may protrude beyond the truck contour and be damaged or torn off. Examples of these components are:

- An unfolded roof panel in the driver's cab
- Open cab doors

### Condition of the roadways

Roadways must be sufficiently firm and even. The surface must be free from contamination and fallen objects.

## Driving

Drainage channels, level crossings and similar obstacles must be evened out and, if necessary, ramps must be provided so that trucks can drive over these obstacles with as few bumps as possible.

Take note of the load capacity of manhole covers, drain covers etc.

There must be sufficient distance between the highest points of the truck or the load and the fixed elements of the surrounding area. The height is based on the overall height of the lift mast and the dimensions of the load; see the chapter entitled "Technical data".

### Rules for roadways and the working area

It is only permitted to drive on routes authorised for traffic by the operating company or its representatives. Traffic routes must be free from obstacles. The load must only be set down and stored in the designated locations. The operating company and its representatives must ensure that unauthorised third parties do not enter the working area.



#### NOTE


*Please observe the definition of the following responsible person: "operating company".*

### Hazardous areas

Hazardous areas on roadways must be indicated by standard traffic signs or, if necessary, by additional warning signs.


### Selecting drive programmes 1 to 3 ▷

The truck has three drive programmes with different preset driving and braking characteristics. The basic principle is that the higher the number of the drive programme selected, the greater the driving dynamics.

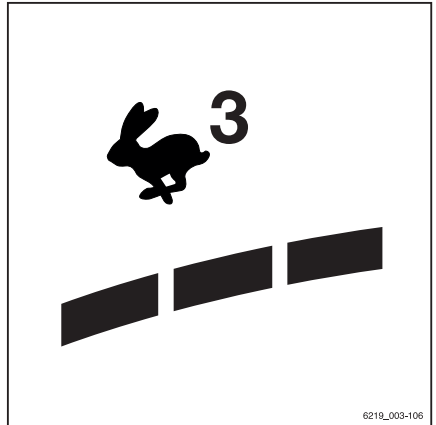
The drive programme is selected using the display-operating unit under the **Drive**  menu item.

- Press the ... softkey to select the desired drive programme. 



- If the drive programmes are saved as a favourite on a softkey, press the  softkey until the number of the desired drive programme is shown on the display. ▷

The number of dynamic bar segments indicates the driving dynamics of the selected drive programme.




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## Driving

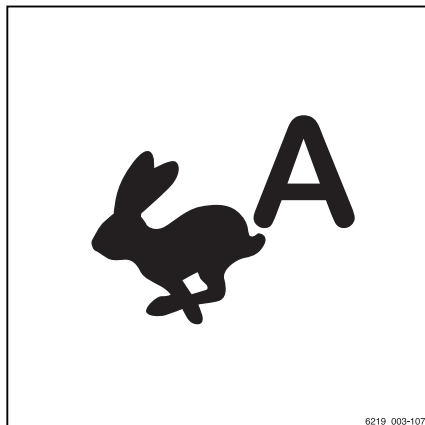
## Selecting drive programme A or B ▷

The truck has two driving programmes for personalised handling and braking characteristics.

Unlike the fixed drive programmes "1 to 3", the programmes "A" and "B" can be configured. The procedure for this is described in the following section.

The drive programme is selected using the display-operating unit under the Drive  menu item.

- Press the  or  softkey to select the desired drive programme.
- If the drive programmes are saved as a favourite on a softkey, press the  softkey until the letter of the desired drive programme is shown on the display.




## Configuring drive programmes A and B

The drive programmes can be configured by the driver.






### NOTE

*Access to the settings menu is only available if the truck is at a standstill and the parking brake is applied. If the parking brake is released prematurely, the settings menu will close.*

- Stop the truck.
- Apply the parking brake.
- Press the  button.

The first menu level appears.

- Press the  softkey.
- Press the Truck settings  softkey.
- Press the Drive programmes  softkey.

The drive programme menu appears.

- Press the associated softkey for drive programme A or drive programme B.



Configuration of the drive programmes using drive programme A is explained here.

The **Setdrive programme A** menu appears. ▷

The following parameters can be set:

- **Max. speed**  
Determines the maximum speed (max. 20 km/h).
  - **Agility**  
Determines the acceleration behaviour and the reversing behaviour using five levels.  
1 indicates the lowest agility and 5 indicates the greatest agility
  - **Braking**  
Determines the electrical brake retardation when the accelerator pedal is released in five stages.  
1 indicates the lowest delay and 5 indicates the greatest delay
- To select a higher stage, press the **+** softkey.
  - To select a lower stage, press the **–** softkey.
  - To save the setting, press the **☑** softkey.
- The settings are saved.
- To cancel the setting, press the **☒** softkey.
- The settings return to the most recently saved value.
- Press the **↶** button once to return to the previous menu level without saving the changes.

<input type="checkbox"/>	Set drive programme A		<input checked="" type="checkbox"/>
–	max. speed	16 km/h	+
–	Agility	3	+
–	Deceleration	2	+

## Driving

## Selecting the drive direction

The drive direction of the truck must be selected using the drive direction switch/drive direction selection lever before attempting to drive. The method of actuating the drive direction switch/drive direction selection lever depends on the operating devices that are fitted in the truck.

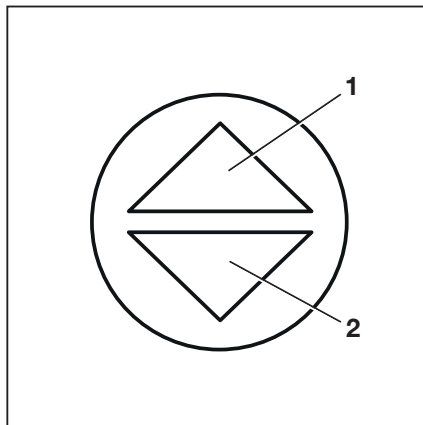
The drive direction switch is located on the operating devices for the hydraulic functions. The drive direction selection lever is located on the travel direction selector and indicator module (variant).



### NOTE

*The drive direction can also be changed during travel. Your foot can remain on the accelerator pedal while you do so. The truck is then decelerated and accelerated again in the opposite direction (reversing).*

The indicator for the selected drive direction ("forwards" (1) or "backwards" (2)) lights up on the display-operating unit.



## Neutral position

If leaving the truck for a prolonged period, the neutral position must be selected in order to avoid the truck suddenly moving off due to an inadvertent actuation of the accelerator pedal.

- Briefly select the drive direction switch/drive direction selection lever for the direction opposite to the current drive direction.

The drive direction indicator on the display-operating unit goes out.



### NOTE

*When the seat is vacated, the selected drive direction is set to the "neutral position". To drive, the drive direction switch/drive direction selection lever must be actuated again.*

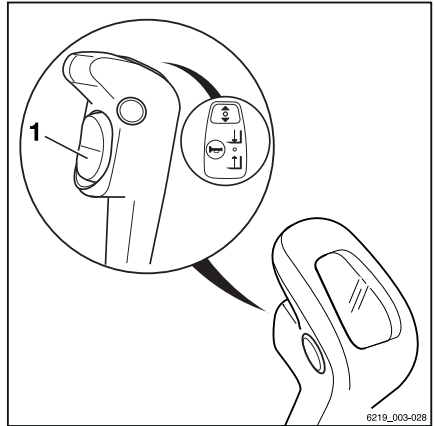
### Actuating the drive direction switch with the multiple-lever version

- For the "forwards" drive direction, push the drive direction switch (1) downwards.
- For the "backwards" drive direction, push the drive direction switch (1) upwards.



#### NOTE

*If the drive direction switch (1) is defective and the truck stops in a danger area, the drive direction selection lever on the travel direction selector and indicator module (variant) can be used for emergency driving. Refer to the section entitled "Emergency driving via the drive direction switch/drive direction selection lever" in the chapter entitled "Procedure in emergencies".*



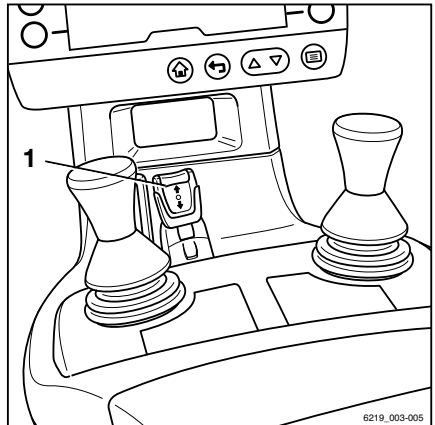
### Actuating the drive direction switch with the mini-lever version

- For the "forwards" drive direction, push the drive direction switch (1) forwards.
- For the "backwards" drive direction, pull the drive direction switch (1) backwards.



#### NOTE

*If the drive direction switch (1) is defective and the truck stops in a danger area, the drive direction selection lever on the travel direction selector and indicator module (variant) can be used for emergency driving. Refer to the section entitled "Emergency driving via the drive direction switch/drive direction selection lever" in the chapter entitled "Procedure in emergencies".*



## Driving

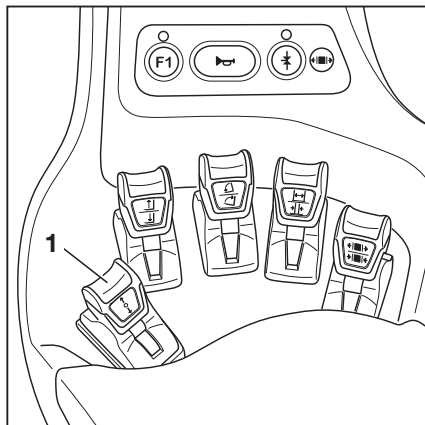
## Actuating the drive direction switch with the Fingertip version

- For the "forwards" drive direction, push the drive direction switch (1) forwards.
- For the "backwards" drive direction, pull the drive direction switch (1) backwards.



### NOTE

*If the drive direction switch (1) is defective and the truck stops in a danger area, the drive direction selection lever on the travel direction selector and indicator module (variant) can be used for emergency driving. Refer to the section entitled "Emergency driving via the drive direction switch/drive direction selection lever" in the chapter entitled "Procedure in emergencies".*



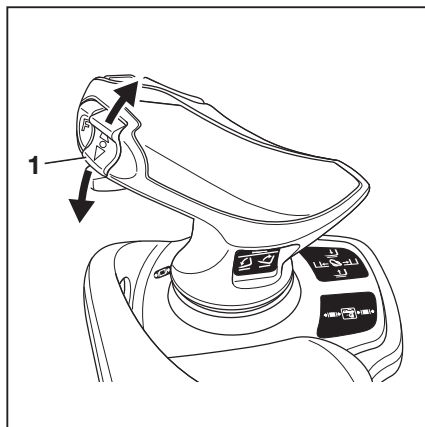
## Actuating the vertical rocker button for the "drive direction" with the Joy-stick 4Plus version

- For the "forwards" drive direction, push the vertical rocker button for the "drive direction" (1) upwards.
- For the "backwards" drive direction, push the vertical rocker button for the "drive direction" (1) downwards.



### NOTE

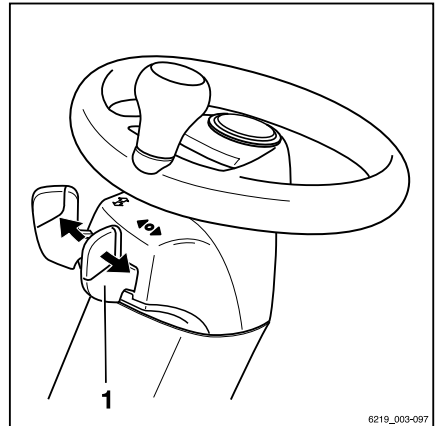
*If the drive direction switch (1) is defective and the truck stops in a danger area, the drive direction selection lever on the travel direction selector and indicator module (variant) can be used for emergency driving. Refer to the section entitled "Emergency driving via the drive direction switch/drive direction selection lever" in the chapter entitled "Procedure in emergencies".*



### Actuating the drive direction selection lever with the travel direction selector and indicator module version

- For the "forwards" drive direction, push the drive direction selection lever (1) forwards.
- For the "backwards" drive direction, push the drive direction selection lever (1) backwards.

Alternatively, the drive direction can also be selected using the drive direction switches on the operating devices for the hydraulic functions.



#### NOTE


*If the drive direction selection lever (1) is defective and the truck stops in a danger area, the drive direction switch on the operating device for the hydraulic functions can be used for emergency driving. Refer to the section entitled "Emergency driving via the drive direction switch/drive direction selection lever" in the chapter entitled "Procedure in emergencies".*

### Starting drive mode

#### **⚠ DANGER**

**Being trapped under a rolling or tipping truck could cause fatal injuries!**

- Sit on the driver's seat.
  - Fasten the seat belt.
  - Activate the available restraint systems.
- 
- Observe the information in the chapter entitled "Safety regulations when driving".

The driver's seat is equipped with a seat switch. This seat switch checks whether the driver's seat is occupied. If the driver's seat is not occupied or if the seat switch is malfunctioning, the truck cannot be moved. All lifting functions are disabled. In these situations, the message **Sit on driver's seat**  is shown on the display of the display-operating unit.

- Sit on the driver's seat. Fasten the seat belt.

## Driving

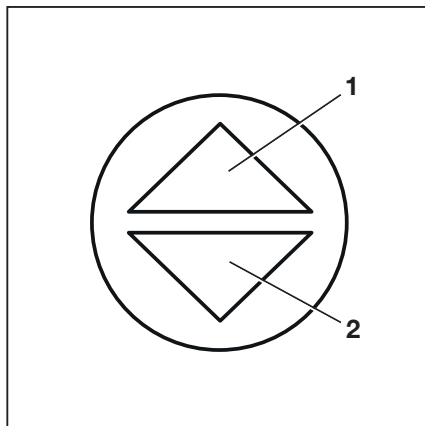
- Lift the fork carriage until the necessary ground clearance is achieved.
- Tilt the lift mast backwards.
- Release the parking brake.
- Select the desired drive direction.

The indicator for the selected drive direction ("forwards" (1) or "reverse" (2)) lights up on the display-operating unit.

**NOTE**

*Depending on the equipment, the following variants of warning units for reverse travel may be present:*

- An acoustic signal will be heard.
- The **STILL** SafetyLight lights up.
- The hazard warning system flashes.

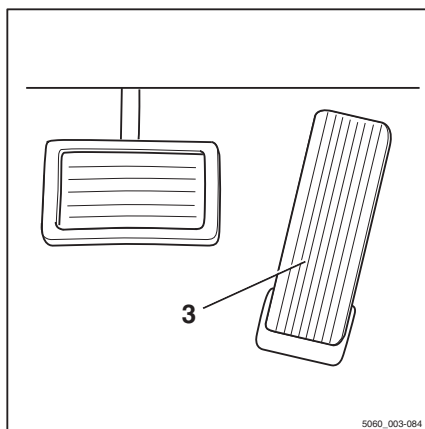


- Press the accelerator pedal (3).

The truck travels in the selected drive direction. The speed is controlled by the accelerator pedal position. The truck brakes when the accelerator pedal is released.

**NOTE**

*The truck is also held in place on ascending or descending gradients even if the electric parking brake is not engaged.*


**⚠ DANGER**
**Risk of accident due to brake failure!**

The regenerative brake only functions if the truck is switched on, the emergency off switch has not been actuated and the parking brake is released.

- Use the brake pedal if the regenerative brake malfunctions.
- Engage the parking brake before leaving the truck.

**Changing the drive direction**

- Take your foot off the accelerator pedal.

- Select the desired drive direction.
- Press the accelerator pedal.

The truck will travel in the selected drive direction.

### NOTE

*The drive direction can also be changed during travel. Your foot can remain on the accelerator pedal while you do so. The truck is then decelerated and accelerated again in the opposite direction (reversing).*

### NOTE


*If an electrical fault occurs in the accelerator, the drive unit is switched off. In this situation, the truck is not electrically braked. Once the electrical fault has been corrected, it will be possible to drive the truck again by releasing the accelerator pedal and then actuating the accelerator pedal again. If the truck still cannot be operated, park the truck securely and contact the authorised service centre.*

## Starting drive mode, dual pedal version (variant)

### DANGER

**Being trapped under a rolling or tipping truck could cause fatal injuries!**

- Sit on the driver's seat.
  - Fasten the seat belt.
  - Activate the available restraint systems.
- 
- Observe the information in the chapter entitled "Safety regulations when driving".

The driver's seat is equipped with a seat switch. This seat switch checks whether the driver's seat is occupied. If the driver's seat is not occupied or if the seat switch is malfunctioning, the truck cannot be moved. All lifting functions are disabled. In these situations, the message **Sit on driver's seat**  is shown on the display of the display-operating unit.

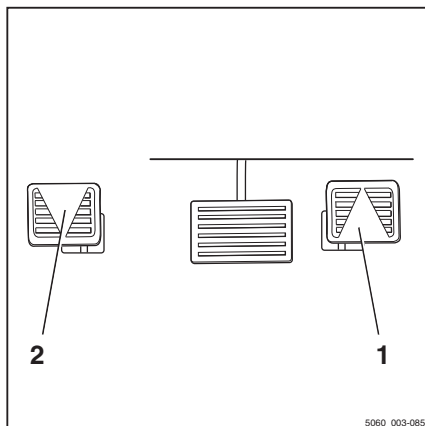
- Sit on the driver's seat. Fasten the seat belt.

## Driving

- Lift the fork carriage until the necessary ground clearance is achieved.
- Tilt the lift mast backwards.
- Release the parking brake.
- Press the right accelerator pedal (1) for the "forwards" drive direction and press the left accelerator pedal (2) for the "backwards" drive direction. ▷

**NOTE**

*In the dual pedal version, the drive direction switches on the operating devices do not function.*



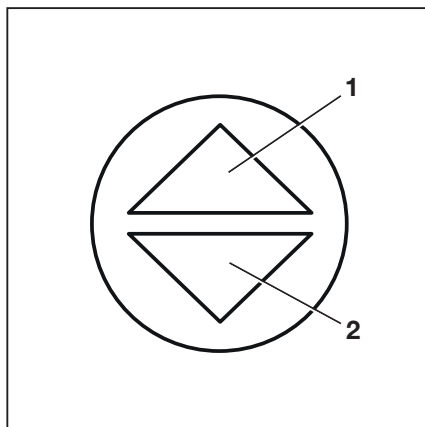
The indicator for the selected drive direction ("forwards" (1) or "reverse" (2)) lights up on the display-operating unit. ▷

**NOTE**

*Depending on the equipment, the following variants of warning units for reverse travel may be present:*

- An acoustic signal will be heard.
- The *STILL SafetyLight* lights up.
- The hazard warning system flashes.

The truck travels in the selected drive direction. The speed is controlled by the accelerator pedal position. The truck brakes when the accelerator pedal is released.

**NOTE**

*The truck is also held in place on ascending or descending gradients even if the electric parking brake is not engaged.*



**⚠ DANGER****Risk of accident due to brake failure!**

The regenerative brake only functions if the truck is switched on, the emergency off switch has not been actuated and the parking brake is released.

- Use the brake pedal if the regenerative brake malfunctions.
- Engage the parking brake before leaving the truck.

**Changing the drive direction**

- Remove your foot from the actuated accelerator pedal.
- Press down the accelerator pedal for the opposite direction.

The truck travels in the selected drive direction.

**i NOTE**

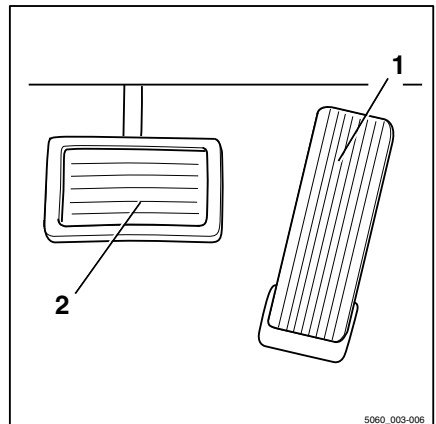
*If an electrical fault occurs in the accelerator, the drive unit is switched off. In this situation, the truck is not electrically braked. Once the electrical fault has been corrected, it will be possible to drive the truck again by releasing the accelerator pedal and then actuating the accelerator pedal again. If the truck still cannot be operated, park the truck securely and contact the authorised service centre.*

**Operating the service brake**

The electric brake converts the acceleration energy of the truck into electrical energy. This causes the truck to decelerate.

Electrical braking recovers energy for the battery. This results in a longer operating time between charging operations and less wear to the brakes.

The truck can also be braked with the mechanical brake by actuating the brake pedal (2). In the first section of the brake pedal's travel, only the electric brake takes effect. As the pedal is depressed further, the mechanical brake is also activated and acts on the drive wheels



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## Driving

### DANGER

**If the service brake fails, the truck cannot brake sufficiently. There is a risk of accident!**

If the driver notices that the electrical braking effect has reduced by 50% and that the drive torque has decreased to 50% of the normal level, a component failure may have occurred.

- Bring the truck to a standstill using the brakes. Use the parking brake if necessary to assist in this process.
- Notify the authorised service centre.
- Do not operate the truck again until the service brake has been repaired.

### DANGER

**At speeds that are too high, there is a danger that the truck could slip or overturn!**

The braking distance of the truck depends on the weather conditions and the level of contamination on the roadway. Note that the basic braking distance increases with the square of the speed.

- Adapt your driving and braking style to suit the weather conditions and the level of contamination on the roadway.
  - Always choose a driving speed that will provide a sufficient stopping distance.
- 
- Brake the truck by releasing the accelerator pedal (1).
  - If the braking effect is inadequate, use the brake pedal (2) as well to apply the mechanical brake.

## Parking brake

Operation of the parking brake depends on which parking brake the truck is fitted with.

Possible equipment variants are as follows:

- Mechanical parking brake; see ⇒ Chapter "Applying the mechanical parking brake", Page 173
- Electric parking brake; see ⇒ Chapter "Actuating the electric parking brake (variant)", Page 175

## Applying the mechanical parking brake



### **⚠ DANGER**

**There is a risk of fatal injury from being run over if the truck rolls away.**

- The truck must not be parked on a slope.
- In emergencies, secure the truck using wedges on the side facing downhill.
- Only leave the truck when the parking brake has been applied.

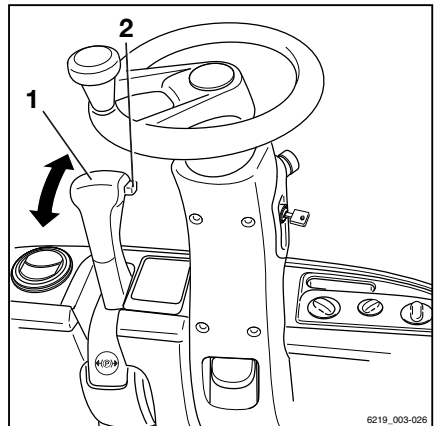
## Applying the parking brake

- Pull the parking brake lever (1) back fully and release it.

The parking brake lever engages. The parking brake is applied. The wheels on the drive axle are blocked.

The "parking brake" symbol (P) appears on the display in place of the speed information.

When a drive direction is selected and the accelerator pedal is actuated, the message Release parking brake (R) appears.



## Releasing the parking brake

- Pull the parking brake lever (1) back.
- Push down the knob (2) and hold it down.
- Move the parking brake lever (1) forwards and release both the lever and the knob.

The parking brake is released.



### **NOTE**

*The parking brake lever swivels to the forward position automatically via spring force and requires only gentle manual guidance. If the movement of the parking brake is stiff, notify the authorised service centre.*

## Driving

After the parking brake has been released, the previously selected drive direction is retained and is shown on the drive direction indicator.

### Special features when the parking brake is released

Cause	Effect
The driver's seat is vacated and the parking brake has not been applied.	The message Apply parking brake appears.
The truck needs to be switched off but the parking brake has not been applied.	The message Apply parking brake appears. The truck cannot be switched off.

### "Safe parking" function (variant)

This function monitors the braking effect after the truck is parked. If a sensor is fitted on the lift mast (variant), it also checks whether the fork carriage is lowered.

This function alerts the driver with an audible signal if:

- The driver leaves the driver's seat without applying the parking brake
- The driver leaves the driver's seat without lowering the fork carriage (variant)
- The driver attempts to switch off the truck without applying the parking brake
- The truck starts moving approximately 20 seconds after the parking brake is applied

### Activation and intervention of the function

Cause	Effect
The driver's seat is vacated and the parking brake has not been applied.	A warning signal sounds. Sitting in the driver's seat silences the warning signal.
The truck needs to be switched off but the parking brake has not been applied.	The truck cannot be switched off. A warning signal sounds. Applying the parking brake silences the warning signal.
The parking brake has been applied but has not been applied correctly as a result of a malfunction. The driver's seat is vacated.	A warning signal sounds. Sitting in the driver's seat silences the warning signal. Use wedges to prevent the truck from rolling away. Notify the authorised service centre.
The truck needs to be switched off. The parking brake has been applied but has not engaged correctly as a result of a malfunction.	The truck cannot be switched off. A warning signal sounds. Use wedges to prevent the truck from rolling away. Notify the authorised service centre.

**⚠ DANGER****Risk of fatal injury from being run over if the truck rolls away!**

If the parking brake is faulty, park the truck safely and secure it so that it cannot roll away.

- If necessary, use wedges to prevent the truck from rolling away.
- Have the parking brake repaired by an authorised service centre.

**Actuating the electric parking brake (variant)****⚠ DANGER****There is a risk of fatal injury from being run over if the truck rolls away.**

- Do not park the truck on a gradient.
- Do not leave the truck until the parking brake has been applied.
- In an emergency, secure the truck with wedges on the downhill-facing side to prevent it from rolling away.

This truck is equipped with an electric parking brake. The parking brake must not be applied manually when the driver leaves the truck. The parking brake is applied automatically.

Despite these automatic aids, the driver is always responsible for parking the truck safely. The safety information about parking the truck safely applies.

**NOTE**

*The electric parking brake can be actuated or released only if the battery male connector has been connected **and** the truck is switched on.*

If the parking brake is applied, this is indicated by a symbol in the display-operating unit in place of the driving speed.

## Driving

Symbols for the parking brake in the display-operating unit

Symbol	Description
(P)	The parking brake was applied automatically. Actuating the accelerator pedal automatically releases the parking brake.
(P)	The parking brake was applied by pressing the push button. Pressing the push button is the only way to release the parking brake.

### Releasing the electric parking brake after the truck has been switched on

- Press the push button (1) to release the parking brake.

The truck is held in place by the traction motor.

### Manually actuating the electric parking brake when the truck is stationary

#### Applying the parking brake manually

- Press the push button (1).

The electric parking brake will make a noise when it is applied and the LED (2) lights up continuously. The (P) symbol appears in the display.

#### Releasing the parking brake manually

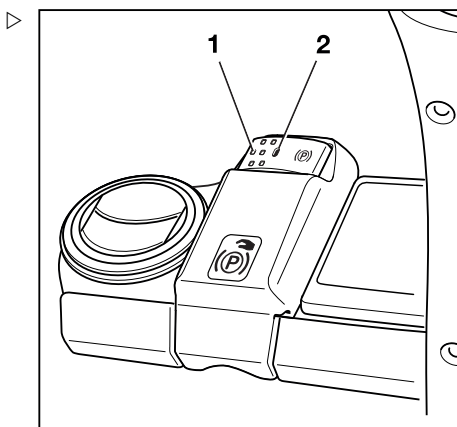
- Sit on the driver's seat.
- Press the push button (1).

The electric parking brake will make a noise when it releases and the LED (2) goes out.

The driving speed display is replaced by the (P) symbol.

### Automatic actuation of the electric parking brake when the truck is stationary

When the truck is stationary, the electric parking brake is applied automatically in the following situations:



**Automatically triggered actuation when the truck is stationary**

Cause	Effect
The driver's seat is vacated.	The electric parking brake will make a noise when it is applied. The LED (2) lights up with a steady light.
The accelerator pedal is released (brake pedal not actuated).	After a specified delay, the electric parking brake is applied with an audible sound. The LED (2) lights up with a steady light. The truck is held on a gradient by the traction motor until the electric parking brake is applied.
The truck is switched off.	The electric parking brake is immediately applied with an audible sound. The LED (2) will light up briefly with a steady light until the control units switch off.
The emergency off switch is actuated.	The electric parking brake is immediately applied with an audible sound. The LED (2) lights up with a steady light.

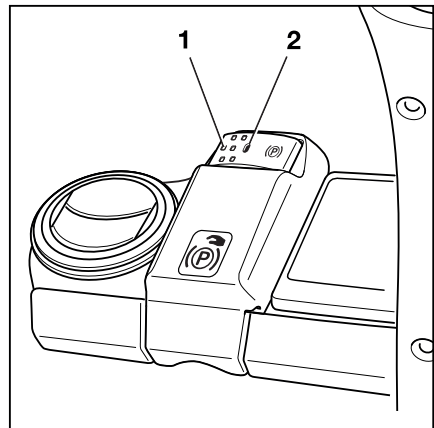
If the electric parking brake has applied automatically, the (P) symbol appears in the display-operating unit. The LED (2) lights up.

- To release the electric parking brake, the driver must sit down on the driver's seat again.
- Select a drive direction.
- Press the accelerator pedal.

The electric parking brake will make a noise when it is released. The LED (2) goes out.

**NOTE**

*If the (P) symbol appears in the display, the truck cannot be driven until the electric parking brake has been released by pressing the push button (1). This is the case if the parking brake has been applied manually.*



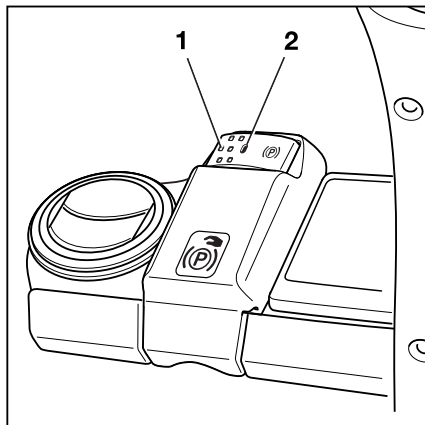
## Driving

**Actuation of the electric parking brake when the truck is in motion****Manual actuation when the truck is in motion**

- Press the push button (1).

The truck is braked with the drive unit in accordance with the selected drive programme. Once the truck has come to a standstill, the electric parking brake is applied with an audible sound. The LED (2) lights up with a steady light. The (P) symbol appears in the display-operating unit.

- If the braking effect is insufficient, also use the service brake.

**NOTE**

*If the drive unit fails, the truck can be braked by pressing the push button (1). The truck brakes more strongly if the push button (1) is pressed and held or pressed several times. The electric parking brake cannot be released by actuating the accelerator pedal.*

**⚠ WARNING**

Risk of accident!

The truck may decelerate abruptly.

- Fasten the seat belt.

**Automatically triggered actuation when the truck is in motion**

Cause	Effect
The driver's seat is vacated.	<p>The truck is braked in accordance with the selected drive programme.</p> <p>Once the truck has come to a standstill, the electric parking brake is applied with an audible sound.</p> <p>The LED (2) lights up with a steady light. The (P) symbol appears in the display.</p>
The key switch is switched off.	<p>The truck will coast to a stop.</p> <p>Once the truck has come to a standstill, the electric parking brake is applied with an audible sound.</p> <p>The LED (2) lights up with a steady light. The (P) symbol appears in the display until the control units switch off.</p>



Cause	Effect
The emergency off switch is actuated.	The truck will coast to a stop. Once the truck has come to a standstill, the electric parking brake is applied with an audible sound. The LED (2) lights up with a steady light. The (P) symbol appears in the display.
The truck accelerates sharply, even though the driver's seat has been vacated.	The electric parking brake is immediately applied with an audible sound. The LED (2) lights up with a steady light. The (P) symbol appears in the display.
The truck accelerates sharply, even though the accelerator pedal has not been actuated.	The parking brake is immediately applied with an audible sound. The LED (2) lights up with a steady light. The (P) symbol appears in the display.

## Malfunctions in the electric parking brake



### **⚠ DANGER**

**There is a risk of fatal injury from being run over if the truck rolls away.**

- Do not park the truck on a gradient.
  - Do not leave the truck until the parking brake has been applied.
  - In an emergency, secure the truck with wedges on the downhill-facing side to prevent it from rolling away.
- 
- Before leaving the truck, make sure that the parking brake is properly applied.

## Driving

**Message:****Apply parking brake via button.**

If the truck control unit detects a malfunction in the parking brake, the truck cannot be switched off. ▷

- The ① Apply parking brake via button message appears on the display-operating unit.
- The LED (1) on the push button (2) flashes.
- A warning signal sounds.

**NOTE**

*If it becomes necessary to switch off a truck with a faulty parking brake, always secure the truck to prevent it from rolling.*

A possible cause of the malfunction is that the parking brake cannot determine whether the truck is stationary or still in motion. The following section describes how to actuate the parking brake when it is faulty:

**Actuating a faulty parking brake when the truck is stationary**

There are two ways to apply the parking brake:

- Press and hold the push button (1) for at least five seconds and then release the push button.

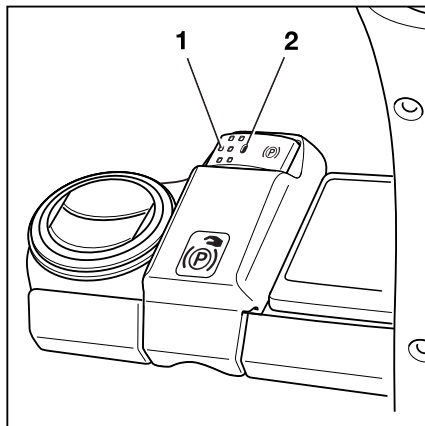
or

- Press the push button (1) several times in succession so that the push button is actuated for a total of five seconds.

The parking brake is applied with an audible sound. After the push button is released, the parking brake should not make any further sounds; if a sound is heard, this means the push button was pressed for less than five seconds. In this case, press the push button again to apply the parking brake again. Repeat this process as necessary until the parking brake applies and the (P) symbol appears.

**Actuating a parking brake with a malfunction when the truck is in motion**

- Press the push button (1).



The parking brake is applied.



#### NOTE

*The truck brakes more strongly if the push button (1) is pressed and held down for longer or pressed several times.*



### "Safe parking" function

This function monitors the braking effect after the truck is parked. If a sensor is fitted on the lift mast (variant), it also checks whether the fork carriage is lowered.

This function alerts the driver with an audible warning signal if:

- The driver leaves the driver's seat and it has not been possible to apply the parking brake
- The driver leaves the driver's seat without lowering the fork carriage (variant)
- The driver attempts to switch off the truck and it has not been possible to apply the parking brake
- The truck starts moving within the next 20 seconds after the parking brake is applied

#### Activation and intervention by the "Safe parking" function

Cause	Effect
The driver's seat is vacated. The electric parking brake cannot be applied or previously could not be applied.	The following message appears in the display: Parking brake cannot be applied. - To confirm, press the <input checked="" type="checkbox"/> softkey. A warning signal sounds when the driver's seat is vacated. Sitting in the driver's seat silences the warning signal again.
The truck must be switched off. The electric parking brake cannot be applied or previously could not be applied.	The truck cannot be switched off. A warning signal sounds. The following messages appear in the display: Parking brake cannot be applied.  - To confirm, press the <input checked="" type="checkbox"/> softkey. Switch off truck anyway ? - To confirm, press the <input checked="" type="checkbox"/> softkey. Secure truck against rolling away.  - Secure the truck with wedges so that the truck does not roll away. - To confirm, press the <input checked="" type="checkbox"/> softkey. It is now possible to switch off the truck.

## Driving

**⚠ DANGER**

**Risk of fatal injury from being run over if the truck rolls away!**

Park the truck securely if the parking brake is faulty. Secure the industrial truck to prevent it from rolling away.

- To do this, strictly adhere to the following instructions:
- If the parking brake cannot be applied automatically or via the push button, perform an emergency actuation of the parking brake. See the section entitled "Emergency actuation of the electric parking brake (variant)" in the chapter entitled "Behaviour in emergencies".
- If the parking brake cannot be applied via the emergency actuation mechanism, secure the truck with wedges to prevent it from rolling away.
- Have the parking brake repaired by an authorised service centre.

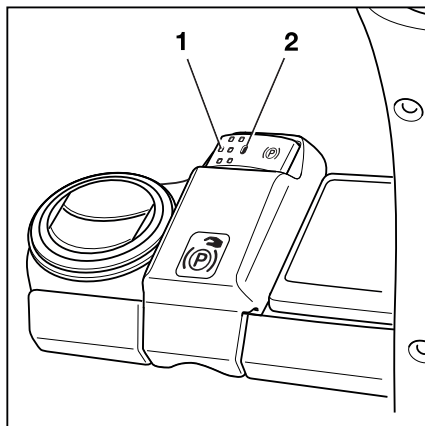
**Message:****Parking brake cannot be applied**

If the truck control unit detects a malfunction in the parking brake, the truck cannot be switched off. ▷

- The Parking brake cannot be applied message appears on the display-operating unit. 📺
- The LED (2) on the push button (1) flashes.
- A warning signal sounds.

**NOTE**

*If it is necessary to switch off a truck with a faulty parking brake, the section entitled "Switching off the truck when the electric parking brake is faulty" must be observed. It is essential to secure the truck to prevent it from rolling away.*



**NOTE**

*If the parking brake is released via the emergency actuation mechanism, it is possible to drive the truck at a low speed.*

- *The truck can be moved out of the hazardous situation or to the repair location.*
- *Driving with a faulty parking brake requires the driver to be especially vigilant.*
- If the parking brake cannot be applied automatically or via the push button, apply the parking brake via the emergency actuation process. See the section entitled "Emergency actuation of the parking brake (variant)" in the chapter entitled "Behaviour in emergencies".
- If the parking brake cannot be applied via the emergency actuation process, secure the truck with wedges so that the truck cannot roll away.
- Have the parking brake repaired by an authorised service centre.

## Driving

## Steering

**⚠ DANGER****Risk of accident!**

If the hydraulics fail, there is a risk of accident as the steering characteristics will have changed.

- Do not operate the truck if it has a defective steering system.

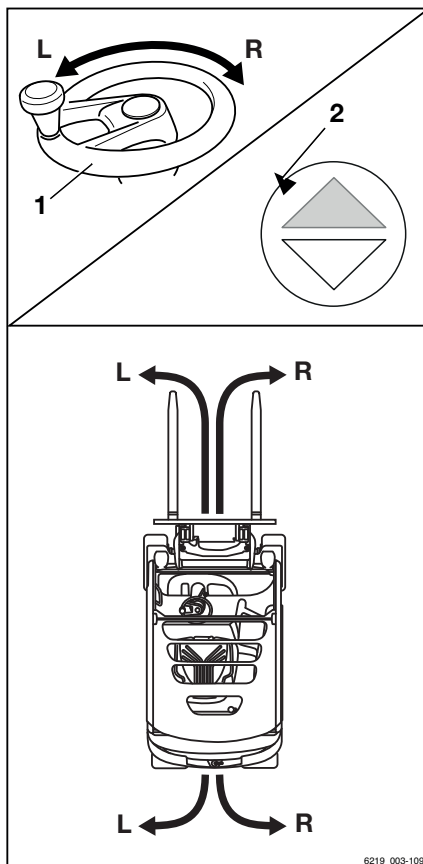
- Steer the truck by turning the steering wheel (1) accordingly.

Turning the steering wheel to the left (L) steers the truck to the left (L).

Turning the steering wheel to the right (R) steers the truck to the right (R).

The arrow (2) displays the direction in which the truck is moving.

For information on the turning radius, see the "Technical data".



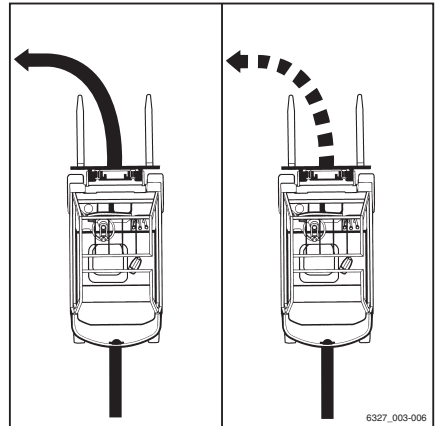
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## Reducing speed when turning (Curve Speed Control)

This function reduces the speed of the truck as the steering angle increases, regardless of the amount to which the accelerator has been actuated. If the steering angle is reduced again upon exiting the curve, the truck accelerates in line with how far the accelerator is depressed.

However, the function does not release the driver from the duty to approach a curve at a speed according to the following factors:

- The carried load
- The roadway conditions
- The radius of the curve



### **⚠ DANGER**

**The Curve Speed Control function cannot override the physical limits of stability. Despite this function, there still is a risk of tipping!**

- Before using this function, familiarise yourself with the change to the driving and steering characteristics of the truck.

### **⚠ DANGER**

**Increased risk of tipping if the Curve Speed Control function is disabled! If the controller fails while the truck is in motion or if the controller is disabled, the truck will no longer automatically brake when steering.**

- Do not turn off the key switch while driving.
- Actuate the emergency stop switch only in emergencies.
- Always adapt your driving style to the conditions.

Despite the Curve Speed Control function, the truck may overturn in extreme cases within the following situations:

- Cornering too fast on uneven or inclined roadways.
- Turning the steering wheel sharply while driving.
- Cornering with an inadequately secured load.
- Cornering too fast on a smooth or wet roadway.

## Driving

## Speed reduction when the cab door is open

### WARNING

Risk of accident from sudden deceleration of the truck

If the cab door is opened while the truck is in motion, the truck brakes automatically.

- Keep the cab door closed when driving.

With the "cab" equipment variant, the truck has a cab door monitoring function via a sensor. The signal from this sensor is linked with the signal from the buckle switch in the control electronics of the truck.

If the cab door is not closed and the seat belt is not fastened, the driving speed is limited to 4 km/h. The message `Close cab door or seat belt` appears in the display.

If the cab door is opened while the truck is in motion, the truck brakes automatically to a speed of 4 km/h. The message `Close cab door` appears in the display.

If the seat belt is released with the cab door closed, no message appears in the display.



### NOTE

*There is a variant that prevents the truck from being driven when the cab door is open. The message `Close cab door !` appears in the display.*



## Speed restriction (variant)



The speed restriction (variant) is a function that can be configured by the fleet manager. It sets a maximum speed that can either be permanent or be called up by the driver. This function helps the driver to comply with speed restrictions, e.g. in storage areas or other specific areas.



### Switching the speed restriction on and off

- Press the button.

The first menu level appears.

- Press the Drive softkey .

The Drive menu appears.

- Press the Speed restriction softkey .

The activation bar appears next to the symbol.

The speed restriction is switched on.

- To switch off the speed restriction, press the softkey again.

### Configuring the speed restriction



#### NOTE

*Access to the settings menu is available only if the truck is at a standstill and the parking brake is applied. If the parking brake is released prematurely, the settings menu will close. Access is only granted when the password is entered by the fleet manager.*


- Stop the truck.
- Apply the parking brake.
- Press the button.
- Press the softkey.

The first menu level appears.

- Activate the "Access authorisation for the fleet manager".
- Press the Truck settings softkey .
- Press the Speed restriction softkey.

## Driving


The menu that opens offers the following functions:

- **Permanent**  
Enabling this function limits the speed until the fleet manager disables this function.
  - **By pressing a button**  
If this function is activated, the driver may switch the speed restriction on and off by pressing the  softkey.
  - **Entering the maximum speed**  
This menu can be used to set the maximum truck speed when speed restriction is active.
- To adjust the maximum speed, press the **Enter max. speed** softkey.


The Speed restriction menu opens. ▷

- Using the softkeys, set a maximum speed between 2 km/h and 20 km/h.


The maximum speed is dependent on the truck equipment and may be restricted by a factory setting.

- To save, press the  button.


The maximum speed is entered.




- To clear, press the  scroll button.

The entry is deleted.

- To cancel, press the back button .

The display reverts to the previous menu.

The main display button  takes you to the main display.


1	<b>Speed restriction</b>  <b>Enter maximum speed (2...20km / h)</b> <div style="border: 1px solid black; display: inline-block; padding: 2px 10px;">10</div> km / h   = Clear  = Save  = Cancel	6
2		7
3		8
4		9
5		0

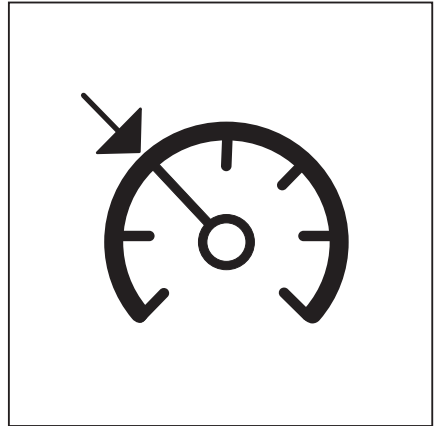
### Cruise control (variant)



The "cruise control" assistance function allows the driver to maintain a constant truck speed over a reasonable distance. In addition, the cruise control function can be used to comply with any speed restriction that is in force on the company's premises. The cruise control function operates when driving forwards at a speed of 6 km/h or faster. The function is put on standby via the display-operating unit and can be activated and deactivated using the drive direction switch on the operating device for the hydraulic functions.


When the cruise control function is activated, the driver can save the speed when driving forwards at a speed of at least 6.0 km/h by pressing a button and can continue driving without actuating the accelerator pedal.

The pictogram  (3) for operating the cruise control function is located on the operating device for the hydraulic functions.




### Putting the cruise control function on standby

In order for the cruise control function to be activated via the drive direction switch, the function must first be put on standby using the display-operating unit.


- Press the  button.


The first menu level appears.


- Press the Drive softkey .

The Drive menu appears.


## Driving


- Press the  softkey.

The orange-coloured activation bar next to the  softkey lights up. The cruise control function is ready.

The greyed-out  symbol (1) appears on the display.

### Taking the cruise control function off standby

Pressing the  softkey again takes the function off standby.

A single beep sounds. The  symbol (1) is no longer displayed.

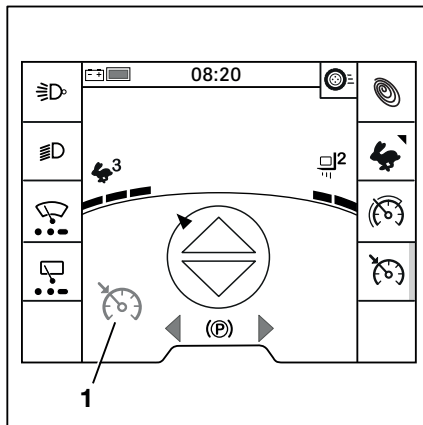
### Activating the cruise control function

#### WARNING

Risk of accident from failing to adjust speed!

Driving at excessive speeds can cause accidents, e.g. the truck could tip over when cornering.

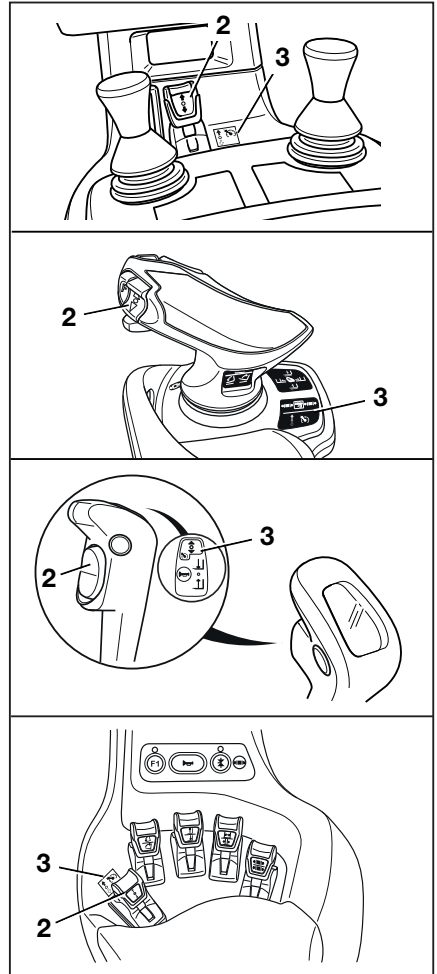
- Adjust speed along the entire distance being travelled
  - Pay particular attention to cornering speed
  - Observe safety regulations when driving
  - Observe the special behaviour of the cruise control function and the dangers associated with it
- 
- Accelerate the truck to the required speed (at least 6.0 km/h)



- Actuate the drive direction switch (2) for forwards travel. ▷


**NOTE**

*In the dual-pedal version (variant), the drive direction switch (2) is used exclusively to activate and deactivate the cruise control function (variant).*



## Driving

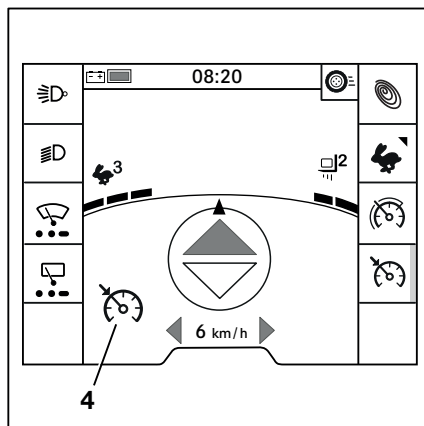
The cruise control function is active. The current speed is saved. ▷

Two beeps signal that the cruise control function is active. The  symbol (4) appears in black in the display.

- Take your foot off the accelerator pedal.


The truck continues to drive at the selected speed until the cruise control function is deactivated.

- To save a different speed, deactivate the cruise control function and activate the function at the newly selected speed.



### Deactivating cruise control

Deactivating the cruise control function means that the speed is again controlled by the accelerator pedal. The cruise control function remains on standby. The function can be activated at any time when the accelerator pedal is depressed by pressing the drive direction switch for forwards travel again.



When the cruise control function is deactivated, the symbol  (1) is greyed out.



#### NOTE

*The easiest way to deactivate the cruise control function is to touch the accelerator pedal.*

The following actions deactivate the cruise control function:

- Actuating the foot brake
- Actuating the parking brake
- Actuating the accelerator pedal  
Depressing the accelerator pedal beyond the set speed accelerates the truck.
- Changing the travel direction
- Press the drive direction switch for forwards travel again without actuating the accelerator pedal
- Pressing the softkey   
Pressing the  softkey switches off the cruise control function.

Other conditions that will cause the truck control unit to deactivate the cruise control function are:

- Vacating the driver's seat
- Truck speed less than 2.5 km/h.
- Speed restriction set to less than 4.5 km/h.
- The truck control unit detects abnormalities, e.g. battery door open, battery carrier not retracted.

If the accelerator pedal is actuated in these circumstances, the truck is initially braked via the drive unit. The following message appear on the display:

Release the accelerator pedal

The truck will continue to drive only when the accelerator pedal is released and then actuated again.

If these conditions have changed again, the speed that was initially saved is set again.

**NOTE**

*If the truck is configured with automatic functions to reduce the driving speed and the driving speed is reduced to 6 km/h or less, the cruise control function is automatically deactivated.*

## Parking

## Parking

## Parking the truck securely and switching it off

**⚠ DANGER**

**There is a risk of fatal injury from being run over if the truck rolls away.**

- Do not park the truck on gradients.
- In emergencies, secure the truck using wedges on the side facing downhill.
- Only leave the truck when the parking brake has been applied.

**⚠ DANGER**

**There is a risk to life caused by a falling load or if truck components are being lowered.**

- Lower the load fully before leaving the truck.

**⚠ CAUTION**

Batteries may freeze!

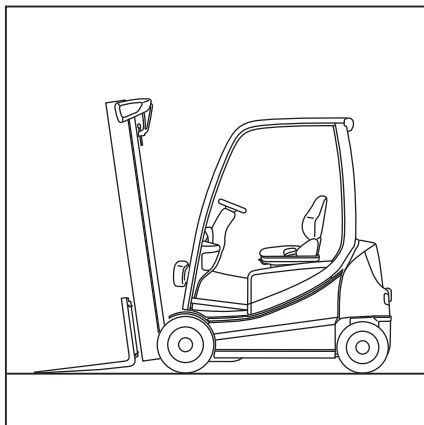
If the truck is parked in an ambient temperature of below  $-10^{\circ}\text{C}$  for an extended period, the batteries will cool down. For lead-acid batteries, the electrolyte can freeze and damage the batteries. The truck is then not ready for operation.

- At ambient temperatures of below  $-10^{\circ}\text{C}$ , only park the truck for short periods of time.

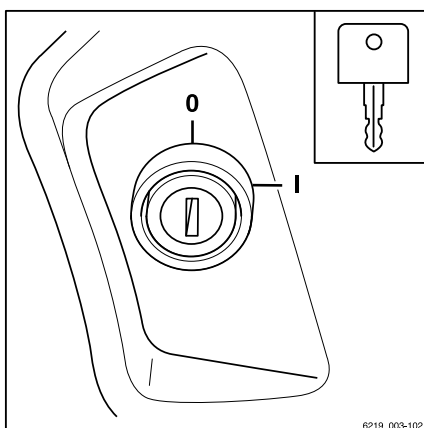
- Apply parking brake.



- Lower the fork carriage to the ground.
- Tilt the lift mast forwards until the tips of the fork arms rest on the ground.
- If attachments (variant) are fitted, retract the working cylinders; see the chapter entitled "General instructions for controlling attachments".



- Turn the switch key to position "0" and remove the key.



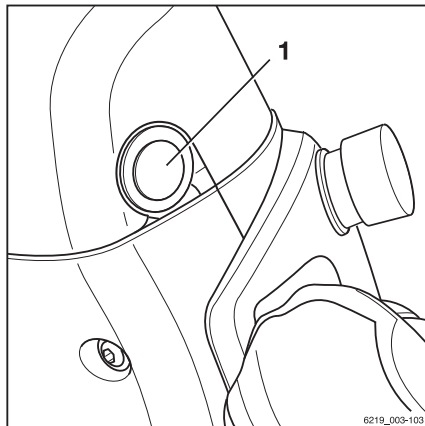
## Parking

- In the "push button ignition" variant, press the button. (1) ▷



### NOTE

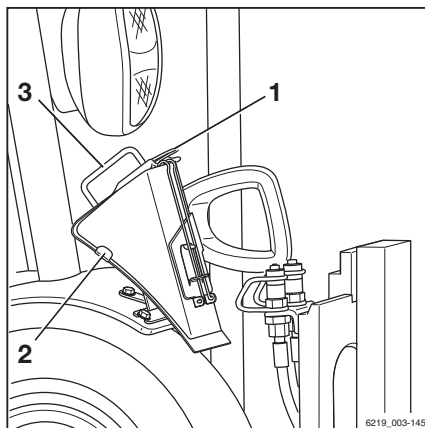
*Switch keys, FleetManager cards (variant), FleetManager transponder chips (variant) and the PIN code for access authorisation (variant) must not be handed over to other persons unless explicit instructions to this effect have been given by the responsible fleet manager.*



## Wheel chock (variant)

The wheel chock (variant) is used to prevent the truck from rolling away on a slope. It is located on the right-hand mudguard.

- Pull the latch forward (1) and hold it in place.
- Grip the wheel chock by its handle (3). Remove the wheel chock from the support mounting via the guide (2).
- Push the wheel chock under a front axle wheel on the side facing the descending gradient.
- After use, reinsert the wheel chock in the support mounting.
- Make sure that it is correctly seated in the guide (2) and that the latch (1) is holding the wheel chock in place.



## Lifting

### Lifting system variants

The movement of the fork carriage and the lift mast heavily depends on the following equipment:

- The lift mast with which the truck is equipped, see ⇒ Chapter "Lift mast versions", Page 197
- The operating device with which the hydraulic functions are controlled, see ⇒ Chapter "Operating devices for the lifting system", Page 199

Regardless of the equipment variants of the truck, the basic specifications and procedures must be complied with, see ⇒ Chapter "Safety regulations when handling loads", Page 223 .

### Lift mast versions

#### **⚠ DANGER**

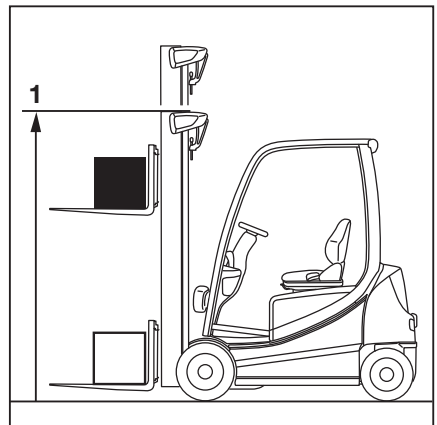
**Risk of accident if the lift mast or the load collides with low ceilings or entrances.**

- Note that the inner lift mast or load may be higher than the fork carriage.
- Observe the heights of ceilings and entrances.

One of the following lift masts may be attached to the truck:

#### Telescopic lift mast

When lifting, the lift mast rises above the outer lift cylinders. The lift mast takes the fork carriage with it via the chains. In this scenario, the fork carriage rises at twice the speed of the inner lift mast. The top edge (1) of the inner lift mast can therefore be higher than the fork carriage.



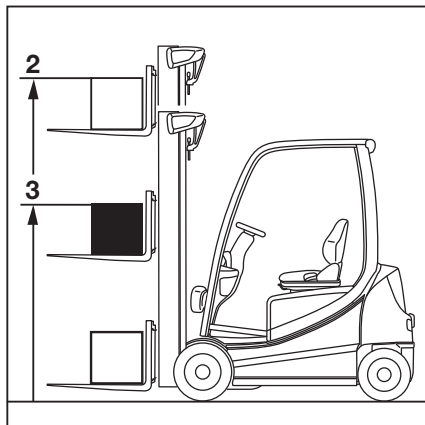
## Lifting

**NiHo lift mast (variant)**

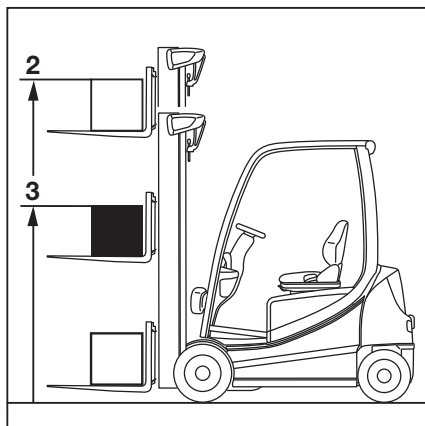
During lifting, the inner lift cylinder moves up to free lift (3) and then the outer lift cylinders raise the inner lift mast up to the maximum height (2).

**NOTE**

*When lifting above the free lift, the fork carriage always remains at the upper edge of the extending lift mast.*

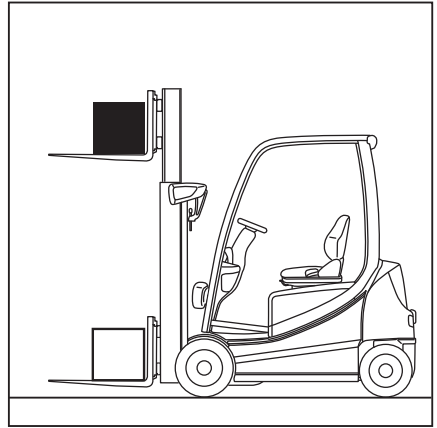
**Triple mast (variant)**

During lifting, the inner lift cylinder moves up to free lift (3) and then the outer lift cylinders raise the inner lift mast up to the maximum height (2).

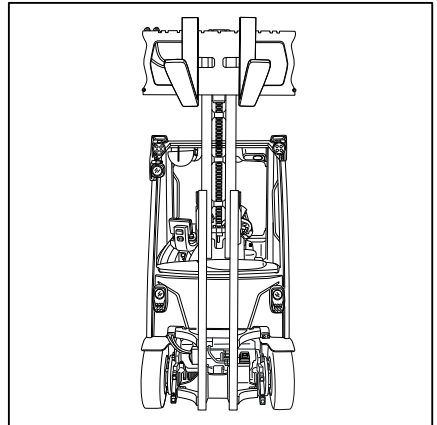


### Mono lift mast "Easy-View"

When lifting, the inner lift mast rises above the outer lift cylinders. The lift mast takes the fork carriage with it via a chain. In this scenario, the fork carriage rises at twice the speed of the inner lift mast.



This lift mast has a low, narrow design to make it easier to handle pallets. The driver has an unobstructed view past the lift mast to the left and right, and can also see over the lift mast.



#### Data

Height: lift mast retracted ( $h_1$ )	1650 mm
Height: lift ( $h_3$ )	2137 mm
Rated capacity: load (Q)	2000 kg

### Operating devices for the lifting system

The method of operating the lifting system depends on the operating devices included in the truck's equipment.

Possible equipment variants include:

- Multi-lever
- Double mini-lever
- Triple mini-lever
- Quadruple mini-lever

## Lifting

- Fingertip
- Joystick 4Plus

For clarity, the movements of the lifting system are referred to by the letters (A, B, C, D) in this subchapter. ▷

- A Lower the fork carriage
- B Lift the fork carriage
- C Tilting the lift mast forwards
- D Tilting the lift mast backwards

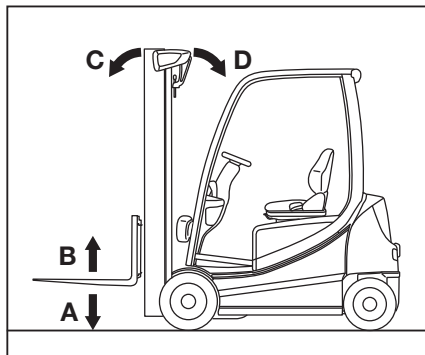
– See the relevant sections in this subchapter.

### WARNING

Risk of injury due to delayed response from the truck!

If the lifting movements are configured to use low dynamics, the lifting system responds after a delay when the operating device is released, even in an emergency. The fork carriage does not stop immediately upon release. It only stops after approximately one second. This behaviour may also occur when specific settings are configured for the Dynamic Load Control 1 & 2 assistance systems.

– Work with particular attention and care.



## Controlling the lifting system using multi-lever operation

### **⚠ DANGER**

Reaching into or climbing between moving parts of the truck (e.g. lift mast, sideshifts, working equipment, load carrying devices etc.) can lead to serious injury or death and is therefore prohibited.

- Observe the safety regulations for handling loads.
- Operate the lifting system from the driver's seat only.

### **⚠ WARNING**

Risk of accident as a result of an operating error!

These operating instructions describe how to operate the lifting system in the factory configuration.

If the authorised service centre has configured a different configuration, the newly applied pictograms must be observed to ensure safe operation. The operating company must make all drivers aware of the fact that a different configuration has been configured.

- Observe the pictograms on the operating levers.
- Before use, check that the hydraulic functions are working correctly.

The lifting and lowering movements of the lift mast are controlled using the "lift-lower" operating lever (1). The adhesive label with the corresponding pictogram (4) is located on the operating lever.

The tilting movement of the lift mast is controlled using the "tilting" operating lever (2). The adhesive label with the corresponding pictogram (3) is located on the operating lever.

The pictograms are arranged according to the directions of movement of the operating lever (1) or (2).

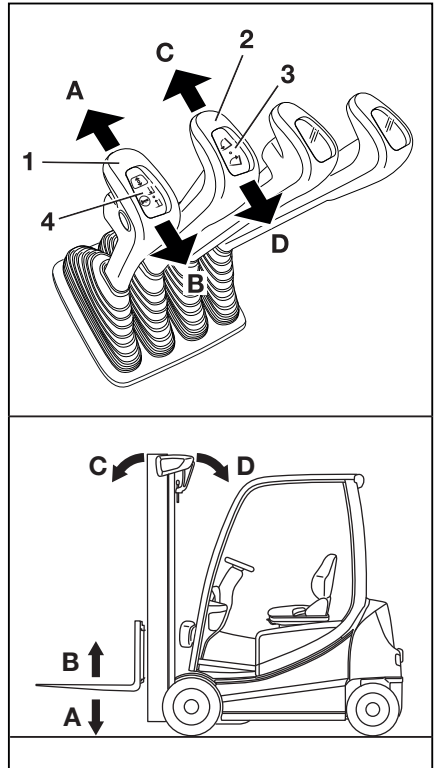
## Lifting/lowering the fork carriage

To lift the fork carriage:

- Move the "lifting/lowering" operating lever (1) in the direction of the arrow (B).

To lower the fork carriage:

- Move the "lifting/lowering" operating lever (1) in the direction of the arrow (A).



## Lifting

### Tilting the lift mast





To tilt the lift mast forwards:

- Move the "tilting" operating lever (2) in the direction of the arrow (C).

To tilt the lift mast backwards:

- Move the "tilting" operating lever (2) in the direction of the arrow (D).

### Movements of the lifting system and meanings of the pictograms

- A  Lowering
- B  Lifting
- C  Tilting forwards
- D  Tilting backwards



## Controlling the lifting system using a ▸ double mini-lever

### ⚠ DANGER

Reaching into or climbing between moving parts of the truck (e.g. lift mast, sideshifts, working equipment, load carrying devices etc.) can lead to serious injury or death and is therefore prohibited.

- Observe the safety regulations for handling loads.
- Operate the lifting system from the driver's seat only.

### ⚠ WARNING

Risk of accident as a result of an operating error!

These operating instructions describe how to operate the lifting system in the factory configuration.

If the authorised service centre has configured a different configuration, the newly applied pictograms must be observed to ensure safe operation. The operating company must make all drivers aware of the fact that a different configuration has been configured.

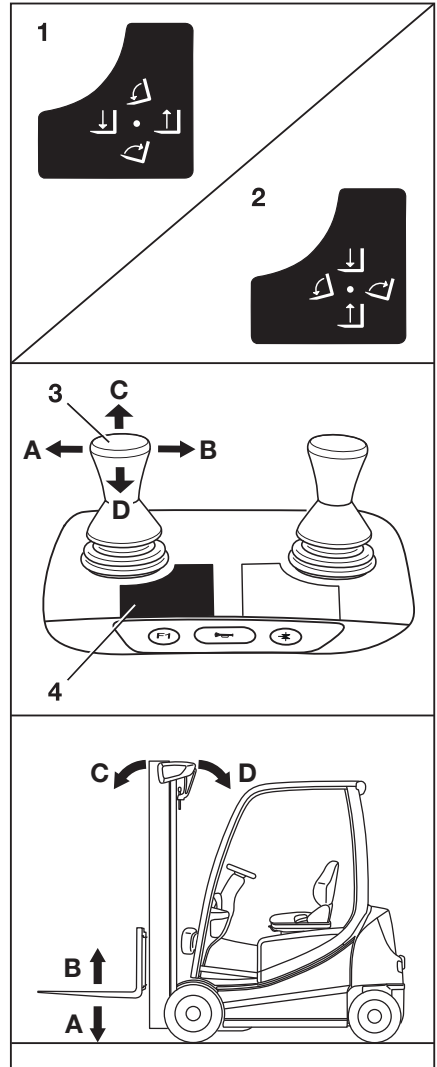
- Observe the pictograms on the operating levers.
- Before use, check that the hydraulic functions are working correctly.

The lifting, lowering and tilting movements of the lift mast are controlled using the "lift mast" 360° lever (3). The adhesive label bearing the pictograms for the hydraulic functions (1) or (2) is affixed at the designated point (4).

The pictograms are arranged according to the direction of movement of the "lift mast" 360° lever (3).

### NOTE

*The truck is configured at the factory in accordance with the adhesive label (1). The following steps for moving the fork carriage and lift mast are based on this configuration.*



## Lifting/lowering the fork carriage

To lift the fork carriage:

- Move the "lift mast" 360° lever (3) in the direction of the arrow (B).

To lower the fork carriage:

## Lifting

- Move the "lift mast" 360° lever (3) in the direction of the arrow (A).

### Tilting the lift mast





To tilt the lift mast forwards:

- Move the "lift mast" 360° lever (4) in the direction of the arrow (C).

To tilt the lift mast backwards:

- Move the "lift mast" 360° lever (4) in the direction of the arrow (D).

### Movements of the lifting system and meanings of the pictograms

- A  Lowering
- B  Lifting
- C  Tilting forwards
- D  Tilting backwards

## Controlling the lifting system using a triple mini-lever

### **⚠ DANGER**

Reaching into or climbing between moving parts of the truck (e.g. lift mast, sideshifts, working equipment, load carrying devices etc.) can lead to serious injury or death and is therefore prohibited.

- Observe the safety regulations for handling loads.
- Operate the lifting system from the driver's seat only.

### **⚠ WARNING**

Risk of accident as a result of an operating error!

These operating instructions describe how to operate the lifting system in the factory configuration.

If the authorised service centre has configured a different configuration, the newly applied pictograms must be observed to ensure safe operation. The operating company must make all drivers aware of the fact that a different configuration has been configured.

- Observe the pictograms on the operating levers.
- Before use, check that the hydraulic functions are working correctly.

The lifting, lowering and tilting movements of the lift mast are controlled using the "lift mast" 360° lever (3). The adhesive label bearing the pictograms for the hydraulic functions (1) or (2) is affixed at the designated point (4).

The pictograms are arranged according to the direction of movement of the "lift mast" 360° lever (3).



### **NOTE**

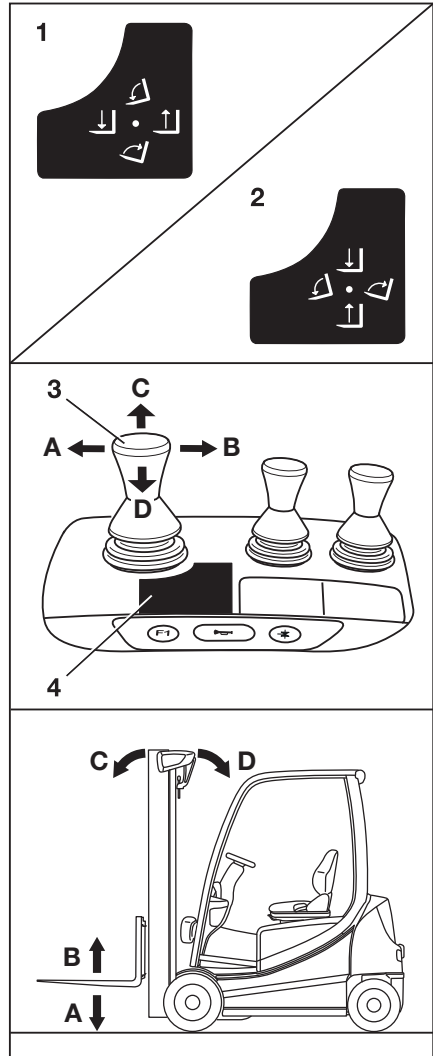
*The truck is configured at the factory in accordance with the adhesive label (1). The following steps for moving the fork carriage and lift mast are based on this configuration.*

## Lifting/lowering the fork carriage

To lift the fork carriage:

- Move the "lift mast" 360° lever (3) in the direction of the arrow (B).

To lower the fork carriage:



## Lifting

- Move the "lift mast" 360° lever (3) in the direction of the arrow (A).

### Tilting the lift mast





To tilt the lift mast forwards:

- Move the "lift mast" 360° lever (4) in the direction of the arrow (C).

To tilt the lift mast backwards:

- Move the "lift mast" 360° lever (4) in the direction of the arrow (D).

### Movements of the lifting system and meanings of the pictograms

- A  Lowering
- B  Lifting
- C  Tilting forwards
- D  Tilting backwards

## Controlling the lifting system using a ▸ quadruple mini-lever

### ⚠ DANGER

Reaching into or climbing between moving parts of the truck (e.g. lift mast, sideshifts, working equipment, load carrying devices etc.) can lead to serious injury or death and is therefore prohibited.

- Observe the safety regulations for handling loads.
- Operate the lifting system from the driver's seat only.

### ⚠ WARNING

Risk of accident as a result of an operating error!

These operating instructions describe how to operate the lifting system in the factory configuration.

If the authorised service centre has configured a different configuration, the newly applied pictograms must be observed to ensure safe operation. The operating company must make all drivers aware of the fact that a different configuration has been configured.

- Observe the pictograms on the operating levers.
- Before use, check that the hydraulic functions are working correctly.

The lifting and lowering movements of the lift mast are controlled using the "lift-lower" operating lever (3). The adhesive label bearing the corresponding pictograms (1) is affixed at the designated point (6).

The tilting movement of the lift mast is controlled using the "tilting" operating lever (4). The adhesive label bearing the corresponding pictograms (2) is affixed at the designated point (5).

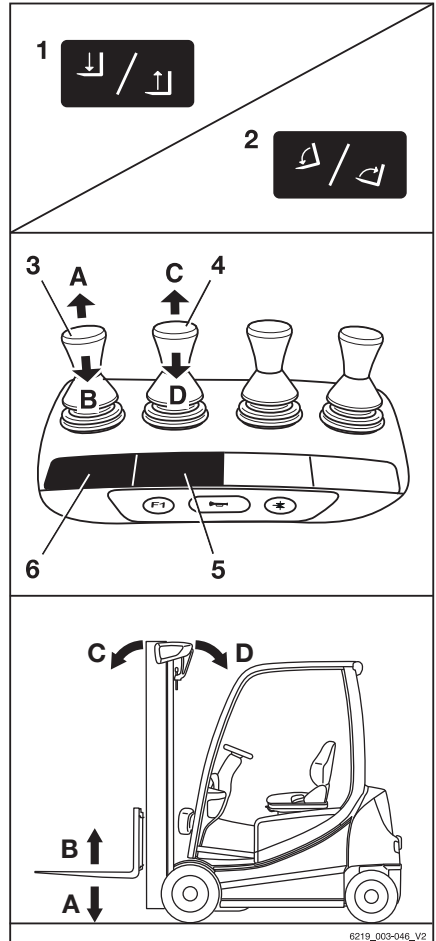
The pictograms are arranged according to the directions of movement of the operating lever (3) or (4).

## Lifting/lowering the fork carriage

To lift the fork carriage:

- Move the "lifting/lowering" operating lever (3) in the direction of the arrow (B).

To lower the fork carriage:



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## Lifting

- Move the "lifting/lowering" operating lever (3) in the direction of the arrow (A).

### Tilting the lift mast





To tilt the lift mast forwards:

- Move the "lift mast" operating lever (4) in the direction of the arrow (C).

To tilt the lift mast backwards:

- Move the "lift mast" operating lever (4) in the direction of the arrow (D).

### Movements of the lifting system and meanings of the pictograms

- A  Lowering
- B  Lifting
- C  Tilting forwards
- D  Tilting backwards

## Controlling the lifting system using the Fingertip

### ⚠ DANGER

Reaching into or climbing between moving parts of the truck (e.g. lift mast, sideshifts, working equipment, load carrying devices etc.) can lead to serious injury or death and is therefore prohibited.

- Observe the safety regulations for handling loads.
- Operate the lifting system from the driver's seat only.

### ⚠ WARNING

Risk of accident as a result of an operating error!

These operating instructions describe how to operate the lifting system in the factory configuration.

If the authorised service centre has configured a different configuration, the newly applied pictograms must be observed to ensure safe operation. The operating company must make all drivers aware of the fact that a different configuration has been configured.

- Observe the pictograms on the operating levers.
- Before use, check that the hydraulic functions are working correctly.

The lifting and lowering movements of the lift mast are controlled using the "lift-lower" operating lever (4). The adhesive label with the corresponding pictogram (3) is located on the operating lever.

The tilting movement of the lift mast is controlled using the "tilting" operating lever (1). The adhesive label with the corresponding pictogram (2) is located on the operating lever.

The pictograms are arranged according to the directions of movement of the operating lever (4) or (1).

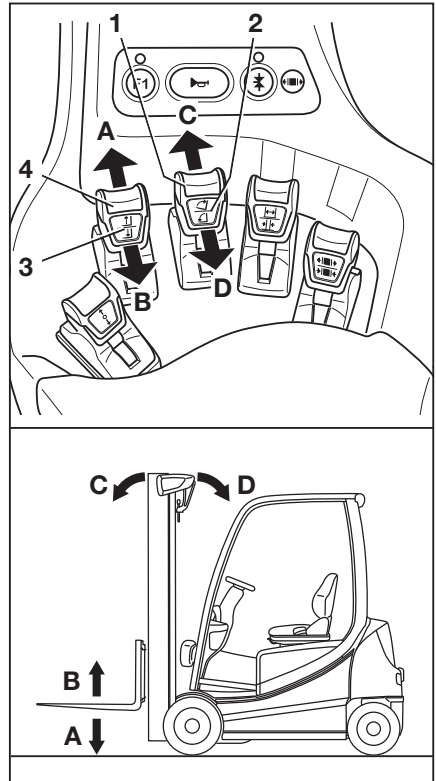
## Lifting/lowering the fork carriage

To lift the fork carriage:

- Move the "lifting/lowering" operating lever (4) in the direction of the arrow (B).

To lower the fork carriage:

- Move the "lifting/lowering" operating lever (4) in the direction of the arrow (A).



## Lifting

### Tilting the lift mast





To tilt the lift mast forwards:

- Move the "tilting" operating lever (1) in the direction of the arrow (C).

To tilt the lift mast backwards:

- Move the "tilting" operating lever (1) in the direction of the arrow (D).

### Movements of the lifting system and meanings of the pictograms

- A  Lowering
- B  Lifting
- C  Tilting forwards
- D  Tilting backwards

### Controlling the lifting system using the Joystick 4Plus

#### DANGER

**Reaching into or climbing between moving parts of the truck (e.g. lift mast, sideshifts, working equipment, load carrying devices etc.) can lead to serious injury or death and is therefore prohibited.**

- Observe the safety regulations for handling loads.
- Operate the lifting system from the driver's seat only.

#### WARNING

Risk of accident as a result of an operating error!

These operating instructions describe how to operate the lifting system in the factory configuration.

If the authorised service centre has configured a different configuration, the newly applied pictograms must be observed to ensure safe operation. The operating company must make all drivers aware of the fact that a different configuration has been configured.

- Observe the pictograms on the operating levers.
- Before use, check that the hydraulic functions are working correctly.

The lifting, lowering and tilting movements of the lift mast are controlled using the Joystick 4Plus (1). The adhesive labels bearing



the pictograms for the hydraulic functions are located in positions (2) and (4).

The pictograms are arranged according to the directions of movement of the Joystick 4Plus (1) and the horizontal rocker button (3).

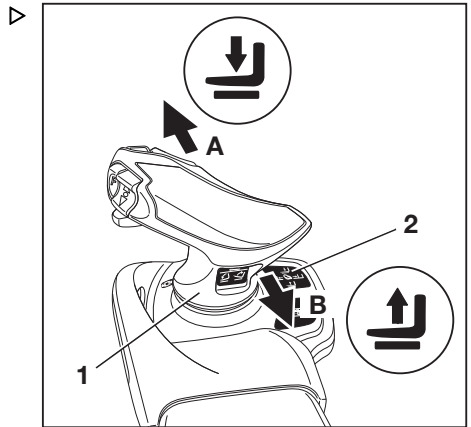
### Lifting/lowering the fork carriage

To lift the fork carriage:

- Pull the Joystick 4Plus (1) backwards (B).

To lower the fork carriage:

- Push the Joystick 4Plus (1) forwards (A).



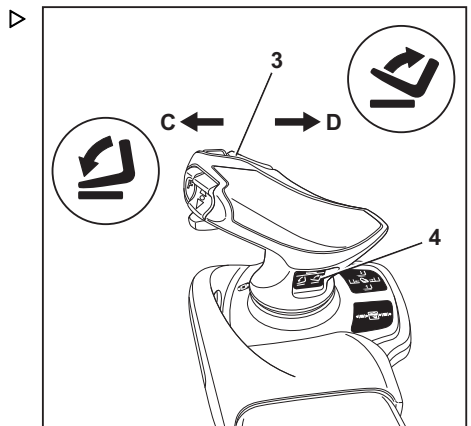
### Tilting the lift mast

To tilt the lift mast forwards:

- Tilt the horizontal rocker button (3) to the left (C).

To tilt the lift mast backwards:

- Tilt the horizontal rocker button (3) to the right (D).



## Lifting

## Fork carriage sideshift







To move the fork carriage to the left:

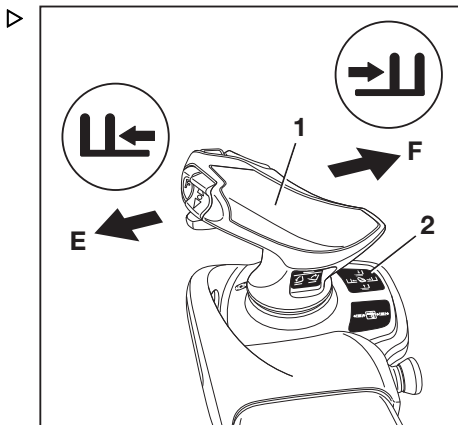
- Push the Joystick 4Plus (1) to the left (E).

To move the fork carriage to the right:

- Push the Joystick 4Plus (1) to the right (F).

## Movements of the lifting system and meanings of the pictograms

- A  Lowering
- B  Lifting
- C  Tilting forwards
- D  Tilting backwards
- E  Side shift left
- F  Side shift right



## Dynamics of the hydraulic movements

**⚠ WARNING**

Risk of injury due to delayed response from the truck!

If the lifting movements are configured to use low dynamics, the lifting system responds after a delay when the operating device is released, even in an emergency. The fork carriage does not stop immediately upon release. It only stops after approximately one second. This behaviour may also occur when specific settings are configured for the Dynamic Load Control 1 & 2 assistance systems.

- Work with particular attention and care.

The authorised service centre can reduce the dynamics of the hydraulic movements to adapt the hydraulic movements to the application requirements. The hydraulic system movement will then respond more slowly to the actuation of the operating device.

Maximum dynamics are suitable for applications that require the load pick up system to respond quickly and directly. Minimum dynamics are suitable for applications that involve, for example, the movement of fragile goods during which impacts must be avoided.

**Maximum dynamics** (standard setting)

- The hydraulic movement immediately follows the actuation of the operating device.
- When the operating device is released, the hydraulic movement decelerates very quickly.  
The fork carriage quickly comes to a standstill.




**Minimum dynamics**


- The hydraulic movement accelerates very slowly when actuating the operating device.
- The hydraulic movement follows the actuation of the operating device very slowly.
- When the operating device is released, the hydraulic movement only decelerates slowly.  
The fork carriage therefore continues to run for some time before the movement comes to a standstill.



**Selecting load programs 1 to 3**

The truck has three load programs for the different lifting behaviours of the fork carriage and the lift mast. The higher the number of the load program selected, the greater the load dynamics.

**Differences between the load programs**


-  Load program 1:  
66% lifting speed
-  Load program 2:  
85% lifting speed
-  Load program 3:  
100% lifting speed

The lifting behaviour of the truck is selected via the display-operating unit under the  menu item.

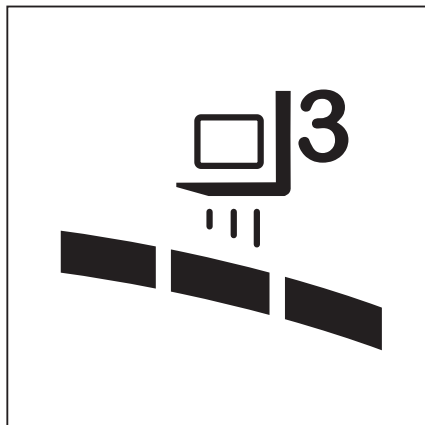
- Press the  ... softkey to select the desired load program. .



## Lifting

- If the load programs are saved as a favourite on a softkey, press the  softkey until the number of the desired load program is shown on the display.

The number of dynamic bar segments shows the load dynamics of the selected load program.



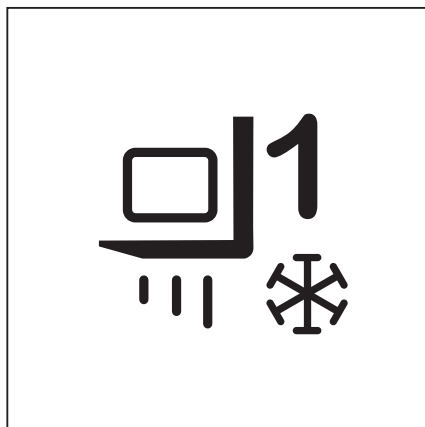
- Limiting the load dynamics to load program 1 during the warm-up phase



### NOTE

*During the warm-up phase, the load dynamics are limited to load program 1. The adjacent symbol appears on the display until the warm-up phase is complete.*

- Refer to the section entitled "Warming up the hydraulic oil at cold ambient temperatures" in the chapter entitled "Operation — Checks and tasks before daily use."



## Fork wear protection (variant)

The "fork wear protection" variant ensures that the fork arms do not touch the ground. The fork arms are protected against wear and the building floor is protected against damage.

There are two types of fork wear protection:

- Fork wear protection (mechanical)  
This variant is described here.
- Electrical fork wear protection  
The fleet manager can configure this variant. See the section "Electrical fork wear

protection (variant)" in the chapter entitled "Lift height-dependent assistance systems".

The lift cylinders have in-built fixed stops to prevent the fork arms from hitting the ground. The lower stop makes inserting the forks into a pallet more comfortable.

The driver cannot adjust the fork wear protection manually. However, the fork wear protection must be continually adjusted as the wear on the front tyres increases.

- Contact the authorised service centre on this matter.

## Changing the fork arms

### DANGER

**There is a risk of fatal injury from being run over if the truck rolls away.**

- Do not park the truck on a gradient.
- Apply the parking brake.
- Change the fork extension in a cordoned-off, safe location on a level surface.

### WARNING

There is a risk of injury when changing the fork arms; the weight of the fork arms could cause them to fall on your legs, feet or knees.

The space to the left and right of the fork is a danger area.

- Wear protective gloves and safety shoes when changing the fork arms.
- Ensure that no one stands in the danger area!
- Do not pull on the fork arms.
- The fork arms must always be carried by two people; if necessary, use a hoist.

## Lifting

**NOTE**

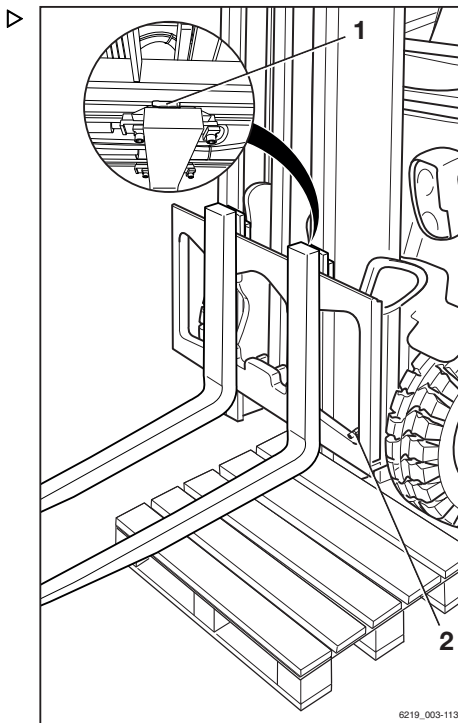
- *It is recommended that a transport pallet is used to supporting the fork arms when they are being installed or removed. The pallet size depends on the size of fork arms in use. It should be large enough that the fork arms do not protrude after being placed on the pallet. This means the fork arms can be safely placed down and transported.*
- *Both fork arms can be pushed over onto one side.*

**Removing**

- Select the pallet according to the size of the fork arms.
- Position the pallet to the left or right of the fork carriage.
- Raise the fork carriage until the lower edges of the fork arms are approx. 3 cm higher than the height of the pallet.
- Actuate the parking brake and make sure it is applied securely.
- Turn the switch key to the left and pull it out.
- Undo the locking screw (2) on the right or left.
- Pull the locking lever (1) upwards and push the fork arms outwards onto the pallet.

**Installing**

- Position the fork arms on a pallet to the left or right of the fork carriage.
- Push the fork arms onto the fork carriage from the outside towards the centre.
- Pull the locking lever (1) upwards and push the fork arms into the required position. Ensure that the locking lever snaps into place.
- Fit and tighten the locking screw (2).



**⚠ DANGER**

**There is a risk of fatal injury from a falling load or fork!**

- Tighten the locking screw (2) each time a fork is changed.
- It is not permitted to drive or to transport loads without the locking screw in place.

**NOTE**

*If the truck is equipped with the "load measurement" assistance system (variant), the "tare" function must always be run after the fork arms have been changed. Otherwise, correct load measurement cannot be guaranteed.*

**Fork extension (variant)****⚠ DANGER**

**There is a risk of fatal injury from being run over if the truck rolls away.**

- Do not park the truck on a gradient.
- Apply the parking brake.
- Change the fork extension in a cordoned-off, safe location on a level surface.

**⚠ WARNING**

There is a risk of injury!

There is a risk of crushing due to the weight of the fork extension. There is a risk of cutting on sharp edges or burrs.

- Wear protective gloves and safety shoes.

**⚠ WARNING**

There is a risk of tipping!

The weight and dimensions of the fork extension affect the stability of the truck. The permissible weights stated on the capacity rating plate must be reduced in proportion to the actual load distance.

If the truck is equipped with a fork extension ex works, then the capacity rating plate will already have been adjusted accordingly.

- Observe the load capacity; refer to the chapter entitled "Before picking up a load".

## Lifting

**NOTE**

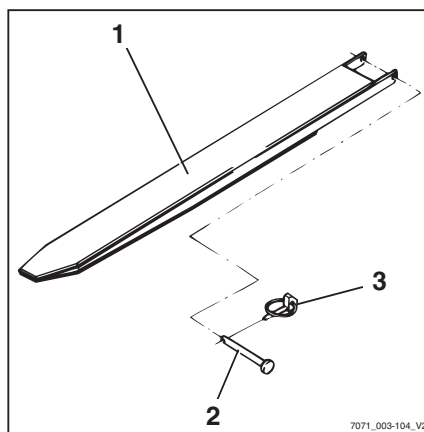
*If the truck is equipped with the "load measurement" assistance system (variant), the "tare" function must always be run after the fork arms have been changed. Otherwise, correct load measurement cannot be guaranteed.*

**Attaching****⚠ DANGER****Risk of fatal injury from falling load!**

At least 60% of the length of the fork extension must lie on the fork arm. No more than 40% of the length of the fork extension may overhang the end of the fork arms. In addition, the fork extension must be secured against slipping from the fork arm.

If the fork extension (1) is not secured with a securing bolt (2) and linch pin (3), the load may fall, along with the fork extension.

- Push the fork extension all the way to the back of the fork.
  - Make sure that 60% of the length of the fork extension is on the fork arm.
  - Always secure the fork extension with the securing bolt.
  - Always secure the securing bolt with the linch pin.
- 
- Remove the linch pin (3) from the securing bolt (2).
  - Remove the securing bolt from the fork extension (1).
  - Push the fork extension onto the fork arms until the fork extension is flush with the fork back.
  - Insert the securing bolt located behind the fork back fully into the fork extension.
  - Insert the linch pin into the securing bolt and secure.

**Detaching**

- Remove the linch pin (3) from the securing bolt (2).
- Remove the securing bolt from the fork extension (1).
- Pull the fork extension off the fork arms.



- Insert the securing bolt fully into the fork extension.
- Insert the linch pin into the securing bolt and secure.

## Operation with reversible fork arms >

### **⚠ DANGER**

#### **Risk of fatal injury from falling load!**

Normal fork arms are not structurally designed for reverse operation. Failure to observe this instruction can lead to material failure and ultimately to the load falling.

- Only work in reverse operation using reversible fork arms (1).

### **⚠ WARNING**

#### **Risk of accident from slipping load!**

Loads may slip on the reversible fork arms if there is no load support. A fork extension (variant) cannot be secured against slipping.

- **Do not use** a fork extension (variant).

### **⚠ WARNING**

#### **Risk of accident from the truck tipping over.**

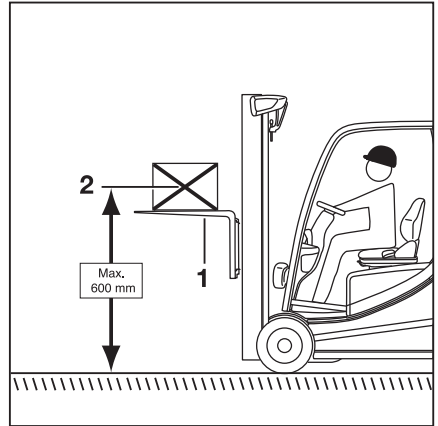
When driving, the centre of gravity of the load (2) must not be more than 600 mm above the ground. The truck may tip forwards when driving or braking.

- Only drive with a load centre of gravity up to a max. of 600 mm above the ground



### **NOTE**

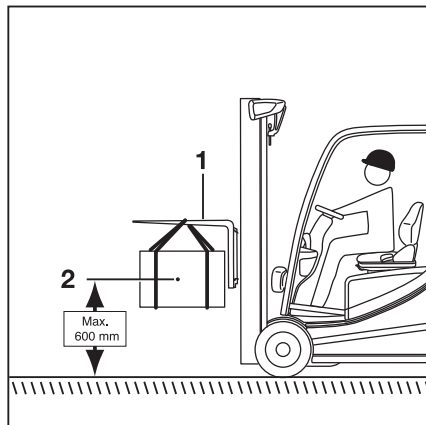
*If the truck is equipped with the "load measurement" assistance system (variant), the "tare" function must always be run after the fork arms have been changed. Otherwise, correct load measurement cannot be guaranteed.*



## Lifting

Reversible fork arms (1) can be used to reach an additional lift height. The reversible fork arms are attached to the fork carriage in the same manner as standard fork arms. Loads may be lifted on and beneath the reversible fork arms. The mast is lifted and tilted in the same manner.

- Only work in reverse operation using reversible fork arms.
- Do not use a fork extension (variant).
- If the "load measurement" assistance system (variant) is fitted, run the "tare" function.
- To drive, raise the load centre of gravity (2) to a max. of 600 mm above the ground.
- Observe the information in the section entitled "Transporting suspended loads".



## Malfunctions during lifting mode

### Incorrect extension sequence

#### **⚠ DANGER**

##### **Risk of accidents!**

In the case of Hi-Lo lift masts (variant) and triplex lift masts (variant), an incorrect extension sequence may occur, i.e. the inner lift mast may extend before the free lift is complete. As a result, the overall height is exceeded and damage may occur in passageways or from low ceilings.

An incorrect extension sequence may, for instance, result from:

- The hydraulic oil temperature being too low.
- Blocking of the fork carriage in the inner lift mast.
- Blocking of the free lift cylinder.
- Blocking of the chain roller on the free lift cylinder.
- If the hydraulic oil temperature is too low, slowly actuate the lift mast functions several times in order to raise the oil temperature.

In the event that the fork carriage is blocked in the inner lift mast, or the free lift cylinder or chain roller are blocked, the cause of the blockage must be eliminated before resuming work.

- Notify your service centre

### Load chains not under tension

#### **DANGER**

##### **Danger caused by a falling load!**

- Make sure that the chain(s) does (do) not become slack when lowering the load.

Slack chains can, for instance, result from:

- Resting the fork carriage or the load on the racking.
- Fork carriage rollers blocking in the lift mast due to contamination.
- If the fork carriage or the load comes to an unexpected stop, lift the fork carriage until the chains are under tension again and lower the load at another suitable location.
- If the fork carriage rollers in the lift mast become blocked due to contamination, lift the fork carriage until the chains are under tension again. Remove the contamination before resuming work.

#### **WARNING**

Risk of injury!

- Observe the safety regulations for working on the lift mast, see the chapter entitled "Working at the front of the truck".

### Hydraulic blocking function

The hydraulic blocking function ensures that all the functions of the working hydraulics are disabled whenever the seat switch in the driver's seat is unloaded.

If the driver's seat is vacated, the blocking function prevents hydraulic operation for the following functions:

- Lift the load
- Lower the load
- Tilt the lift mast
- Auxiliary hydraulic functions
- Steering

## Lifting

**NOTE**

*Only the emergency steering function remains available.*

## Handling loads

### Safety regulations when handling loads

The safety regulations for handling loads are shown in the following sections.

#### **⚠ DANGER**

**There is a risk to life caused by falling loads or if parts of the truck are being lowered.**

- Never walk or stand underneath suspended loads or raised fork arms.
- Never exceed the maximum load indicated on the capacity rating plate. Otherwise stability cannot be guaranteed!

#### **⚠ DANGER**

**Risk of accident from falling or crushing!**

- Do not step onto the forks.
- Do not lift people.
- Never grab or climb on moving parts of the truck.

#### **⚠ DANGER**

**Risk of accident from a falling load!**

- When transporting small items, attach a load safety guard (variant) to prevent the load from falling on the driver.
- Use a closed roof covering (variant) in addition.



## Handling loads

### Before picking up a load

#### Load capacity

The load capacity indicated for the truck on the capacity rating plate must not be exceeded. The load capacity is influenced by the load centre of gravity and the lift height as well as by the tyres, if applicable.

- The position of the capacity rating plate can be taken from the "labelling points".

#### WARNING

The figures show examples.

Only the capacity rating plates on the truck are valid!

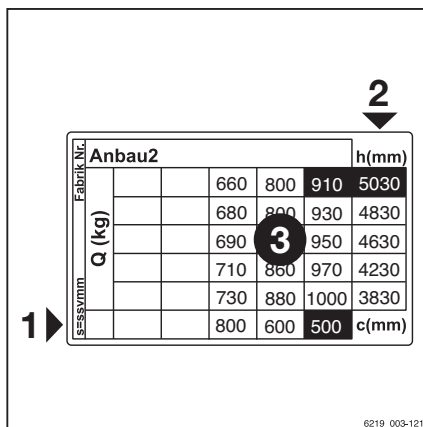
The attachment of additional weights to increase the load capacity is prohibited.

#### DANGER

#### Risk of fatal injury from the truck losing stability!

Never exceed the maximum loads shown! These values apply to compact and homogeneous loads. If these values are exceeded, the stability and rigidity of the fork arms and lift mast cannot be guaranteed.

Improper or incorrect operation or the placement of persons to increase load capacity is prohibited.

Anbau2					h(mm)
		660	800	910	5030
		680	800	930	4830
		690	800	950	4630
		710	860	970	4230
		730	880	1000	3830
		800	600	500	c(mm)

Q (kg)

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#### Capacity rating plate

- 1 Load distance from fork back
- 2 Permissible lift height
- 3 Weight of load to be lifted

### Example

Weight of load to be lifted: 880 kg (3)

Load distance from fork back: 500 mm (1)

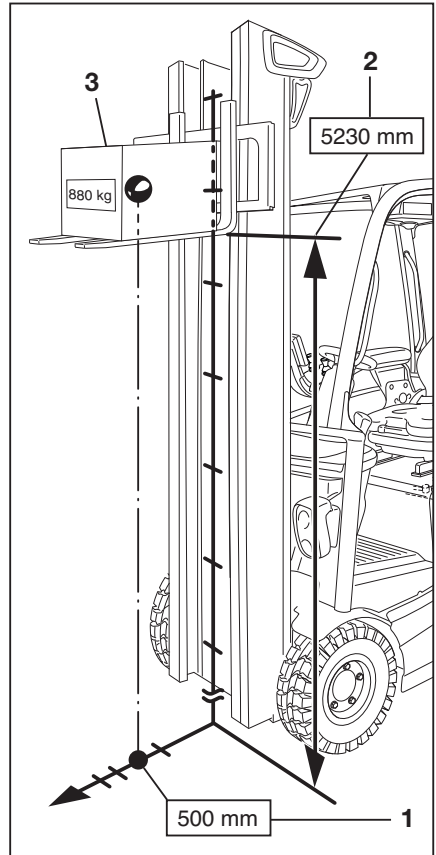
Permitted lift height: 5230 mm (2)

#### **⚠ WARNING**

Risk of accident from the truck losing stability!

The permissible loading of the attachments (variant) and the reduced load capacity of the combination of truck and attachment must not be exceeded.

- Observe the special capacity rating plate information shown on the truck and the attachment.



### Picking up loads

To make sure that the load is securely supported, it must be ensured that the fork arms are sufficiently far apart and are positioned as far as possible under the load.

If possible, the load should rest on the back of the fork.

The load must not protrude too far over the fork tips, nor should the fork tips protrude too far out from the load.

Loads are to be picked up and transported as close to the middle as possible.

## Handling loads

### **⚠ DANGER**

#### **Risk of accident from a falling load!**

When transporting small items, attach a load safety guard (variant) to prevent the load from falling on the driver.

A closed roof covering (variant) should also be used.

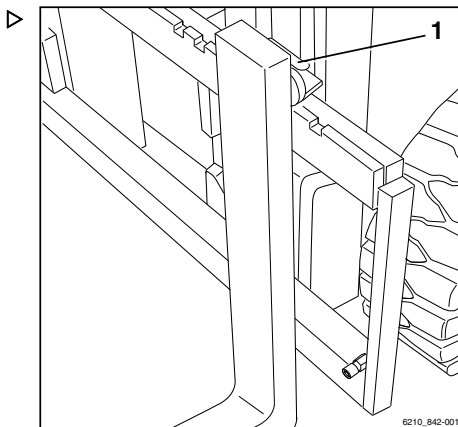
Removable roof panels may not be removed.

### **Adjusting the fork**

- Lift the locking lever (1) and move the fork arms to the desired position.
- Allow the locking lever to snap back into place.

The load centre of gravity must be midway between the fork arms.

- Only actuate the fork prong positioner (variant) when the fork is not carrying a load.



### **Danger area**

The danger area is the area in which people are at risk due to the movements of the truck, its working equipment, its load-carrying equipment (e.g. attachments) or the load. Also included are the areas where loads could fall or working equipment could fall or be lowered.



### **⚠ DANGER**

#### **Risk of injury!**

- Do not step on the fork.



### **⚠ DANGER**

#### **Risk of injury!**

- Do not step under the raised forks.



**⚠ DANGER**

**People may be injured in the danger area of the truck!**

The danger area of the truck must be completely clear of all personnel, except the driver in his normal operating position. If persons fail to leave the danger area despite warnings:

- Cease work with the truck immediately.
- Secure the truck against use by unauthorised parties.

**⚠ DANGER**

**Danger of death from falling loads!**

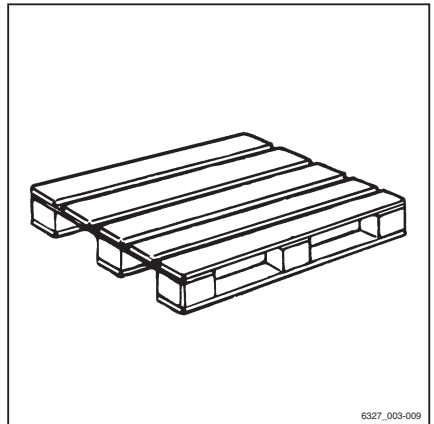
- Never walk or stand underneath suspended loads.

## Transporting pallets

As a rule, loads (e.g. pallets) must be transported individually. Transporting multiple loads at the same time is only permitted:

- when instructed by the supervisor and
- when the technical requirements have been met.

The driver must ensure proper condition of the load. Only safely and carefully positioned loads may be transported.



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## Handling loads

### Transporting suspended loads

Before transporting suspended loads, consult the national regulatory authorities (in Germany, the employer's liability insurance associations).

National regulations may place restrictions on these operations. Contact the relevant authorities.

#### **⚠ DANGER**

**Suspended loads that begin to swing can result in the following risks:**

- Impaired braking characteristics and steering movement
- Tipping over the load wheels or drive wheels
- Tipping the truck at right angles to the drive direction
- Risk of crushing of guide persons
- Reduced visibility

#### **⚠ DANGER**

##### **Loss of stability.**

Slipping or swinging suspended loads can lead to a loss of stability and cause the truck to tip over.

- When transporting suspended loads, observe the following instructions

##### **Instructions for transporting suspended loads:**

- Swinging loads must be prevented by using the proper driving speed and driving style (careful steering, braking)
- Hanging loads must be hooked on to the truck in such a way that the harness cannot shift or release unintentionally and cannot be damaged
- When transporting suspended loads, suitable devices (e.g. guy wires or supporting poles) must be available so that accompanying persons can guide suspended loads and prevent the loads from swinging
- Take particular care to ensure that there is no one in the drive direction in the driving lane
- If, despite this, the load begins to swing, ensure that no person is placed at risk



**⚠ DANGER****Risk of accident!**

When transporting suspended loads, never perform or end driving and load movements abruptly.

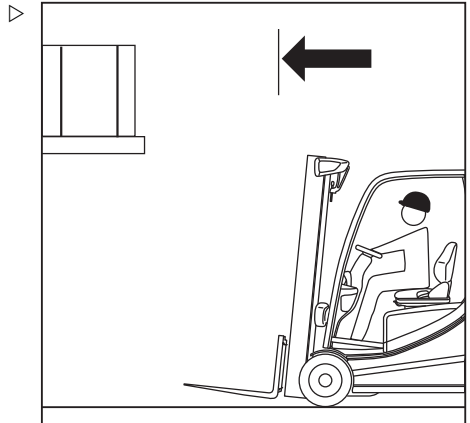
Never drive on slopes with a suspended load.

Transporting containers holding fluids as hanging loads is not permitted.

**Picking up a load****⚠ DANGER**

**There is a risk to life from a falling load or from truck components being lowered.**

- Never walk or stand underneath suspended loads or raised fork arms.
- Never exceed the maximum load values specified on the capacity rating plate. Otherwise, stability cannot be guaranteed.
- Only store pallets that do not exceed the specified maximum size. Damaged loading equipment and incorrectly formed loads must not be stored.
- Attach or secure the load to the lifting accessory so that the load cannot move or fall.
- Store the load so that the specified aisle width is not reduced by protruding parts.
- Approach the rack carefully, brake gently and stop just in front of the rack.



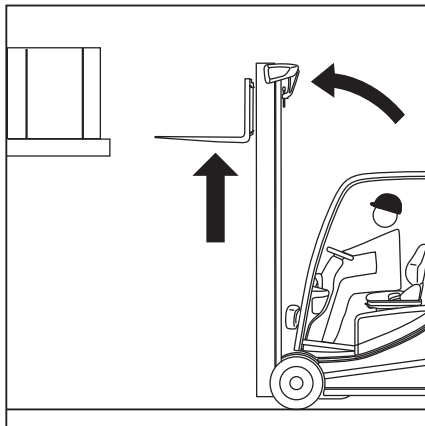
## Handling loads

- Position the forks.
- Set the lift mast to vertical.
- Lift the fork carriage to the stacking height.

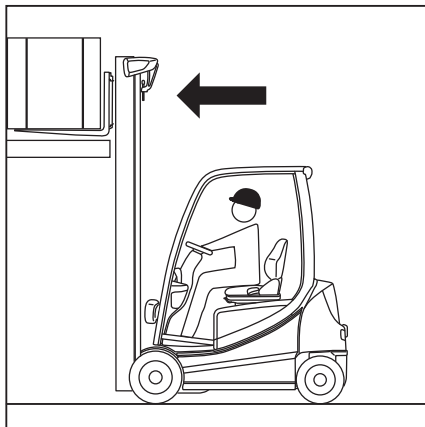
### ⚠ CAUTION

Risk of component damage!

When the fork is inserted into the rack, take care not to damage the rack or the load.



- Insert the fork as far under the load as possible. Stop the truck as soon as the fork back is resting on the load. The load centre of gravity must be midway between the fork arms.



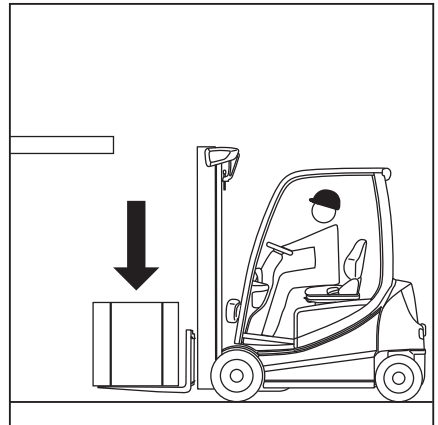
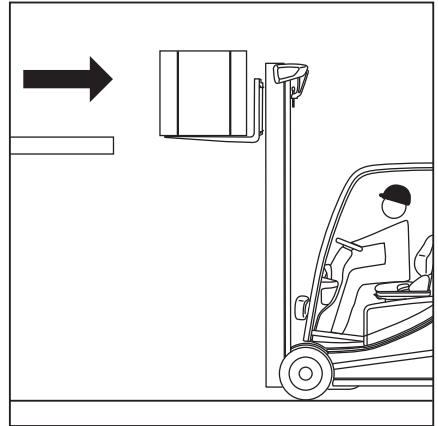
- Lift the fork carriage until the load is resting entirely on the fork. ▷

**⚠ DANGER****Risk of accident!**

- Beware of any people in the danger area.
- Ensure that the roadway behind you is clear.

**⚠ DANGER****Due to the risk of tipping, never tilt the lift mast with a raised load!**

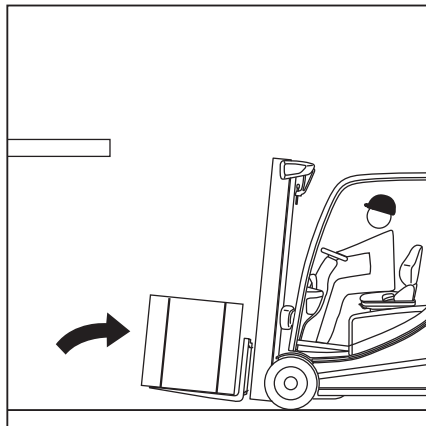
- Lower the load before tilting the lift mast.
- Reverse carefully and slowly until the load is clear of the rack. Brake gently.
- Lower the load while maintaining ground clearance. ▷



## Handling loads

- Tilt the lift mast backwards.

The load can be transported.



## Transporting loads



### NOTE

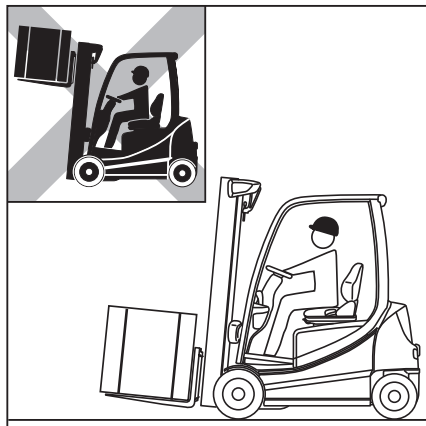
Observe the information in the chapter entitled "Safety regulations when driving".

### DANGER

**The higher a load is lifted, the less stable it becomes. The truck can tip over. The load can fall. There is an increased risk of accidents.**

Driving with a raised load and the lift mast tilted forward is not permitted.

- Only drive with the load lowered.
- Lower the load until ground clearance is reached (not over 300 mm).
- Only drive with the lift mast tilted backwards.



- Drive slowly and carefully around corners. ▷

**i NOTE**

*Observe the information in the chapter entitled "Steering".*

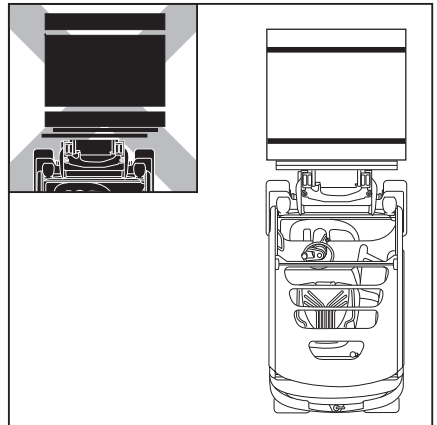
- Always accelerate and brake gently.

**i NOTE**

*Observe the information in the chapter entitled "Operating the service brake".*



- Never drive with a load protruding to the side (e.g. with the sideshift)! ▷



## Shake function (variant)

**i NOTE**

*The shake function is intended only for short-term use, as it reduces the service life of the load chains due to the increased loading on them.*

### Description

The shake function of the hydraulics makes it easier for the driver to perform tasks such as emptying containers of bulk material. The

## Handling loads

shake function moves the fork carriage quickly up and down via the "Lifting" function.

This function may only be used for a limited load and must not be used with a full nominal load.

### Maximum permissible load for the shake function:

- Maximum 30% of the nominal load. If an attachment is being used, its weight must be subtracted from this value.



### NOTE

*The weight of an attachment can be seen on its nameplate.*

## Operation

To activate the shake function:

- Move the corresponding operating device for the "Lifting" function over the zero position four times in quick succession.

The fork carriage moves as normal. The shake function is active after the fourth time the operating device is moved.

- Continue to move the operating device back and forth.

The fork carriage moves up and down more quickly and more jerkily.

The intensity of the shaking is controlled via the vigour with which the operating device is moved. The more vigorously and frequently the operating device is moved, the more intense the shaking is.



### NOTE

*After the function has been activated, the driver has two seconds to start the shaking. If the two seconds elapse without the shake function being used, the shake function is deactivated again.*



**⚠ WARNING**

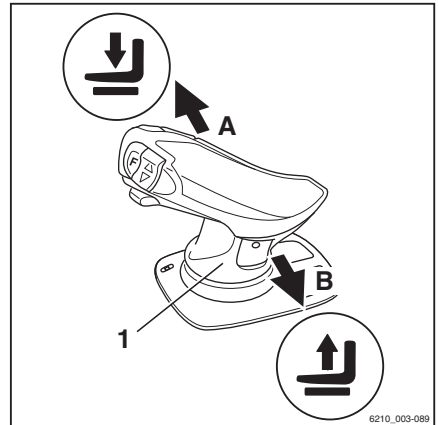
The shake function remains active for two seconds following activation.

If the driver simply wants to lift or lower the load during this time, note that the fork carriage may move significantly more jerkily with the load than in normal operation. If the two seconds elapse without the shake function being used, the fork carriage can be moved normally again with the load.

The following section shows how the shake function is activated via the standard assignment for "lifting/lowering" using the different variants of the operating devices. If the "lifting/lowering" function is assigned differently on the operating device, the shake function is activated via this other assignment.

**Joystick 4Plus:**

- Move the Joystick 4Plus (1) back and forth between positions (A) and (B) four times. Then continue to move the component in the same way.

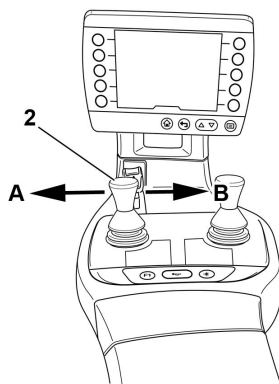


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## Handling loads

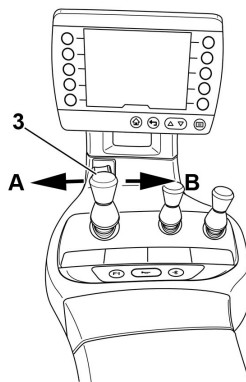
### Double mini-lever:

- Move the 360° lever (2) back and forth between positions (A) and (B) four times. Then continue to move the component in the same way.



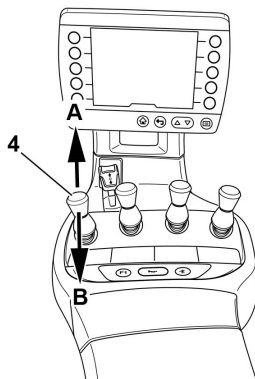
### Triple mini-lever:

- Move the 360° lever (3) back and forth between positions (A) and (B) four times. Then continue to move the component in the same way.



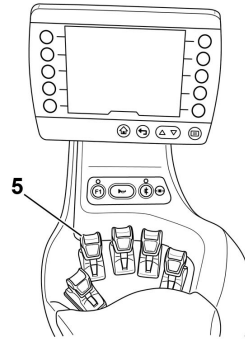
### Quadruple mini-lever:

- Move the operating lever (4) back and forth between positions (A) and (B) four times. Then continue to move the component in the same way.



**Fingertip:**

- Move the operating lever (5) back and forth four times. Then continue to move the component in the same way.

**Setting down a load**
**⚠ DANGER**
**Risk of accident due to changed moment of tilt!**

The load centre of gravity and the moment of tilt move due to tilting the lift mast forwards with a raised load or due to the load slipping. The truck may tip forwards.

- Only tilt the lift mast forwards with a raised lifting accessory when it is directly above the stack.
- When the lift mast is tilted forwards, take particular care to ensure that the truck does not tip forwards and that the load does not slip.

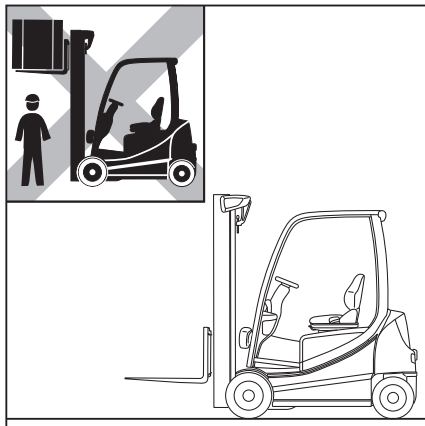
**⚠ WARNING**
**Risk of accident from falling load!**

If the fork or the load remains suspended during lowering, the load may fall.

- When removing from stock, move the truck far enough back so that the load and the fork can be lowered freely.

## Handling loads

- Drive up to the stack with the load lowered in accordance with regulations. ▷
- Set the lift mast to vertical.
- Lift the load to the stacking height.
- Drive the truck towards the rack carefully.

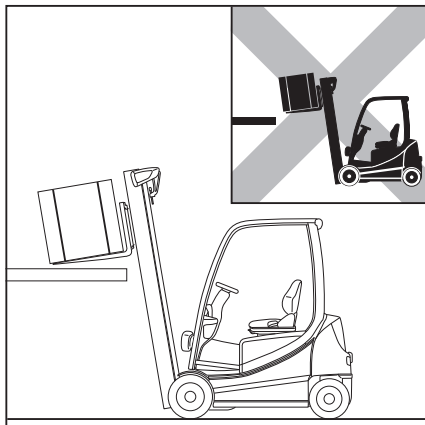


- Lower the load until it rests securely on the rack. ▷

### **⚠ DANGER**

#### **Risk of accident!**

- Beware of any people in the danger area.
  - Ensure that the roadway behind you is clear.
- 
- Move the truck back until the fork arms can be lowered without touching the stack.
  - Lower the fork while maintaining ground clearance.
  - Tilt the lift mast backwards and drive away.



## Driving on ascending and descending gradients ▷

### **⚠ DANGER**

#### **Risk of fatal injury!**

Driving on ascending and descending gradients carries special dangers!

- Always follow the instructions below.
- On ascending and descending gradients, the load must be carried facing uphill.
- It is only permitted to drive on ascending and descending gradients that are marked as traffic routes and that can be used safely.
- Ensure that the ground to be traversed is clean and provides a good grip.
- Do not turn on ascending and descending gradients.
- Do not drive onto or along ascending and descending gradients at an angle.
- Do not park the truck on ascending or descending gradients.
- In case of emergency, secure the truck with wedges so that the truck does not roll away.
- Reduce the driving speed on descending gradients.

It is not permitted to drive on long ascending and descending gradients greater than 15% due to the specified minimum braking and stability values.

- Before driving on ascending and descending gradients greater than 15%, consult the authorised service centre.

The process of placing loads into stock and removing loads from stock while on an ascending or descending gradient is not permitted!

- Always place loads into stock and remove loads from stock on a horizontal plane.



## Handling loads

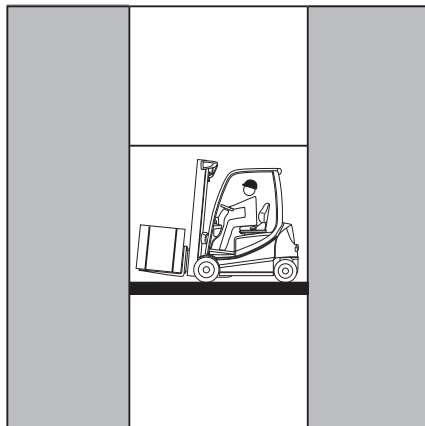
### Driving on lifts

The driver may only use this truck on lifts with a sufficient load capacity and for which the operating company has been granted authorisation (refer to the section entitled "Definition of responsible persons").

#### **⚠ DANGER**

**There is a risk of fatal injury from being crushed or run over by the truck.**

- There must not be any persons already in the lift when the truck is driven into the lift.
- Persons are only permitted to enter the lift once the truck is secure, and must exit the lift before the truck is driven out.



### Determining the total actual weight

- Park the truck safely and switch it off.
- Determine the unit weights by reading the truck nameplate and, if necessary, the attachment (variant) nameplate and/or by weighing the load to be lifted.

- Add together the determined individual weights to obtain the total actual weight of the truck:

Tare weight (1)

+ Max. permissible battery weight (2)

+ Ballast weight (variant) (3)

+ Net weight of attachment (variant)

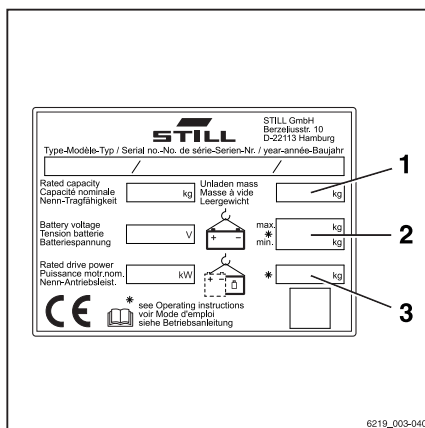
+ Weight of the load to be lifted

+ 100 kg allowance for driver

= Total actual weight

- Drive the truck into the lift with the forks facing forwards. Make sure not to touch the shaft walls.

- Park the truck securely in the lift and switch it off to prevent uncontrolled movements of the load or the truck.



## Driving on loading bridges

### **⚠ DANGER**

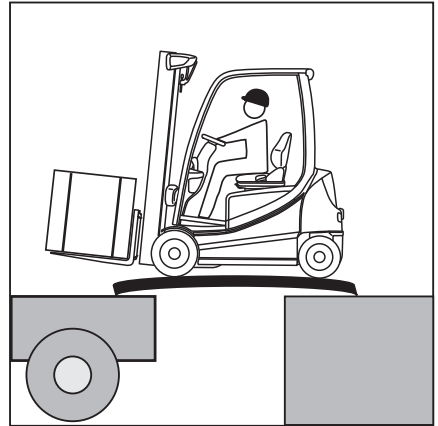
#### **Risk of accident from the truck falling!**

Steering movements can cause the rear of the truck to veer off the loading bridge towards the edge. This may cause the truck to crash.

For three-wheel trucks, the useable area of the loading bridge must be enclosed so that the rear drive wheel does not fall through.

The lorry driver and the forklift truck driver must agree on the departure time of the lorry.

- Establish the departure time of the lorry.
- Determine the total actual weight of the truck.
- Before driving over a loading bridge, observe the company directive for the loading bridge.
- Make sure that the loading bridge is properly attached and secured and has a sufficient load capacity (e.g. lorry, bridge).
- Ensure that the lorry onto which you will be driving is secured to prevent it from shifting and that it can support the load of the truck.



## Determining the total actual weight

- Park the truck safely.
- Determine the unit weights by reading the truck nameplate and, if necessary, the nameplate on the attachment (variant) and/or by weighing the load to be lifted.
- Add together the determined unit weights to obtain the total actual weight of the truck:

Tare weight (1)

+ Max. permissible battery weight (2)

+ Ballast weight (variant) (3)

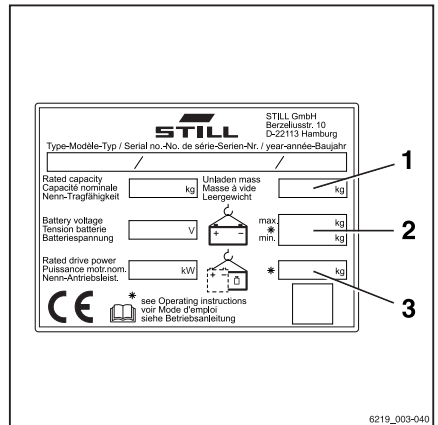
+ Net weight of attachment (variant)

+ Weight of the load to be lifted

+ 100 kg allowance for driver

= Total actual weight

- Drive slowly and carefully on the loading bridge



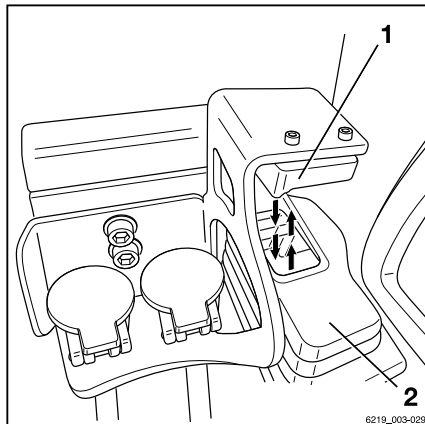
## Lift height-dependent assistance systems

## Lift height-dependent assistance systems

Optical lift height measuring system  
(variant)

## Design and function

This truck can be fitted with an optical lift height measuring system as a variant. This system is a prerequisite for the assistance systems described in this chapter. As soon as the truck is switched on, the system is ready for use immediately. This system consists of an LED lift height sensor (2) on the side at the bottom of the lift mast and a reflector (1) on the fork carriage.

**NOTE**

*The LED/sensor unit and reflector are adjusted at the factory. Follow-up adjustments are carried out by the authorised service centre.*

The LED lift height sensor constantly emits a light signal that is reflected by the reflector. The truck control unit calculates the current lift height based on the travel time of the light signal.

**NOTE**

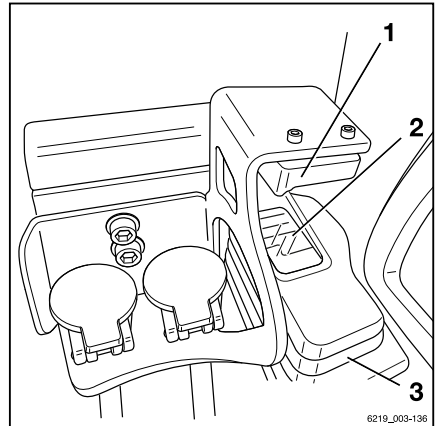
*Although the infrared light of the LED lift height sensor is not dangerous for the human eye, you should avoid looking directly into the light source.*



## Cleaning

It is recommended that the LED sensor glass (2) and the reflector (1) are checked before starting work and, if required, cleaned. The cleaning frequency depends on the application conditions of the truck. The quality of the light signal may also be reduced as a result of heavy rain or fogging up of the sensor.

If the light signal is too weak, the LED sensor glass (2) and the reflector (1) must be cleaned. Three dashes are shown on the display-operating unit instead of the lift height display.



The message Clean lift height sensor appears in the display.

- Clean the sensor glass (2) and the reflector (1) using a soft cloth and water.
- Also clean the dust protection cover (3), if necessary.

A small amount of cleaning agent can be added to the water.

### CAUTION

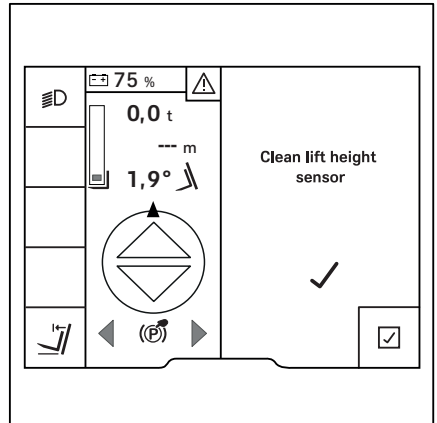
Component damage caused by incorrect cleaning.

The sensor glass and the reflector can be damaged as a result of incorrect cleaning procedures.

- The components must **not** be cleaned using dry materials.
- Do **not** use agents containing hydrocarbons.

Agents containing hydrocarbons include:

- Acetone
- Methanol
- Ethanol
- Propanol



## Lift height-dependent assistance systems

### CAUTION

Risk of damage to the LED lift height sensor through high-pressure cleaning!

A high-pressure cleaner can damage the LED lift height sensor due to the penetration of water. This can result in incorrect measurements.

- Do **not** direct the spray from a high-pressure cleaner at the LED lift height sensor.

## Eliminating malfunctions



### NOTE

*A misaligned LED lift height sensor or bent reflector must be adjusted only by the authorised service centre.*

- If the malfunction in the system persists, please contact the authorised service centre.

If a malfunction occurs, the message **Check lift height sensor and reflector** appears in the display-operating unit. If the malfunction no longer exists or has been rectified, the system is automatically available again.

Truck functions that are dependent on the lift height are restricted in the event of a malfunction in the height measurement system. Malfunctions must therefore be rectified immediately.

## Contamination

The driver can resolve a temporary interruption of the light signal due to contamination or foreign objects in the signal path. See the section entitled "Cleaning".

## Condensation/icing

If the truck switches between a very cold environment, e.g. in a cold store, and normal surroundings, ice or condensation may form on the sensor. The signal may then briefly fail until the condensation or icing has subsided.

## Emergency operation in the event of malfunctions

In the event of a malfunction in the height measurement system, the truck switches to emergency operation.

In emergency operation, the assistance systems listed below that are dependent on the lift height are not available:

- Lift height display
- Fork wear protection
- Lift mast transition damping

Due to the lack of a measured value, the assistance systems that are dependent on the lift height will instead use calculated values for the lift height.

For safety reasons, the calculated value is always below the actual lift height value.

The following assistance systems can continue to be operated, but with the restrictions of emergency operation:

- **Intermediate lift cut-out**
  - Release the lifting operating device so that it can return to the zero position.

The fork carriage can then continue lifting at a reduced speed.

- **Lift mast end-stop damping**
  - Release the lifting operating device so that it can return to the zero position.

### **WARNING**

Risk of collision with the hall ceiling.

The fork carriage can now be lifted to the maximum lift height without limitation.

- Take note of the height of the ceiling.

- **Speed reduction when the fork carriage is raised**

The speed reduction activates at a lower lift height than in normal operation.

## Lift height-dependent assistance systems

### Lift height display (variant)



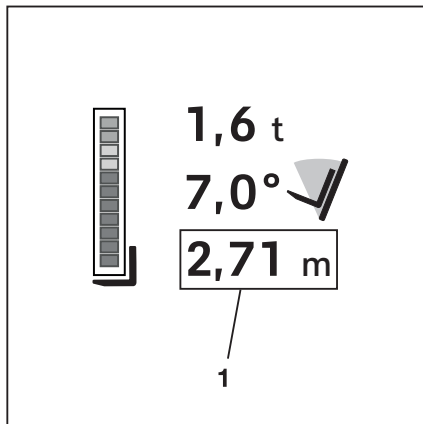
If the truck is equipped with the optical lift height measuring system, the current lift height (1) appears permanently in the display-operating unit.

The lift height displayed corresponds to the height of the bottom edge of the fork arms. If desired, the authorised service centre can set a different value. If a different attachment is installed, the authorised service centre must adjust this value.

The system works across the entire lift range, from ground level up to the maximum lift height.

When properly configured, the measurement inaccuracy is as follows:

Repeatability	±5 mm
Maximum measurement inaccuracy	±45 mm



#### NOTE

*If the prerequisites on the truck have changed, e.g. the tyres are worn, the value displayed for the lift height may differ more from reality. In this case, the lift height display must be zeroed.*

- See the section entitled "Zeroing the assistance systems".

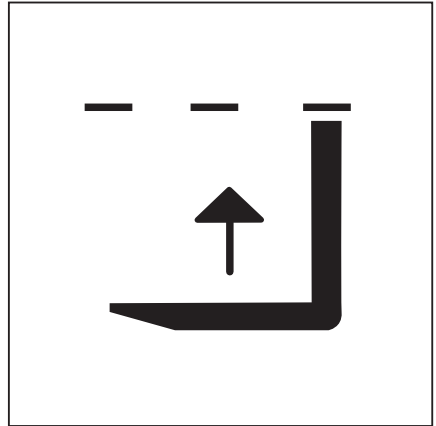
## Intermediate lift cut-out (variant)



This function interrupts the lifting process at a set lift height. The intermediate lift cut-out function is useful if the fork carriage is frequently lifted to a particular lift height.

There are two options when buying the truck:

- 1 When buying the truck, the lift heights at which the intermediate lift cut-out takes effect are defined.  
These lift heights are then set and activated on delivery.
- 2 No lift heights are defined when the truck is bought.  
The lift heights themselves are configured and defined with the "Access authorisation for the fleet manager". See "Configuration by the fleet manager" in this section.



### NOTE


*Check the lift heights set here before use via the Intermediate lift cut-out menu.*




### NOTE

*The fleet manager can use his access authorisation to set the lift heights at which the intermediate lift cut-out takes effect. If no fleet manager access is enabled, the authorised service centre must set the desired lift heights.*

The intermediate lift cut-out is always active when the truck is switched on. If the function is switched off, it is active again the next time the truck is switched on.

During the lifting operation, the active intermediate lift cut-out is indicated by the grey symbol . This means that the fork is located below the intervention height.

If the  symbol appears in black, the fork is just below the intervention height.

## Lift height-dependent assistance systems



### NOTE

*The display always displays the next lift limit that is in the path of the current lifting movement. The next lift limit at which the function will intervene is highlighted in grey in the display. As soon as the fork carriage nears the lift limit and the function intervenes, the display turns black.*

### Lifting beyond the current lift limit

To lift beyond the current lift limits, proceed as follows:

- When the fork carriage reaches the set lift limit and stops automatically, move the operating device to the zero position.
- Then push the operating device back into the "lifting" direction.
- You now have one second to bring the operating device back to the zero position and then move the operating device in the "lifting" direction again.

The fork carriage is raised higher.

If the symbol disappears, the fork is at or above the intervention height.

If the fork carriage is lowered to below the configured lift height for the intermediate lift cut-out, the intermediate lift cut-out function is switched on again.

### Option: Lifting beyond the intermediate lift cut-out using the "F button"


Optionally, the authorised service centre can configure the function so that the intermediate lift cut-out is suspended by pressing the "F" button on the operating devices for the hydraulic functions.

- Lift the fork carriage until it stops at the configured lift height.
- Release the "lifting" operating device and push the "F" button.



The black symbol disappears. The function is suspended for a short period.

- Continue lifting within one second, as otherwise the function will intervene again. If the function intervenes again, the black symbol will reappear.


### Switching off the intermediate lift cut-out

- Press the  button.

The first menu level appears.




- Press the  softkey.
- Press the  softkey.

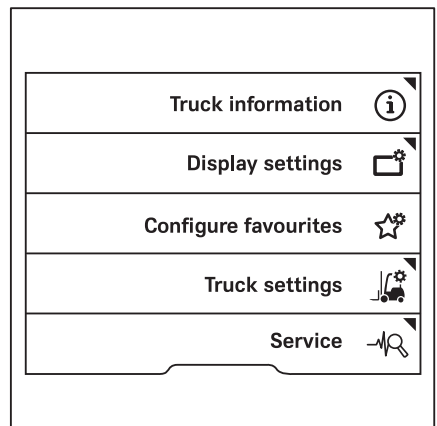
The orange-coloured activation bar next to the softkey goes out.

The  symbol disappears from the main display.

The function is switched off until the next time the truck is restarted.

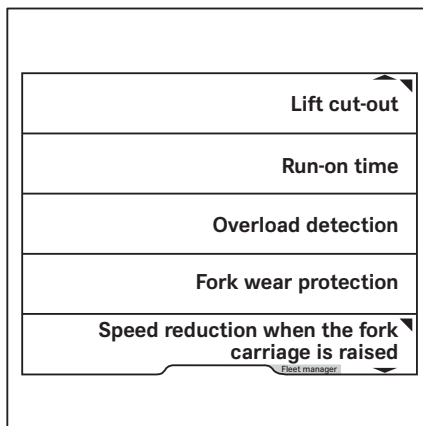
### Configuration by the fleet manager

- Activate the "Access authorisation for the fleet manager".
- Press the  button.
- Press the  softkey.
- Press the Truck settings  softkey. ▷



## Lift height-dependent assistance systems

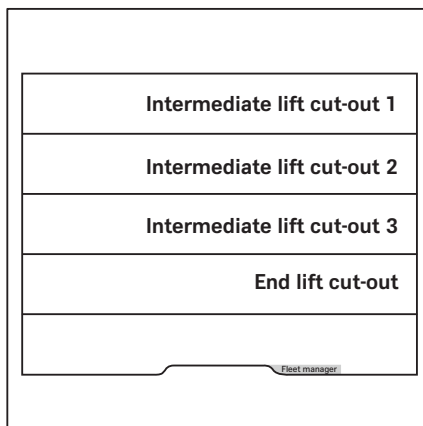
- Press the **Lift cut-out** softkey.



This menu offers three storage locations.





- To configure storage location 1, press the **Intermediate lift cut-out 1** softkey.









In this menu, you can define the desired lift height.


- Enter the lift height using softkeys 0 to 9.
- To save, press the  button.
- To activate, press the scroll button .

The menu closes. The storage locations are displayed. An orange activation bar indicates that the Intermediate lift cut-out 1 is activated.

▷





1	<b>Intermediate lift cut-out 1</b>  <b>Enter desired height</b>  <div style="border: 1px solid black; padding: 2px; display: inline-block;">6,892 m</div>  <div style="display: flex; justify-content: space-around; font-size: small;"> <span> = Clear</span> <span> = Activate</span> </div> <div style="display: flex; justify-content: space-around; font-size: small;"> <span> = Save</span> <span> = Cancel</span> </div>	6
2		7
3		8
4		9
5		0

Fleet manager

- To deactivate the Intermediate lift cut-out 1, press the Intermediate lift cut-out 1 softkey.
- Press the scroll button .

The Intermediate lift cut-out 1 is deactivated. The orange activation bar goes out.

▷

1	<b>Intermediate lift cut-out 1</b>  <b>Enter desired height</b>  <div style="border: 1px solid black; padding: 2px; display: inline-block;">6,892 m</div>  <div style="display: flex; justify-content: space-around; font-size: small;"> <span> = Clear</span> <span> = Deactivate</span> </div> <div style="display: flex; justify-content: space-around; font-size: small;"> <span> = Save</span> <span> = Cancel</span> </div>	6
2		7
3		8
4		9
5		0

Fleet manager

### Lift transition damping (variant)

This assistance system, in conjunction with the optical lift height measuring system, ensures that the lifting speed and lowering speed are adjusted at the lift mast transition points. As a result, the inner lift masts move in and out of the outer lift mast smoothly and without jolting. The lifting and lowering procedures are damped on telescopic lift masts, NiHo lift masts and triple masts. This protects the load against jerking movements.

## Lift height-dependent assistance systems

### Lift mast end-stop damping (variant)


This assistance system, in conjunction with the optical height measuring system, ensures that the fork carriage reaches the lifting stops gently. This prevents the lifting movement from stopping abruptly.

If the truck is equipped with the "automatic mast vertical positioning" variant, the tilt stops will also be approached gently. This is done by the "tilt end stop damping" assistance system. This increases the comfort for the driver.

### End lift cut-out (variant)

This assistance system limits the lift height of the fork carriage.

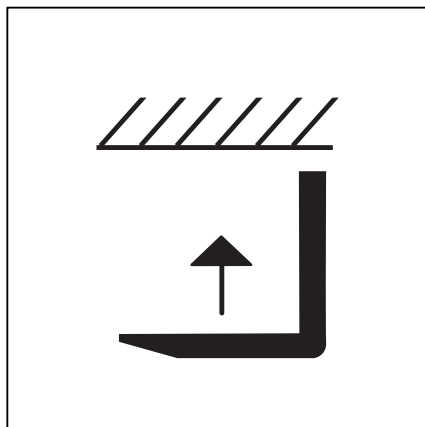
This assistance system does not release the driver from the obligation to observe the "Safety regulations for handling loads".

The end lift cut-out is active by default when the truck is switched on. The  symbol appears in the display. It can be switched off if required. When the truck is switched on again, it is active again.




#### NOTE



*Check the lift heights set here before use via the End lift cut-out menu.*





### Switching off the end lift cut-out

- Stop the truck.
- Apply the parking brake.
- Press the  button.

The first menu level appears.

- Press the  softkey.
- Press the  softkey.




The  symbol goes out. The end lift cut-out is switched off.

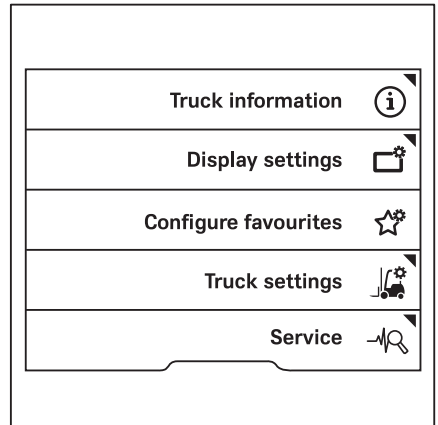
- To switch the end lift cut-out on again, press the  softkey again.

**NOTE**

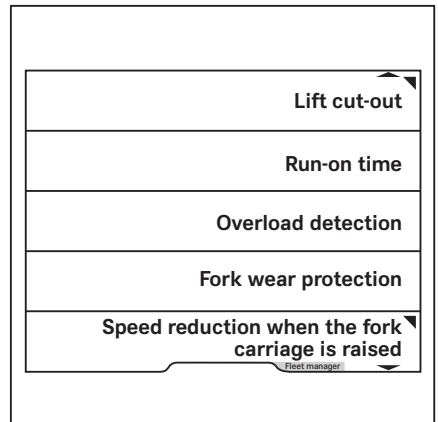
*The maximum lift height cannot be modified by the driver. It can be changed either by the authorised service centre or with the "Access authorisation for the fleet manager" via the display-operating unit.*

**Configuration by the fleet manager**

- Activate the "Access authorisation for the fleet manager".
- Press the  button.
- Press the  softkey.
- Press the Truck settings  softkey. ▷



- Press the Lift cut-out softkey. ▷





## Lift height-dependent assistance systems





- Press the **End lift cut-out** softkey. ▷

Intermediate lift cut-out 1
Intermediate lift cut-out 2
Intermediate lift cut-out 3
End lift cut-out
<small>Fleet manager</small>

- In this menu, you can define the desired lift height. ▷

- Enter the lift height using softkeys 0 to 9.
- To save, press the  button.
- To activate, press the scroll button .

The menu closes. An orange activation bar indicates that the **End lift cut-out** is activated.

1	Intermediate lift cut-out 1	6
2		7
3	Enter desired height	8
4		9
5	<div>6,892 m</div> <div>  = Clear       = Activate   = Save       = Cancel         </div>	0
<small>Fleet manager</small>		

- To deactivate the End lift cut-out, press the End lift cut-out softkey.
- Press the scroll button ▽.

The End lift cut-out is deactivated.  
The orange activation bar goes out.



1	<b>Intermediate lift cut-out 1</b>	6
2		7
3		8
4		9
5	Enter desired height <div style="border: 1px solid black; padding: 2px; display: inline-block;">6,892</div> m	0

= Clear  
 = Save

= Deactivate  
 = Cancel

Fleet manager

## Speed reduction when the fork carriage is raised (variant)

If the fork carriage is lifted to a height above 500 mm, this assistance system automatically reduces the speed of the truck.



### NOTE


*This lift height can be changed either by the authorised service centre or with the "Access authorisation for the fleet manager" via the display-operating unit.*

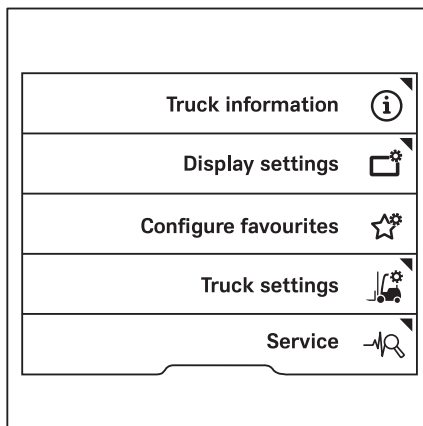
## Configuration by the fleet manager

### Entering the lift height

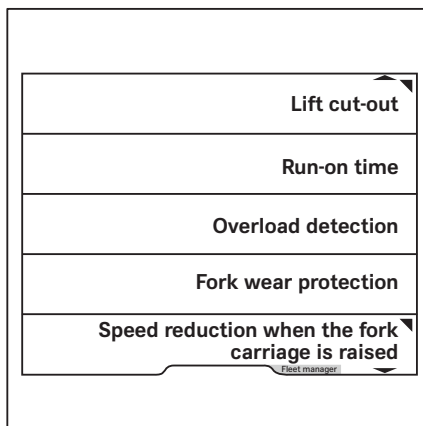
- Activate the "Access authorisation for the fleet manager".
- Press the button.
- Press the softkey.

## Lift height-dependent assistance systems

- Press the Truck settings  softkey. ▷



- Press the Speed restriction for lift softkey. ▷




- Press the `Lift` height softkey.



<b>Lift height</b>
<b>Speed restriction</b>
<b>Fleet manager</b>



In this menu you can define the desired height.

- Enter the height using softkeys 0 to 9.
- To save, press the  button.

The menu closes.


### Entering the speed restriction


The maximum speed can be defined, just like the lift height.

- Activate the "Access authorisation for the fleet manager".
- Press the  button.
- Press the  softkey.




1	<p><b>Speed reduction when the fork carriage is raised » Lift height</b></p> <p><b>Enter desired height</b></p> <p><b>6,892</b> m</p>	6
2		7
3		8
4		9
5		0

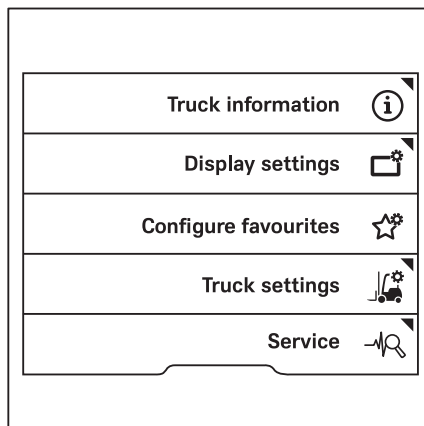
 = Clear

 = Cancel

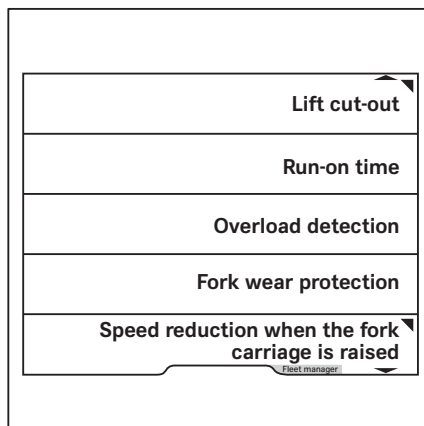
*Fleet manager*

## Lift height-dependent assistance systems

- Press the Truck settings  softkey. ▷



- Press the Speed restriction for lift softkey. ▷






## Lift height-dependent assistance systems

- Press the Speed restriction softkey. ▷




<b>Lift height</b>
<b>Speed restriction</b>
<div style="text-align: right; font-size: small;">Fleet manager</div>

In this menu you can define the maximum speed.

- Enter the speed using softkeys 0 to 9.
- To save, press the  button.

The menu closes.

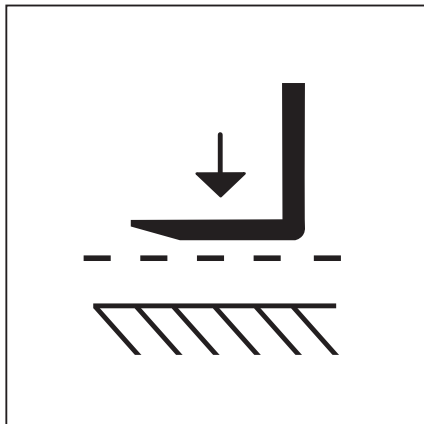


1	<b>Speed restriction</b>  <b>Enter maximum speed (2...20km / h)</b>  <div style="border: 1px solid black; display: inline-block; padding: 2px 10px;">10</div> km / h  <div style="display: flex; justify-content: space-around; font-size: small;"> <span> = Clear</span> <span> = Save</span> <span> = Cancel</span> </div>	6
2		7
3		8
4		9
5		0

## Lift height-dependent assistance systems


### Electrical fork wear protection (variant) ▷



This assistance system, in conjunction with the optical height measuring system, ensures that the fork arms do not touch the ground. The correct height for inserting the forks in a pallet can also be configured. Since the fork must always be lowered completely when the truck is safely parked, the fork wear protection can also be temporarily suspended. See the following section "Lowering the forks completely".



#### NOTE

*The desired height of the fork wear protection can be changed either by the authorised service centre or with the "Access authorisation for the fleet manager" via the display-operating unit.*

The fork wear protection function is always active when the truck is switched on. The "fork wear protection" symbol  appears in the display. Only the authorised service centre may deactivate the function.

- If the  symbol is grey, the assistance system is switched on.
- If the  symbol is black, the assistance system is taking effect.

The fork carriage does not lower to a level that is higher than the set level.

### Lowering to the ground

#### NOTE

*The fork wear protection cannot be switched off permanently. The fork wear protection can be temporarily deactivated to lower the fork arms to the ground and securely park the truck.*

- Lower the fork carriage until the fork wear protection function intervenes.
- Release the "lower" operating device.

The fork wear protection is switched off.

- To lower the fork to the ground fully, activate the "lower" operating device again.

### NOTE

*Alternatively, the authorised service centre can parametrise the "F" button to cancel the fork wear protection for the complete lowering of the fork.*




### NOTE

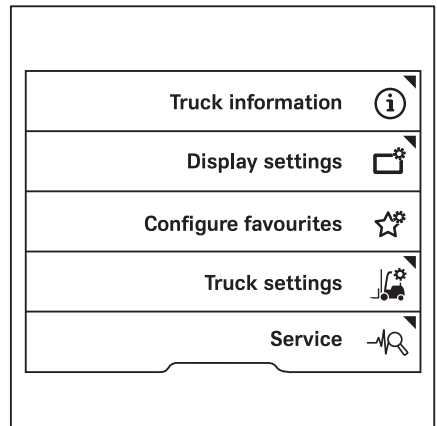
*When you change fork arms, the fork wear protection must be zeroed.*

- See the section entitled "Zeroing the assistance systems".

## Configuration by the fleet manager

The height of the fork wear protection can be configured, for example, for retraction into pallets with a different height or uneven ground.

- Activate the "Access authorisation for the fleet manager".
- Press the  button.
- Press the  softkey.
- Press the Truck settings  softkey. ▷




## Lift height-dependent assistance systems

- Press the Fork wear protection softkey. ▷

Lift cut-out
Run-on time
Overload detection
Fork wear protection
Speed reduction when the fork carriage is raised

Fleet manager




In this menu you can define the desired height.

- Enter the height using softkeys 0 to 9.
- To save, press the  button.

The menu closes.



1	<b>Fork wear protection</b>  <b>Enter desired height</b>  <div style="border: 1px solid black; padding: 2px; display: inline-block;">0,120 m</div>	6
2		7
3		8
4		9
5		0

 = Clear
 = Save
 = Cancel

Fleet manager

## Tilt angle-dependent assistance systems

### Mast tilt angle display (variant)

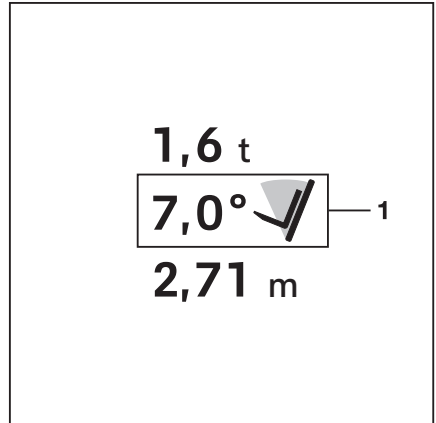
Knowing the actual tilt angle of the lift mast makes it easier to place loads into stock and remove loads from stock. If the truck is equipped with the "mast tilt angle display" assistance system, the lift mast tilt angle (1) is shown on the display.



#### NOTE

*When replacing worn-out pairs of tyres or when the front and rear tyres are worn to different levels, the mast tilt angle display must be zeroed.*

- See the section entitled "Zeroing the assistance systems".



### Tilt end stop damping

This assistance system ensures that the movement to the end positions is smooth. This protects the load against jerking movements.

### Automatic mast vertical positioning (variant)

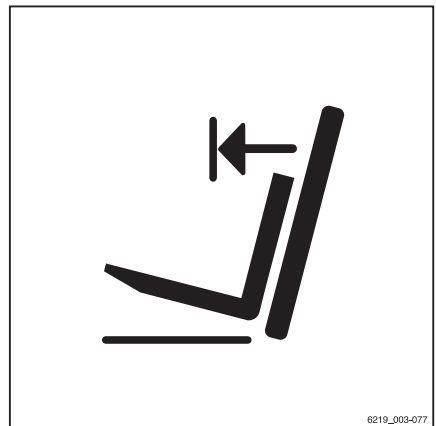


#### CAUTION

Risk of damage to property due to the lift mast colliding with racks or other objects!

- Before using the "automatic mast vertical positioning" assistance system, position the truck at a sufficient distance from racks and other objects.

The "automatic mast vertical positioning" assistance system can be used to set down the goods so that the goods are exactly vertical, e.g. paper rolls. This prevents damage when setting down the load. "Automatic mast vertical positioning" functions when tilting forwards. A further variant is available which also functions when tilting backwards. The tilt cylinders run into the end stops gently to prevent hard vibrations and impacts. Oscillating motions of the truck are minimised, thus



6219\_003-077

## Tilt angle-dependent assistance systems

increasing work safety. Automatic mast vertical positioning reduces wear on various components, thereby reducing repair costs.

The "automatic mast vertical positioning" assistance system consists of the following individual functions:


- Display of the "Automatic mast vertical positioning" feature
- Automatic startup of the "Automatic mast vertical position" feature

The truck can also be equipped with only the "mast tilt angle display" feature.



### NOTE

*Check the function of automatic mast vertical positioning whenever the truck is used.*

- See the section entitled "Function checking of the automatic mast vertical positioning function".
- Press the  softkey.

The  symbol appears in the display.

- Tilt back the lift mast until it reaches the end stop.
- Tilt the lift mast forwards.

The lift mast stops in the vertical position.



### NOTE

*The lift mast also stops in the vertical position if it is tilted forwards by  $\geq 3^\circ$  from a backward tilt.*



### NOTE

*The automatic mast vertical positioning must be calibrated in order to ensure accuracy at all times. The "access authorisation for the fleet manager" is required for the calibration. This access is required:*


- When placing loads into stock and removing loads from stock on HGV ramps
- In the event of tyre wear
- If the lift mast is obviously not in the vertical position

- See the section entitled "Calibrating the automatic mast vertical positioning".

### Function checking of the automatic mast vertical positioning function (variant)

#### CAUTION

Risk of damage to property due to the lift mast colliding with racks or other objects!

- Before using the "automatic mast vertical positioning" assistance system, position the truck at a sufficient distance from racks and other objects.
- To check the function of the automatic mast vertical positioning function, proceed as follows:
- Press the  softkey.

The  symbol appears in the display.

- Tilt back the lift mast until it reaches the end stop.
- Tilt the lift mast forwards.

The lift mast must stop in the vertical position.

The automatic mast vertical positioning can be used.

- If the lift mast does not stop in the vertical position, do not use the assistance system.
- In this case, contact your authorised service centre.

### Calibrating the automatic mast vertical positioning

The automatic mast vertical positioning is calibrated using a wizard on the display-operating unit.



## Tilt angle-dependent assistance systems

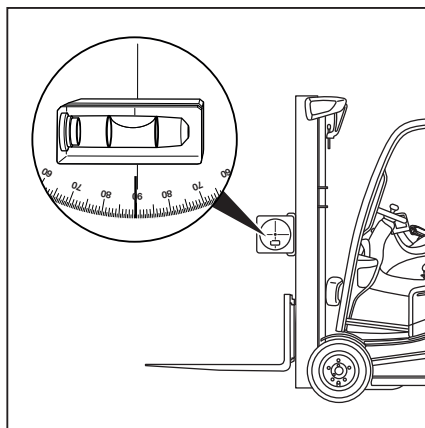
**NOTE**

*The wizard requires access authorisation for the fleet manager. Access to the settings menu is only available if the truck is at a standstill and the parking brake is applied. If the parking brake is released prematurely, the settings menu will close.*

- Set the load down, if necessary.
- Drive the truck into an area that is to be used for placing loads into stock and removing loads from stock.


Once the "automatic mast vertical positioning" assistance system has been calibrated, a pallet can be stored horizontally in a rack when the truck is standing on a HGV ramp, for example.

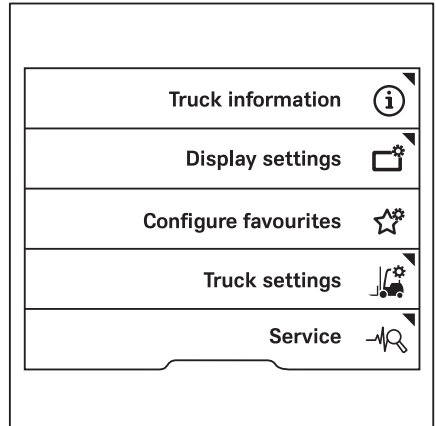
- Lift the fork carriage slightly.
- Apply the parking brake.
- Attach a tilt angle template with a spirit level ▷ to the outer lift mast.
- Bring the lift mast to the vertical position according to the spirit level.
- Press the  button.
- Press the  Softkey.
- Activate the "Access authorisation for the fleet manager".





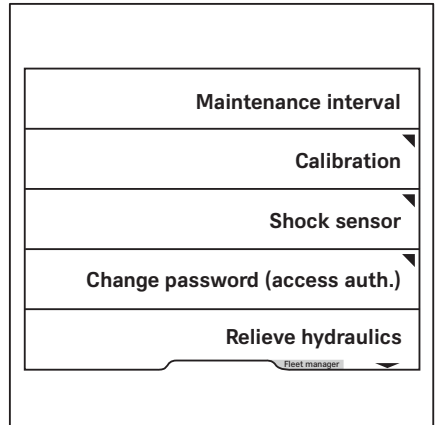


## Tilt angle-dependent assistance systems

- Press the Service  softkey.



- Press the scroll keys   until the Calibration menu appears.
- Press the Calibration softkey.



## Tilt angle-dependent assistance systems

- Press the Lift mast tilting softkey. ▷

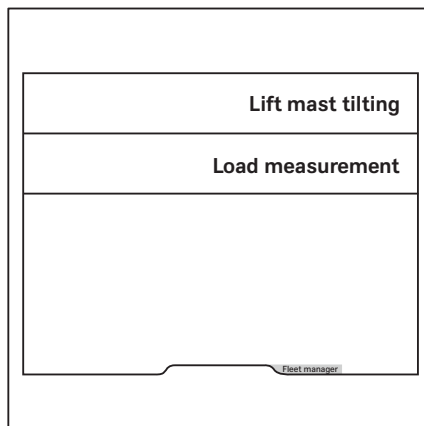
The wizard for calibrating the load measurement is started.

- Follow the instructions on the display.
- If the message Calibration failed ! appears, press the ☒ softkey.
- Repeat the process.


After the calibration has been completed successfully, the message Calibration successful ✓ appears.

- Switch the truck off and on again.

The calibration is now complete.



### NOTE

*If the message A6701 Fault: Monitoring of assistance system  appears during the calibration, perform the calibration again.*

## Load-dependant assistance systems


### Overload detection (variant)

#### WARNING

Risk of accident as a result of exceeding the permissible load capacity!

This assistance system does not replace the driver's duty to observe the load capacity specified on the nameplate.

- Observe the load capacity specified on the nameplate.

This assistance system alerts the driver as soon as an excessive load is picked up. The message **Overload**  is shown on the display-operating unit.

The maximum load always refers to the sum of the load picked up plus any attachments present. The authorised service centre can configure the setting for the maximum load. However, the maximum load must not be higher than the nominal load.

The overload detection restricts the hydraulic functions as follows:

- If the rated capacity or the maximum load set by the authorised service centre is exceeded, the lifting speed is reduced.
- If the rated capacity or the set maximum load are exceeded by more than 10%, the "Lifting" function is disabled.






#### NOTE

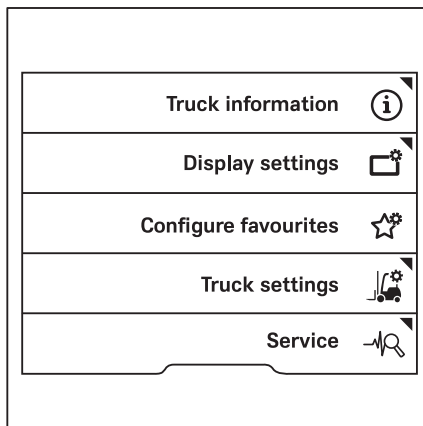
*Please note the following special considerations:*

- *If the load pressure sensor fails, the maximum load (nominal load) is assumed. The function engages to the maximum extent.*
- *If the lifting stage switch fails, the truck control unit assumes the fork carriage is at the maximum lift height.*
- *In the case of overload, the "lifting" function is blocked from the factory. The authorised service centre can remove the "lifting" function block and restrict the function instead.*

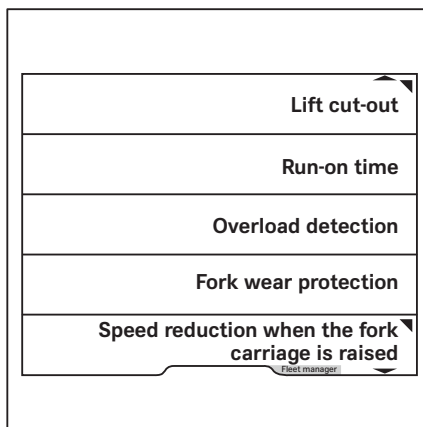
## Load-dependant assistance systems

### Configuration by the fleet manager

- Activate the "Access authorisation for the fleet manager".
- Press the  button.
- Press the  softkey.
- Press the Truck settings  softkey. ▷



- Press the Overload detection softkey. ▷



In this menu you can define the desired weight.

- Enter the weight using softkeys 0 to 9.



#### NOTE

*Only a lower value than the permissible load capacity of the truck can be entered as an overload.*

- To save, press the button.

The menu closes.



1	<b>Overload detection</b>  <b>Enter desired weight</b>  <div style="border: 1px solid black; padding: 5px; display: inline-block;">1,800 t</div>  = Clear = Save       = Cancel <span style="float: right;">Fleet manager</span>	6
2		7
3		8
4		9
5		0

## Dynamic Load Control 1 (variant)

### WARNING

Risk of accident as a result of overloading!

Dynamic Load Control 1 is not a safety function and does not release the driver from the duty to observe the information specified in the load capacity diagram!

### WARNING

Risk of accident due to the slow response of the lifting system!

If the lifting movements are configured to use low dynamics, the lifting system responds after a delay when the operating device is released, even in an emergency. The fork carriage does not stop immediately; instead, it takes approx. one second.

This behaviour may also occur when specific settings are configured for the Dynamic Load Control 1.

- Work with particular attention and care.
- Observe the "Dynamics of the hydraulic movements" section in the chapter entitled "Lifting".

Dynamic Load Control 1 improves the handling of the load. This function protects the truck and the load from abrupt movements.

## Load-dependant assistance systems

Dynamic Load Control 1 regulates the lifting and tilting dynamics and the driving dynamics according to the following criteria:

- Lift height
- Load weight

Load movements which could lead to critical conditions are slowed down if necessary.

Dynamic Load Control 1 intervenes in the following operating situations:

- With a telescopic lift mast:  
The fork carriage is at least 2.1 m off the ground.
- With a triple lift mast or NiHo lift mast:  
The fork carriage is in the second lifting stage
- The load picked up exceeds 50% of the nominal load

The driving speed is reduced to 5 km/h at a lift height of 2.1 m and higher or in the second lifting stage.



### NOTE

*When the fork carriage has been lowered below the lift heights mentioned above, the driver can deactivate the speed restriction again. Release the accelerator pedal for a short period to do this.*

If a sensor belonging to Dynamic Load Control 1 fails, the level of intervention from the function is increased to a maximum.

## Dynamic Load Control 2 (variant)

### WARNING

Risk of accident as a result of overloading!

"Dynamic Load Control 2" is not a safety function and does not release the driver from the duty to observe the information specified in the load capacity diagram!

**⚠ WARNING**

Risk of accident due to the slow response of the lifting system!

If the lifting movements are configured to use low dynamics, the lifting system responds after a delay when the operating device is released, even in an emergency. The fork carriage does not stop immediately; instead, it takes approx. one second.

This behaviour may also occur when specific settings are configured for the Dynamic Load Control 2.

- Work with particular attention and care.
- Observe the "Dynamics of the hydraulic movements" section in the chapter entitled "Lifting".

"Dynamic Load Control 2" improves the handling of the load. This function protects the truck and the load from abrupt movements.

Dynamic Load Control 2 regulates the lifting and tilting dynamics and the driving dynamics according to the following criteria:

- Lift height
- Load weight
- Load centre of gravity

Dynamic Load Control 2 intervenes in the following operating situations:

- With a telescopic lift mast:  
The fork carriage is at least 2.1 m off the ground.
- With a triple lift mast or NiHo lift mast:  
The fork carriage is in the second lifting stage
- The truck centre of gravity has shifted to an unfavourable position due to the position of the load

Dynamic Load Control 2 calculates the interaction between these three criteria and intervenes in the calculated result.

Load movements which could lead to critical conditions are slowed down if necessary.

The driving speed is reduced to 5 km/h at a lift height of 2.1 m and higher or in the second lifting stage.

## Load-dependant assistance systems

**NOTE**

*When the fork carriage has been lowered below the lift heights mentioned above, the driver can deactivate the speed restriction again. Release the accelerator pedal for a short period to do this.*

The bar display on the display of the display-operating unit is part of the load information. It is part of the Dynamic Load Control 2.

The number and colour of the bars indicates to what extent the determined load weight and load centre of gravity affect the stability of the truck.

The bar display is divided into three sections and ten segments.

**A Grey area**

The dynamics of the lifting movements and tilting movements are not noticeably reduced.

**B Yellow area**

If a load that is close to the nominal load is picked up, the display moves into the yellow area.

The dynamics of the lifting movements and tilting movements are noticeably reduced.

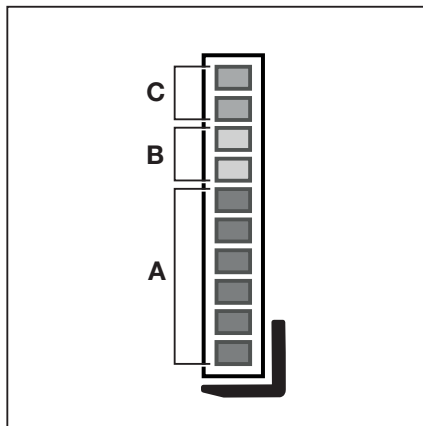
- Handle the load with the appropriate level of care.

**C Red area**

When the combination of load weight and load centre of gravity exceeds the specified value, the display moves into the red area.

The dynamics of the lifting movements and tilting movements are significantly reduced.

- In this case, set down the load or tilt backwards.

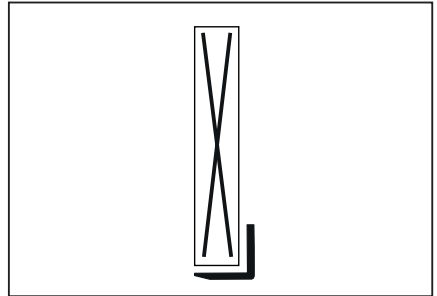


A	Grey
B	Yellow
C	Red



If a sensor belonging to Dynamic Load Control 2 fails, the level of intervention from the function is increased to a maximum. A cross appears instead of the bar.

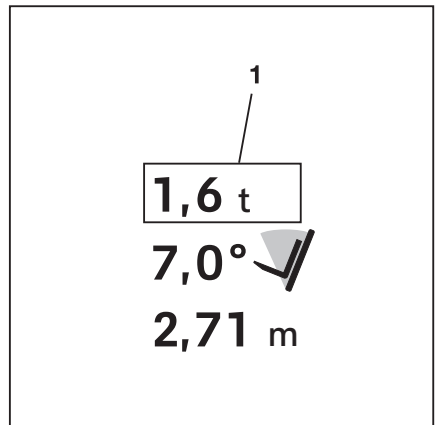
- If this display appears permanently, contact the authorised service centre.



### Load measurement (variant)

Knowing the weight of the load to be transported gives the driver greater security. If the truck is equipped with the "load measurement" assistance system, the weight of the lifted load is measured and displayed in the display-operating unit (1). The measuring accuracy is 5% of the rated capacity.

- Observe the following safety information.



#### DANGER

##### **Risk of accident from a falling load!**

The load may fall if the load centre of gravity has not been taken into account or the load has not been picked up securely.

- Pick up the load securely; see the chapter entitled "Picking up loads".

#### WARNING

Risk of accident as a result of exceeding the residual load capacity.

If the weight determined by a load measurement exceeds the permissible residual load capacity of the truck, the truck cannot be operated safely.

- Set down and reduce the load immediately.
- If necessary, use another truck with sufficient load-bearing capacity.

## Load-dependant assistance systems



### NOTE

*The load measurement must be calibrated in order to ensure accuracy at all times. The "access authorisation for the fleet manager" is required for the calibration. This access is required:*

- After changing the fork arms,
- After fitting or changing attachments
- If the displayed values are obviously incorrect

If  $- \cdot - \cdot -$  is displayed permanently, this means that the function is calibrated incorrectly (load < 0 kg).

- See the section entitled "Calibrating the load measurement".



### NOTE

*When you change fork arms or attachments, the load measurement must be zeroed.*

- See the section entitled "Zeroing the assistance systems".

## Calibrating the load measurement

If the truck is equipped with the "load measurement" assistance system, then this assistance system must be calibrated.


The load measurement is calibrated using a wizard on the display-operating unit.

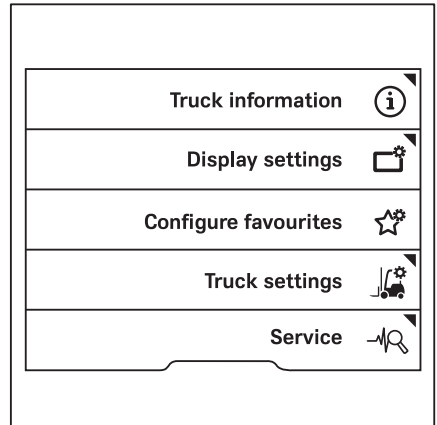




### NOTE

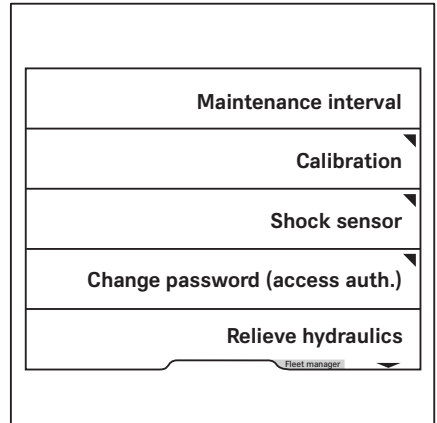
*The calibration procedure requires access authorisation for the fleet manager. Access to the settings menu is only available if the truck is at a standstill and the parking brake is applied. If the parking brake is released prematurely, the settings menu will close.*

- Set the load down, if necessary.
- Drive the truck onto an even surface.
- Apply the parking brake.
- Press the button.
- Press the Softkey.

- Activate the "Access authorisation for the fleet manager".
- Press the Service  softkey.




- Press the scroll keys   until the Calibration menu appears.




## Load-dependant assistance systems

- Press the Load measurement softkey. ▷

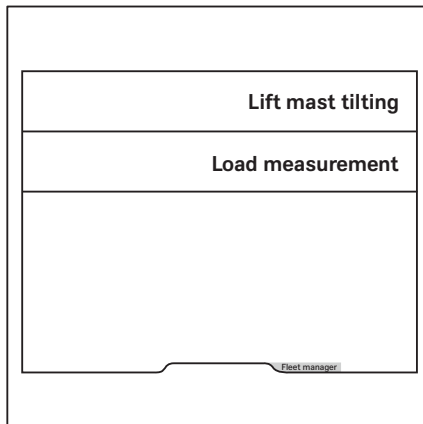
The wizard for calibrating the load measurement is started.

- Follow the instructions on the display.
- If the message Calibration failed ! appears, press the  softkey.
- Repeat the process.


After the calibration has been completed successfully, the message Successful calibration  appears.

- Switch the truck off and on again.

The calibration is now complete.



### NOTE

*If the message A6701 Fault: Monitoring of assistance system  appears during the calibration, perform the calibration again.*

## Precision load measurement (variant) ▷


This assistance system is available only if the truck is equipped with the "load measurement" variant.

The "Precision load measurement" variant allows the weight of the load being picked up to be measured and displayed on the display-operating unit accurate to within 3% of the rated capacity of the truck.




### NOTE

*If the load is to be measured exclusive of the load pick-up device, run the tare function. See the next section.*

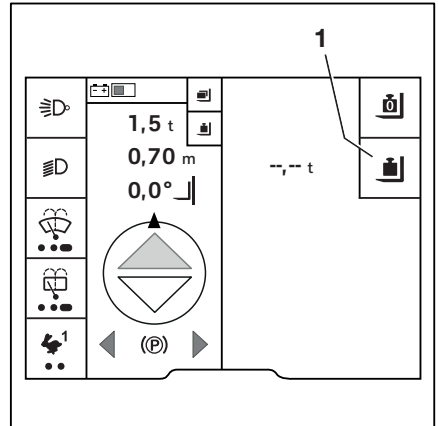
- Pick up the load safely.
- Press the  button.


The first menu level appears.

- Press the  softkey.



- Press the  softkey (1).




The Lower fork slightly  prompt is displayed.

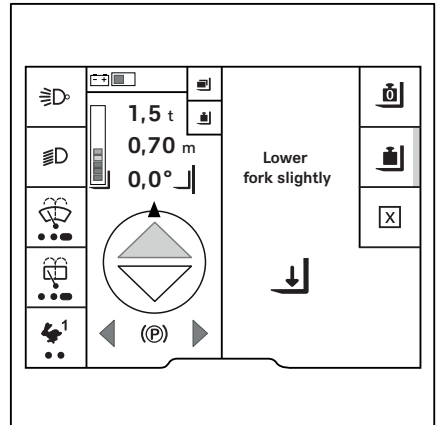
- Lower the fork carriage.



#### NOTE

*Slowly lowering the fork carriage increases the measurement accuracy in trucks with multi-lever operation.*

The value is calculated. The Calc. ongoing  message appears.



## Load-dependant assistance systems

If the calculation was successful, the measured weight of the load (1) is displayed.

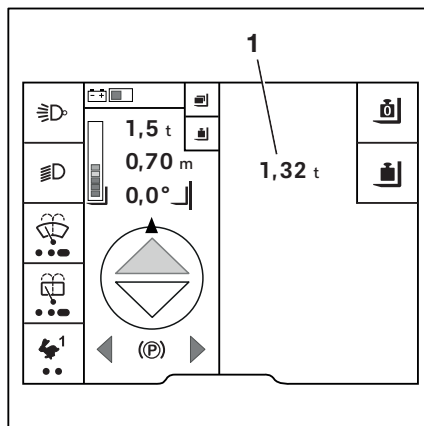


### NOTE

*If the tare function was not active, the full weight of the load being picked up is displayed.*

The measured weight remains displayed until:

- The load has been measured again
  - The sensor system detects a change in the weight
- In this case, - . - - t is displayed as the weight.



## Tare function (variant)



The tare function is a sub-function of the precision load measurement function. If the precision load measurement function should not factor in the weight of a load container, the tare function must be run. It is then possible to determine the net weight of the raised load.



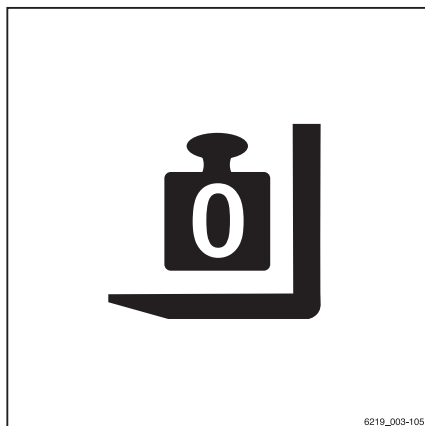
### NOTE

*During the following process, the fork carriage must be lowered slightly. When doing so, the fork must not touch the ground, as otherwise the result will be inaccurate.*

- Set the lift mast to vertical.
- Pick up the empty load container, such as a crate.
- Raise the fork to a height of between 300 mm and 800 mm.
- Press the button.


The first menu level appears.

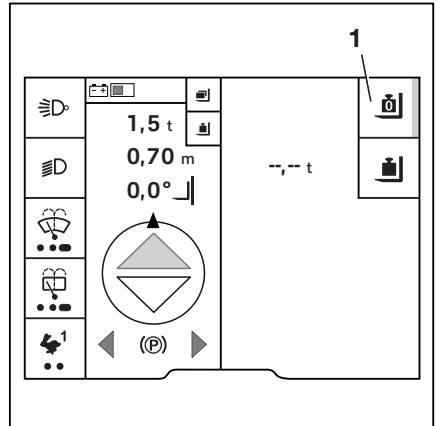
- Press the softkey.
- Press the softkey.




6219\_003-105


- Press the  softkey (1).


The activation bar next to the  symbol lights up.



The Lower fork slightly  prompt is displayed.

- Lower the fork carriage.


The value is calculated. The message Zeroing ongoing  is displayed.

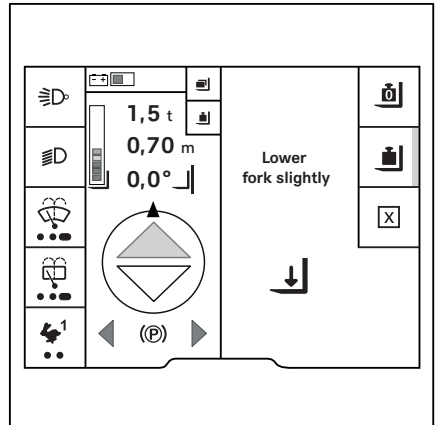
If the tare function was run successfully, a weight of 0.00 t is displayed. The activation bar next to the  symbol remains illuminated.

- If the tare function was not run successfully, follow the prompts on the display and repeat the process.

When a load is picked up,  $- \dots t$  is displayed.

The "Precision load measurement" can be performed.

- To clear the tare weight, press the  softkey again.



### WARNING

Risk of accident due to incorrect load specification.

If the requirements for the precision load measurement function change, the tare function must be run again, for example if a precision load measurement needs to be performed without a crate. Otherwise, the new precision load measurement will continue to deduct the weight of the crate.

- Run the tare function again without a load or a crate.

## Load-dependant assistance systems

### Total load (variant)



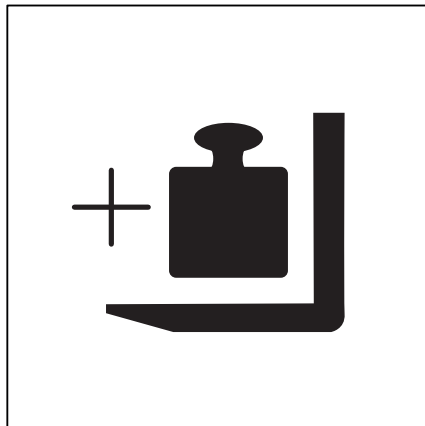
Use the "total load" variant to calculate the total weight of multiple loads. The "total load" is an additional function of the "load measurement". It records the individual loads and stores up to three total loads.

This allows, for example, three different containers to be laden and their loading weight to be determined. This function is helpful if, for instance, a container has a limited payload and you want to know when the permissible load weight has been reached.

This function is useful for comparing the loads indicated on delivery documents to the actual loads, for example.

The procedure for adding up the total load is as follows:

- 1 Pick up the load and call up the load menu,
- 2 Measure the load,
- 3 Add/subtract the load.



### WARNING

Risk to stability.

If the weight determined by a load measurement exceeds the permissible residual load capacity of the truck, the truck cannot be operated safely.

- Do not lift the load higher than 800 mm.
- Set down and reduce the load immediately.
- If necessary, use another truck with sufficient load-bearing capacity.



### NOTE



*Lift the load to a height of between 300 mm and 800 mm, since the load must subsequently be lowered slightly for the weighing process. If the weighing process establishes that the load is too heavy, the load must not be lifted higher than 800 mm. The fork arms must not touch the ground.*

### Picking up the load and calling up the load menu


- Pick up the load safely.
- Press the button.




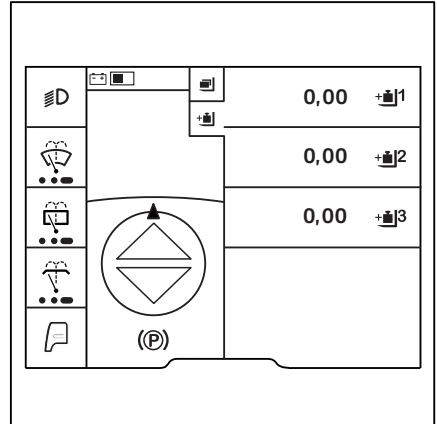
The first menu level appears.


- Press the  softkey.
- Press the  softkey.

A menu appears with three storage locations for the total load. ▷




The total load is explained here using 1.

- Press the 1 softkey.




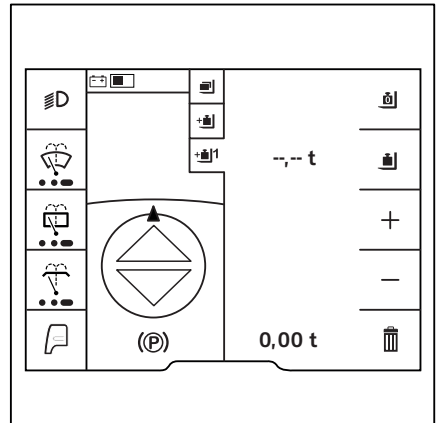
The menu for storage location 1 appears. ▷

This menu provides the following functions:


-  Tare
-  Precision load measurement
- + Add load
- – Subtract load
-  Delete total load

### Measure load


- Press the  softkey. Measure the load.



## Load-dependant assistance systems

The message with the prompt Lower fork slightly  appears.

- Lower the fork carriage.

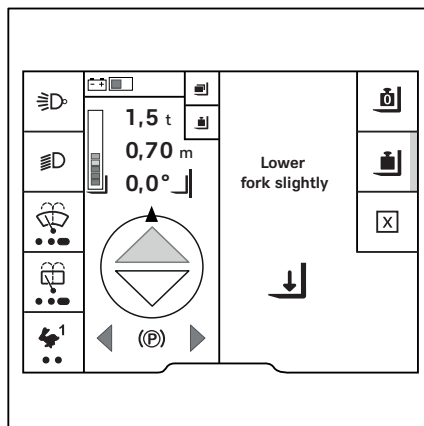
The value is calculated. The Calc. ongoing  message appears.

If the calculation was successful, the load is displayed.

### Adding a load

- Pick up the load to be added.
- Measure the load as described previously.
- Press the + softkey.

The load is saved automatically.



### Subtracting a load

- Pick up the load to be subtracted.
- Measure the load as described previously.
- To subtract the current load, press the – softkey.

The current load is subtracted from the sum.


The load is saved automatically.



#### NOTE

*If, for instance, this load was added to the wrong total load, it is also possible to perform a subtraction with the previously measured and added load.*

### Delete total load

- To delete the total load, press the  softkey.

The Clear total load? message ? is displayed.

- To clear, press the ☒ softkey.
- To cancel, press the ☐ softkey.

The display changes back to the menu with the three storage locations.

## Zeroing the assistance systems




### Zeroing process

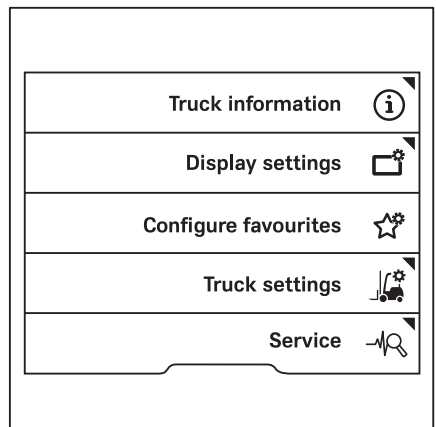
The following assistance systems sometimes require zeroing.

- **Load measurement**  
When changing fork arms or attachments
- **Lift height display**  
When replacing worn tyres  
For increasingly worn tyres / for new tyres
- **Mast tilt angle display**
  - When replacing a worn pair of tyres, if the front and rear tyres are worn to different levels.
  - If the front and rear tyres show different levels of wear.
- **Electrical fork wear protection**  
When changing fork arms

#### NOTE

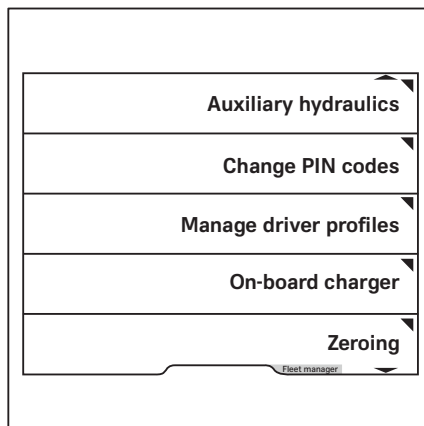
*The zeroing for the "load measurement" assistance system is shown here as an example.*

- Activate the "Access authorisation for the fleet manager".
- Press the  button.
- Press the  softkey.
- Press the Truck settings  softkey. ▷

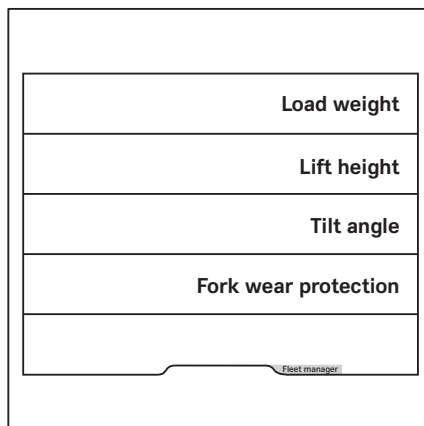


## Zeroing the assistance systems

- Press the Zeroing softkey.



- Press the softkey for the assistance function for which the zeroing is to be performed, e.g. Load weight.



### NOTE

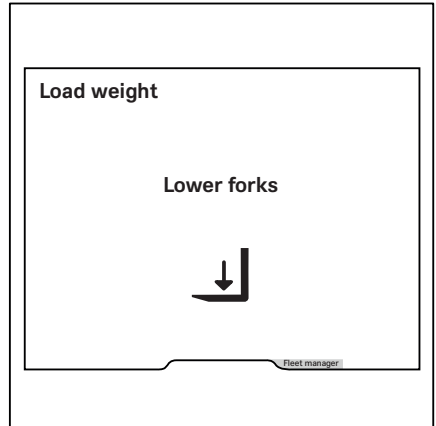
*The processes for zeroing the other assistance systems are almost identical.*

The instructions are shown in the display.

Here: Lower forks

After the instructions have been followed, the messages **Zeroing successful** or **Zeroing failed** are displayed.

- If zeroing failed, try again.
- If zeroing fails repeatedly, contact your authorised service centre.



## Depressurising the hydraulic system

### Depressurising the hydraulic system

#### Need to depressurise the hydraulic system

To enable additional hydraulic functions other than the basic functions to be used, the truck has plug connectors (1) on the lift mast. ▷

Clamping and non-clamping attachments can be connected to these plug connectors.

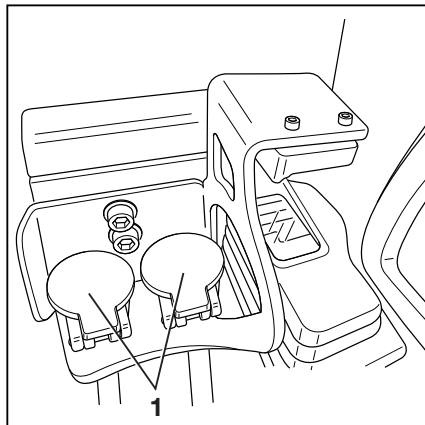
- Non-clamping attachments are connected to the third hydraulic circuit via the plug connectors (1) on the fork carriage and are controlled via the "5th hydraulic function". If the truck is equipped with multi-lever operation, the attachments can also be controlled via the "6th hydraulic function".
- Clamping attachments are not controlled via the "5th/6th hydraulic function"

Attachments must be installed only by competent persons. The specifications provided by the manufacturer and supplier of the attachments must be observed during installation of the attachments.

Before changing attachments, the hydraulic system must be depressurised. This is done using a wizard on the display-operating unit.

If the truck has a "5th hydraulic function" or "6th hydraulic function", the hydraulic circuits of these functions must also be depressurised.

- Observe the following sections to depressurise the hydraulic system.
- "Wizard for depressurising the hydraulic system"
- "Depressurising the hydraulic system using ..." (see the respective operating device!)
- "Depressurising the hydraulic system using ... and the 5th function" (see the respective operating device!)
- "Special feature for clamping attachments"
- "Completing the depressurisation"



**Plug connectors on the lift mast**

## Wizard for depressurising the hydraulic system

The hydraulics are depressurised using a wizard on the display-operating unit.

If this function is required for daily operation, contact your authorised service centre. The authorised service centre can enable the function for the driver.

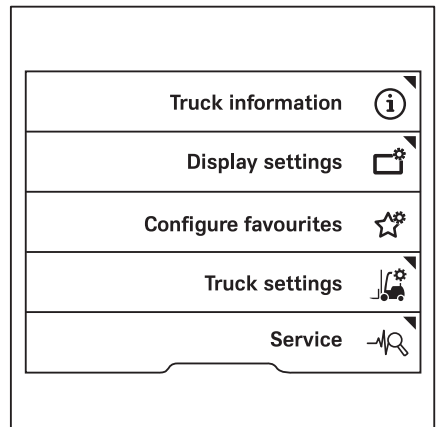
### NOTE

*The wizard requires access authorisation for the fleet manager. Access to the settings menu is only available if the truck is at a standstill and the parking brake is applied. If the parking brake is released prematurely, the settings menu will close.*

- Set the load down, if necessary.
- Apply the parking brake.

### Starting the wizard

- Press the  button.
- Press the  softkey.
- Activate the "Access authorisation for the fleet manager".
- Press the Service  softkey.



## Depressurising the hydraulic system

- Press the scroll keys  $\Delta$   $\nabla$  until the **Relieve hydraulics** menu appears.
- Push the **Relieve hydraulics** softkey.



<b>Check electr. parking brake</b>
<b>Relieve hydraulics</b>
<b>Version list</b>
<b>Message list</b>
<b>Fault list</b>

The following message appears: **Caution, the lift mast may move! !**



- To confirm, press the ☒ softkey.
- Press the ☐ softkey to exit the wizard.

<b>Caution, the lift mast may move!</b>	
!	
<input checked="" type="checkbox"/>	
<input type="checkbox"/>	



The following message appears: Disengage ▷ all hydraulic axles, then switch off the truck !

- Depressurise the hydraulics, see the relevant section for the respective operating devices.

### ⚠ WARNING

The movements of the load lift system present a risk of crushing!

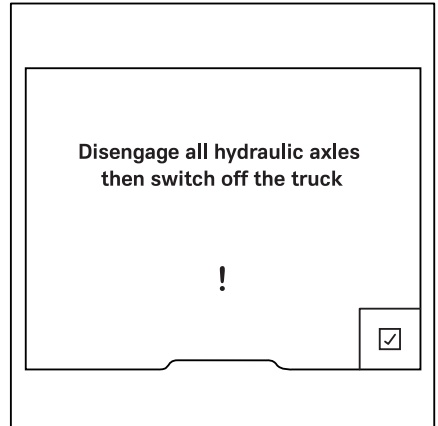
During the depressurisation process, the fork carriage or the lift mast can move slightly.

- Do not reach into or stand below the components of the load lift system.



### NOTE

*Do not move the steering wheel while depressurising the hydraulics. Otherwise the hydraulic system will build up pressure again. As soon as pressure has built up in the hydraulic system again, the function for relieving the hydraulics becomes inactive.*



## Depressurising the hydraulic system using multi-lever operation

- Start the "wizard for depressurising the hydraulic system".

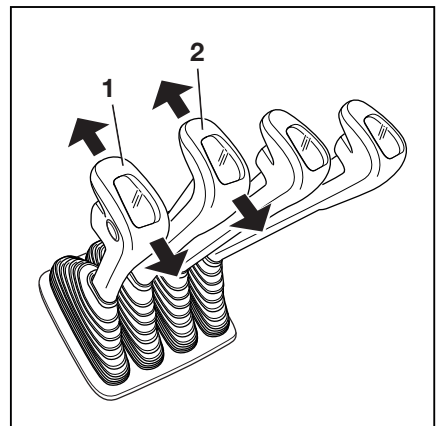
### Depressurising the hydraulic circuits for the basic functions ▷

The basic functions include the first four hydraulic functions. The basic functions are controlled via the first two hydraulic circuits.

The basic functions are:

- Lifting the fork carriage
  - Lowering the fork carriage
  - Tilting the lift mast forwards
  - Tilting the lift mast backwards
- Push the operating levers (1, 2) once in the direction of the arrow until the end position is reached.

The hydraulic circuits of the basic functions are now depressurised.



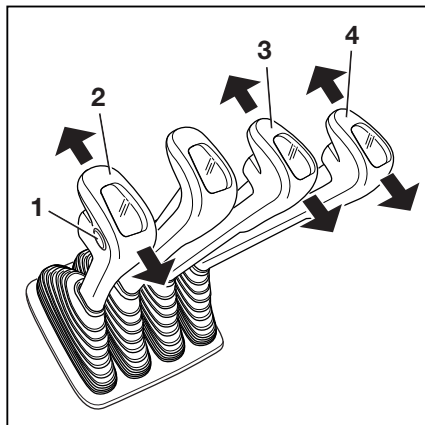
## Depressurising the hydraulic system

### Depressurising the hydraulic circuits for the additional functions ▷

The additional features include features such as the sideshift and fork adjustment. Clamping attachments are also connected to these hydraulic circuits. These functions are controlled via hydraulic circuits three and four.

- Actuate the operating levers (3, 4) for controlling the additional functions once in the direction of the arrow until the end positions are reached.

The hydraulic circuits of the additional functions are now depressurised.



#### NOTE

*Depending on the equipment, the operating lever (2) can be assigned the sideshift and the fork adjustment functions.*

- In this case, press the button (1) and hold it down.
- Push the operating lever (2) once in the direction of the arrow until the end position is reached.
- Release the button (1).

The hydraulic circuits of the sideshift and fork adjustment are now depressurised. The plug connectors on the lift mast are depressurised.

### Completing the depressurisation

- To complete the depressurisation, observe the section entitled "Exiting the wizard".

### Depressurising the hydraulic system using multi-lever operation and the 5th and 6th function

If the truck is equipped with multi-lever operation, the attachments can also be controlled via the "5th hydraulic function" and "6th hydraulic function".

- Start the "wizard for depressurising the hydraulic system".

### Depressurising the hydraulic circuits for the "5th and 6th hydraulic function" ▷

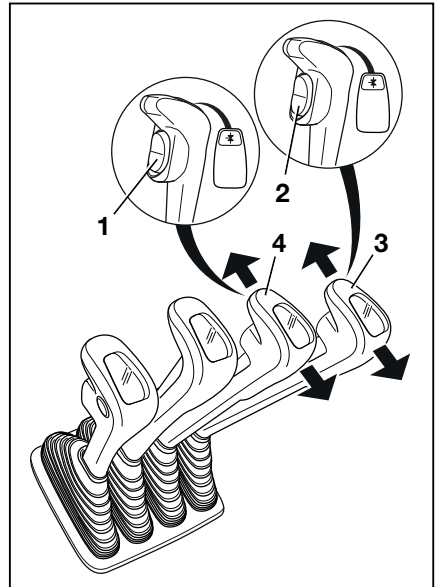
If the truck has a "5th and 6th hydraulic function", their hydraulic circuits must also be depressurised. The procedure is similar to the depressurisation of the hydraulic circuits for the basic functions and the additional functions. In addition, the hydraulic circuits are depressurised in the same way as the attachments are operated. The hydraulic circuits for the "5th and 6th hydraulic functions" are actuated via the corresponding buttons on the operating devices.

- Press the button (1) and hold it down.
- Push the operating lever (4) once in the direction of the arrow until the end position is reached.

The hydraulic circuit of the 5th hydraulic function is depressurised. The plug connectors on the lift mast are depressurised.

- Press the button (2) and hold it down.
- Push the operating lever (3) once in the direction of the arrow until the end position is reached.

The hydraulic circuit of the 6th hydraulic function is depressurised. The plug connectors on the lift mast are depressurised.



### Completing the depressurisation

- To complete the depressurisation, observe the section entitled "Exiting the wizard".

### Depressurising the hydraulic system using a double mini-lever

- Start the "wizard for depressurising the hydraulic system".

## Depressurising the hydraulic system

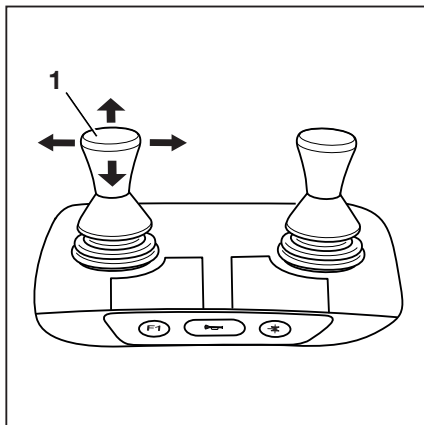
### Depressurising the hydraulic circuits for the basic functions ▷

The basic functions include the first four hydraulic functions. The basic functions are controlled via the first two hydraulic circuits.

The basic functions are:

- Lifting the fork carriage
- Lowering the fork carriage
- Tilting the lift mast forwards
- Tilting the lift mast backwards
- Push the cross lever (1) once in the direction of the arrow until the end position is reached.

The hydraulic circuits of the basic functions are now depressurised.

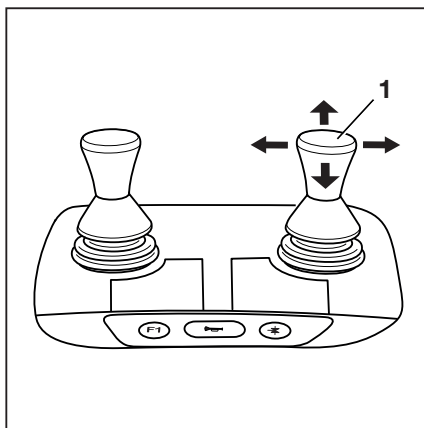


### Depressurising the hydraulic circuits for the additional functions ▷

The additional features include features such as the sideshift and fork adjustment. Clamping attachments are also connected to these hydraulic circuits. These functions are controlled via hydraulic circuits three and four.

- Actuate the cross lever (1) for controlling the additional functions once in the direction of the arrow until the end position is reached.

The hydraulic circuits of the additional functions are now depressurised.



### Completing the depressurisation

- To complete the depressurisation, observe the section entitled "Exiting the wizard".

### Depressurising the hydraulic system using the double mini-lever and the 5th function

If the truck is equipped with the double mini-lever, the attachments can also be controlled via the "5th hydraulic function".

- Start the "wizard for depressurising the hydraulic system".

### Depressurising the hydraulic circuits for the "5th hydraulic function" ▷

If the truck has a "5th hydraulic function", the hydraulic circuit of this function must also be depressurised. The procedure is similar to the depressurisation of the hydraulic circuits for the basic functions and the additional functions. In addition, the hydraulic circuit is depressurised in the same way as the attachments are operated. The hydraulic circuit for the "5th hydraulic function" is actuated using the function key for the "5th function" (2).

- Actuate the function key for the "5th function" (2).

The LED for the "5th function" \* lights up.

- Push the cross lever (1) once in the direction of the arrow until the end position is reached.

The hydraulic circuit of the 5th hydraulic function is depressurised. The plug connectors on the lift mast are depressurised.

- Actuate the function key for the "5th function" (2).

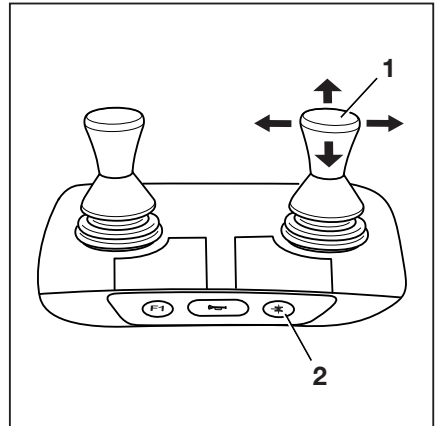
The LED for the "5th function" \* goes out.

### Completing the depressurisation

- To complete the depressurisation, observe the section entitled "Exiting the wizard".

### Depressurising the hydraulic system using a triple mini-lever

- Start the "wizard for depressurising the hydraulic system".



## Depressurising the hydraulic system

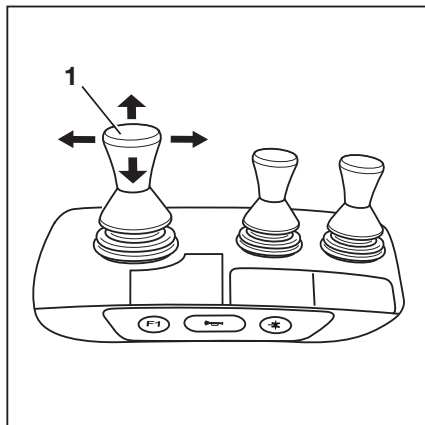
### Depressurising the hydraulic circuits for the basic functions ▷

The basic functions include the first four hydraulic functions. The basic functions are controlled via the first two hydraulic circuits.

The basic functions are:

- Lifting the fork carriage
  - Lowering the fork carriage
  - Tilting the lift mast forwards
  - Tilting the lift mast backwards
- Push the cross lever (1) once in the direction of the arrow until the end position is reached.

The hydraulic circuits of the basic functions are now depressurised.

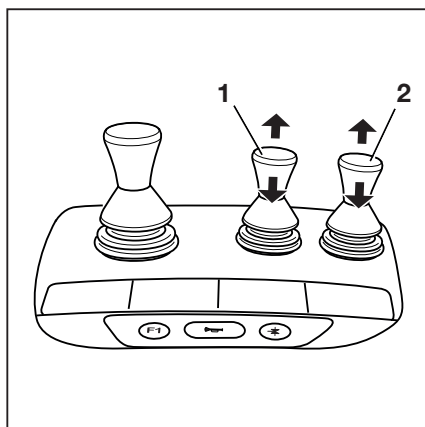


### Depressurising the hydraulic circuits for the additional functions ▷

The additional features include features such as the sideshift and fork adjustment. Clamping attachments are also connected to these hydraulic circuits. These functions are controlled via hydraulic circuits three and four.

- Actuate the operating levers (1, 2) for controlling the additional functions once in the direction of the arrow until the end positions are reached.

The hydraulic circuits of the additional functions are now depressurised.



### Completing the depressurisation

- To complete the depressurisation, observe the section entitled "Exiting the wizard".

### Depressurising the hydraulic system using the triple mini-lever and the 5th function

If the truck is equipped with the triple mini-lever, the attachments can also be controlled via the "5th hydraulic function".

- Start the "wizard for depressurising the hydraulic system".

### Depressurising the hydraulic circuits for the "5th hydraulic function" ▷

If the truck has a "5th hydraulic function", the hydraulic circuit of this function must also be depressurised. The procedure is similar to the depressurisation of the hydraulic circuits for the basic functions and the additional functions. In addition, the hydraulic circuit is depressurised in the same way as the attachments are operated. The hydraulic circuit for the "5th hydraulic function" is actuated using the function key for the "5th function" (2).

- Actuate the function key for the "5th function" (2).

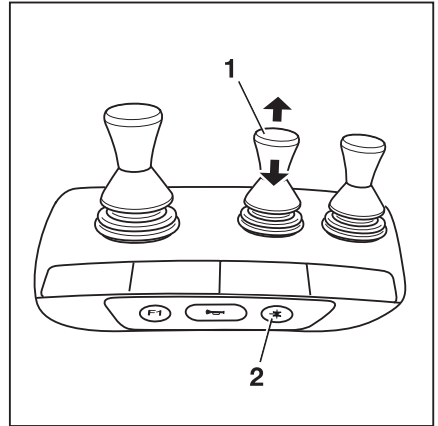
The LED for the "5th function" \* lights up.

- Push the operating lever (1) once in the direction of the arrow until the end position is reached.

The hydraulic circuit of the 5th hydraulic function is depressurised. The plug connectors on the lift mast are depressurised.

- Actuate the function key for the "5th function" (2).

The LED for the "5th function" \* goes out.



### Completing the depressurisation

- To complete the depressurisation, observe the section entitled "Exiting the wizard".

### Depressurising the hydraulic system using a quadruple mini-lever

- Start the "wizard for depressurising the hydraulic system".

## Depressurising the hydraulic system

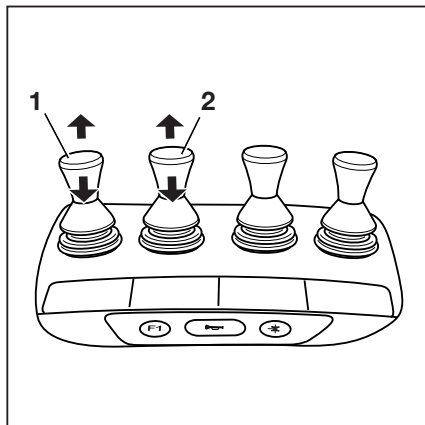
### Depressurising the hydraulic circuits for the basic functions ▷

The basic functions include the first four hydraulic functions. The basic functions are controlled via the first two hydraulic circuits.

The basic functions are:

- Lifting the fork carriage
  - Lowering the fork carriage
  - Tilting the lift mast forwards
  - Tilting the lift mast backwards
- Push the operating levers (1, 2) once in the direction of the arrow until the end position is reached.

The hydraulic circuits of the basic functions are now depressurised.

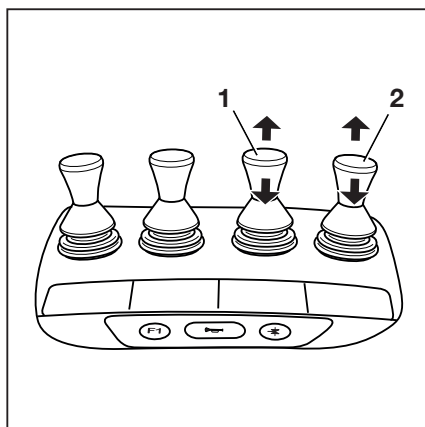


### Depressurising the hydraulic circuits for the additional functions ▷

The additional features include features such as the sideshift and fork adjustment. Clamping attachments are also connected to these hydraulic circuits. These functions are controlled via hydraulic circuits three and four.

- Actuate the operating levers (1, 2) for controlling the additional functions once in the direction of the arrow until the end positions are reached.

The hydraulic circuits of the additional functions are now depressurised.



### Completing the depressurisation

- To complete the depressurisation, observe the section entitled "Exiting the wizard".

### Depressurising the hydraulic system using the quadruple mini-lever and the 5th function

If the truck is equipped with the quadruple mini-lever, the attachments can also be controlled via the "5th hydraulic function".

- Start the "wizard for depressurising the hydraulic system".



### Depressurising the hydraulic circuits for the "5th hydraulic function" ▷

If the truck has a "5th hydraulic function", the hydraulic circuit of this function must also be depressurised. The procedure is similar to the depressurisation of the hydraulic circuits for the basic functions and the additional functions. In addition, the hydraulic circuit is depressurised in the same way as the attachments are operated. The hydraulic circuit for the "5th hydraulic function" is actuated using the function key for the "5th function" (2).

- Actuate the function key for the "5th function" (2).

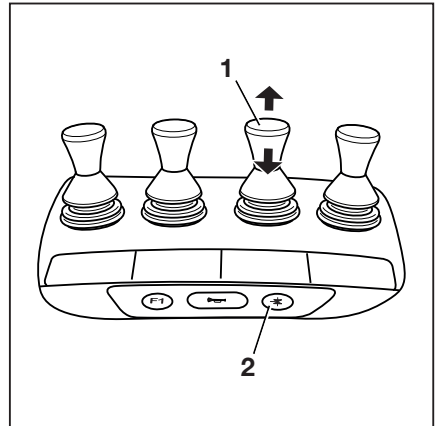
The LED for the "5th function" \* lights up.

- Push the operating lever (1) once in the direction of the arrow until the end position is reached.

The hydraulic circuit of the 5th hydraulic function is depressurised. The plug connectors on the lift mast are depressurised.

- Actuate the function key for the "5th function" (2).

The LED for the "5th function" \* goes out.



### Completing the depressurisation

- To complete the depressurisation, observe the section entitled "Exiting the wizard".

### Depressurising the hydraulic system using the Fingertip

- Start the "wizard for depressurising the hydraulic system".

## Depressurising the hydraulic system

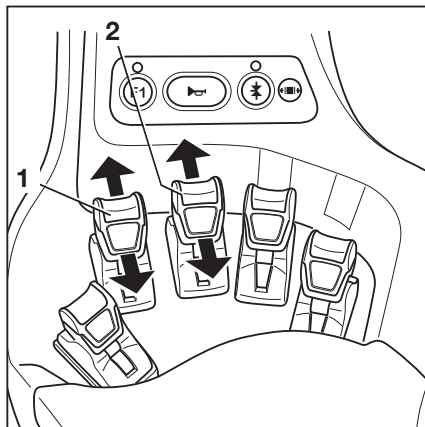
### Depressurising the hydraulic circuits for the basic functions ▷

The basic functions include the first four hydraulic functions. The basic functions are controlled via the first two hydraulic circuits.

The basic functions are:

- Lifting the fork carriage
  - Lowering the fork carriage
  - Tilting the lift mast forwards
  - Tilting the lift mast backwards
- Push the operating levers (1, 2) once in the direction of the arrow until the end position is reached.

The hydraulic circuits of the basic functions are now depressurised.

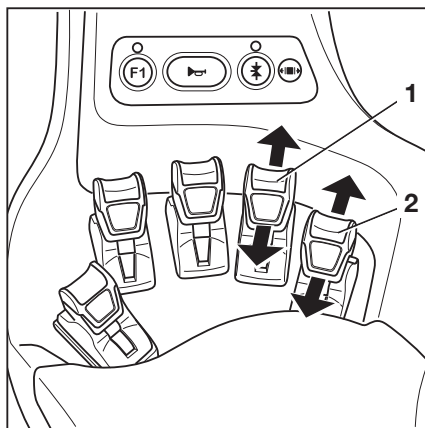


### Depressurising the hydraulic circuits for the additional functions ▷

The additional features include features such as the sideshift and fork adjustment. Clamping attachments are also connected to these hydraulic circuits. These functions are controlled via hydraulic circuits three and four.

- Actuate the operating levers (1, 2) for controlling the additional functions once in the direction of the arrow until the end positions are reached.

The hydraulic circuits of the additional functions are now depressurised.



### Completing the depressurisation

- To complete the depressurisation, observe the section entitled "Exiting the wizard".

### Depressurising the hydraulic system using the Fingertip and the 5th function

If the truck is equipped with the Fingertip, the attachments can also be controlled via the "5th hydraulic function".

- Start the "wizard for depressurising the hydraulic system".

### Depressurising the hydraulic circuits for the "5th hydraulic function" ▷

If the truck has a "5th hydraulic function", the hydraulic circuit of this function must also be depressurised. The procedure is similar to the depressurisation of the hydraulic circuits for the basic functions and the additional functions. In addition, the hydraulic circuit is depressurised in the same way as the attachments are operated. The hydraulic circuit for the "5th hydraulic function" is actuated using the function key for the "5th function" (2). The operating levers (1) or (4) can be assigned the 5th function. Observe the relevant pictogram for the 5th function.

- Actuate the function key for the "5th function" (2).

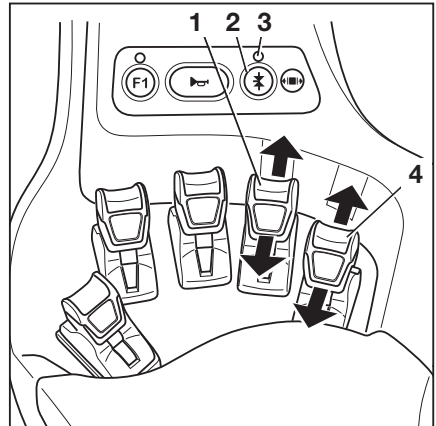
The LED for the "5th function" \* (3) lights up.

- Push the operating levers (1) or (4) once in the direction of the arrow until the end position is reached.

The hydraulic circuit of the 5th hydraulic function is depressurised. The plug connectors on the lift mast are depressurised.

- Actuate the function key for the "5th function" (2).

The LED for the "5th function" \* (3) goes out.



### Completing the depressurisation

- To complete the depressurisation, observe the section entitled "Exiting the wizard".

### Depressurising the hydraulic system using the Joystick 4Plus

- Start the "wizard for depressurising the hydraulic system".

## Depressurising the hydraulic system

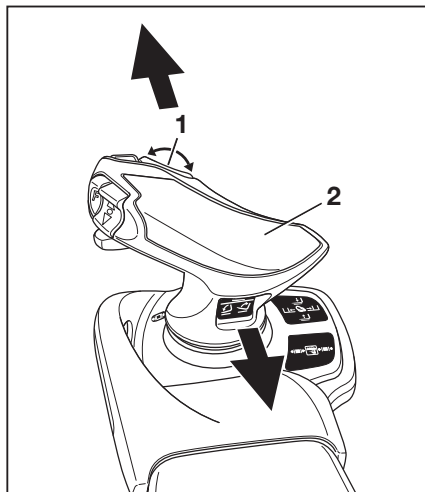
### Depressurising the hydraulic circuits for the basic functions ▷

The basic functions include the first four hydraulic functions. The basic functions are controlled via the first two hydraulic circuits.

The basic functions are:

- Lifting the fork carriage
  - Lowering the fork carriage
  - Tilting the lift mast forwards
  - Tilting the lift mast backwards
- Push the Joystick 4Plus (2) once in the direction of the arrow until the end position is reached.
- Push the horizontal rocker button (1) once in the direction of the arrow.

The hydraulic circuits of the basic functions are now depressurised.

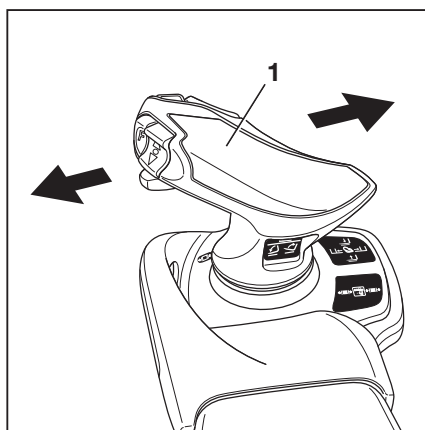


### Depressurising the hydraulic circuits for the additional functions ▷

The additional features include features such as the sideshift and fork adjustment. Clamping attachments are also connected to these hydraulic circuits. These functions are controlled via hydraulic circuits three and four.

Push the Joystick 4Plus (1) once in the direction of the arrow until the end position is reached.

The hydraulic circuits of the additional functions are now depressurised.



### Completing the depressurisation

- To complete the depressurisation, observe the section entitled "Exiting the wizard".

### Depressurising the hydraulic system using the Joystick 4Plus and the 5th function

If the truck is equipped with the Joystick 4Plus, the attachments can also be controlled via the "5th hydraulic function".

- Start the "wizard for depressurising the hydraulic system".

### Depressurising the hydraulic circuits for the "5th hydraulic function" ▷

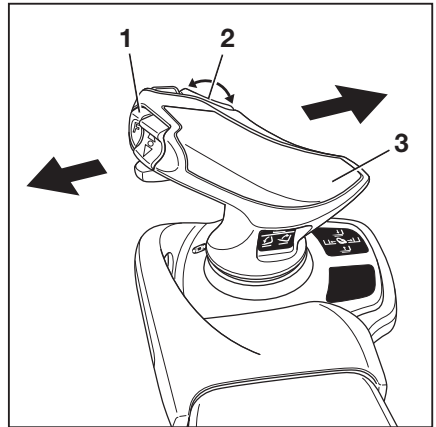
If the truck has a "5th hydraulic function", the hydraulic circuit of this function must also be depressurised. The procedure is similar to the depressurisation of the hydraulic circuits for the basic functions and the additional functions. In addition, the hydraulic circuit is depressurised in the same way as the attachments are operated. The hydraulic circuit for the "5th hydraulic function" is actuated using the shift key "F" (1). The Joystick 4Plus (3) or the horizontal rocker button (2) can be assigned the 5th function. Observe the relevant pictogram for the 5th function.

- Press and hold shift key "F" (1).
- Push the Joystick 4Plus (3) once in the direction of the arrow until the end position is reached.

Push the horizontal rocker button (2) once in the direction of the arrow.

The hydraulic circuit of the 5th hydraulic function is depressurised. The plug connectors on the lift mast are depressurised.

- Release shift key "F" (1).



### Completing the depressurisation

- To complete the depressurisation, observe the section entitled "Exiting the wizard".

### Special feature for clamping attachments

If a clamping attachment is fitted, please observe the following:

- Depressurising the hydraulic circuit for clamping attachments is performed in the same way as opening and closing the clamp.
- Loosen the clamp locking mechanism; see the relevant sections related to the clamp locking mechanism.

## Depressurising the hydraulic system

- Push the operating device once in the "Open" direction.
- Push the operating device once in the "Close" direction.
- Observe the section entitled "Clamp locking mechanism (variant)" in the chapter entitled "Attachments".

## Exiting the wizard

- After the hydraulics have been depressurised, press the softkey ☒ to confirm.

The wizard for depressurising the hydraulics is switched off. The truck is ready for operation.

## Attachments

### Fitting attachments

If the truck is equipped with an integrated attachment (variant) at the factory, the specifications in the STILL operating instructions for integrated attachments must be observed.

If attachments are fitted at the place of use, the specifications in the operating instructions from the attachment manufacturer must be observed.

If an attachment is not delivered together with the truck, the specifications from the manufacturer and the operating instructions from the attachment manufacturer must be observed.

Before initial commissioning, the function of the attachment and the visibility from the driver's position with and without a load must be checked by a competent person. If the visibility is deemed insufficient, visual aids must be used, such as mirrors, a camera, a monitor system etc.

- Observe the following warning notices.

#### **DANGER**

##### **Risk of fatal injury from falling load!**

If attachments that hold the load by clamping it or exerting pressure on it do not have a second method of operating the function (lock), the load can work loose and fall off.

- Ensure that the second method of operating the function (lock) is available.
- When retrofitting such attachments, a second method of operating the function (lock) must also be retrofitted.

#### **DANGER**

##### **Risk of fatal injury from falling load!**

When installing a clamp with an integrated sideshift function, ensure that the clamp does not open when the sideshift is actuated.

- Notify your authorised service centre before installation.
- Never grab or climb on moving parts of the truck.

## Attachments

### **WARNING**

Risk of accident due to incorrect labelling!

The use of attachments can cause accidents if the labelling is incorrect or missing.

If the truck is not fitted with an attachment-specific residual load capacity rating plate, and the operating devices are not marked with the relevant pictograms, the truck must not be used.

- Use only CE-certified attachments that include operating instructions and the required labels.
- Arrange for an attachment-specific residual load capacity rating plate to be fitted to the truck.
- Arrange for the operating devices to be re-labelled.
- Arrange for the authorised service centre to adjust the hydraulic system to the requirements of the attachment (e.g. adjust the pump motor speed).



### **NOTE**

*If the required labelling is not provided with the attachment, contact the authorised service centre promptly.*

### **Alternating operation using an electrical switch valve**

If non-integrated attachments for alternating operation are used in conjunction with an electrical switch valve for the 5th and 6th hydraulic function, the electrical switch valve must operate at 12 V.

- Contact the authorised service centre if necessary.



### Plug connectors on the lift mast

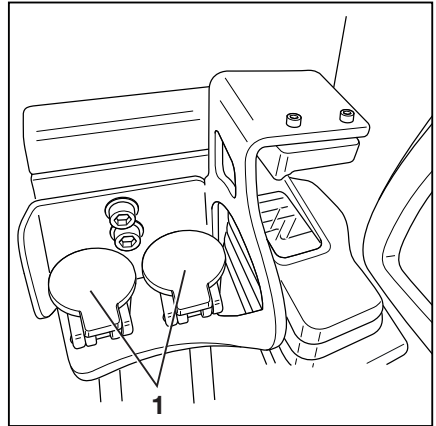
- Before fitting the attachment, depressurise the hydraulic system; see the chapter entitled "Depressurising the hydraulic system".

#### **⚠ CAUTION**

Risk of damage to components!

Open connections on the plug connectors (1) can become dirty. Dirt can enter the hydraulic system. The plug connectors can become stiff.

- Once the attachment has been disassembled, seal the plug connectors using the protective caps.



### Mounting attachments

Only competent persons are permitted to mount and connect the energy supply to the attachment.

- Observe the information provided by the manufacturer and supplier or sub-supplier of the attachment when doing so.



#### **NOTE**

*Please observe the definition of the following responsible person: "competent person".*

- Switch off the truck.
- Install the attachment.
- Switch on the truck.
- Check and ensure all functions of the installed attachment.

### Load capacity with attachment

The permissible load capacity of the attachment and the permissible load (load capacity and load moment) of the truck must not be exceeded by the combination of the attachment and the payload. Comply with the specifications of the manufacturer and supplier of the attachment.

- Observe the residual load capacity rating plate; see the chapter entitled "Picking up a load using attachments".

## Attachments

### General instructions for controlling attachments

Attachments can be controlled via the first four hydraulic functions but also as a variant via the 5th or 6th function. The 5th or 6th function is activated via a button on the operating device and by moving the operating device or additional push buttons.

The way in which attachments (variant) are controlled depends on the operating devices included in the truck's equipment.

Possible equipment variants include:

- Multi-lever
  - Multi-lever with a 5th or 6th function (variant)
  - Double mini-lever
  - Double mini-lever with a 5th function (variant)
  - Triple mini-lever
  - Triple mini-lever with a 5th function (variant)
  - Quadruple mini-lever
  - Quadruple mini-lever with a 5th function (variant)
  - Fingertip
  - Fingertip with a 5th function (variant)
  - Joystick 4Plus
  - Joystick 4Plus with a 5th function (variant)
- To control attachments, see the sections relating to the respective operating devices in this chapter.

**⚠ WARNING**

Use of attachments can give rise to additional hazards such as a change in the centre of gravity, additional danger areas etc.

Attachments must only be deployed for their intended use as described in the relevant operating instructions. Drivers must be taught how to operate the attachments.

Loads may only be picked up and transported with attachments if the loads are securely grasped and attached. If necessary, the loads must also be secured against slipping, rolling away, falling over, swinging and tipping over. Note that any change to the location of the load centre of gravity will affect the stability of the truck.

- Observe the capacity rating plate for the attachments being used.

**NOTE**

*Further variants and functions are available in addition to the functions described below. The directions of movement can be seen in the pictograms on the operating devices. All the attachments described fall into the category of equipment variants. An exact description of the respective movements or actions of the attachment fitted can be found in the relevant operating instructions.*

With fleet manager access authorisation (variant), the fleet manager can adjust the speed of the auxiliary hydraulics for attachments.

- See also the section entitled "Adjusting the hydraulic speed for attachments" in this chapter.

## Attachment example for the connection of the auxiliary hydraulics

**NOTE**

*The authorised service centre will tell you which attachments can be used with this truck.*

The connection of attachments to the auxiliary hydraulics is performed as per the diagram, as highlighted in the operating instructions for the attachment.

- Observe the "Information on the auxiliary hydraulics" in the "Technical data" chapter.

## Attachments

In the menu for the available hydraulic axles for attachments, the designation **Hydraulic axle** specifies the connection of the corresponding auxiliary hydraulics. See also the section entitled "Adjusting the hydraulic speed for attachments" in this chapter.

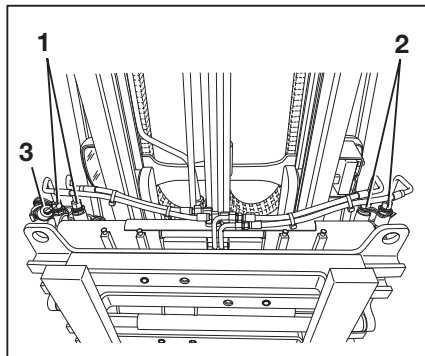
Attachment example for an attachment for adjustment of the fork arms ▷

- 1 Auxiliary hydraulics 1
- 2 Auxiliary hydraulics 2
- 3 Electrical connection for switch valve 1 (two switch valves are possible)

If an attachment is connected to the auxiliary hydraulics 1 (1) and this attachment requires another function, this is referred to as the function of the auxiliary hydraulics 3.

There is an electrical connection (3) for the switch valve that is required for this purpose.

The same applies to the auxiliary hydraulics 4, which is fed from the auxiliary hydraulics 2 (2) and is implemented by an additional connection for a switch valve that is not shown here.



### NOTE

*If one switch valve is used, the auxiliary hydraulic functions 1 & 3 and 2 & 4 that are supplied by this switch valve cannot be operated simultaneously. The switch valve supplies either auxiliary hydraulics 1 & 3 or 2 & 4.*

## Adjusting the hydraulic speed for attachments

If different attachments are mounted, the fleet manager can adjust the hydraulic speed for attachments and thus the flow rate of hydraulic oil. Obtain the necessary values from the operating instructions for the attachment. The authorised service centre will help to make the correct adjustments.

- Observe the "Information on the auxiliary hydraulics" in the "Technical data" chapter.

The "Information on the auxiliary hydraulics" differs depending on the truck. Take this into consideration when selecting the attachment.

**NOTE**

*The adjustment procedure requires access authorisation for the fleet manager. Access to the settings menu is only available if the truck is at a standstill and the parking brake is applied. If the parking brake is released prematurely, the settings menu will close.*

- Apply the parking brake.
- Press the button.
- Press the softkey.
- Activate the "Access authorisation for the fleet manager".
- Press the Auxiliary hydraulics softkey.

This menu lists all the available hydraulic axles for attachments.

- Refer to the operating instructions of the attachment to determine which hydraulic axle is occupied by the attachment.

The authorised service centre will help you determine the axles.

**Setting the revolution speed**

- Push the softkey for the hydraulic axle to be configured.



Hydraulic axle 1
Hydraulic axle 2
Hydraulic axle 3
Hydraulic axle 4
Hydraulic axle 5

fleet manager

## Attachments

This menu indicates the supply flow.

The return flow is shown in a lighter colour.

- The currently set speed of the hydraulic pump is given in  $\text{rpm}$
- The currently set supply flow rate is given in  $\text{L/min}$ .



### NOTE

*The supply flow rate depends on the speed.*

The return flow automatically adjusts to the set supply flow. When the orange activation bar next to the softkey lights up, synchronisation takes place automatically. The return flow is shown only dimly on the display.

To adjust the revolution speed, press the + or - softkey.

- To save the setting, press the softkey.

The settings are saved.

- To cancel the setting, press the softkey.

The settings return to the most recently set value.

## Locking the flow rate

You can also lock the hydraulic oil flow rate in full.

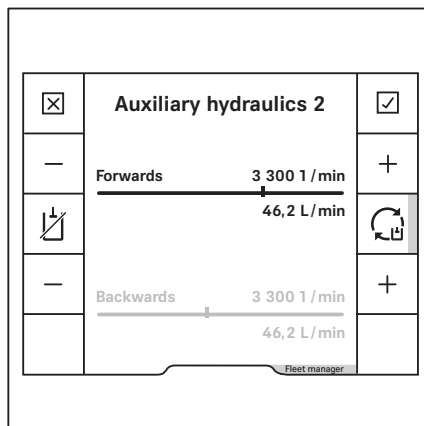
- To do so, press the softkey.

The hydraulic oil flow for this hydraulic axle is locked.

## Setting the return flow rate separately

Depending on the attachment, the return flow rate may need to be set separately.

- To do so, press the softkey.



The return flow is displayed in addition to the supply flow at full brightness. ▷

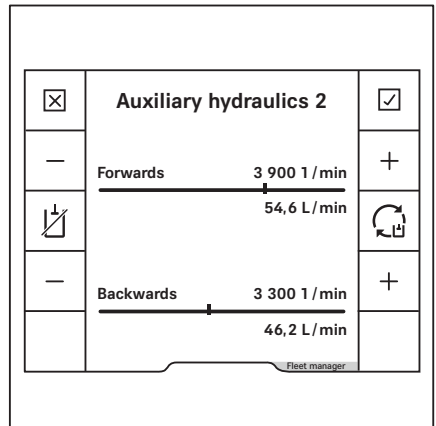
To adjust the revolution speed, press the + or – softkey.

– To save the setting, press the ☒ softkey.

The settings are saved.

– To cancel the setting, press the ☐ softkey.

The settings return to the most recently set value.



## Clamp locking mechanism (variant)

This truck can be fitted with a clamp locking mechanism for clamping attachments. The clamp locking mechanism prevents the clamp from opening unintentionally if the operating function is inadvertently triggered.

### **⚠ DANGER**

**If the correct function of the clamp locking mechanism is not guaranteed, there is a risk to life from a falling load!**

If other attachments in addition to the clamp are used on this truck, the clamp locking mechanism must be reassigned to the corresponding operating device every time the clamp is reassembled.

- Make sure that the authorised service centre reassigns the function of the clamp locking mechanism to the corresponding operating device.
- Make sure that the additional clamp locking mechanism function is available.
- Observe the section entitled "Fitting attachments".



### **NOTE**

*For technical reasons, clamping attachments **must not** be controlled via the "5th function".*

The sections entitled "Controlling attachments using ..." describe how the clamp locking mechanism is operated.

## Attachments

- See the section concerning the relevant operating device.



## Controlling attachments using multi-lever operation ▸

In this version, the attachments (variant) are controlled using the operating levers (1, 3). The pictograms for the hydraulic functions (2, 4) are affixed to the operating levers.

- Observe the pictograms (2) or (4).

The pictograms are arranged according to the directions of movement of the operating lever (1) or (3).

The following applies:

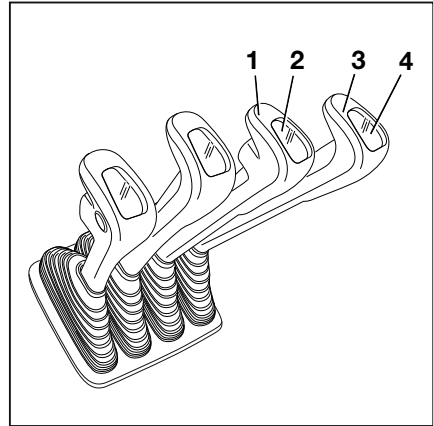
- Move the operating lever forwards.

The attachment moves in the direction of movement shown in the upper part of the pictogram.

- Move the operating lever backwards.

The attachment moves in the direction of movement shown in the lower part of the pictogram.

- Note the following attachment functions and pictograms.



Pictogram	Attachment function
	Move the side shift frame or fork forwards
	Move the side shift frame or fork backwards
	Move the sideshift to the left
	Move sideshift to the right
	Adjust fork arms: open
	Adjust fork arms: close
	Push off the load
	Pull in the load
	Rotate to the left
	Rotate to the right
	Tip shovel over
	Tip shovel back
	Swivel the fork to the left
	Swivel the fork to the right

## Attachments



### NOTE

*The pictograms are affixed according to the attachment fitted at the factory. If an attachment with different functions is fitted, the authorised service centre must check that the pictograms bear the correct representation and must change them if necessary.*

## Clamp locking mechanism



### NOTE

*For technical reasons, no clamp locking mechanism is available for the multi-lever operating device.*

## Controlling attachments using multi- lever operation and the 5th and 6th function

The function keys for the "5th and 6th function" (1, 2) and the operating levers (3, 4) are used to control the "5th function" or the "6th function".

The central and bottom parts of the pictograms on each operating lever show the function that is activated by that lever. The top part of the pictogram shows that the attachment is equipped with the "5th function" or the "6th function".

The following applies:

- Move the operating lever (3, 4) forwards.

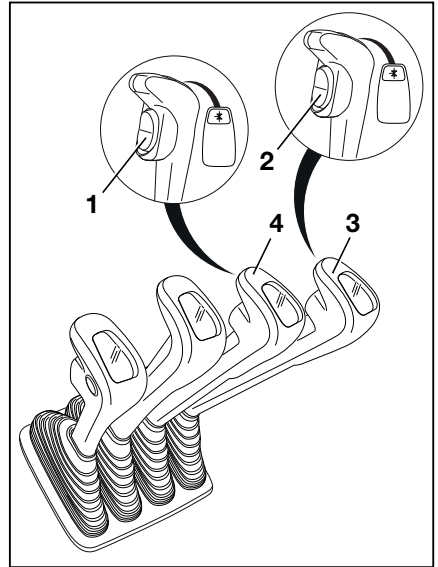
The attachment moves in the direction of movement shown in the central part of the pictogram.

- Move the operating lever (3, 4) backwards.

The attachment moves in the direction of movement shown in the lower part of the pictogram.

- Press and hold the switch (1).

The additional function of the attachment is activated and can be controlled as the "5th function" with the operating lever (4).



### NOTE

*The movement/action of the "5th function" can be found in the operating instructions of the attachment that is fitted.*

- Press and hold the switch (2).















The additional function of the attachment is activated and can be controlled as the "5th function" or "6th function" with the operating lever (3).

### NOTE

*The movement/action of the "5th function" or "6th function" can be found in the operating instructions of the attachment that is fitted.*

## Attachments

- Note the following attachment functions and pictograms.

Pictogram	Attachment function
	Move the side shift frame or fork forwards
	Move the side shift frame or fork backwards
	Move the sideshift to the left
	Move sideshift to the right
	Adjust fork arms: open
	Adjust fork arms: close
	Push off the load
	Pull in the load
	Rotate to the left
	Rotate to the right
	Tip shovel over
	Tip shovel back
	Swivel the fork to the left
	Swivel the fork to the right



### NOTE

*The pictograms are affixed according to the attachment fitted at the factory. If an attachment with different functions is fitted, the authorised service centre must check that the pictograms bear the correct representation and must change them if necessary. If the attachment is known, the relevant symbol is stuck on the panelling in front of the corresponding operating lever.*

## Controlling attachments using a double mini-lever

In this version, the attachments (variant) are controlled using the "attachments" cross lever (1). The adhesive label bearing the pictograms for the hydraulic functions (2) is affixed at the designated point.

- If the adhesive label becomes illegible or is missing, please contact your authorised service centre.
- Observe the pictograms for the attachment functions on the adhesive label (2).

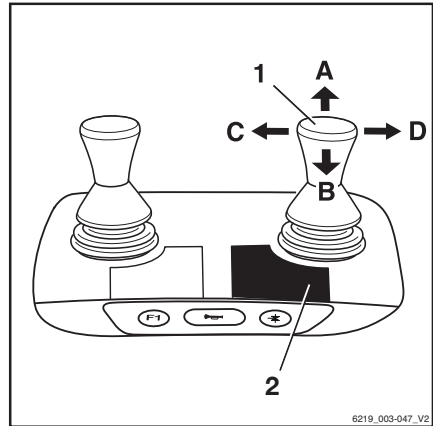
The pictograms on the "attachments" cross lever (1) show the respective functions that are activated by this lever.

The pictograms are arranged according to the direction of movement of the "attachments" cross lever (1).

The following applies:

- Move the "attachments" cross lever(1) in the direction of arrow (A), (B), (C) or (D).

The attachment moves accordingly in the directions (A), (B), (C) or (D) as shown in the pictogram.



Picto-gram	Attachment function
	Move the side shift frame or fork forwards
	Move the side shift frame or fork backwards
	Move the sideshift to the left
	Move sideshift to the right
	Adjust fork arms: open
	Adjust fork arms: close
	Release load retainer
	Clamp load retainer
	Open clamps
	Close clamps
	Rotate to the left
	Rotate to the right
	Tip shovel over
	Tip shovel back

## Attachments

**NOTE**

*The pictograms are affixed according to the attachment fitted at the factory. If an attachment with different functions is fitted, the authorised service centre must check that the pictograms bear the correct representation and must change them if necessary.*

**Clamp locking mechanism**

- To release the clamp locking mechanism, push the operating lever (2) forwards.

The clamp locking mechanism is released. The LED for the "clamp release" (1) lights up and remains lit while the clamp locking mechanism is released.

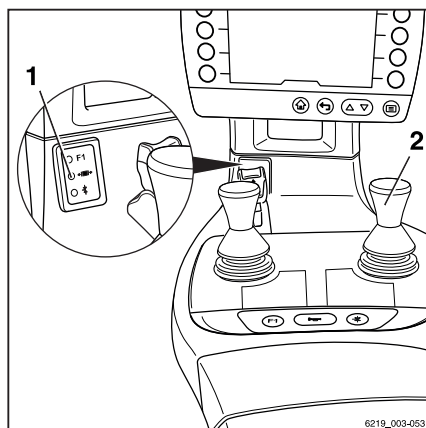
**NOTE**

*The hydraulic function for opening the clamp is available for one second after the clamp locking mechanism is released. After one second, the clamp locking mechanism is automatically reactivated.*

- To open the clamp, push the operating lever (2) forwards again.

It is not necessary to release the clamp locking mechanism in order to close the clamp.

- To close the clamp, pull the operating lever (2) backwards.



## Controlling attachments using the double mini-lever and the 5th function



### NOTE

*For technical reasons, clamping attachments **must not** be controlled via the "5th function".*

The function key for the "5th function" (3) and the cross lever (1) are used to control the "5th function".


The adhesive label bearing the pictograms for the hydraulic functions (2) is affixed at the designated point.

- If the adhesive label becomes illegible or is missing, please contact your authorised service centre.
- Observe the pictograms for the attachment functions on the adhesive label (2).

The pictograms on the "attachments" cross lever show the respective functions that are activated by this lever.

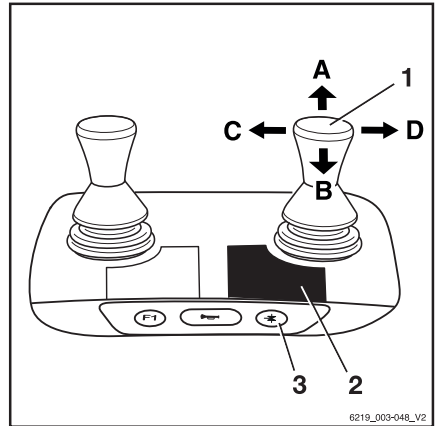
The following applies:

- Actuate the function key for the "5th function" (3).

The LED for the "5th function"  lights up.

- Move the "attachments" cross lever (1) in the direction of the arrow (A), (B), (C) or (D).

The attachment moves accordingly in the directions (A), (B), (C) or (D) as shown in the pictogram.



## Attachments

Example using the pictograms for configuration (1): ▷

If the "attachments" cross lever (1) is moved in the direction of the arrow (A), the fork is extended.

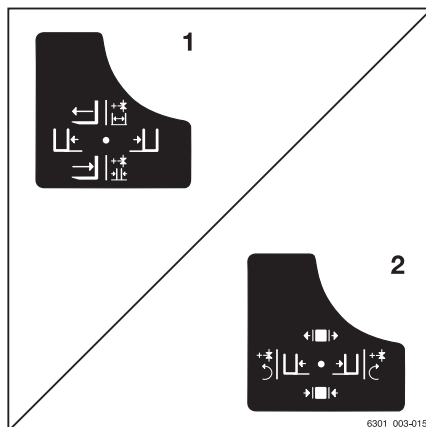
If the function key for the "5th function" (3) is actuated and the "attachments" cross lever (1) is moved in the direction of the arrow (A), the fork arms open.

Picto-gram	Attachment function
+*	Auxiliary hydraulics "5th function"
←	Move the side shift frame or fork forwards
→	Move the side shift frame or fork backwards
←	Move the sideshift to the left
→	Move sideshift to the right
↔	Adjust fork arms: open
↔	Adjust fork arms: close
↶	Rotate to the left
↷	Rotate to the right



### NOTE

*The pictograms are affixed according to the attachment fitted at the factory. If an attachment with different functions is fitted, the authorised service centre must check that the pictograms bear the correct representation and must change them if necessary.*

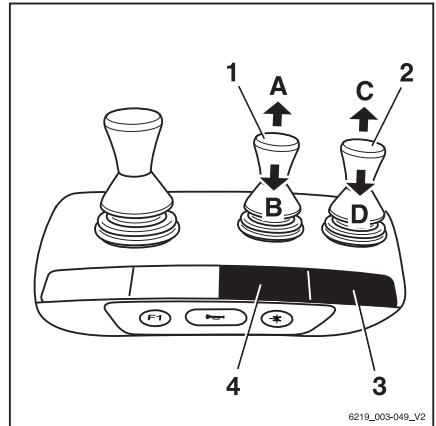




## Controlling attachments using a triple mini-lever ▷

In this version, the attachments (variant) are controlled using the operating levers (1, 2). The adhesive label bearing the pictograms for the hydraulic functions (3) for the operating lever (2) and the adhesive label (4) for the operating lever (1) are affixed at the designated points.

- If the adhesive labels become illegible or are missing, please contact your authorised service centre.
- Observe the pictograms for the attachment functions on the adhesive labels (3, 4).



The pictograms on the operating levers show the respective functions that are activated by these levers.

The following applies:

- Move the operating lever (1) in the direction of the arrow (A) or (B).



The attachment moves accordingly in the directions (A) or (B) as shown in the pictogram.

- Move the operating lever (2) in the direction of the arrow (C) or (D).

The attachment moves accordingly in the directions (C) or (D) as shown in the pictogram.

Picto-gram	Attachment function
	Move the side shift frame or fork forwards
	Move the side shift frame or fork backwards
	Move the sideshift to the left
	Move sideshift to the right
	Adjust fork arms: open
	Adjust fork arms: close
	Release load retainer
	Clamp load retainer
	Open clamps
	Close clamps
	Rotate to the left
	Rotate to the right

## Attachments

Pictogram	Attachment function
	Tip shovel over
	Tip shovel back

**NOTE**

*The pictograms are affixed according to the attachment fitted at the factory. If an attachment with different functions is fitted, the authorised service centre must check that the pictograms bear the correct representation and must change them if necessary.*

**Clamp locking mechanism**

- To release the clamp locking mechanism, push the operating lever (2) forwards.

The clamp locking mechanism is released. The LED for the "clamp release" (1) lights up and remains lit while the clamp locking mechanism is released.

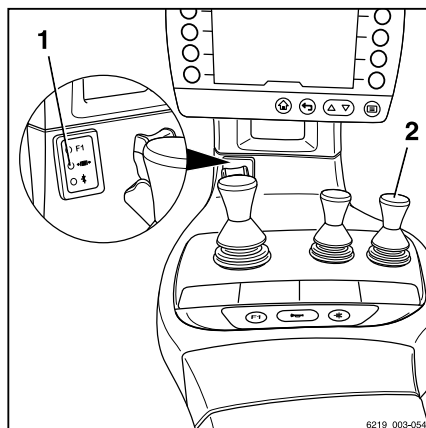
**NOTE**

*The hydraulic function for opening the clamp is available for one second after the clamp locking mechanism is released. After one second, the clamp locking mechanism is automatically reactivated.*

- To open the clamp, push the operating lever (2) forwards again.

It is not necessary to release the clamp locking mechanism in order to close the clamp.

- To close the clamp, pull the operating lever (2) backwards.



## Controlling attachments using the triple mini-lever and the 5th function



### NOTE

*For technical reasons, clamping attachments **must not** be controlled via the "5th function".*

The function key for the "5th function" (2) and the operating lever (1) are used to control the "5th function".

The adhesive label bearing the pictograms for the hydraulic functions (3) is affixed at the designated point.

- If the adhesive label becomes illegible or is missing, please contact your authorised service centre.
- Observe the pictograms for the attachment functions on the adhesive label (3).

The pictograms on the operating lever show the respective functions that are activated by this lever.

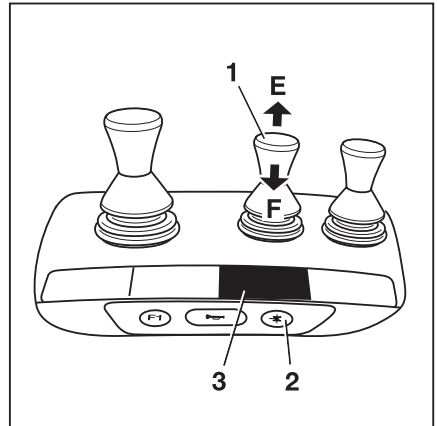
The following applies:

- Actuate the function key for the "5th function" (2).

The LED for the "5th function"  $\star$  lights up.

- Move the operating lever (1) in the direction (E) or (F).

The attachment moves accordingly in the directions (E) or (F) as shown in the pictogram.









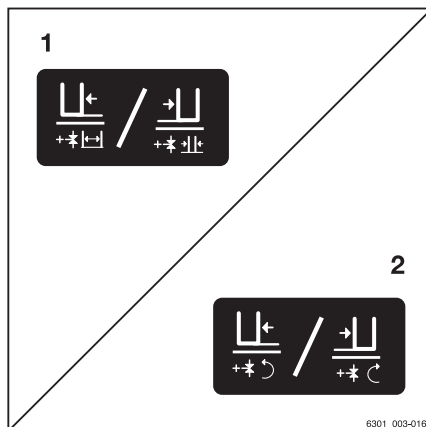
## Attachments

Example using the pictograms for configuration (1): ▷

If the operating lever (1) is moved in the direction of the arrow (E), the sideshift moves to the left.

If the function key for the "5th function" (2) is actuated and the operating lever (1) is moved in the direction of the arrow (E), the fork arms open.

Picto-gram	Attachment function
+*	Auxiliary hydraulics "5th function"
	Move the sideshift to the left
	Move sideshift to the right
	Adjust fork arms: open
	Adjust fork arms: close
	Rotate to the left
	Rotate to the right



### NOTE

*The pictograms are affixed according to the attachment fitted at the factory. If an attachment with different functions is fitted, the authorised service centre must check that the pictograms bear the correct representation and must change them if necessary.*

## Controlling attachments using a quadruple mini-lever

In this version, the attachments (variant) are controlled using the operating levers (1, 2). The adhesive label bearing the pictograms for the hydraulic functions (3) for the operating lever (2) and the adhesive label (4) for the operating lever (1) are affixed at the designated points.

- If the adhesive labels become illegible or are missing, please contact your authorised service centre.
- Observe the pictograms for the attachment functions on the adhesive labels (3, 4).

The pictograms on the operating levers show the respective functions that are activated by these levers.

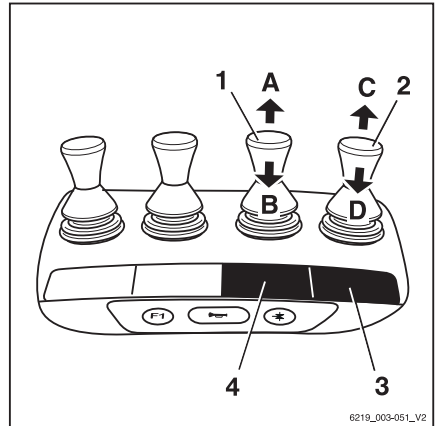
The following applies:

- Move the operating lever (1) in the direction of the arrow (A) or (B).

The attachment moves accordingly in the directions (A) or (B) as shown in the pictogram.



- Move the operating lever (2) in the direction of the arrow (C) or (D).

The attachment moves accordingly in the directions (C) or (D) as shown in the pictogram.



Picto-gram	Attachment function
	Move the side shift frame or fork forwards
	Move the side shift frame or fork backwards
	Move the sideshift to the left
	Move sideshift to the right
	Adjust fork arms: open
	Adjust fork arms: close
	Release load retainer
	Clamp load retainer
	Open clamps
	Close clamps
	Rotate to the left
	Rotate to the right

## Attachments

Pictogram	Attachment function
	Tip shovel over
	Tip shovel back

**NOTE**

*The pictograms are affixed according to the attachment fitted at the factory. If an attachment with different functions is fitted, the authorised service centre must check that the pictograms bear the correct representation and must change them if necessary.*

**Clamp locking mechanism**

- To release the clamp locking mechanism, push the operating lever (2) forwards.

The clamp locking mechanism is released. The LED for the "clamp release" (1) lights up and remains lit while the clamp locking mechanism is released.

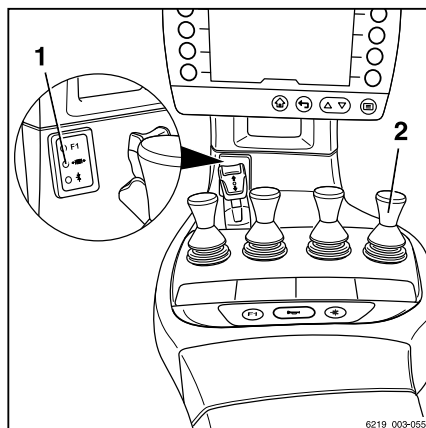
**NOTE**

*The hydraulic function for opening the clamp is available for one second after the clamp locking mechanism is released. After one second, the clamp locking mechanism is automatically reactivated.*

- To open the clamp, push the operating lever (2) forwards again.

It is not necessary to release the clamp locking mechanism in order to close the clamp.

- To close the clamp, pull the operating lever (2) backwards.



## Controlling attachments using the quadruple mini-lever and the 5th function

### NOTE

For technical reasons, clamping attachments **must not** be controlled via the "5th function".


The function key for the "5th function" (2) and the operating lever (1) are used to control the "5th function".

The adhesive label bearing the pictograms for the hydraulic functions (3) is affixed at the designated point.

- If the adhesive label becomes illegible or is missing, please contact your authorised service centre.
- Observe the pictograms for the attachment functions on the adhesive label (3).

This essentially involves the following:

- Actuate the function key for the "5th function" (2).

The LED for the "5th function"  lights up.

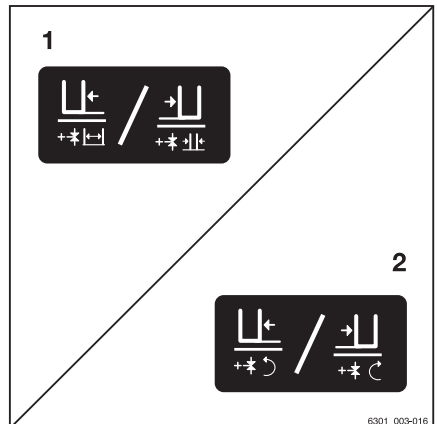
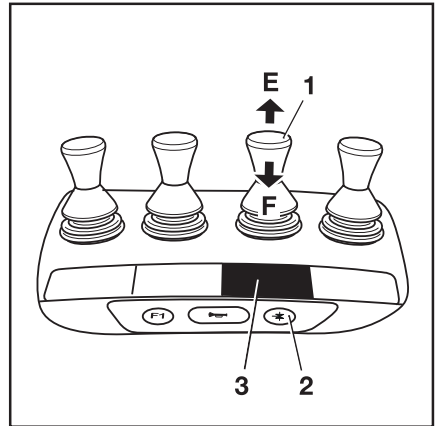
- Move the operating lever (1) in the direction (E) or (F).





The attachment moves accordingly in the directions (E) or (F) as shown in the pictogram.

Example using the pictograms for configuration (1):

If the operating lever (1) is moved in the direction of the arrow (E), the sideshift moves to the left.

If the function key for the "5th function" (2) is actuated and the operating lever (1) is moved in the direction of the arrow (E), the fork arms open.



Picto-gram	Attachment function
	Auxiliary hydraulics "5th function"
	Move the sideshift to the left
	Move sideshift to the right
	Adjust fork arms: open

## Attachments

Pictogram	Attachment function
	Adjust fork arms: close
	Rotate to the left
	Rotate to the right

**NOTE**

*The pictograms are affixed according to the attachment fitted at the factory. If an attachment with different functions is fitted, the authorised service centre must check that the pictograms bear the correct representation and must change them if necessary.*

## Controlling attachments using the Fingertip

In this version, the attachments (variant) are controlled using the operating levers (1) and (2). The adhesive label bearing the pictograms for the hydraulic functions (3) for the operating lever (2) and the adhesive label (4) for the operating lever (1) are affixed at the designated points.

- If the adhesive labels become illegible or are missing, please contact your authorised service centre.
- Observe the pictograms for the attachment functions on the adhesive labels (3, 4).

The pictograms on the operating levers show the respective functions that are activated by these levers.

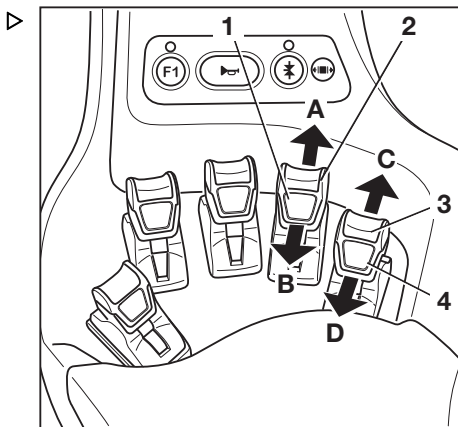
The following applies:

- Move the operating lever (1) in the direction of the arrow (A) or (B).

The attachment moves accordingly in the directions (A) or (B) as shown in the pictogram.

- Move the operating lever (2) in the direction of the arrow (C) or (D).

The attachment moves accordingly in the directions (C) or (D) as shown in the pictogram.





Pictogram	Attachment function
	Move the side shift frame or fork forwards
	Move the side shift frame or fork backwards
	Move the sideshift to the left
	Move sideshift to the right
	Adjust fork arms: open
	Adjust fork arms: close
	Release load retainer
	Clamp load retainer
	Open clamps
	Close clamps
	Rotate to the left
	Rotate to the right
	Tip shovel over
	Tip shovel back

**NOTE**

The pictograms are affixed according to the attachment fitted at the factory. If an attachment with different functions is fitted, the authorised service centre must check that the pictograms bear the correct representation and must change them if necessary.

**Clamp locking mechanism**

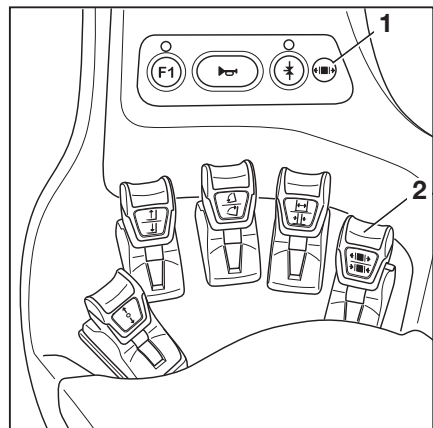
- To release the clamp locking mechanism, push the operating lever (2) forwards.

The clamp locking mechanism is released. The LED for the "clamp release" (1) lights up and remains lit while the clamp locking mechanism is released.

**NOTE**

The hydraulic function for opening the clamp is available for one second after the clamp locking mechanism is released. After one second, the clamp locking mechanism is automatically reactivated.

- To open the clamp, push the operating lever (2) forwards again.



## Attachments

It is not necessary to release the clamp locking mechanism in order to close the clamp.

- To close the clamp, pull the operating lever (2) backwards.

## Controlling attachments using the Fingertip and the 5th function



### NOTE

For technical reasons, clamping attachments **must not** be controlled via the 5th function.

The function key for the "5th function" (2) and the operating levers (1, 6) are used to control the "5th function".

The pictograms (1, 5) behind the operating levers show the functions that are activated by the respective levers.

- If the adhesive labels become illegible or are missing, please contact your authorised service centre.

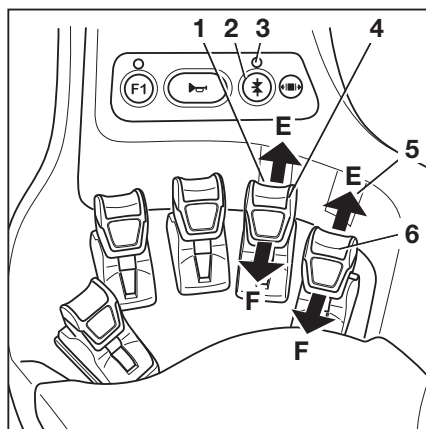
The following applies:

- Actuate the function key for the "5th function" (2).

The LED for the "5th function" +\* (3) lights up.

- Move the operating lever (4) or (6) in the direction of the arrow (E) or (F).





The attachment moves accordingly in the directions (E) or (F) as shown in the pictogram.



### NOTE

The place where the adhesive label bearing the pictograms (1) or (5) is affixed shows which operating lever is intended to operate the "5th function". The pictograms show the functions that are activated by switching with the function key (2).

Pictogram	Attachment function
+*	Auxiliary hydraulics "5th function"
	Move the sideshift to the left
	Move sideshift to the right

Pictogram	Attachment function
	Adjust fork arms: open
	Adjust fork arms: close
	Rotate to the left
	Rotate to the right

**NOTE**

*The pictograms are affixed according to the attachment fitted at the factory. If an attachment with different functions is fitted, the authorised service centre must check that the pictograms bear the correct representation and must change them if necessary.*

## Attachments

## Controlling attachments using the Joystick 4Plus

In this version, the attachments (variant) are controlled via the Joystick 4Plus (1) and the slider (4). The adhesive label bearing the pictograms for the hydraulic functions (2) for the Joystick 4Plus (1) and the adhesive label (3) for the slider (4) are affixed at the designated points.

- If the adhesive labels become illegible or are not present, please contact your authorised service centre.
- Observe the pictograms for the attachment functions on the adhesive labels (2, 3).

The pictograms on the adhesive labels regarding operation of the Joystick 4Plus show the respective functions that are activated by the individual operating devices of the Joystick 4Plus.

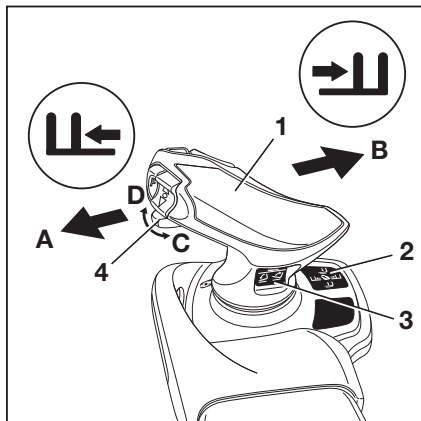
The following applies:

- Move the Joystick 4Plus (1) in the direction of the arrow (A) or (B).





The attachment moves accordingly in the directions (A) or (B) as shown in the pictogram.

- Move the slider (4) in the direction of the arrow (C) or (D).

The attachment moves accordingly in the directions (C) or (D) as shown in the pictogram.



Pictogram	Attachment function
	Move the side shift frame or fork forwards
	Move the side shift frame or fork backwards
	Move the sideshift to the left
	Move sideshift to the right
	Adjust fork arms: open
	Adjust fork arms: close
	Release load retainer
	Clamp load retainer
	Open clamps
	Close clamps

Pictogram	Attachment function
	Rotate to the left
	Rotate to the right
	Tip shovel over
	Tip shovel back

**NOTE**

*The pictograms are affixed according to the attachment fitted at the factory. If an attachment with different functions is fitted, the authorised service centre must check that the pictograms bear the correct representation and must change them if necessary.*

**Clamp locking mechanism**

- To release the clamp locking mechanism, push the slider (1) to the left.

The clamp locking mechanism is released. The LED for the "clamp release" (2) lights up and remains lit while the clamp locking mechanism is released.

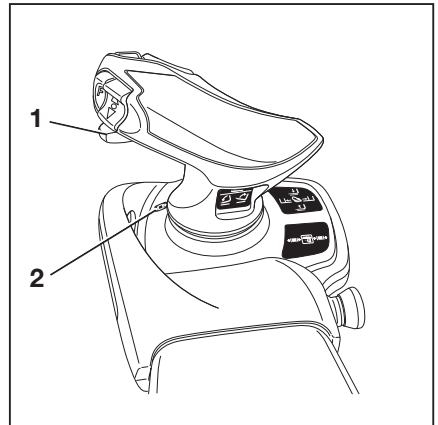
- To open the clamp, push the slider (1) to the left again.

**NOTE**

*The hydraulic function for opening the clamp is available for one second after the clamp locking mechanism is released. After one second, the clamp locking mechanism is automatically reactivated.*

It is not necessary to release the clamp locking mechanism in order to close the clamp.

- To close the clamp, push the slider (1) to the right again.



## Attachments

## Controlling attachments using the Joystick 4Plus and the 5th function

### NOTE

For technical reasons, clamping attachments **must not** be controlled via the 5th function.

Use shift key "F" (4) and the Joystick 4Plus (2) and the horizontal rocker button (1) to control the "5th function".

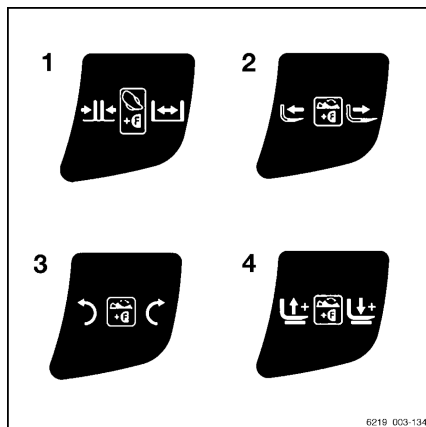
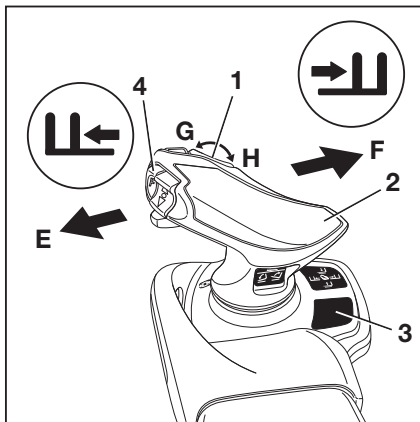
The adhesive label bearing the pictograms for the hydraulic functions (3) for the Joystick 4Plus (2) and for the horizontal rocker button (1) is affixed at the designated point.

- If the adhesive label becomes illegible or is missing, please contact your authorised service centre.

The pictograms on the adhesive label regarding operation of the Joystick 4Plus show the respective functions that are activated by the individual operating devices of the Joystick 4Plus.

- Note the following attachment functions and pictograms.

	Operating device	Function of the attachment
1	Shift key "F" and Joystick 4Plus	Adjust fork arms: close/open
2	Shift key "F" and horizontal rocker button	Adjust fork: backwards/forwards
3	Shift key "F" and horizontal rocker button	Swivel lift mast or fork: left/right
4	Shift key "F" and horizontal rocker button	Additional fork carriage: lift/lower



The following applies:

- Press and hold shift key "F" (4).
- Move the Joystick 4Plus (2) in the direction (E) or (F).

The attachment moves accordingly in the directions (E) or (F) as shown in the pictogram.

- Push the horizontal rocker button (1) in the direction (G) or (H).

The attachment moves accordingly in the directions (G) or (H) as shown in the pictogram.

- Release shift key "F" (4).

### NOTE

*The pictograms are affixed according to the attachment fitted at the factory. If an attachment with different functions is fitted, the authorised service centre must check that the pictograms bear the correct representation and must change them if necessary.*

## Picking up a load using attachments ▷

### WARNING

Risk of accident!

Attachments must only be deployed for their intended use as described in the relevant operating instructions.

Drivers must be taught how to operate the attachments.

### WARNING

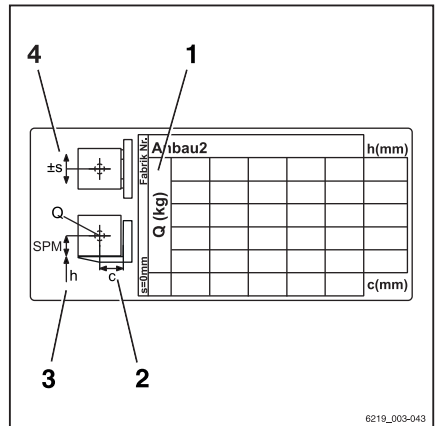
Risk of accident!

Loads may only be picked up and transported with attachments if the loads are securely grasped and attached. Where necessary, loads must also be secured against slipping, rolling, falling over, swinging or tipping over. Note that any change to the position of the load centre of gravity will affect the stability of the truck.

Check the capacity rating plates for the attachments or combination of attachments.

- The rating plates show the permissible values for:

- 1 Load capacity  $Q$  (kg)
- 2 Load distance  $C$  (mm)
- 3 Lift height  $h$  (mm)
- 4 Permissible sideshift  $s$  (mm)



## Auxiliary equipment

### Auxiliary equipment

#### FleetManager (variant)

FleetManager is an equipment variant and can be fitted to the truck in different versions. The description and operation information can be found in the separate operating instructions for the corresponding FleetManager versions.

#### Shock recognition (variant)

The shock recognition is an equipment variant of the FleetManager (variant) in which an acceleration sensor is installed in the truck. The acceleration sensor records data arising from rapid accelerations or decelerations of the truck, e.g. in the event of an accident. This data can be electronically read out and evaluated.

- If you have any questions, please contact your authorised service centre.

#### Driver restraint systems (variants)

Different driver restraint systems are available as variants for this truck. The description and operation for these systems can be found in the separate "Driver restraint systems" operating instructions.


#### Actuating the windscreen wipers and windscreen washers (variant)

Pressing the softkey switches between the operating stages in the sequence shown below.

Press softkey	Operating stage
	Off
1st time	On
2nd time	Interval
3rd time	Off
Hold (possible in all operating stages)	Washer



### Front windscreen wiper and washer

- To activate the "On" operating stage, press the softkey  (1).

The "On" operating stage is activated. The symbol (3) appears

- To activate the "Intermittent mode" operating stage, press the softkey again.

The symbol (2) is shown with an orange background.

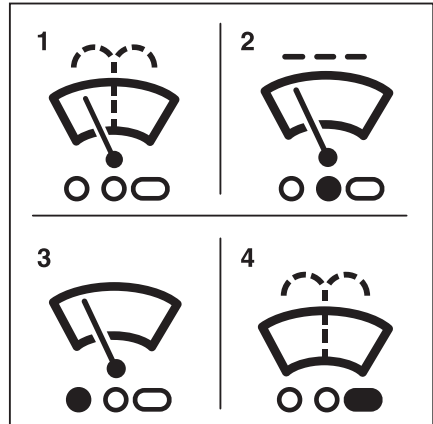
- To activate the "Washer" operating stage, press and hold the softkey.

The "Washer" operating stage is activated. The symbol (4) is displayed for as long as the softkey is pressed.


- Once the window is clean, release the softkey.

The previous operating stage is reactivated.

- To switch this operating stage off, press the softkey repeatedly until the symbol (1) appears again on the display. The activation bar next to the symbol goes out.



### Rear window wiper and washer

- To activate the "On" operating stage, press the corresponding softkey  (5).

The "On" operating stage is activated. The symbol (7) appears

- To activate the "Intermittent mode" operating stage, press the softkey again.

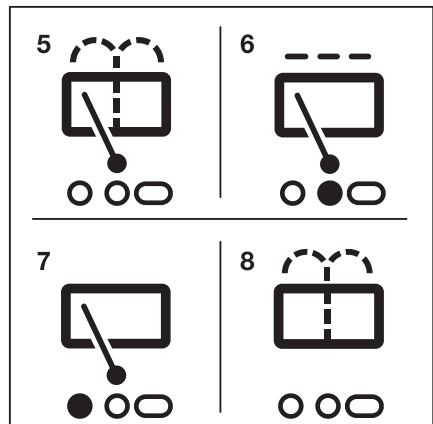
The symbol (6) is shown with an orange background.

- To activate the "Washer" operating stage, press and hold the softkey.

The "Washer" operating stage is activated. The symbol (8) is displayed for as long as the softkey is pressed.

- Once the window is clean, release the softkey.


The previous operating stage is reactivated.



## Auxiliary equipment

- To switch this operating stage off, press the softkey repeatedly until the symbol (1) appears again on the display.

### Roof panel wiper and washer

- To activate the "On" operating stage, press the corresponding softkey  (9).

The "On" operating stage is activated. The symbol (11) appears

- To activate the "Intermittent mode" operating stage, press the softkey again.

The symbol (10) is shown with an orange background.

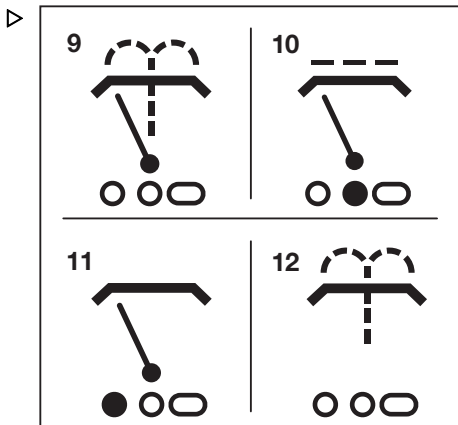
- To activate the "Washer" operating stage, press and hold the softkey.

The "Washer" operating stage is activated. The symbol (12) is displayed for as long as the softkey is pressed.

- Once the window is clean, release the softkey.

The previous operating stage is reactivated.

- To switch off the speed limitation, press the softkey again.



### Filling the washer system

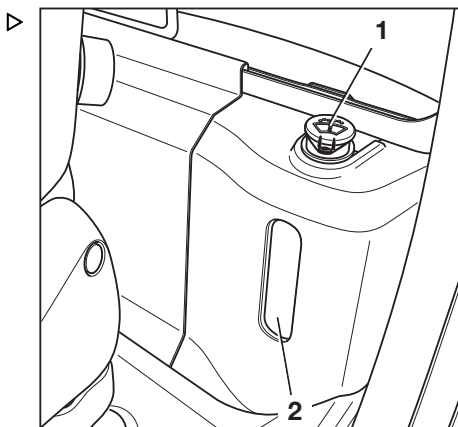
- Open the filler cap (1) of the washer system.
- Fill the washer reservoir (2) with washer fluid as described in the "Maintenance data table".

#### CAUTION

Damage due to the effects of frost!

When water freezes, it expands. If the washer system is not filled with fluid that is suitable for use in winter, ice can form in the washer system and cause damage.

- If there is a risk of frost, use fluid that is suitable for winter use.



- Close the filler cap.

- Operate the screen washer system until washer fluid is discharged from the spray nozzles.

### Operating the rear window heating ▷

- To switch on the rear window heating, push the associated Softkey on the display-operating unit.

The rear window heating is switched on.

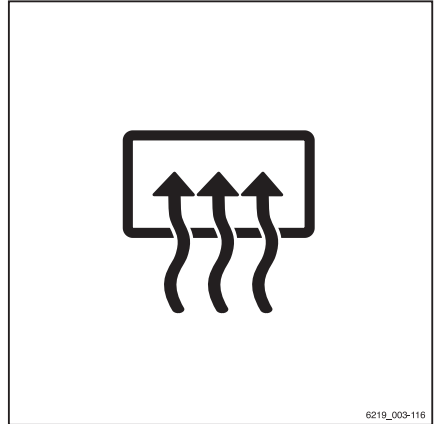
- To switch off the rear window heating, push the Softkey again.

The rear window heating is switched off.



#### NOTE

*The screen heating will switch off automatically after approx. 10 minutes.*



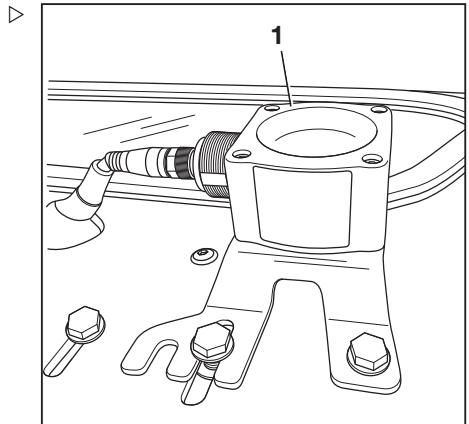
## Ceiling sensor (variant)

### Description

The ceiling sensor (1) on the overhead guard is an assistance system that automatically reduces the driving speed of the truck within halls. However, this assistance system does not release the driver from the responsibility of observing the speed limits on company premises.

Depending on the system setting, the ceiling sensor can detect overhead structures above the truck at a height of 2 m to 24 m above the sensor.

If the truck is equipped with a ceiling sensor, this assistance system is listed in the "Assistance systems" menu in the display-operating unit.




### Operating the ceiling sensor system

The drivers must be instructed on the use of the ceiling sensor system by the operating company.

## Auxiliary equipment

When the driver enters a hall for the first time after starting work, they must be certain that the ceiling sensor system is working correctly. Despite the ceiling sensor system being installed, the driver must also check the speed indicator on the display-operating unit on a regular basis to ensure that they do not exceed the maximum speed permitted for the environment.

- **Entering a hall**

The ceiling sensor system automatically detects when the truck enters a hall. The system then automatically slows the truck to the maximum speed that is set for the hall. The "Speed restriction" symbol  appears in the display.

- **Leaving a hall**

If the truck leaves the hall again, the ceiling sensor system enables the maximum speed set for areas outside the hall. Due to the range of the sensor, this may not happen until the truck is a few metres away from the hall exit. Before the truck is able to accelerate to the maximum speed permitted for outdoor areas, the speed limitation must still be unlocked. To do this, release the accelerator briefly and then operate the accelerator again.

- **Switching on the truck in a hall**

If the truck is switched on inside a hall, the ceiling sensor system detects the hall ceiling and reduces the driving speed to the maximum speed that is set for halls.

### Possible limitations for object recognition

- If the truck moves under larger overhead structures outdoors, e.g. a pedestrian bridge, the ceiling sensor system may interpret this overhead structure to be a hall ceiling and reduce the maximum speed.
- In rare cases, it may occur that the ceiling sensor system does not recognize a ceiling and does not then reduce the speed. This can happen if the signals from the ceiling sensor are insufficiently reflected due to the ceiling geometry; for example, if there are large window areas at a 45° angle.

In these cases, the sensitivity and the range of the ceiling sensor system must be adjusted. See the following section.

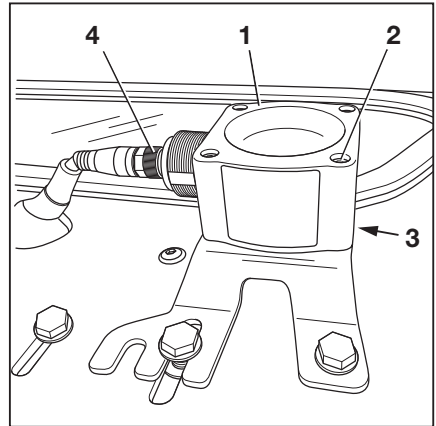
## Changing the sensor settings



### NOTE

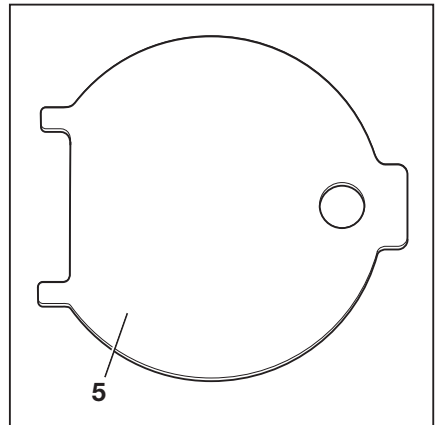
*The ceiling sensor system is supplied by STILL with the following factory settings:*

- *Sensitivity: High*
  - *Ceiling height: 24 m*
- Park the truck securely and switch it off.
  - Turn the union nut (4) anti-clockwise to loosen it. Disconnect the electrical connection assembly by pulling out the plug.
  - On the underside of the assembly base-plate on the overhead guard, hold four nuts (3) in place.
  - Unscrew four socket head screws (2).



The key (5) is secured with a nut under the assembly baseplate. ▷

- Carefully remove the ceiling sensor (1).



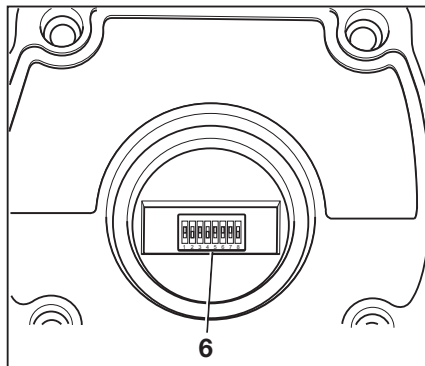
## Auxiliary equipment

The sensor is adjusted using DIP switches (6). ▷

- To access the DIP switches, open the cover on the underside of the sensor housing with the key (5).

During this process, the two tabs of the key (5) fit into the recesses of the cover.

- Using the DIP switches "1 to 5" (6), adjust the range and the sensitivity of the sensor. The DIP switches can be adjusted using a small screwdriver.



### ⚠ CAUTION

The settings for DIP switches "6 to 8" are the factory settings of the manufacturer.

Do **not** change the factory settings of the manufacturer!

Factory settings of the manufacturer

DIP switch		
6	7	8
1	1	0

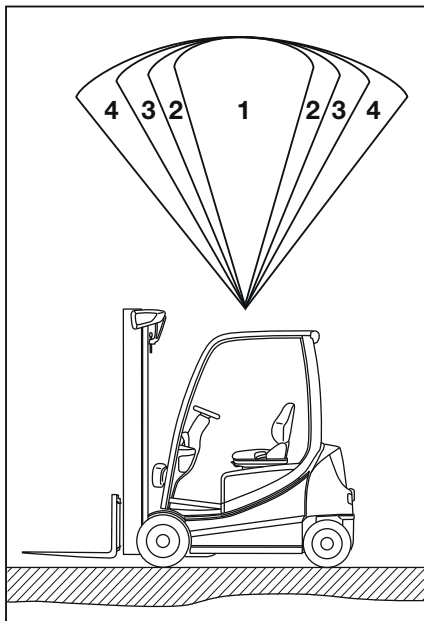
The possible settings for DIP switches "1 to 5" are shown in the following tables:

DIP switch			
1	2	3	Range
0	0	0	2 m
0	0	1	3 m
0	1	0	4 m
0	1	1	6 m
1	0	0	8 m
1	0	1	12 m
1	1	0	16 m
1	1	1	24 m

4	5	Sensitivity
0	0	Very high
0	1	High
1	0	Medium
1	1	Low

Representation of the beam angle depending on the sensitivity of the sensor that has been set, from (1) "low" to (4) "very high".

The sensor has different beam angles depending on the combination of range and sensitivity that has been set. See the following table:



Sensitivity	Range	Beam angle
Low (1)	2 m	22.5°
	4 m	22.5°
	8 m	20°
	16 m	15°
	24 m	5°
Medium (2)	2 m	35°
	4 m	30°
	8 m	25°
	16 m	22.5°
	24 m	10°



## Auxiliary equipment

Sensitivity	Range	Beam angle
High (3)	2 m	42°
	4 m	33°
	8 m	22.5°
	16 m	20°
	24 m	15°
Very high (4)	2 m	45°
	4 m	43°
	8 m	30°
	16 m	22.5°
	24 m	18°


- After the adjustment, refit the cover.
- Refit the ceiling sensor and connect it.
- Check that it is working correctly.

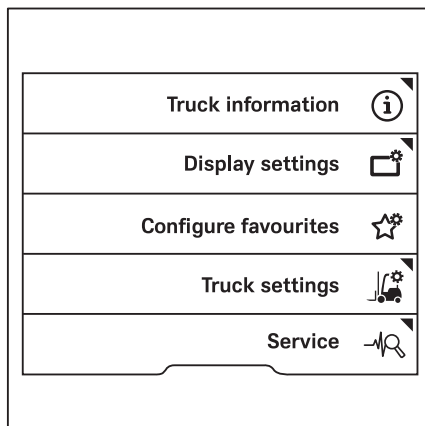
## Run-on time for additional devices

Certain additional devices, such as terminals, take quite a long time to start up when the truck is switched on. Waiting for the additional device to start up after a short interruption of operation is annoying. To avoid this, the run-on time of the power supply can be adjusted via the display-operating unit. After the truck has been switched off, the additional device continues to be supplied with power during the run-on time.

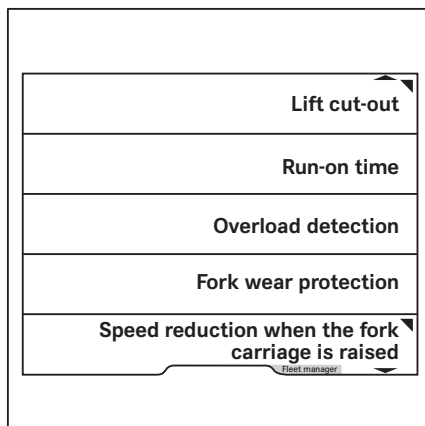
- Activate the "Access authorisation for the fleet manager".
- Press the  button.
- Press the  softkey.



- Press the Truck settings softkey . ▷




- Press the Run-on time softkey. ▷



## Auxiliary equipment


In this menu you can define the desired run-on time ▷

- Enter the run-on time using softkeys 0 to 9.
- To save, press the  button.



### NOTE

*If a run-on time has been activated, the truck does not switch off completely. The power supply for terminals remains active. No information appears on the display. However, the display may glow slightly. This is normal.*

- Press the scroll button  to deactivate the run-on time.

The menu closes.

1	Run-on time	6
2		7
3		8
4	Enter run-on time	9
5		0

Min.

= Clear      = Deactivate  
 = Save      = Cancel

Fleet manager

## Cab

### Opening and closing the cab door

#### ⚠ CAUTION

Risk of component damage.

If the cab door opens while driving, there is risk of damage from a collision.

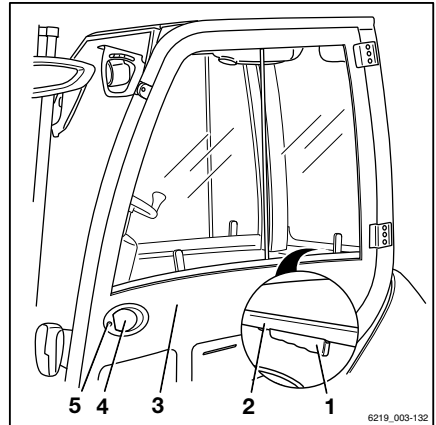
- The cab door must be latched securely in the engaged position.

The truck has a cab door sensor that is used to monitor the closing of the cab door.

If the seat belt is not fastened and the cab door is not closed, the driving speed is limited to 4 km/h. The message **Close cab door** or **seat belt** appears in the display.

If the cab door is opened while the truck is in motion and the seat belt is fastened, the truck decelerates and is restricted to a driving speed of 4 km/h. The message **Close cab door** appears in the display.

If the seat belt is released with the cab door closed, no message appears.



#### Opening the cab door from the outside:

- Insert the key in the door lock (5), unlock the door and remove the key.
- Pull the handle (4). Unlock the door lock.
- Open the cab door (3) by pulling it outwards.

#### Opening the cab door from the inside:

- Take hold of the handle (2) and the latch (1).
- Push in the latch. Push the cab door outwards.

#### Closing the cab door from the outside:

- Take hold of the door by the door handle (4). Close the cab door by pushing.

## Cab

**Closing the cab door from the inside:**

- Take hold of the handle (2).
- Pull the cab door inwards and close it.

**Opening and closing the side window****⚠ WARNING**

There is a risk of crushing between the window frame and side window due to the side windows slipping inadvertently during travel.

- Make sure that the handle engages securely in the corresponding stop slot.

**Opening the front side window:**

- Squeeze the handle (3). Slide the front side window (1) backwards.

**Opening the rear side window:**

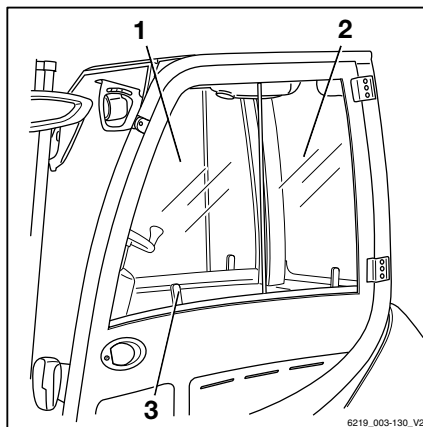
The rear side window (2) can be opened in the same way as the front side window.

**Closing the front side window:**

- Slide the front side window (1) forwards using the handle (3) until it snaps into place.

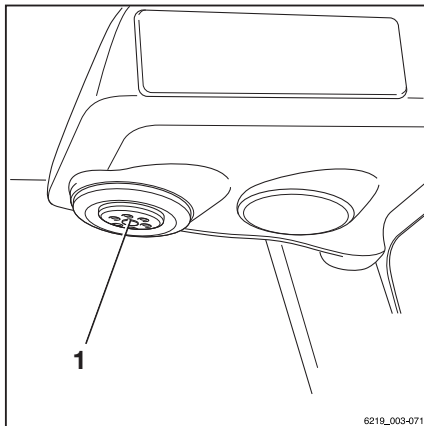
**Closing the rear side window:**

The rear side window (2) can be closed in the same way as the front side window.



## Turning the interior lighting on or off ▸ (variant)

- To turn the interior lighting on or off, press the push button switch (1) in the middle of the interior lighting.



## Radio (variant)

The radio and the loudspeakers are an equipment variant. If the truck is equipped with a radio and loudspeakers, they are integrated into the roof lining.

The description and operation can be found in the separate operating instructions for the radio.

### WARNING

The driver's attention is adversely affected by operating the radio or listening to it at excessive volumes while driving or handling loads. Risk of accident!

- Do not operate the radio when driving or when handling loads.
- Adjust the radio volume so that you can still hear warning signals.

## Heating system (variant)



### **⚠ DANGER**

**There is a risk of poisoning if heavily polluted surrounding air is aspirated into the closed cab!**

- Do not operate the heating system in the vicinity of storage areas or similar areas in which fuel vapours or fine dust (e.g. coal, wood or grain dust) can build up.



### **⚠ DANGER**

**Risk of explosion due to heat!**

The heat can cause gases to expand considerably or to ignite.

- Do not expose spray cans or gas cartridges to the flow of hot air.



### **⚠ DANGER**

**Risk of fire due to overheating!**

The heating system can overheat if the hot air cannot escape from it.

The heating system may only be switched on if the blower is running and the heating system is not covered by objects (such as a jacket or cover).

- Always switch the blower on first.
- Do not switch the heating system on until the blower is switched on.
- Move any objects away from the heating system or air distributors.



### **⚠ DANGER**

**The heating system housing can become very hot during heating operation. There is a risk of burns if it is touched!**

- Do not touch the heating system housing during operation.
- Only touch the switches provided.

## Operating devices of the heating system



The operating devices of the heating system include:

- 1 Heating level control knob
- 2 Fan control knob
- 3 Air vent control knob

## Switching on the blower and heating system

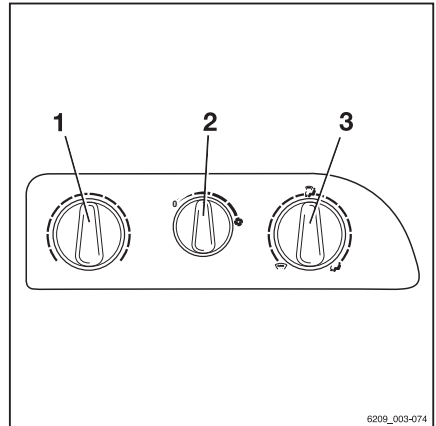
- Turn the fan control knob (2) to the desired blower position.

The blower runs at the speed level selected via the fan control knob (2).

- Turn the heating level control knob (1) to the desired heating level.

The heater warms the air to the heating level selected via the heating level control knob (1)

- Turn the air vent control knob (3) to the desired position.



## Selecting blower settings

- To select a lower fan output, turn the fan control knob (2) anticlockwise.
- To select a high blower output, turn the fan control knob (2) clockwise.

## Setting heating levels

- To set a lower heater power, turn the heating level control knob (1) anticlockwise.
- To set a higher heater power, turn the heating level control knob (1) clockwise.

## Setting the air vent control knob

- To direct the air flow to the footwell, turn the air vent control knob (3) in an anticlockwise direction to position
- To direct the air flow to the windscreen, turn the air vent control knob (3) in a clockwise direction to position

The centre position directs the air flow to the footwell and the windscreen.

## Cab

**Switching off the heating system and blower**

- Turn the heating level control knob (1) in an anticlockwise direction until it reaches the stop.

The heating system is shut off.

- Turn the fan control knob (2) in an anticlockwise direction until it reaches the stop.

The blower is shut off.

**Adjusting the air distributors**

The air distributors for the driver are always supplied with air. It is not necessary to adjust the heating system using the operating devices.

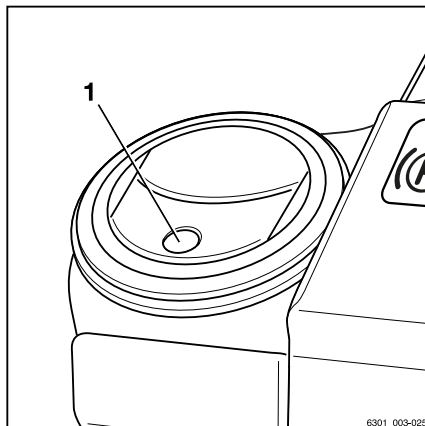
- To open the air distributor, push the indentation (1) on the disc.

The discs open.

- Grasp the discs to align the air flow:

The discs can be adjusted to the desired angle. The air distributor can be rotated.

- Press down again to close the discs.

**Changing fuses****⚠ DANGER****Risk of fire as a result of short circuits!**

Using the wrong fuses can result in short circuits.

- Use only fuses with the prescribed nominal current.



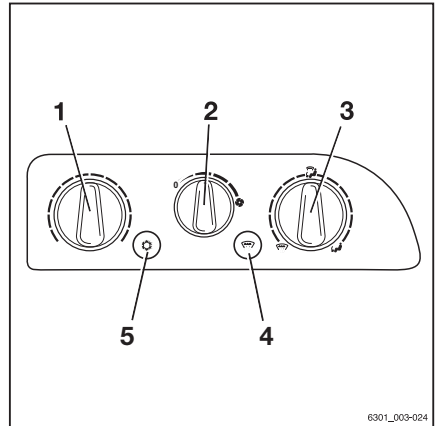
## Air conditioning (variant)

The air conditioning dries the air in the cab to prevent the glass panes misting up. The temperature of the air that is blown out is based on the heating level that has been set. The defrost function can be used to de-ice the windscreen quickly.

The operating devices of the air conditioning include:

- 1 Heating level control knob
- 2 Fan control knob
- 3 Air vent control knob
- 4 Defrost switch
- 5 On/off switch

- To adjust the air distributors and to control the blower positions, the heat settings and the air vent control knob, see the section entitled "Heating system (variant)".



## Switching the air conditioning on and off


- Push the on/off switch (5).

The LED on the switch lights up red. The air conditioning is switched on.

- Press the on/off switch (5) again.

The LED on the switch goes out. The air conditioning is switched off.

## Defrost function

The defrost function can be used to de-ice and dehumidify the windscreen quickly. To do this, turn the air vent control knob (3) anti-clockwise to the  position. Open the air distributors and direct them onto the windscreen.

- Switch on the air conditioning.
- Push the defrost switch (4).

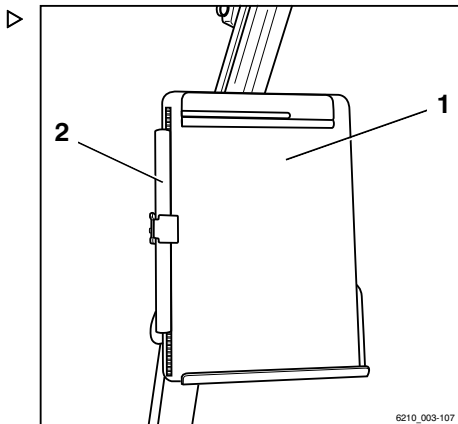
The LED on the switch lights up red. The air conditioning operates at full power. The highest heating level is selected. This feature operates for a limited period only. To save energy, it switches itself off automatically.

- Press the defrost switch (4) again.

The defrost function is switched off.

## Clipboard (variant)

The clipboard (1) with reading lamp (2) is an equipment variant.



## Push-up roof window (variant)

### ⚠ WARNING

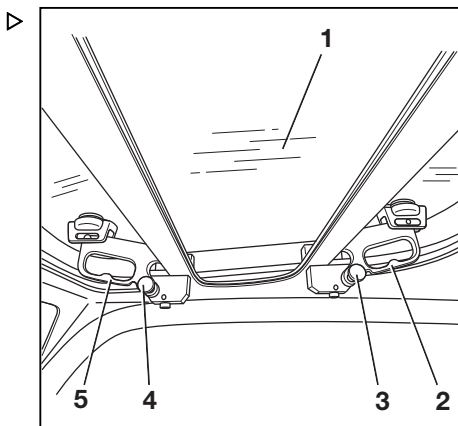
Risk of crushing!

- When closing the roof window, do not reach between the roof window and the overhead guard.
- Do not reach in to touch the components as they are being closed.

The push-up roof window (1) can be pushed up to and locked in three positions:

- Pushed up at the front
- Pushed up at the rear
- Completely pushed up

Two handles (2, 5) and two locking bolts (3, 4) are located on the right-hand side for this purpose.



- To push up and close the roof window, stop the truck and apply the parking brake.

## Pushing up and closing the roof window at the front

- To push up the roof window, pull out the locking bolt (4) with your right hand and keep hold of the locking bolt.

- Use your left hand to take hold of the handle (5) on the roof window (1) and push upwards until the locking bolt (4) engages.

The roof window (1) is held in the pushed-up position

- To close the roof window, pull out the locking bolt (4) with your right hand and keep hold of the locking bolt.
- Use your left hand to take hold of the handle (5) on the roof window (1) and pull down until the locking bolt (4) engages.

The roof window (1) is closed.

### **Pushing up and closing the roof window at the rear**

- To push up the roof window, pull out the locking bolt (3) with your left hand and keep hold of the locking bolt.
- Use your right hand to take hold of the handle (2) on the roof window (1) and push upwards until the locking bolt (3) engages.

The roof window (1) is held in the pushed-up position

- To close the roof window, pull out the locking bolt (3) with your left hand and keep hold of the locking bolt.
- Use your right hand to take hold of the handle (2) on the roof window (1) and pull down until the locking bolt (3) engages.

The roof window (1) is closed.

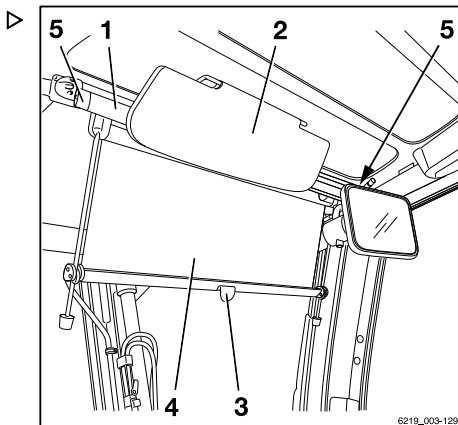
### **Pushing up and closing the roof window completely**

- Follow the same steps as previously described to push up and close the roof window.

## Sun visor and sun blind

The truck can be equipped with a sun visor (2), a sun blind for the roof (1) and a sun blind for the driver's view to the front (4).

- To adjust the sun visor (2), grasp it and move it to the desired position.
- To move the sun blind (4) up and down, grasp the tab (3) and move the sun blind.
- If necessary, fully unroll the sun blind for the roof (1) and attach the ends (5) in the extended position.
- To roll up, slowly roll the blind (1) back up.



## Trailer operation

### Towed load

#### **⚠ DANGER**

**There is an increased risk of accident when using a trailer.**

Using a trailer changes the truck handling characteristics. When towing, operate the truck such that the trailer train can be safely driven and braked at all times. The maximum permissible speed when towing is 5 km/h.

- Do **not** exceed the permissible speed of 5 km/h.
- Do **not** couple the truck in front of rail vehicles.
- The truck must not be used to push any kind of trolley.
- It must be possible to drive and brake at all times.

#### **⚠ CAUTION**

Risk of damage to components!

The maximum towed load for occasional towing is the rated capacity specified on the nameplate. Overloading can lead to component damage on the truck. The sum of the actual towed load and the actual load on the fork must not exceed the rated capacity. If the towed load present corresponds to the rated capacity of the truck, it is not permitted to transport a load on the fork at the same time. The load can be distributed between the fork and the trailer.

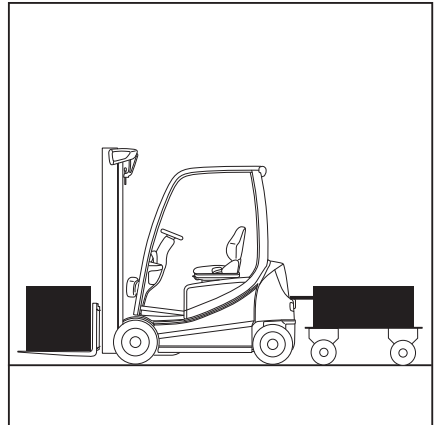
- Check the load distribution and adjust it to correspond to the rated capacity.
- Observe the permissible rigidity value of the tow coupling.

#### **⚠ CAUTION**

Risk of damage to components!

The maximum towed load only applies when towing unbraked trailers on a level surface (maximum deviation +/- 1%) and on firm ground. The towed load must be reduced if towing on gradients. If necessary, notify the authorised service centre of the application conditions. The service centre will provide the required data.

- Inform the authorised service centre.



## Trailer operation

### ⚠ CAUTION

Risk of damage to components!

A support load is not permitted.

- Do not use trailers with tillers supported by the tow coupling.

This truck is suitable for the occasional towing of trailers. If the truck is equipped with a towing device, this occasional towing must not exceed 2% of the daily operating time. The manufacturer must be consulted if the truck is to be used for towing on a more regular basis.

## Coupling pin in the counterweight

### Coupling the trailer

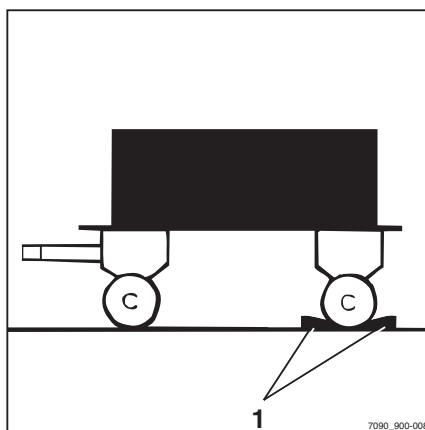
### ⚠ DANGER

**Risk to life if the truck rolls away**

If you briefly leave the truck to couple it or uncouple it, there is a risk of fatal injury caused by the truck rolling away and running you over.

- Apply the parking brake.
- Lower the fork to the ground.
- Switch off the truck. Remove the switch key or block access.

- Take measures to prevent the trailer from rolling away, e.g. using wedges (1).



- Push the coupling pin (1) down, turn the pin by 90° and pull it out. ▷

**NOTE**

*Exceptions for the RX20-14C and RX20-16C:  
Turn the coupling pin (1) by 90° and pull it out.*

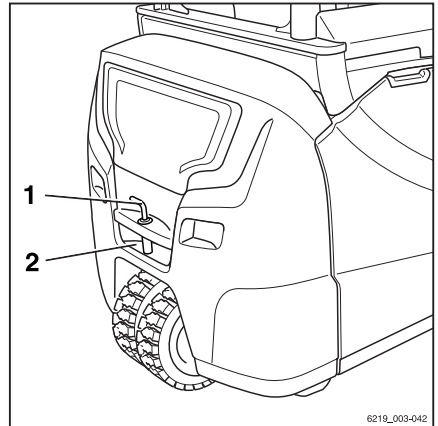
- Adjust the height of the tiller.

**⚠ DANGER**

**People can become trapped between the truck and the trailer.**

When coupling, ensure that there are no persons present between the truck and the trailer.

- Slowly move the truck backwards.
- By moving the truck backwards, introduce the tiller into the recess (2) in the counter-weight.



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**⚠ DANGER**

**Risk of accident due to damaged or lost coupling components!**

If the coupling pin or securing bush is lost or damaged during towing, the trailer will become loose and uncontrollable.

- Only use original coupling pins that have been checked.
- Ensure that the coupling pin is correctly inserted and secured.
- Insert the coupling pin into the counter-weight, press downwards against the spring pressure and turn it by 90°.

The coupling pin is now locked in this position.

**NOTE**

*Exceptions for the RX20-14C and RX20-16C:  
Insert the coupling pin into the counter-weight (1) and turn it by 90°.*

- Remove any items used to prevent the trailer from rolling away.

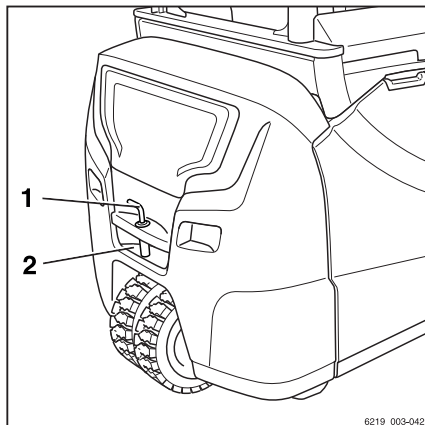
### Uncoupling the trailer

- Take measures to prevent the trailer from rolling away, e.g. using wedges.

## Trailer operation

- Push the coupling pin (2) down, turn the pin ▷ by 90° and pull it out.
- Slowly move the truck forwards and guide the tow-bar eye completely out of the recess (2) in the counterweight.
- Insert the coupling pin into the counterweight, press downwards against the spring pressure and turn it by 90°.

The coupling pin is now locked in this position.



## Tow coupling RO\*244

### **⚠ DANGER**

**People can become trapped between the truck and trailer.**

When coupling, ensure that there are no persons present between the truck and the trailer.

### **⚠ DANGER**

**Never jack up the truck on the tow coupling or use it for crane lifting. The tow coupling is not designed for this and could be deformed or damaged. This could cause the truck to fall, with potentially fatal consequences!**

- Use the tow coupling only for towing.
- For jacking up and crane loading, use only the designated lifting points.

### **⚠ DANGER**

**The tow coupling is not designed for support loads and could be deformed or destroyed. This could cause the supported load to fall, with potentially fatal consequences!**

- The tow coupling should be subjected only to horizontal loads, i.e. the tiller must be horizontal.



**⚠ DANGER**

**If you briefly leave the truck to couple or uncouple the trailer, there is a risk to life caused by the truck rolling away and running you over.**

- Apply the parking brake.
- Lower the forks to the ground.
- Switch off the key switch and remove the key.

**⚠ WARNING**

Never reach between the coupling pins and the towing jaws. If the component moves suddenly there is a risk of injury!

- To release the coupling pin, actuate the corresponding lever or use a suitable device (e.g. assembly lever).
- When not in use, close the automatic tow coupling.

**⚠ WARNING**

Risk of damage due to component collision.

A truck with tow coupling needs more room for manoeuvring due to its overhang. The tow coupling can damage the racking or the tow coupling itself when manoeuvring. If there is a collision with the tow coupling, check the tow coupling for damage such as cracks. A damaged tow coupling must not be used again.

- Always manoeuvre carefully and with sufficient room.
- In the case of a collision, check the tow coupling for damage.
- Replace tow coupling if damaged, if necessary contact the authorised service centre.

**⚠ WARNING**

Risk of damage to the tow bar eye or tiller!

Due to the truck's rear wheel steering, the side slewing angle of the tiller may not be adequate. The coupling or the tiller may be damaged! The tow bar eye of the tiller must fit the tow coupling in terms of shape and size.

- Ensure that the tow bar eye and tiller fit correctly.
- Avoid sharp cornering.
- Exercise care when travelling and manoeuvring in reverse.

## Trailer operation

### **⚠ WARNING**

Risk of component damage if the tiller in the tow coupling is tilted!

The tiller should be kept as horizontal as possible when towing. This ensures that the rotation range is sufficient at the top and bottom. The authorised service centre can adjust the assembly height for the tow coupling to the tiller height if necessary.

- Make sure that the tiller is level.
- To change the coupling height, contact the authorised service centre.



### **NOTE**

*When manoeuvring in restricted areas, take into account the projection of the coupling.*

## Coupling the trailer

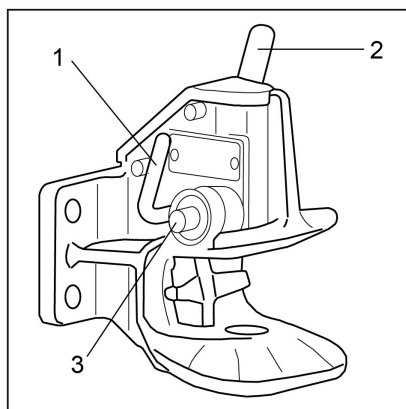


### **NOTE**

*Tow coupling RO\*244 is intended for a tow-bar eye in accordance with DIN 74054 (bore diameter 40 mm) or DIN 8454 (bore diameter 35 mm).*

- Take measures to prevent the trailer from rolling away, e.g. using wedges.
- Adjust the tow bar eye of the tiller so that it is at the centre of the towing jaws.
- Push the hand lever (2) upwards until it snaps into place.

The tow coupling is opened.



### **⚠ CAUTION**

When being coupled, the tow-bar eye must engage in the middle of the coupling jaw. Failure to follow these instructions could result in damage to the coupling jaw or to the tow-bar eye!

- Ensure that the tow-bar eye enters the coupling jaw centrally.
- Move the truck back slowly until the tow bar eye is inserted centrally into the coupling jaw of the tow coupling and the coupling pin engages.

**NOTE**

*The coupling pin is correctly engaged if the control pin (3) does not protrude out of its guide.*

**⚠ DANGER**

**If the coupling pin drops out during towing, the trailer will work loose and can no longer be controlled. Risk of accident!**

The control pin (3) must not protrude out of its guide.

- Ensure that the coupling pin is engaged correctly.

If the coupling pin is not correctly engaged:

- Remove any items used to prevent the trailer from rolling away.
- Move the truck with the trailer forwards approx. 1 m and then move it back slightly.
- On the coupling pin, check again that the control pin does not protrude out of its guide.

- Remove any items used to prevent the trailer from rolling away.

- Tow the trailer.

## Closing the coupling

**⚠ DANGER**

**Risk of injury from hand becoming trapped!**

Do not reach into the coupling pin area. If, for example, a tow rope is to be secured in the tow coupling, only actuate the tow coupling via the closing lever (1).

- Press the closing lever (1) downwards as far as it will go.

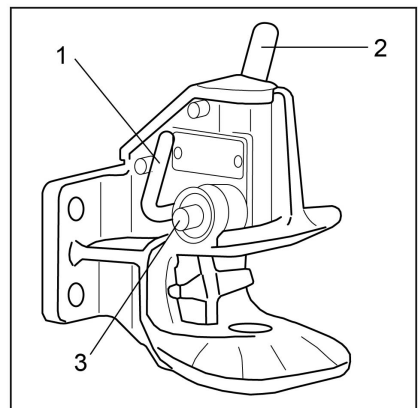
The tow coupling is closed.

## Uncoupling the trailer

- Take measures to prevent the trailer from rolling away, e.g. using wedges.
- Push the hand lever (2) upwards until it snaps into place.

The tow coupling is opened.

- Slowly drive the truck forwards until the tow-bar eye and towing jaws are disconnected.



## Trailer operation

- Close the tow coupling by actuating the closing lever (1).



### NOTE

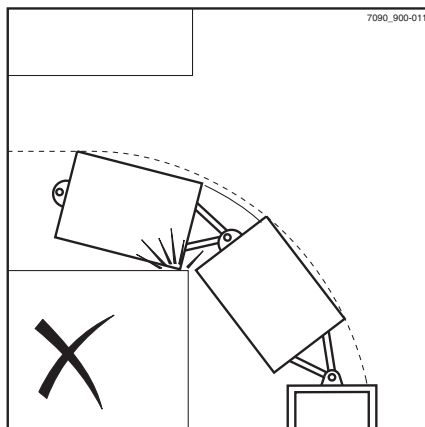
*To protect the lower coupling pin bush against contamination, always keep the tow coupling closed.*

## Towing trailers

- Drivers who are towing a trailer for the first time must practise driving with a trailer in a suitable area.
- When passing through narrow road areas (entrances, gates etc.), observe the dimensions of the trailer and load.
- When towing multiple trailers, ensure a sufficient minimum distance to fixed installations when turning and cornering.

The permissible length of the trailer trains depends on the roadways to be driven and may need to be determined during the test drive.

It is the responsibility of the operating company to instruct the drivers regarding the permissible number of trailers and, where required, any additional speed reductions on individual sections of the route.



### NOTE

*Please observe the definition of the following responsible persons: "operating company" and "driver".*

## Cold store application

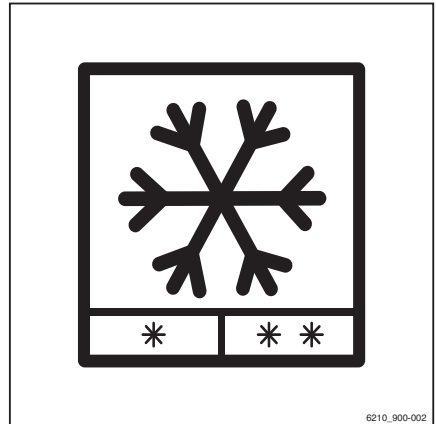
The truck is suitable for use in cold stores. Cold store equipment with low-temperature hydraulic oil may be required.

The truck is equipped for two different types of application.

The cold store symbol indicates the variant with cold store equipment that uses low-temperature hydraulic oil.

The display-operating unit is heated in this variant.

As another variant, the truck can be equipped with a driver's cab with a heating system.



### Types of application

There are two different types of cold store application for the truck, distinguished by two different temperature ranges.

- 1 Constant use in the temperature range down to  $-5^{\circ}\text{C}$ , short-term use at temperatures down to  $-10^{\circ}\text{C}$ .  
Operation possible with standard equipment and standard hydraulic oil.
- 2 Alternating between indoor use down to  $-32^{\circ}\text{C}$  and outdoor use up to  $+25^{\circ}\text{C}$ , briefly up to  $+40^{\circ}\text{C}$ .  
Operation possible only with cold store equipment and low-temperature hydraulic oil.



#### NOTE

*When changing to a different type of hydraulic oil, the authorised service centre must adjust the parameters of the truck control unit.*

### Operation

#### WARNING

Risk of injury!

If condensation water freezes in the cold store, do not try to free parts that have become stuck with your hands.

## Cold store application

### **WARNING**

Risk of accident due to restricted operational readiness!

At very low temperatures, the display-operating unit requires a longer period of time to reach operational readiness. The truck is not ready for operation during this time.

This status is shown in the display as follows:



- Only use the drive direction switch to perform emergency driving in an emergency. Refer to the section entitled "Emergency driving via the drive direction switch/drive direction selection lever" in the chapter entitled "Procedure in emergencies".

### **CAUTION**

Changing from a cold internal temperature to a warm outside temperature may result in the formation of condensation water. This water may freeze on re-entry to the cold store, blocking moving parts of the truck.

It is essential that close attention is paid to the duration of deployment in the different temperature ranges for both types of application.

Before being used in the cold store, the truck must be dry and warmed up.

The truck must not leave the cold store area for more than 10 minutes. By adhering to this rule, condensation water will not have time to form.

If the truck stays outside for more than 10 minutes, it must remain there at least until the condensation water has drained away and the truck has dried off. Depending on the weather, this will take at least 30 minutes.

Limiting the load dynamics to load program 1 during the warm-up phase ▷

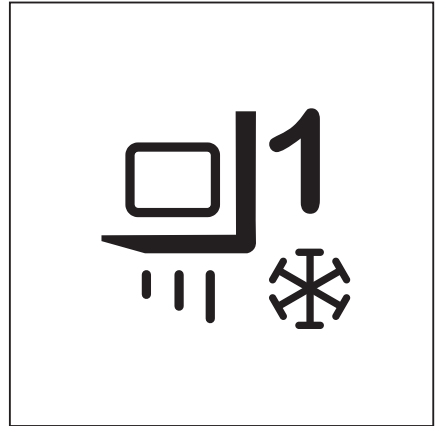
**NOTE**

*During the warm-up phase, the load dynamics are limited to load program 1. The adjacent symbol appears on the display until the warm-up phase is complete.*

- To ensure operational safety, drive the truck for approximately five minutes and actuate the brake several times.
- Actuate all hydraulic lifting functions several times.

This warm-up phase is necessary to ensure that the oil reaches the operating temperature.

- Refer to the section entitled "Warming up the hydraulic oil at cold ambient temperatures" in the chapter entitled "Operation — Checks and tasks before daily use."
- Always park the truck outside the cold store.

**⚠ CAUTION**

Risk of component damage!

The lead-acid batteries must not be left in the cold store overnight without power uptake or charging.

- Charge the battery outside the cold store and operate the truck using a replacement battery.

**Using batteries in the cold store**

To compensate for the reduction in capacity at low temperatures, it is advisable to use lead-acid batteries with the maximum nominal capacity in the respective battery dimensions for the truck series.

Electric trucks must not be parked in a cold area for any longer than necessary. This also applies to unused batteries. The charging station and the parking area for trucks and batteries must be at normal room temperature (not below 10°C). Charging is extremely slow at low temperatures. At temperatures below

## Cold store application

10°C, the battery cannot be fully charged with the usual charging parameters.

- Charge the battery fully before each shift.
- During the gassing phase, always top up with distilled water.

The distilled water will mix with the battery acid so that it does not freeze.

Water top-up systems must not be used at temperatures below 0°C, as this could cause the systems and the water present in the hose lines to freeze.

The battery voltage when discharged is thus generally lower at low temperatures. The final discharged voltage is reached earlier, i.e. the capacity is lower.



## Display messages

### Messages

Certain truck conditions may cause event-related messages to be shown on the display of the display-operating unit.

There are messages about operation and messages about the truck. If a message about operation appears, the display-operating unit will prompt you to perform an action. A message about the truck means that the truck control unit has detected a fault.

The following types of message may appear individually or in combination:




- A graphic symbol
- The message
- A code consisting of a letter and a four-digit number

The message is displayed until either the cause has been corrected or the message has been acknowledged.








In the case of successive events, the respective messages are displayed one after another on the display.









### Messages about operation

If messages about operation appear on the display-operating unit, an action must be performed.

Code	Shown on display	Cause/action
	Log in 	The access authorisation (variant) is preventing the use of the truck. - Enable the access authorisation.
	Battery empty 	The battery charge state is too low for truck use. - Charge the battery.
V6905 V6985 V6986 V6987 V7038	Battery: emergency operation 	The battery charge state is low. The truck experiences a power reduction. - Charge the battery.








## Display messages

Code	Shown on display	Cause/action
	Check the battery 	<p>This message about the on-board charger is triggered by different causes:</p> <p>A possible fault in the electrical connection between the battery and the on-board charger.</p> <p>The fuse for the on-board charger on the truck or the on-board charger is defective.</p> <p>The battery has a fault.</p> <p>The battery has exceeded its service life.</p> <p>The battery is incorrectly configured.</p> <p>- Contact the authorised service centre.</p>
V6962	Check battery type 	<p>This message about the on-board charger is triggered by different causes:</p> <p>The battery is defective.</p> <p>The wrong battery is connected.</p> <p>- Contact the authorised service centre.</p>
	Check battery acid level 	<p>The acid level of the lead-acid battery is too low.</p> <p>- Check the acid level of the battery. Correct if necessary.</p>
V6965	Battery temperature high 	<p>The charging process has been automatically terminated due to the battery temperature being too high. This message about the on-board charger is triggered by different causes:</p> <p>The truck was heavily used before charging and the battery has become very hot.</p> <p>The ambient temperature is too high and the battery cannot cool down.</p> <p>The charging profile is configured incorrectly.</p> <p>- Allow the battery to cool down.</p> <p>- Allow the battery temperature symbol on the display-operating unit to flash. Change the "Start" symbol to "Pause".</p>
	Check battery door sensor 	<p>The battery door sensor does not detect that the battery door is closed.</p> <p>- Make sure that the lock on the battery door is engaged.</p> <p>- If the message continues to appear, please contact the authorised service centre.</p>
	Close the battery door 	<p>The battery door is open. The truck will not move.</p> <p>- Close the battery door.</p>
	Battery too cold 	<p>The lithium-ion battery is too cold.</p> <p>- Move the truck to a warmer environment.</p>
	Release brake pedal !	<p>The desired action is only possible after releasing the brake pedal.</p> <p>- Release the brake pedal.</p>
	Curve Speed Control active !	<p>Curve Speed Control reduces the curve speed.</p> <p>- No action is required.</p>






Code	Shown on display	Cause/action
	Data transmission required !	If the truck is equipped with this variant, data transmission must be carried out. - See the associated instructions.
	Diagnostic mode active 	This message is not displayed during normal operation. - Contact the authorised service centre.
	Set pump speed 	If an attachment is fitted and no pump speed has been set for its direction of movement, this message will be displayed. - Set the revolution speed with the access authorisation.
V7059	Electrolyte circulation not working 	The electrolyte circulation pump is not working. The charging process is continued without electrolyte circulation. Intermediate charging can cause damage to the battery. - Cancel the charging process. - Contact the authorised service centre.
	Development mode active 	This message is not displayed during normal operation. - Contact the authorised service centre.
	Drive unit blocked !	This message follows earlier messages, e.g. overtemperature. It is not possible to drive the truck. - Wait until the message disappears. If necessary, switch the truck off and on again. - If the message continues to appear, please contact the authorised service centre.
	Sit on the driver's seat 	The truck is equipped with a seat contact switch. If the driver's seat is not occupied, the drives are disabled. - Sit on the driver's seat.
	Secure the truck against rolling away 	If the truck control unit detects a movement of the truck without the accelerator pedal being actuated, this message appears. - Apply the parking brake. - If necessary, secure the truck with wedges so that it cannot roll away.
	Secure the truck against rolling away 	The load on the driver's seat is released but the parking brake cannot engage due to a defect. - Secure the truck with wedges so that the truck does not roll away.
	Switch off truck? 	If the truck is switched off without having first applied the parking brake, this message appears. - Apply the parking brake.









## Display messages

Code	Shown on display	Cause/action
	Switch off truck anyway? ⓘ	If the truck is to be switched off although the parking brake is not applied, this message appears. - Secure the truck with wedges so that the truck does not roll away.
	Truck stop: Access system 🔒	The access authorisation (variant) is preventing the use of the truck. This can be caused by entry of an incorrect code. - Enable the access authorisation.
	Fault: Battery 🔧	The truck control unit detects an error in the lithium-ion battery. - Switch the truck off and on again. - If the message continues to appear, please contact the authorised service centre.
	Fault: Battery ⚠️	The truck control unit detects an error in the lithium-ion battery. - Switch the truck off and on again. - If the message continues to appear, please contact the authorised service centre.
V7074 V7051	Mains voltage error ⚠️	This message about the on-board charger is triggered by different causes: The fuse for the power supply has been triggered. There is a defect in the power supply. There is a power failure. - Re-establish the power supply. When the power supply has been re-established, the charging process resumes automatically.
	Apply parking brake ⓘ	If the truck control unit detects a movement of the truck without the accelerator pedal being actuated, this message appears. - Apply the parking brake.
	Release parking brake ⓘ	The desired action is only possible after releasing the parking brake. - Release the brake pedal.
	Check parking brake ⚠️	The truck control unit detects that the braking force of the electric parking brake is reducing. - Secure the truck with wedges so that the truck does not roll away. - Contact your authorised service centre.
	Parking brake cannot be applied ⓘ	The parking brake cannot be applied due to a technical fault. - Apply the parking brake according to the section entitled "Malfunctions in the electric parking brake". - Secure the truck with wedges so that the truck does not roll away.





Code	Shown on display	Cause/action
	Parking brake cannot be applied 	The parking brake cannot be applied due to a technical fault. - Apply the parking brake according to the section entitled "Malfunctions in the electric parking brake". - Secure the truck with wedges so that the truck does not roll away.
	Apply parking brake via button 	The electric parking brake is not applying automatically. - Apply the parking brake by pressing the button.
	Release parking brake via button 	The electric parking brake cannot be released automatically. - Release the parking brake by pressing the button.
	Parking brake: Maintenance required 	The truck control unit detects that the electric parking brake needs servicing. - Secure the truck with wedges so that the truck does not roll away. - Contact your authorised service centre.
	Lower forks !	This message appears e.g. for precision load measurement (variant). - Lower the fork carriage.
	Lift height restriction active !	The lift height restriction (variant) is switched on. - Observe the heights of ceilings and entrances.
	Close cab door or seat belt !	If the seat belt is not fastened and the cab door (variant) is not closed, the driving speed is limited to 4 km/h and this message appears. - Close the cab door or fasten the seat belt.
	Close cab door !	If the cab door is opened while the truck is in motion, the truck brakes automatically to a speed of 4 km/h. - Close the cab door.
	Configuration: Please wait 	This message is not displayed during normal operation. - Contact the authorised service centre.
	Remove charging cable 	If the truck is equipped with an integrated charger (variant) and charging is complete, this message appears. - Disconnect the charger plug from the plug connection on the truck.
A5902 V6954	Re-insert charging plug 	The charging button on the truck plug of the charging cable has been held down too long. - Pull the truck plug out and re-insert it after approx. 2 seconds. The charger starts a new charging process.

## Display messages

Code	Shown on display	Cause/action
	Unsent data will be overwritten !	If the truck is equipped with this variant, data transmission must be carried out. - See the associated instructions.
	Emergency off active 	If the truck is switched on and an operating device is actuated when the emergency off switch is pressed, this message appears. The desired action is only possible once the emergency off switch is unlocked. - Unlock the emergency off switch.
	Emergency operation !	If the truck experiences a power reduction, for example due to a battery charge state that is too low, this message appears. - Observe the previous message.
	Emerg. direct. via drive direction lever 	The drive direction switch on the hydraulic operating device has failed. Emergency driving is possible; to do so:  - Move the drive direction selection lever on the travel direction selector and indicator module to the desired direction of travel and hold the drive direction selection lever in position. - Drive the truck to a safe area and park it safely. - Contact the authorised service centre.
	Emergency drive direction via drive direction switch 	The drive direction switch on the travel direction selector and indicator module has failed. Emergency driving is possible; to do so:  - Set the drive direction switch on the hydraulic operating device to the desired direction of travel and hold the drive direction switch in position. - Drive the truck to a safe area and park it safely. - Contact the authorised service centre.
V7001 V7062	On-board charger power reduction, service required 	There is a fault with the charging program. The charging process is performed with reduced power. - Contact the authorised service centre.
	Parameter calibration 	This message is not displayed during normal operation. - Contact the authorised service centre.
	Seatbelt sequence !	If the configured sequence for applying the restraint systems is not observed, this message appears. - Fasten the seat belt.

Code	Shown on display	Cause/action
	Close restraint system 	If, for example, the truck is equipped with a bracket as a restraint system and the accelerator pedal is actuated, this message appears. The truck will not move. - Close the restraint system.
	Shaking blocked – over-load 	If the shaking function (variant) is overloaded by an excessive load, this message appears. The shake function will remain unavailable as long as this situation persists.
	Switching on the key switch !	If the hazard warning system (variant) is switched on when the truck is switched off, the display-operating unit remains active. Then, when a truck function is called up, this message appears. - Switch on the truck.
	Shock event detected !	If the truck control unit detects a very strong acceleration or deceleration, e.g. in the event of an accident, this message appears.
	Service required 	If the maintenance interval has been reached, this message appears. - Contact the authorised service centre.
	Service mode active 	This message is not displayed during normal operation. - Contact the authorised service centre.
	Close seat belt 	If the seat belt is not fastened, the driving speed is limited to 4 km/h and this message appears. - Fasten the seat belt.
	Are you sure? ?	If the display-operating unit is expecting confirmation from the driver, this message appears. - Continue with or cancel the input prompt.
	Software update Please wait 	The on-board charger software is being updated. The update is complete when the charging process ends. - Wait until the charging process begins automatically.
	Enable sprint mode !	If the battery is charged after locking sprint mode or a normal temperature is reached, this message appears. Sprint mode can be used again once the truck has been restarted.
	Sprint mode blocked – battery 	If the battery experiences under-voltage or too high a temperature, this message appears. Sprint mode is no longer available. - Observe the previous message.
	Sprint mode blocked – temperature 	If the temperature at the drive units is too high, this message appears. Sprint mode is no longer available. - Observe the previous message.

## Display messages

Code	Shown on display	Cause/action
	Dead man switch 	If the truck is equipped with a foot switch, and a truck function is called up when the foot switch is not actuated, this message appears. - Actuate the foot switch.
	Overload 	With the "overload protection" variant, this message appears if an excessive load is picked up. - Set down the load.
	Battery overtemperature 	If the truck control unit detects an excessive battery temperature, this message appears. - Allow the truck to cool down.
	Working mode active 	This message is not displayed during normal operation. - Contact the authorised service centre.
	Access expired !	If the truck is equipped with this variant, this message might appear. - See the associated instructions.
	Access denied !	
	Access expires in < 1 month !	
	Access expires in < 1 day !	If the truck is equipped with this variant, this message might appear. - See the associated instructions.
	Access expires in < 1 week !	
	Access expires in < 2 days !	
	Access expires in < 3 days !	

## Messages about the truck
















If messages with a code appear on the display-operating unit, the truck control unit has detected a fault. The message with a code is stored in the message list until the cause of the message is corrected. The saved messages can be called up from the "message list".

If, for example, the reflector or the lift-height sensor is contaminated, it usually helps to clean these components.

- Switch the truck off and on again.
- If the message still appears, please contact the authorised service centre.



The messages are sorted in ascending order according to their code:

Code	Shown on display	Description/possible solution
A2305	Fault: Control unit 	Collective fault on the control unit
A2899	Monitoring 	Collective fault of the process monitoring
A3027	Fault: Seat switch 	The seat switch does not open - Stand up from the driver's seat and sit down again.
A3035	Fault: Brake fluid 	Brake fluid switch
A3143	Check lift height sensor and reflector 	Lift-height sensor measurement error
A5934	Re-insert charging plug 	Error on the charging connector detection - Disconnect the connection assembly and re-connect it.
A5961	Battery overtemperature 	Overtemperature of the lithium battery - Switch off the truck and leave it to cool down.
A5962	Battery too cold 	Insufficient lithium battery temperature - Move the truck to a warmer environment.
A5986	Fault: Control unit 	General battery current measurement
A5993	Fault: Internal charger 	On-board charger collective fault
A6502	Overtemp.: Parking brake 	Electric parking brake detects overtemperature
A6510	Fault: Parking brake 	Electric parking brake detects fatal fault
A6511	Fault: Parking brake 	Brake cannot release
A6512	Fault: Parking brake 	Brake cannot apply
None	Error 	General fault

## Procedure in emergencies

## Procedure in emergencies

## Emergency shutdown

**⚠ WARNING**

No electric braking assistance is available when the emergency off switch is actuated!

Actuating the emergency off switch (1) disconnects the drives from the power supply. The regenerative brake will not hold the truck on a slope.

- To brake, actuate the service brake.

**⚠ CAUTION**

Actuating the emergency off switch (1) disconnects the drives from the power supply. Disconnecting the battery male connector (2) disconnects the entire truck from the power supply.

- Only use this safety system in an emergency or in order to park the truck safely.

**⚠ CAUTION**

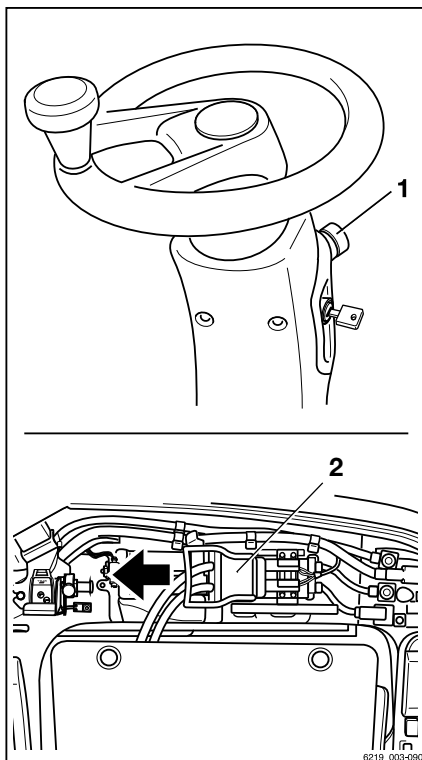
Potential for damage to the battery male connector!

If the battery male connector is disconnected while the key switch is on (under load), an arc will be produced. This can lead to erosion at the contacts, which considerably shortens the service life of the contacts.

- Switch off the key switch before disconnecting the battery male connector.
- Do not disconnect the battery male connector while the key switch is switched on, except in an emergency.

In an emergency, all functions of the truck can be shut down:

- Press the emergency off switch (1) or disconnect the battery male connector (2).



**In drive mode, pressing the emergency off switch (1) has the following effects:**

- No reduction in truck speed when the accelerator pedal is released, according to the drive programme selected. The truck will coast to a stop.
- In trucks with an electric parking brake (variant), the electric parking brake is applied as soon as the truck comes to a stop.
- The regenerative brake does not function during the first part of the brake pedal travel:  
To decelerate the truck using the mechanical brake, the brake pedal has to be pressed down further.
- The truck can only be held on a slope using the mechanical brake, not the regenerative brake.
- No power steering effect; the steering forces are increased by the remaining emergency steering function
- The "Curve Speed Control" system (automatic reduction in truck speed when cornering) does not function. Stop the truck using the service brake.
- No hydraulic functions are available.

**Procedure if truck tips over**

**⚠ DANGER**

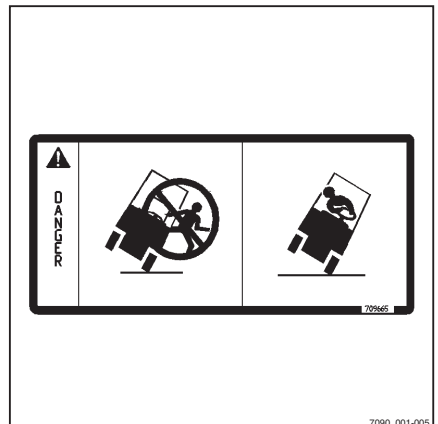
**If the truck tips over, the driver could fall out and slide under the truck with potentially fatal consequences. There is a risk to life.**

Failure to comply with the limits specified in these operating instructions, e.g. driving on unacceptably steep gradients or failing to adjust speed when cornering, can cause the truck to tip over. If the truck starts to tip over, do not leave the truck under any circumstances. This increases the danger of being hit by the truck.

- Do not release your seat belt.
- Never jump off the truck.
- You must adhere to the rules of behaviour if the truck tips over.

**Rules of behaviour if truck tips over:**

- Hold onto the steering wheel with your hands.
- Brace your feet in the footwell.



## Procedure in emergencies

- Bend your upper body over the steering wheel.
- Bend your body against the direction of the fall.

### Emergency hammer

The emergency hammer is used to rescue the driver if he is shut inside the cab in a hazardous situation, for example if the truck has toppled over and the cab door cannot be opened.

Single-pane safety glass can be struck relatively safely using the emergency hammer in order for the driver to escape or be rescued from the danger area.

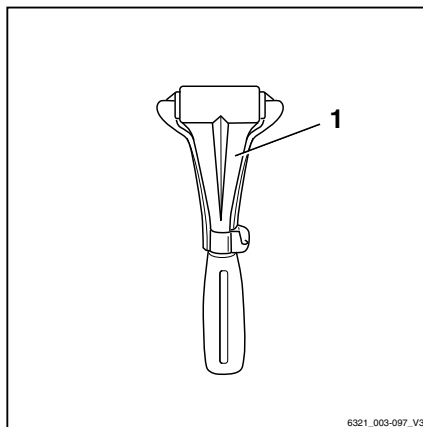
#### Using the emergency hammer

#### WARNING

When glass is smashed there is a risk of injury caused by glass splinters!

When the cab glass is smashed, splinters of glass can shoot into the face and cause damage to skin and eyes through cuts. When a pane of glass is smashed, the face should be turned away and covered with the crook of the free arm.

- Protect the face when smashing a pane of glass.
- 
- Pull the emergency hammer out of its support mounting at the handle.
  - Using one of the two metal tips on the head of the emergency hammer, hit the pane of glass with force until it breaks.




### Emergency driving via the drive direction switch/drive direction selection lever

Under certain conditions, the emergency driving function can be used to remove the truck from a hazardous area.


As the truck can only be moved to a limited extent, this poses a risk of an accident.

This function is possible in the following situations:

- The drive direction switch on the operating device for the hydraulic functions has failed.

The message Emerg. direct. via drive direction lever  appears.

- The drive direction selection lever on the travel direction selector and indicator module (variant) has failed.

The message Emerg. direct. via drive direction switch  appears.

- The temperature of the display-operating unit is too low.

This status is shown in the display as follows:

**STILL** 

- The display-operating unit has failed.

To perform emergency driving, proceed as follows:

- Sit on the driver's seat.
- Fasten the seat belt.
- Release the parking brake.
- Push the drive direction switch/drive direction selection lever in the desired drive direction.
- Press the accelerator pedal.
- Drive the truck to a safe area and park the truck safely.
- If the error occurs frequently, contact the authorised service centre.

## Emergency lowering

If the hydraulic controller fails whilst a load is raised, emergency lowering can be performed. An emergency lowering screw designed for this purpose is located on the valve block.



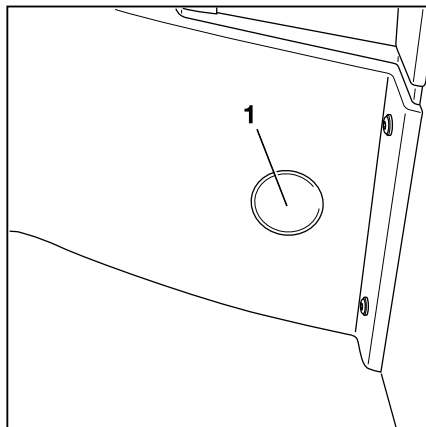
### DANGER

**There is a risk to life from falling loads or from truck components being lowered.**

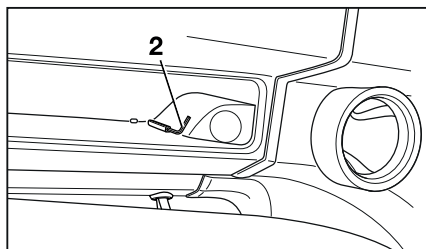
- Do not walk beneath the raised load.
- Adhere to the steps detailed below.

## Procedure in emergencies

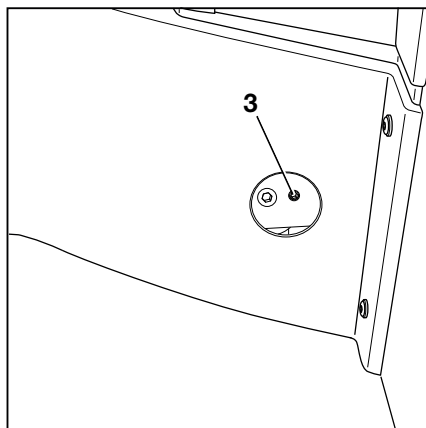
- Remove the lid (1) on the right-hand side of the footwell panelling near the accelerator pedal.



- Remove the hexagon socket wrench (2) from the compartment on the right next to the driver's seat.



- Using the hexagon socket wrench, turn the emergency lowering screw (3) a maximum of 1.5 revolutions to loosen it.



### **⚠ WARNING**

The load is lowered!

Unscrewing the emergency lowering screw regulates the lowering speed.

- Observe the list of points below.

### **The following applies:**

- Tightening torque:  
Max. 2.5 Nm
- Unscrewing the emergency lowering screw slightly:  
The load is lowered slowly
- Unscrewing the emergency lowering screw further:  
The load is lowered quickly

### **After lowering:**

- Re-tighten the emergency lowering screw.
- Return the hexagon socket wrench to the support mounting in the compartment.
- Refit the lid.

**⚠ DANGER**

**If the truck is operated while the hydraulic controller is blocked, there is an increased risk of accidents.**

- After the emergency lowering procedure, have the malfunction rectified.
- Notify the authorised service centre.

## Emergency actuation of the electric parking brake (variant)

**⚠ DANGER**

**There is a risk of fatal injury from being run over if the truck rolls away.**

The truck can roll away when the parking brake is released.

- In an emergency, secure the truck with wedges on the downhill-facing side to prevent it from rolling away.
- Manually release the parking brake only when the truck is at a standstill with the fork lowered.

The electric parking brake can be released and applied via an emergency actuation mechanism.

The electric parking brake must be manually actuated under the following conditions:

- The electric parking brake is not operating properly.
- The truck is being transported without a battery.

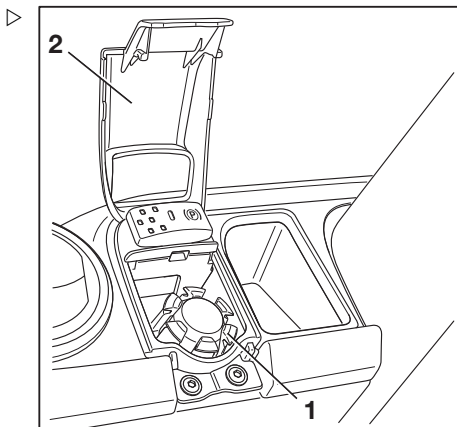
## Procedure in emergencies

**NOTE**

*If the parking brake is released via the emergency actuation mechanism, it is possible to drive the truck at a low speed.*

- The truck can be moved out of the hazardous situation or to the repair location.
- Driving with a faulty parking brake requires the driver to be especially vigilant.

- Lift the cover (2) and fold it up.
- Pull out the hand wheel (1).



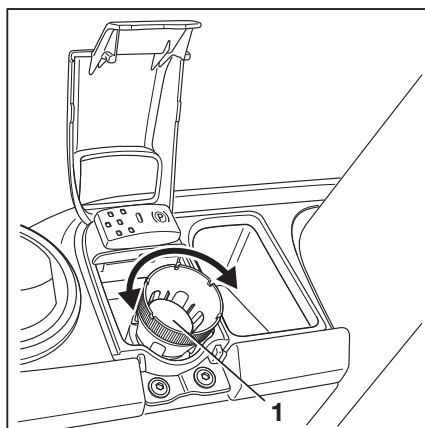
- Turn the hand wheel (1) round and then attach it.

**Releasing the parking brake ←(P)→**

- To release the parking brake, push down the hand wheel (1) and gently turn it anti-clockwise until the lower limit stop is reached.

**Applying the parking brake →(P)←**

- To apply the parking brake, push down the hand wheel (1) and turn it clockwise until the force required to do so increases significantly and the truck is held securely.
- Remove the hand wheel (1), turn it round and then insert it again.
- Fold the cover down again.
- If the condition of the parking brake cannot be reliably determined, secure the truck with wedges.





## Towing

### Safety information

#### **⚠ DANGER**

**The brake system on the towing vehicle may fail. Risk of accident!**

If the brake system of the towing vehicle is not adequately sized, the vehicle may not brake safely or the brakes may fail. The towing vehicle must be able to absorb the pulling forces and braking forces from the unbraked towed load (total actual weight of the truck).

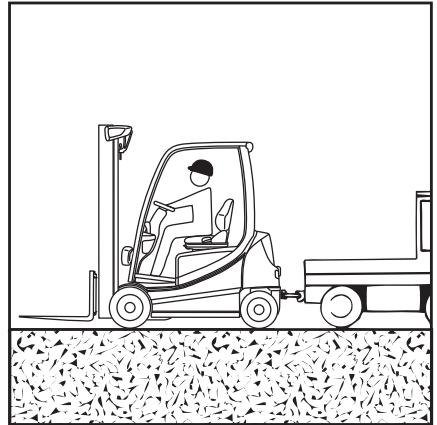
- Check the pulling force and braking force of the towing vehicle.

#### **⚠ DANGER**

**The truck could drive into the towing vehicle when the towing vehicle brakes. Risk of accident!**

If a rigid connection has not been used for bidirectional power transmission during towing, the truck may drive into the towing vehicle when the towing vehicle brakes. For safety reasons, only a tested tow bar may be used.

- Use a tested tow bar.



#### **⚠ CAUTION**

If the truck drive between the drive motor and the drive axle is not interrupted, the drive may be damaged.

- Set the drive direction switch to the neutral position.

#### **⚠ CAUTION**

Potential for damage to the battery male connector!

If the battery male connector is disconnected while the key switch is on (under load), an arc will be produced. This can lead to erosion at the contacts, which considerably shortens the service life of the contacts.

- Switch off the key switch before disconnecting the battery male connector.
- Do not disconnect the battery male connector while the key switch is switched on, except in an emergency.

## Procedure in emergencies

### DANGER

#### **Risk to life when manoeuvring!**

People can be crushed between the truck and the towing vehicle during manoeuvring.

To ensure that the driver of the towing vehicle and the fitter attaching the tow bar are made aware of possible risks, the towing vehicle may only be manoeuvred and the tow bar may only be attached when a second person is acting as a guide.

- Only manoeuvre with a guide.

### WARNING

Risk of accident if the hydraulics fail!

If the hydraulics fail, the power steering will no longer function. The steering is stiff.

- Select a towing speed that allows the truck and the towing vehicle to be braked and controlled effectively at all times.

### WARNING

Risk of accident if the truck is not steered!

If the truck is not steered while it is being towed, it may veer out in an uncontrolled manner.

The truck being towed must also be steered by a driver.

The driver of the truck being towed must sit in the driver's seat and fasten the seat belt before towing.

- Use the available restraint systems!

## Procedure

- Set down the load and lower the fork arms close to the ground.
- Set the drive direction switch to the neutral position.
- Apply the parking brake.
- Switch off the truck.
- Disconnect the battery male connector.
- Check the pulling force and braking force of the towing vehicle.
- With the help of a guide, move the towing vehicle to the truck.
- Secure the tow bar to the tow coupling on the towing vehicle and the truck.

- Sit on the driver's seat in the truck to be towed. Fasten the seat belt.
- Use the available restraint systems.
- Release the parking brake.
- Select a towing speed that allows the truck and the towing vehicle to be braked and controlled effectively at all times.
- Tow the truck.
- After towing, secure the truck so that it cannot roll away, e.g. by applying the parking brake or by using wedges.
- Remove the tow bar.

**NOTE**

*Emergency actuation of the electric parking brake (variant) may be necessary on a faulty truck; see the section above entitled "Emergency actuation of the electric parking brake".*

## Connecting and disconnecting the battery male connector

## Connecting and disconnecting the battery male connector

## Connecting the battery male connector

- Open the battery door.

**CAUTION**

Potential for damage to the battery male connector!

If the battery male connector is connected while the key switch is on (under load), a jump spark will be produced. This jump spark can damage the contacts and considerably shorten the service life of the contacts.

- Do not connect the battery male connector with the key switch switched on.
- Make sure that the key switch is switched off before connecting the battery male connector.
- Ensure that the battery male connector (2) and the plug connection (3) are dry, clean and free of foreign objects.
- Insert the battery male connector (2) fully into the plug connection on the truck.

The orange latch (1) must engage.

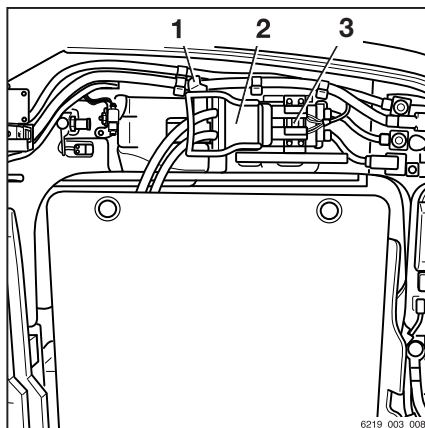


Illustration of a lead-acid battery

**CAUTION**

There is a risk of short circuit if the cables are damaged.

Do not crush the battery cable when closing the battery door.

- Ensure that the battery cable does not come into contact with the battery door.

**NOTE**

*The appearance of a lithium-ion battery differs from this illustration. The battery male connector also features additional contacts that the battery uses to communicate with the truck control unit. However, the connection procedure is the same.*

- Close the battery door.

## Disconnect the battery male connector

- Open the battery door.

### ⚠ CAUTION

Potential for damage to the battery male connector!

If the battery male connector is disconnected while the key switch is on (under load), an arc will be produced. This can lead to erosion at the contacts, which considerably shortens the service life of the contacts.

- Switch off the key switch before disconnecting the battery male connector.
- Do not disconnect the battery male connector while the key switch is switched on, except in an emergency.

- Press the orange latch (1).

The battery male connector unlocks.

- Pull out the battery male connector (2) from the plug connection (3) on the truck and set it down safely.

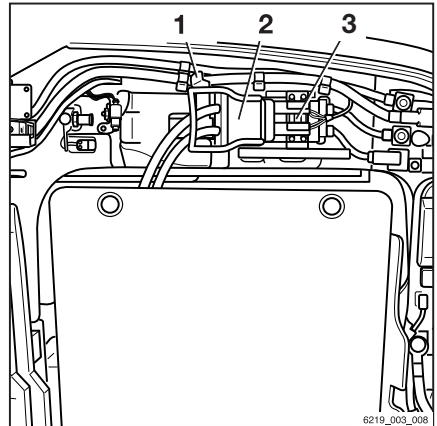


Illustration of a lead-acid battery



### ⚠ CAUTION

There is a risk of short circuit if the cables are damaged.

Do not crush the battery cable when closing the battery door.

- Ensure that the battery cable does not come into contact with the battery door.



### NOTE

*The appearance of a lithium-ion battery differs from this illustration. The battery male connector also features additional contacts for communication between the battery and the truck control unit. However, the disconnection procedure is the same.*

- Close the battery door.

## On-board charger

### On-board charger

#### General information about the on-board charger (variant)

With an on-board charger (variant), there is no need to keep space for a battery charger on company premises.

This battery charger is suitable for operation using the public 400-V three-phase supply system with a CEE-16-A socket. The socket must meet the following requirements and undergo regular, professional testing:

- Fuse protection with 16 A (characteristic B, C, K or equal thereto)
- Fault-current circuit breaker for AC and DC fault currents (RCD-type B), 30 mA
- Protective conductor



#### NOTE

*All messages for the on-board charger are listed in the section entitled "Messages about operation" in the "Display messages" chapter.*

#### Conditions for the operation of the on-board charger

The on-board charger must only be used to charge batteries that are located in the same truck as the charger and are connected to the truck.

The housing of the on-board charger must not be opened, as the high voltages inside pose a risk to life. Any breach shall invalidate the warranty. If multiple trucks with on-board chargers are being charged simultaneously, make sure that the electric installation is designed for this purpose and is adequately cooled.

## Charging cable

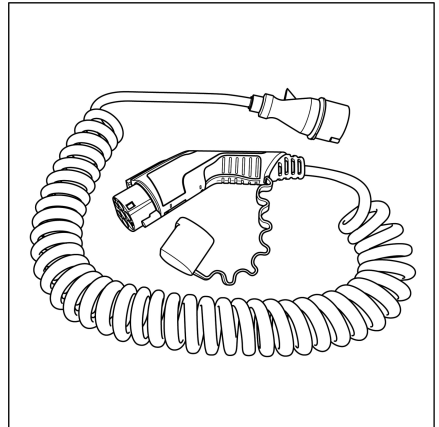
Use only the included charging cable as a connection between the on-board charger and the mains socket.

If the charging cable is used, observe the following:

- Route the charging cable without strong mechanical load, e.g. tension.
- Protect the charging cable from mechanical loads.

Do not allow the charging cable to cross traffic routes. Do not route the charging cable over sharp edges.

- Before you use the charging cable, check the plugs and the connection sockets for damage.
- If any damage is found, do not use the affected components (this applies to the charging cable and the charger socket).



## Changing the battery type used

### DANGER

#### Risk of fire and explosion!

If the battery charger has not been configured for the battery type used and, for example, an excessively high battery capacity has been set, this may result in excessive heating and significant gas emissions. Oxyhydrogen gas and sulphur compounds form as a result.

- Observe the following conditions, which may mean that a reconfiguration of the battery charger is required.

The battery charger must be configured for the battery type used. When changing the battery type used, fleet manager access authorisation (variant) allows the fleet manager to reconfigure the battery charger if necessary.

#### Reconfiguration not required:

- Changing from a lead-acid battery to a STILL lithium-ion battery
  - Changing from one STILL lithium-ion battery to another STILL lithium-ion battery
- The battery charger receives all necessary data directly from the lithium-ion battery.

## On-board charger

### Reconfiguration required:

- Changing from a STILL lithium-ion battery to a lead-acid battery
- Changing from a large lead-acid battery to a smaller lead-acid battery with a lower battery capacity or vice versa
- Refer to the section entitled "Changing to a different battery type" in the chapter entitled "Replacing and transporting the battery".

## Configuring the on-board charger

The on-board charger must be configured for the battery type used. Fleet manager access authorisation (variant) allows the fleet manager to do this.



### NOTE

*The configuration process requires access authorisation for the fleet manager. Access to the settings menu is only available if the truck is at a standstill and the parking brake is applied. If the parking brake is released prematurely, the settings menu will close.*

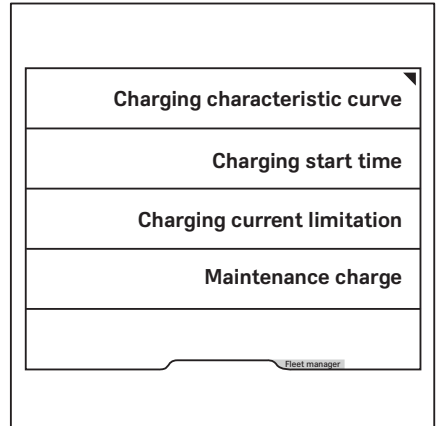
- Apply the parking brake.
- Press the button.
- Activate the "Access authorisation for the fleet manager".
- Press the softkey.
- Press the Truck settings softkey.
- Press the On-board charger softkey.



### On-board charger menu

The following functions can be configured or switched on:

- Charging characteristic curve
- Charging start time
- Charging current limitation
- Maintenance charge



### Charging characteristic curve

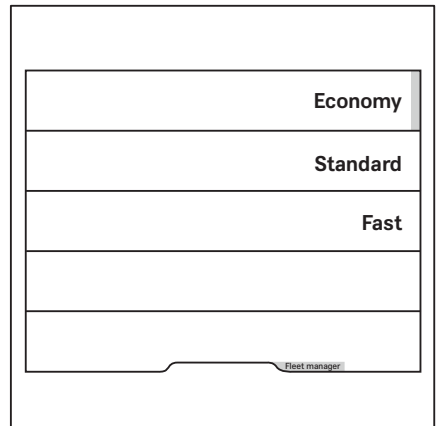
- Push the Charging characteristic curve softkey.

The possible charging characteristic curves are displayed.

The orange activation bar displays the current selection.

- Push the softkey that corresponds to the selection.

The display reverts to the On-board charger menu.





### Charging start time

- Press the Charging start time softkey.

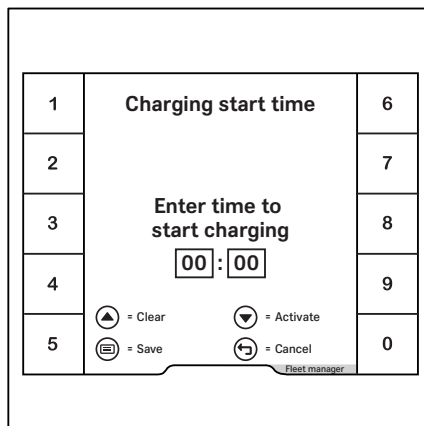
## On-board charger

### Charging start time menu


- Enter the charging start time using softkeys 0 to 9.
- To save, press the  button.
- To activate the charging start time, press the scroll button .


The display reverts to the On-board charger menu.

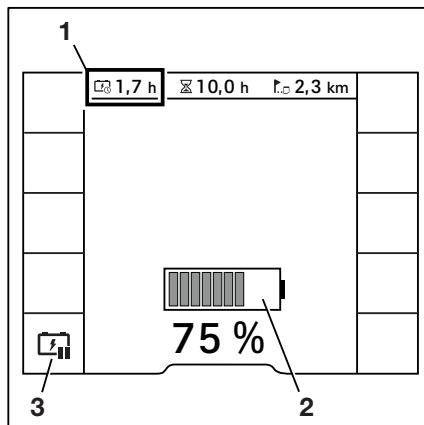
If a charging start time has been defined, an orange activation bar lights up next to the Charging start time softkey.




If the charging plug is plugged in outside the specified charging start time, a charging state indicator (2) appears in grey. Battery charging does not take place.

The time remaining (1) until the specified charging start time is displayed in the top-left. The  softkey allows you to start charging directly.

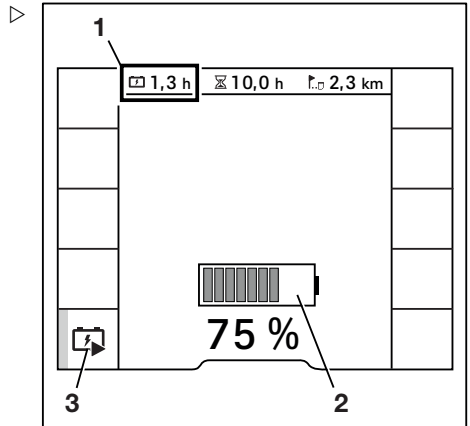
- To do so, press the  (3) softkey.



The symbol changes to  (3). The orange activation bar lights up next to the softkey.

The charging state indicator (2) is animated in green. Battery charging takes place.

The remaining charging time (1) is displayed in the top-left.



### Charging current limitation


Charging current limitation is required under the following conditions:

- Insufficiently powerful in-house network
  - Power supply is provided via multiple-socket outlets
- Press the Charging current limitation softkey.

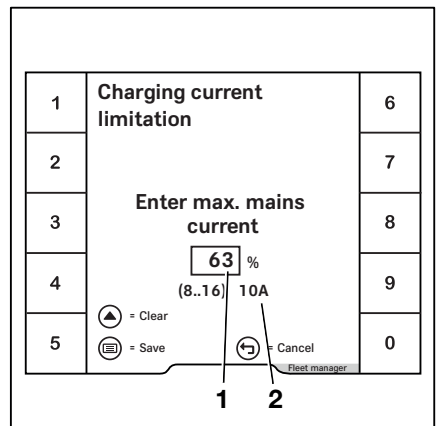
Charging current limitation menu ▷

- Enter the charging current as a percentage (1) using softkeys 0 to 9.

The charging current is displayed under the input window in amperes (2).

- To save, press the  button.

The display reverts to the On-board charger menu.



## On-board charger

### Maintenance charge

If the truck remains stationary over a prolonged period and maintenance charge is active, the on-board charger checks the charging state of the battery from time to time and charges it if necessary.

- Press the Maintenance charge softkey.

If the maintenance charge is active, the orange activation bar lights up next to the softkey.

- To deactivate the maintenance charge, push the softkey again.

The orange activation bar goes out.

## Charging the battery

### Safety information



#### **⚠ DANGER**

#### **Risk of explosion due to flammable gases!**

During charging, the battery releases a mixture of oxygen and hydrogen (oxyhydrogen gas). This gas mixture is explosive and must not be ignited.

There must be no flammable materials or spark-forming operating materials within 2 m of either the truck when it is parked for charging or the battery charger.

- When working with batteries, take the following safety precautions.
- Keep away from open flames and do not smoke.
- Ensure that work areas are adequately ventilated.
- Disconnect the battery male connector before charging and only when the truck and battery charger are switched off.
- Expose the surfaces of the battery cells.
- Do not place any metal objects on the battery.

- Fully open any protective structures (e.g. fabric-covered cab).
- Have fire extinguishing equipment ready.

**⚠ DANGER****Risk of explosion due to static charge!**

If the driver is electrostatically charged, touching the battery may produce sparks. These sparks can ignite oxyhydrogen gas that has formed.

- To dissipate a possible electrostatic charge, touch an earthed component that is situated a long way from the battery.

**⚠ DANGER****Risk of fire due to overheated connection assemblies!**

Plugs that are not fully plugged in can produce excessive heat. They pose a fire hazard.

- Always fully plug the mains plug and the truck plug for the charging cable into the relevant socket.

**⚠ DANGER****Risk of fire due to overheated connection assembly!**

Do not pull out the mains plug under load as this will result in excessive wear and pose a fire hazard.

- If the mains plug needs be pulled out before the end of the charging process, cancel the charging process manually first (see the section entitled "Stopping the charging process manually")

**⚠ DANGER****Risk of explosion due to spark discharge!**

If the mains plug is plugged in, sparks may occur. These sparks can ignite any oxyhydrogen gas present in the battery compartment.

- Do not plug in the mains plug unless the battery compartment of the truck and the charging area have been sufficiently ventilated.

## On-board charger



### **⚠ DANGER**

#### **Risk of fire due to arcs!**

If the charging plug is disconnected during the charging process (under load), an arc will be produced. This can lead to erosion at the contacts, which considerably shortens the service life of the contacts and poses a fire hazard. The truck electronics can also be damaged by the excess voltage that arises.

- If the charging plug needs to be pulled out before the end of the charging process, cancel the charging process manually first (see the section entitled "Stopping the charging process manually")



### **⚠ DANGER**

#### **Risk of fire from connecting and disconnecting connection assemblies!**

Even when the truck and the battery charger are switched off, oxyhydrogen gas in the vicinity can explode if connection assemblies are connected or disconnected.

- Sufficiently ventilate the battery compartment of the truck and the charging area.

### **⚠ CAUTION**

Possible component damage.

Make sure that the charging cable does not cross any traffic routes. Do not route the charging cable over sharp edges.

## Procedure



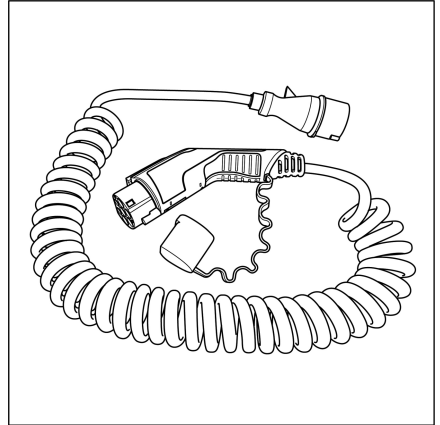
### **NOTE**

*If a charging process has just been stopped manually via the charging button (see the chapter entitled "Stopping the charging process manually"), there is a delay of up to 60 seconds after plugging in the mains plug before a new charging process starts.*

**NOTE**

*To ensure maximum battery life, always charge lead-acid batteries fully. For intermediate charging during work breaks, use an electrolyte circulation pump (variant). Lithium-ion batteries may be charged intermediately as often as required with no restriction to the battery life.*

- Park the truck securely on a flat surface near a suitable CEE-16-A socket and switch off the truck.
- Take the supplied charging cable out of the storage container. ▷

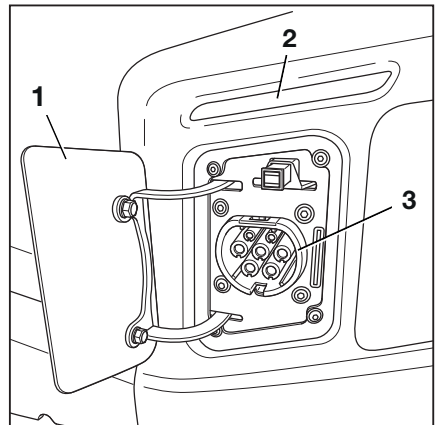


- Open the cover (1) of the charger socket (3) ▷ on the truck.

**⚠ DANGER****Risk of explosion due to formation of oxyhydrogen gas!**

If the ventilation slots (2) over the cover of the charger socket are covered or dirty, ventilation is not guaranteed. The oxyhydrogen gas collects in the battery compartment.

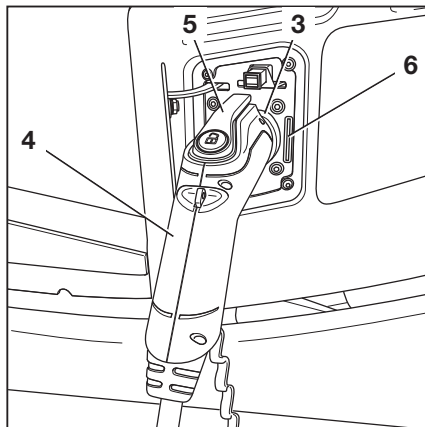
- Keep the ventilation slots (2) uncovered and clean.



## On-board charger

- Plug the truck plug (4) of the charging cable ▷ into the charger socket (3) on the truck.
- Make sure that the interlock (5) has closed correctly.

After a self-test, the battery charger automatically begins the charging process. The LED (6) pulses in yellow.



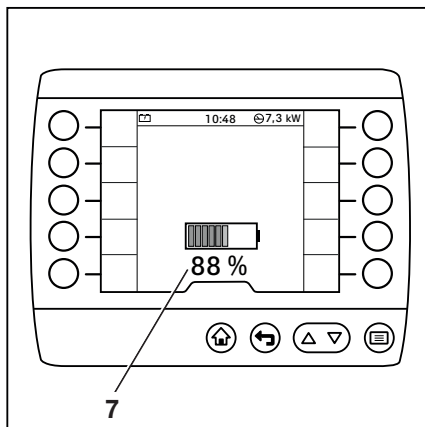
At the same time, the charging state display (7) appears on the display-operating unit. ▷

If the charging state display (7) does not appear or the LED (6) lights up permanently in red, there is a fault. It is possible that the charger socket (3) does not recognise the truck plug (4).

- In this case, pull out the truck plug (4) and plug it in again.

If the charging process is running, the charging state display (7) is animated in green.

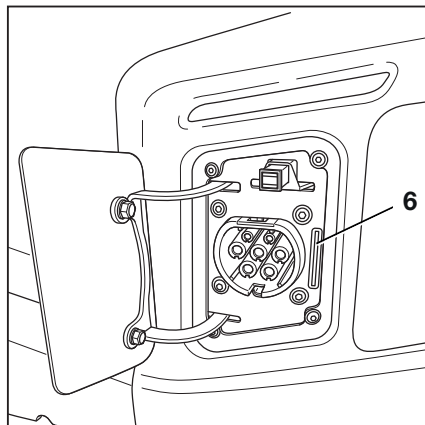
If the charging process is not running, the charging state display (7) flashes in grey.














### Charging state display on the charger socket ▷






The LED (6) on the charger socket uses differently coloured flash codes to indicate the current status of the charging process. Only the authorised service centre may rectify malfunctions.



The following flash codes are possible:

Status	Flash code
Main charging phase active.	 Yellow
Battery voltage detection/start phase	 Yellow
Recharging phase active (lead-acid battery)	 Yellow
Battery almost fully charged (lithium-ion battery). Residual charge with reduced current	 Yellow/ green
Battery fully charged.	 Green
Trickle charging (only for lead-acid batteries)	 Green
Deep discharge start possible (press push button for 2 s)	 Red
Malfunction (e.g. mains connection or battery faulty, internal error). Charging not possible.	 Red
Malfunction without shut-off. Charging continues at reduced power.	 Yellow/red

## On-board charger

Status	Flash code
Charging process was aborted or no system voltage present.	○
Overtemperature of the connected battery	 Yellow/red
Wait for restart after power failure	-
Legend: ○ → LED off  → LED on  → LED flashing  → LED pulsing  → Pulsing alternately	

### Reading the charging status from the tail lights

If desired, the charging process can also be indicated via a flashing signal emitted by the LED tail lights on the truck.

The individual LEDs in the tail lights begin to flash, go out and flash again, one after another, running from one side to the other side. This light signal is displayed over the entire duration of the charging process.

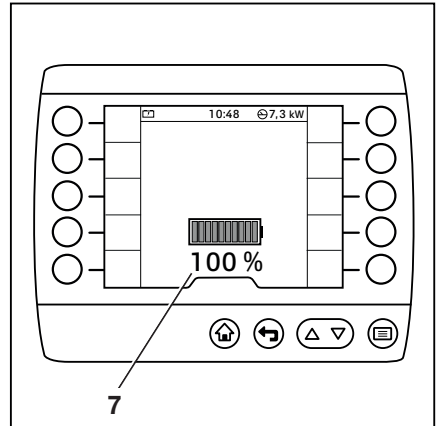
Up to a charging state of 50%, only the LEDs in the left tail light begin to flash. The fewer LEDs that flash, the lower the charging state.

As soon as the charging state exceeds 50%, the LEDs in the right tail light also begin to flash. The more LEDs that flash, the higher the charging state.

- Contact the authorised service centre on this matter.

### End of the charging process

When the battery is fully charged, the battery charger automatically stops the charging process. The charging state display (7) on the display-operating unit of the truck shows 100%.



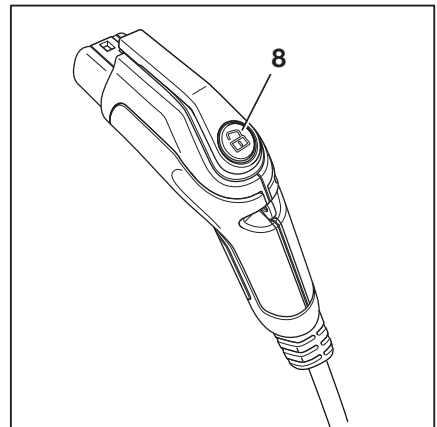
- To remove the charging cable, push and hold the charging button (8) on the truck plug.



This opens the interlock for the truck plug at the same time.

- Pull the truck plug out of the charger socket.
- Pull the charging cable out of the CEE-16-A socket and attach the protective cap.
- Place the charging cable in the storage container on the counterweight.
- Close the cover of the charger socket.

It is possible to stop the charging process manually at any time. See the following section entitled "Stopping the charging process manually".



## On-board charger

### Stopping the charging process manually

- Briefly press the charging button (8) on the truck plug. ▷

The charging status display on the display-operating unit goes out. The mains plug can now be disconnected.

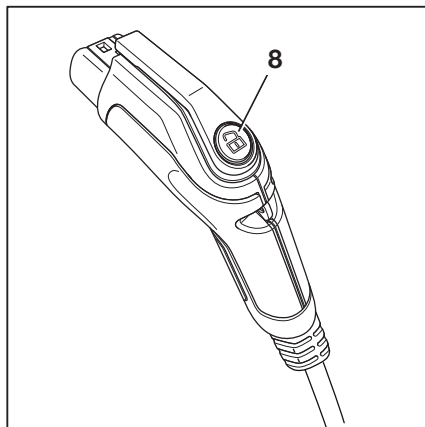
- If the charging process needs to be started again, pull out the truck plug and plug it back in after approx. 2 seconds.

The charger starts a new charging process.



#### NOTE

*There may be a delay of up to 60 seconds before a new charging process starts.*



### Charging with an electrolyte circulation pump

As an option, the on-board charger can be equipped with an electrolyte circulation pump. To adjust the charging characteristic curve to the respective battery type, the authorised service centre must install this pump and configure this pump in the battery charger.

Using an electrolyte circulation pump reduces the charging time of a lead-acid battery and enables intermediate charging.

If the truck is equipped with an electrolyte circulation pump, a battery designed for electrolyte circulation must always be used. The pump can be damaged without the counter-pressure from the battery. The charger detects an error as soon as the pressure drops during the pumping process.

If a defect in the electrolyte circulation pump or the air duct is detected, the battery charger continues charging with a standard charging program without the electrolyte circulation pump. The LED on the charger socket flashes yellow/red. This indicates a fault.



#### NOTE

*To mix the electrolyte in the battery, the electrolyte circulation pump is switched on only periodically.*

## Cleaning

Check the on-board charger on a regular basis for contamination, particularly in the area of the fans.

If significant contamination has accumulated on the battery charger, cooling may be impaired. The isolation to the truck chassis may also be compromised.

- Remove contamination with a damp cloth.  
For significant contamination, use a soft brush or a soft paintbrush.

## Charging a deeply discharged lead-acid battery



### NOTE

***A defective battery may be incorrectly identified as a deeply discharged battery if, for example, a cell short circuit or another fault is present. If the charging process is started in this case, the remaining cells of the battery may be overloaded. Before the charging process is started manually, you must therefore measure all cell voltages in the battery and compare them for any irregularities. If one cell voltage is significantly smaller than the others, the battery is probably defective. The charging process must not be started. In addition, the filling quantity of the acid in the cells must be checked and, if necessary, re-filled according to the manufacturer's instructions. For this reason, the authorised service centre must always be notified if a battery is deeply discharged.***

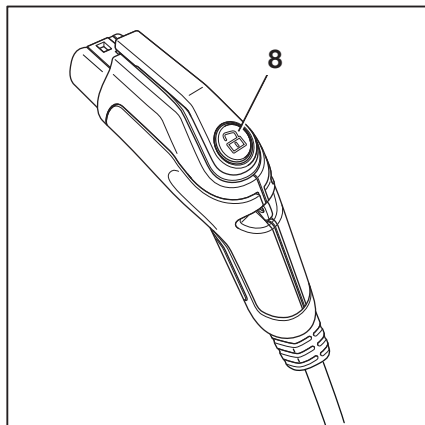
If the connected battery has a cell voltage in the range of 1.0 to 1.6 V, it is considered to be deeply discharged.

The battery charger indicates this by means of a flashing red display after the mains plug has been plugged in. The charging process does not start automatically.

## On-board charger

- To start the charging process, push and hold the charging button (8) on the truck plug for 2 seconds.

To charge the battery carefully, the battery charger starts a special charging characteristic curve. A full charge in this condition takes longer than a normal charging process. The driver must monitor the charging process at regular intervals (at least every 30 minutes). If the battery heats up to an excessive degree or emits a lot of gas (strong sulphur smell), the driver must cancel the charging process immediately. In this case, the battery is probably defective.



## Compatible batteries

### DANGER

#### Risk of fire and explosion!

If an unapproved or defective battery is used, this can cause overloading as well as excessive gas emissions and overheating of the battery.

- Only use intact batteries approved by STILL.

### CAUTION

Risk of damage to components.

If batteries other than those listed here are used, it is not possible to guarantee that the batteries will not incur damage and will charge correctly.

- Use only the batteries listed here.

In addition to proprietary STILL lithium-ion batteries, only the following batteries may be used:

Manufacturer	Designation	Capacity <sup>1)</sup>
AlI <sup>2)</sup>	PzS, TCSM wet battery	< 1700 Ah (48 V)
Exide	TCSM gel battery	< 1400 Ah (48 V)
Exide	Sonnenschein PzV (Gel) <sup>3)</sup>	< 1400 Ah (48 V)
Hawker	Evolution PzV (Gel) <sup>3)</sup>	< 1400 Ah (48 V)

Only the batteries listed here have been tested.

<sup>1)</sup> In order to achieve the full life expectancy of the battery, it is recommended that a minimum charging current of 0.1 C (0.12 C for gel

batteries) is maintained. This produces the maximum battery capacity. If larger batteries than specified are charged, over the long term, the batteries can be damaged or may not fully charge. The values shown are for the maximum charging current of 170 A. If the maximum charging current is restricted to a lower value by the truck, correspondingly smaller values are produced.

2) The implemented charging characteristic curve is approved by the following battery manufacturers:

- Hoppeke
- Hawker
- MIDAC
- TAB
- Exide

3) Gel batteries are charged only in accordance with the standard characteristic curve (IUla).

- If in doubt, contact the authorised service centre.

## Performance data

### Input

Mains voltage	400 V AC
Network frequency	45 to 65 Hz
Maximum power consumption	10.7 kW
Maximum current draw	15.5 A

### Output

Maximum output power	10 kW
Maximum charging current	170 A
Output voltage	24 to 64 V DC
Nominal voltage	48 V DC



### NOTE

*From an ambient temperature of 40°C, the on-board charger reduces the charging performance.*

## Handling the lead-acid battery

### Handling the lead-acid battery

#### Safety regulations for handling the battery

- National statutory provisions for the country of use must be followed when setting up and operating battery charging stations.



#### **⚠ CAUTION**

Possible damage to the battery charger!

Incorrect connection or incorrect operation of the charging station or the battery charger may result in damage to components.

- Follow the operating instructions for the charging station or battery charger and for the battery.
- 
- Observe the following safety regulations when maintaining, charging and changing the battery.

#### Maintenance personnel

Batteries must only be charged, maintained and replaced by properly trained personnel in accordance with the instructions compiled by the manufacturers of the battery, battery charger and industrial truck.

- The handling instructions for the battery and the operating instructions for the battery charger must be observed.
- Observe the following safety regulations when maintaining, charging and changing the battery.



**⚠ WARNING**

Risk of crushing/shearing!

The battery is very heavy. There is a risk of serious injury if any parts of the body are caught under the battery.

There is a risk of injury if any parts of the body are wedged between the battery door and the edge of the chassis when the battery door is closed.

- Always wear safety shoes when replacing the battery.
- Only close the battery door if there are no parts of your body between the battery door and the edge of the chassis.

The battery must only be replaced in accordance with the directions in these operating instructions.

- When charging and maintaining the battery, observe the manufacturer's maintenance instructions for the battery and the battery charger.

**Fire protection measures****⚠ DANGER****Risk of explosion if the battery is not extended!**

If the truck is equipped with an electric battery carrier (variant), the following applies:

The battery carrier reduces the space between the battery and the battery hood. During charging, lead-acid batteries generate explosive oxyhydrogen gas. Sufficient quantities of this gas must be removed from the truck. This gas can only be removed if the battery is fully extended for the entire charging process. Charging a lead-acid battery within the truck is not permitted.

- Fully extend the battery when charging.

## Handling the lead-acid battery



### **⚠ DANGER**

#### **Risk of explosion due to flammable gases!**

During charging, the battery releases a mixture of oxygen and hydrogen (oxyhydrogen gas). This gas mixture is explosive and must not be ignited.

There must be no flammable materials or spark-forming operating materials within 2 m of the battery charger and the industrial truck when it is parked for charging.

- Take the following safety precautions when working with batteries.

- Keep away from open flames and do not smoke.
- Ensure that work areas are adequately ventilated.
- Disconnect the battery male connector before charging and only disconnect when the industrial truck and battery charger are switched off.
- The battery door must remain open during charging.
- Expose the surfaces of the battery cells.
- Do not place any metal objects on the battery.
- Fully open any protective structures (e.g. fabric-covered cab).
- Have fire extinguishing equipment ready.

## Battery weight and dimensions

### **⚠ DANGER**

#### **Risk of tipping due to change in battery weight!**

The battery weight and dimensions affect the stability of the industrial truck. The weight ratios must not be changed when replacing the battery. The battery weight must remain within the weight range specified on the nameplate.

- Do not remove or change the position of ballast weights.
- Note the battery weight.

## Performing battery maintenance

The cell covers of the battery must be kept dry and clean.

Terminals and cable shoes must be clean, lightly coated with battery grease and screwed on tightly.

- Neutralise any spilt battery acid immediately.
- Observe the safety regulations for handling battery acid; see the chapter entitled "Battery acid".

## Damage to cables and battery male connectors



### ⚠ CAUTION

There is a risk of short circuit if the cables are damaged.

Do not crush the battery cable when closing the battery door.

- Check the battery cable for damage.
- When removing and reinstalling the battery, ensure that the battery cables are not damaged.
- Ensure that the battery cable does not come into contact with the battery door.

### ⚠ CAUTION

Potential for damage to the battery male connector!

If the battery male connector is disconnected or connected while the key switch is switched on or while the battery charger is under load, an arc or a transition spark will be produced at the battery male connector. This can lead to erosion at the contacts and can considerably shorten the service life of the contacts.

- Switch off the key switch or the battery charger before the battery male connector is disconnected or connected.
- Do not disconnect the battery male connector while under load, except in an emergency.

## Ventilation gap

The ventilation gaps between the battery cover and the chassis are used for forced-air cooling of the battery compartment.

## Handling the lead-acid battery

- Do not block the ventilation gaps.
- If the battery cover is deformed, contact the authorised service centre.

## Maintaining the battery

### DANGER

#### Danger to life and limb!

- Observe the instructions in the chapter entitled "Safety regulations when handling the battery".

### WARNING

Battery acid is toxic and corrosive!

- Observe the safety regulations in the chapter entitled "Battery acid".



### NOTE

*Battery maintenance is carried out in accordance with the battery manufacturer's operating instructions. The operating instructions for the battery charger must also be followed. Only the instructions that came with the battery charger are valid. If any of these instructions are missing, request the relevant instructions from the dealer.*

The battery maintenance information is composed of the following sections: "Checking the status, acid level and acid density of the battery", "Checking the battery charge status", "Charging the lead-acid battery" and "Equalising charge to maintain the battery capacity".

## Checking the battery condition, acid level and acid density



### ⚠ WARNING

The electrolyte (dilute sulphuric acid) is poisonous and caustic!



- Observe safety regulations for handling battery acid; see chapter "Battery acid".
- Wear personal protective equipment (rubber gloves, apron and protection goggles).
- Rinse away spilt battery acid immediately with plenty of water!

### ⚠ CAUTION

Risk of damage!

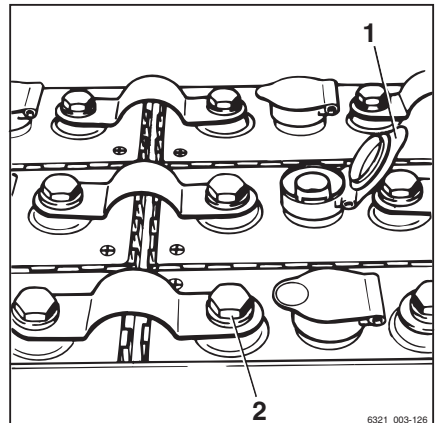
- Heed the information in the operating instructions for the battery.
- Remove the battery from the truck.
- Inspect battery for cracked housing, raised plate and acid leaks.
- Have defective batteries repaired by the authorised service centre.
- Open filler cap (1) and check the acid level. ▷

For batteries with "caged cell plugs", the liquid must reach the bottom of the cage.

For batteries without "caged cell plugs", the liquid must reach a height of approx. 10 to 15 mm above the lead plates.

- Top up missing fluid with distilled water only.
- Clean the battery cell cover and dry if necessary.
- Remove any oxidation residues on the battery terminals and then apply acid-free grease to the terminals.
- Tighten the battery-terminal clips (2) to a torque of 22–25 Nm (depending on the size of the terminal screws used).
- Check acid density with an acid siphon.

After charging, the acid density must be between 1.28 and 1.30 kg/l.



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## Handling the lead-acid battery

For a discharged battery, the acid density must be **no lower** than 1.14 kg/l.

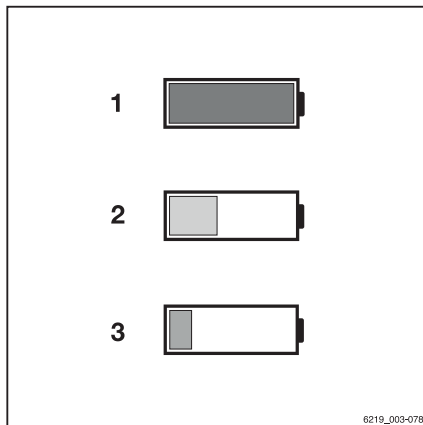
### Checking the battery charge status and calibrating the battery charge indicator

#### ⚠ CAUTION

Deep discharges shorten the service life of the battery.

Deep discharge begins when the battery charge display is red (3) (0% of the available battery capacity, i.e. approx. 20% of the nominal capacity).

- Deep discharge must be avoided (see the section entitled "Equalising charge to prevent a deep discharge of the battery").
- Stop working with the truck immediately.
- Charge the battery immediately.
- Do not leave batteries in a discharged or partly discharged state.



- Apply the parking brake.
- Switch on the truck.
- Read the charge status on the display of the display-operating unit.
- Charge a discharged or partly discharged battery.




#### Meaning of the colours in the display

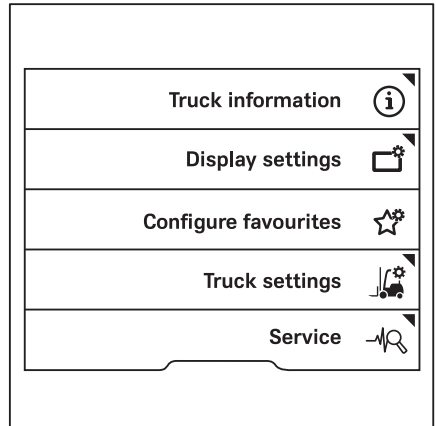
- 1 Green:  
The battery is sufficiently charged
- 2 Yellow:  
Charge the battery soon.
- 3 Red:  
Stop working. Charge the battery immediately. The battery is at risk of deep discharge.

#### Calibrating the battery charge indicator

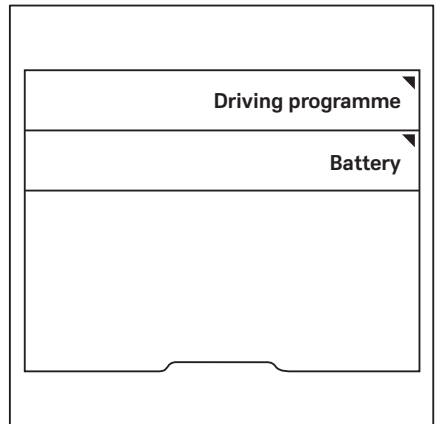
When the battery is replaced, the discharge of the newly inserted battery may be calculated and displayed incorrectly due to different ageing or discharge. This can even occur when the same battery types are used. Therefore, the Access authorisation for the fleet manager allows the battery charge indicator to be

calibrated to the newly inserted battery. The stored battery charge history is then deleted in the display-operating unit.

- Activate the "Access authorisation for the fleet manager".
- Press the  button.
- Press the  softkey.
- Press the Truck settings  softkey. ▷



- Press the Battery softkey. ▷

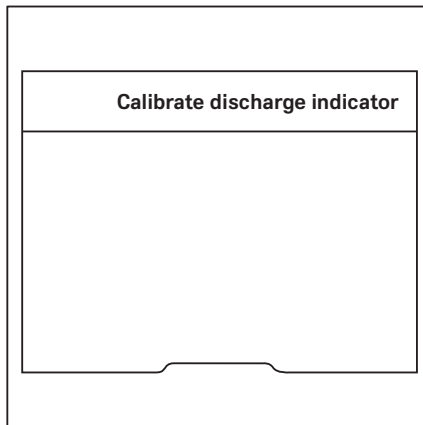


## Handling the lead-acid battery

- Press the Calibrate discharge indicator softkey.

After the instruction has been executed, the message Calibration successful or Calibration unsuccessful is displayed.

- If the calibration failed, try again.
- If the calibration fails repeatedly, contact your authorised service centre.



## Charging the lead-acid battery



### **⚠ DANGER**

**Explosive gases are generated during charging.**

- Ensure that work areas are adequately ventilated.
- For trucks with a cab (including fabric-covered cabs), ensure adequate ventilation in the cab (variant).

### **⚠ DANGER**

#### **Risk of explosion due to old batteries!**

Old and inadequately maintained batteries can cause excessive gas emissions and excessive heating during charging.

The increased production of explosive gas can lead to an explosion.

- If an increased build-up of heat or a sulphurous odour is detected, stop the charging process immediately.
- Provide adequate ventilation.
- Inform the authorised service centre so that it can determine the condition of the battery.



**⚠ DANGER**

**There is a risk of damage, short circuiting and explosions!**

- Do not place any metal objects or tools on the battery.
- Keep away from naked flames.
- Do not smoke.

**⚠ WARNING**

Battery acid is toxic and corrosive!

- Observe the safety regulations in the chapter entitled "Battery acid".

**⚠ CAUTION**

Risk of damage to the battery charger!

Incorrect connection or incorrect operation of the charging station or the battery charger may result in damage to components.

- Follow the operating instructions for the charging station or battery charger and for the battery.

**⚠ CAUTION**

Potential for damage to the battery male connector!

If the battery male connector is disconnected while the truck is switched on (under load), an arc will be produced. This can lead to erosion at the contacts, which considerably shortens the service life of the contacts.

- Switch off the truck before the battery male connector is disconnected.
- Do not disconnect the battery male connector while the truck is switched on, except in an emergency.
- Park the truck securely.
- Ensure that work areas are adequately ventilated.
- Make sure that the external ventilation gaps on the truck are unobstructed and are not blocked.
- Fully open any protective structures (e.g. fabric-covered cab).
- Open the battery door completely.

## Handling the lead-acid battery

- Disconnect the battery male connector.
- Do not place any metal objects or tools on the battery.
- Keep away from naked flames. Do not smoke.
- Check the battery cables for damage. If necessary, have the battery cables replaced by the authorised service centre.
- Connect the battery male connector to the plug on the battery charger.
- Adjust the settings of the battery charger to the battery capacity of the lead-acid battery.
- Start the battery charger.



### NOTE

*Observe the information in the operating instructions for the battery and the battery charger.*



### DANGER

#### **Risk of explosion!**

To ensure adequate ventilation, the battery door must be locked in the charging position using the support bracket during the charging process.

The battery door can be locked in the open position using a support bracket.

- Pull the support bracket (1) up and out of its support eyelet (2) on the battery door.
- Swing the support bracket (1) outwards in an anticlockwise direction.
- Press down on the support bracket (1) to clip it into the support eyelet (3) on the truck.

The battery door will lock into a slightly open position.

### After charging

#### ⚠ CAUTION

Risk of danger to components!

- Switch off the battery charger before the charging cable is disconnected.
- Switch off the battery charger.
- Swing the support bracket (1) back into position and lock it into the support eyelet (2) on the battery door.
- Open the battery door and lock it into the open position.
- Disconnect the battery male connector from the plug for the battery charger.
- Connect the battery male connector to the truck.



#### ⚠ DANGER

##### Risk of explosion!

Only disconnect the connection assemblies when the truck and battery charger are switched off.

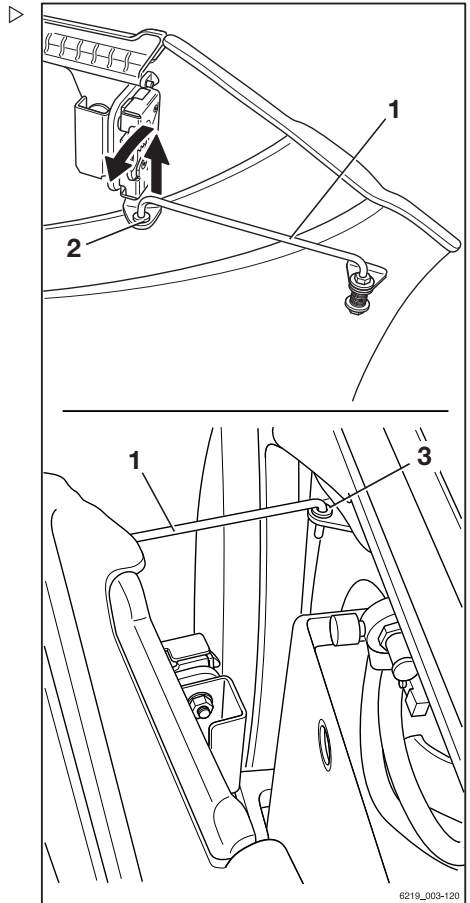


#### ⚠ CAUTION

There is a risk of short circuit if cables are damaged.

Do not crush the battery cable when closing the battery door.

- Ensure that the battery cable does not come into contact with the battery door.

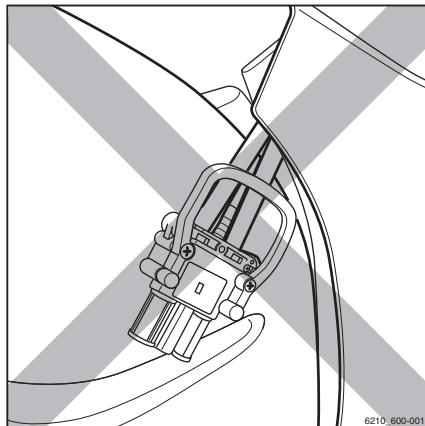


## Handling the lead-acid battery

- Close the battery door. When doing so, ensure that no cables are crushed between the chassis and the battery door. ▷

The battery door must be locked in place.

The truck is equipped with a door contact switch for the battery door. If the battery door is not fully closed, the message **Close battery door** appears on the display of the display-operating unit. The truck will not move.



## Equalising charging to preserve the battery capacity

Equalising charges ensure that unevenly charged battery cells are evenly charged again. This preserves the service life of the battery and the battery capacity.

An equalising charge should be carried out in accordance with the battery manufacturer's instructions several times a month after the normal charging process.



### NOTE

*Depending on the battery charger used, the equalising charge may not begin until 24 hours have elapsed. A period when no shifts are running, such as the weekend, is therefore ideal for performing the equalising charge.*

- Observe the information in the operating instructions of the battery charger regarding how to perform an equalising charge.

## Starting the equalising charge

- Charge the battery.
- After charging, leave the battery in the charger.

The battery charger remains switched on. Depending on the type of battery charger, the equalising charge begins between 6 and 24 hours after the end of the actual charging process. The equalising charge takes up to 2 hours.

- Please refer to the operating instructions from the manufacturer of the battery charger.

### Ending the equalising charge

The equalising charge ends automatically. If the battery is required during this process, you can interrupt the equalising charge by pushing the "stop button" on the battery charger.

- Please refer to the operating instructions from the manufacturer of the battery charger.

### CAUTION

Damage to the connection assembly is possible!

If you disconnect the charging cable while the battery charger is switched on, an arc will be produced. This can lead to erosion at the contacts, which considerably shortens the service life of the contacts.

- Switch off the battery charger before you disconnect the charging cable.
- Switch off the battery charger.
- Disconnect the battery male connector from the plug for the battery charger.
- Insert the battery male connector fully into the plug connection on the truck.

## Handling the lithium-ion battery

# Handling the lithium-ion battery

## Safety regulations for handling the lithium-ion battery

### First-aid measures

#### **WARNING**

Risk of injury!

Escaping gases can lead to breathing difficulties.

### Course of action required if gases or liquids escape

- Immediately ventilate the area or go out into the fresh air; in more serious cases, call a doctor immediately.

Skin irritation can occur in the event of contact with the skin.

- Thoroughly wash the skin with soap and water.

Eye irritation can occur in the event of contact with the eyes.

- Immediately rinse eyes thoroughly with water for 15 minutes, then consult a doctor.

### Maintenance personnel

The lithium-ion battery is virtually maintenance-free and can be charged by the driver.

- If you have any questions, please contact your authorised service centre.
- The handling instruction for the battery and the operating instructions for the battery charger must be followed.
- Observe the following safety regulations when maintaining, charging and changing the battery.

**⚠ WARNING**

Risk of crushing/shearing!

The battery is very heavy. There is a risk of serious injury if any parts of the body are caught under the battery.

If parts of the body are wedged between the battery door and the edge of the chassis when the battery door is closed, this could lead to injuries.

- Always wear safety shoes when replacing the battery.
- Only close the battery door if there is no part of the body between the battery door and the edge of the chassis.

The battery must only be replaced in accordance with the directions in these operating instructions.

- When charging and maintaining the battery, observe the manufacturer's maintenance instructions for the battery and battery charger.

**Fire protection measures****⚠ DANGER**

**There is a risk of damage, short circuiting and explosion!**

- Do not place any metal objects or tools on the battery.
- Keep away from naked flames and do not smoke.

**⚠ DANGER****Increased risk of fire!**

Damaged lithium-ion batteries pose an increased fire hazard.

In the event of a fire, large quantities of water are the best option to cool the battery.

- Evacuate the location of the fire as quickly as possible.
- Ventilate the location of the fire well, as the resulting combustion gases are corrosive if inhaled.
- Inform the fire brigade that lithium-ion batteries are affected by the fire.

## Handling the lithium-ion battery

- Observe the information provided by the battery manufacturer regarding the procedure in the event of a fire.

## Battery weight and dimensions

### DANGER

#### **Risk of tipping due to change in battery weight!**

The battery weight and dimensions affect the stability of the truck. When replacing the battery, the weight ratios must not be changed. The battery weight must remain within the weight range specified on the nameplate.

- Do not remove or change the position of ballast weights.
- Observe the battery weight.

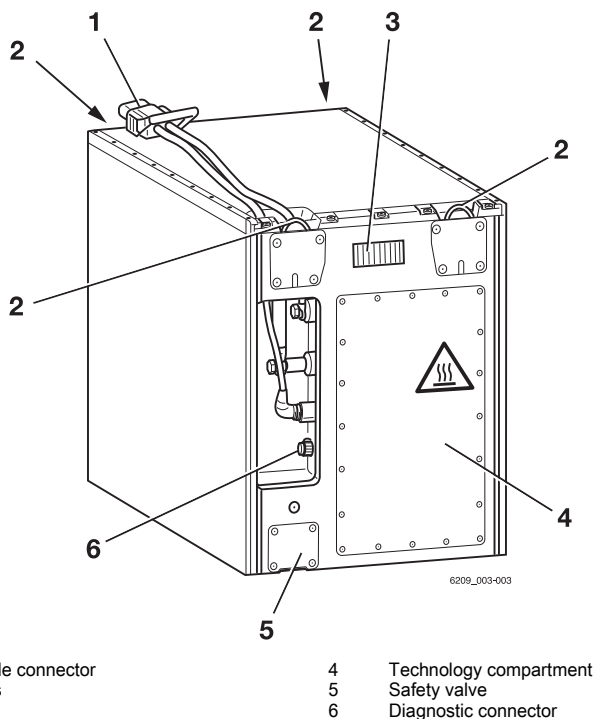
## General safety regulations for lithium-ion batteries

The following safety regulations generally apply to operating lithium-ion batteries.

- Comply with the specifications stated in the safety data sheets of the battery manufacturer.
- Protect the battery against mechanical damage to prevent internal short circuits.
- If batteries have even the slightest external damage, dispose of them in accordance with national regulations for the country in which they are being used.
- Do not expose batteries directly to continuously high temperatures or heat sources, such as direct sunlight.
- Train employees in how to handle lithium-ion batteries correctly.



## Lithium-ion batteries "GGS Li-ion 48 V (BG2)" 13.1 kWh and 49 kWh



### **⚠ WARNING**

Risk of accident due to weakened lifting eyes.

If bent lifting eyes are straightened, they lose their rigidity. The lifting eyes are then no longer able to support the weight of the battery. The battery may fall.

- **Do not** straighten bent lifting eyes.
- Have bent lifting eyes replaced by the authorised service centre.



### **NOTE**

*When switching to lithium-ion batteries, have the truck electronics adapted by the authorised service centre.*

## Handling the lithium-ion battery

### Regulations for storing lithium-ion batteries



#### NOTE

*Lithium-ion batteries are classified as dangerous goods according to class 9.*

The following recommendations apply:

- Wherever possible, store batteries at ground level so that they cannot be damaged by falling
- Store the batteries in a segregated area suitable for fire protection (container or safety cabinet)
- Store the batteries at a temperature between +15°C and +30°C and air humidity from 0% to 80%

Observe the following regulations for safe storage of the batteries:

- Store batteries fixed onto pallets and secured against overturning.
- Observe the floor load capacity of the storage area; refer to the manufacturer's specifications regarding battery weight
- To protect batteries against moisture, do not store them directly on the floor
- Due to the fire risk, store batteries outside buildings
- Store in a cool, dry and well-ventilated area
- Never subject the battery to temperatures below -35°C and above 80°C.

Long-term storage below -10°C or above 50°C has a negative impact on the service life of the battery.

- After three months, check the charge state of the battery and recharge if necessary
- Cordon off the relevant area of the warehouse
- Only persons who are aware of the risks and safety regulations may access this area
- Protect against direct sunlight
- Protect against precipitation

- Store in a way that protects the batteries against short circuits
- Store batteries at a safe distance from flammable materials
- Do not store batteries together with metallic objects
- Store lithium-ion batteries separately from other types of batteries (no mixed storage)
- Maintain a safety margin of at least 2.5 m from other goods
- To avoid a deep discharge, observe the specifications of the battery manufacturer regarding the maximum permissible storage period
- If you have any questions, contact your authorised service centre.

## Handling the lithium-ion battery

### Checking the battery charge status

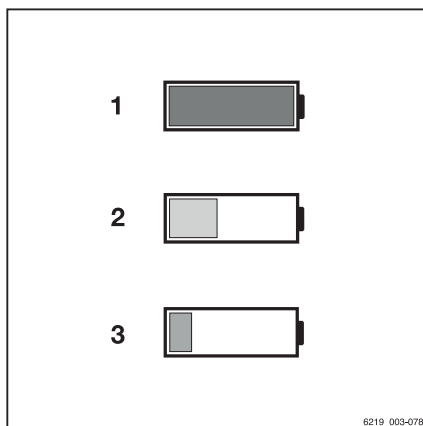
The charge state of the lithium-ion battery can be read on the display-operating unit of the truck and on the display of the lithium-ion battery.

#### Reading the display-operating unit

- Apply the parking brake.
- Switch on the key switch.
- Read the charge state from the display.
- Charge a discharged or partly discharged battery.

#### Meaning of the colours in the display

- 1 Green:  
The charge state is  $> 10\%$ .  
The battery is sufficiently charged
- 2 Yellow:  
The charge state is  $\leq 10\%$ .  
Charge the battery soon.
- 3 Red:  
Stop working. Charge the battery immediately. The battery is at risk of deep discharge.



#### Reading from the battery indicator

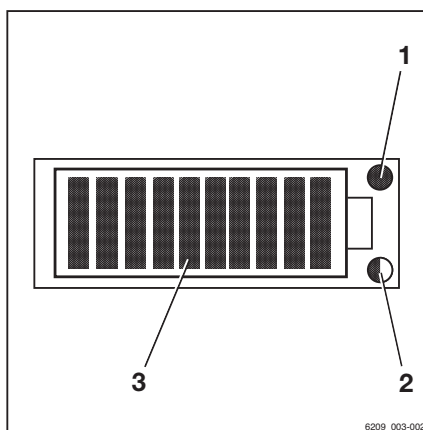
The battery indicator is located at the side of the battery tray. Like the display-operating unit, the battery indicator shows the charge state of the lithium-ion battery. Warnings are issued only on this battery indicator.

- If you have any questions, contact your authorised service centre.

#### Charging state LEDs

When the battery is connected to the truck and the truck is switched on, the charge state LEDs (3) display the charge state in 10% increments. The charge state LEDs can light up in green and red.

- A charge state of 0% to 20% is indicated by a red bar.  
If this bar flashes, the charge state is  $< 2\%$ .



- 1 Service LED (red)
- 2 Temperature LED (yellow/red)
- 3 Charge state LEDs (red/green)

The truck can no longer be moved.

- A charge state of > 20% to 30% is indicated by yellow bars
- A charge state of > 30% to 100% is indicated by green bars

When charging, the charge state LEDs (3) light up green as a chase light.

### Service LED

The service LED (1) lights up red if the battery function is significantly restricted or if operation is not possible.

- Contact your authorised service centre.

### Temperature LED

The temperature LED (2) indicates an increased temperature. The power of the battery is reduced. The LED remains lit until the temperature drops to within the normal range. The LED goes out as soon as the temperature drops into the normal range.

Colour of LED	Cause	Consequence
Flashing yellow	Slightly increased temperature (> 60°C)	Power reduction
Solid yellow	Increased temperature (> 65°C)	Shut-off
Flashing red	Greatly increased temperature (> 70°C)	Shut-off
Solid red	Greatly increased temperature (> 75°C)	Shut-off

### Procedure if a lithium-ion battery has a low charge state

To prevent deep discharge of the lithium-ion battery, performance limitations are imposed once the charge state of the battery is  $\leq 10\%$ .

- If the charge state drops below 15%, drive to the charging station and charge the battery.

## Handling the lithium-ion battery

### WARNING

No electric brake assistance when the battery is switched off!

The drives are de-energised when the battery is automatically switched off.

The truck will not be held on a slope by the electric brake.

- To brake, actuate the service brake.
- 
- If the battery switches off, tow the truck to the charging station.
  - Charge the battery.

## Charging the lithium-ion battery

### CAUTION

Risk of component damage!

Incorrect connection or incorrect operation of the charging station or battery charger may result in damage to components.

- Follow the operating instructions for the charging station or battery charger and for the battery.

### CAUTION

Risk of component damage!

Using battery male connectors and battery charger plugs from different manufacturers can result in damage. They are not designed to be used together.

- Use battery male connectors and battery charger connectors from the same manufacturer.
- If the connectors are from different manufacturers, please contact the authorised service centre.



### NOTE

*To prevent deep discharge of the lithium-ion battery, performance limitations are imposed once the discharge status of the battery drops to a certain level. Charge the battery before the charging state drops below 15%.*

To read the battery charge status, see the section entitled "Checking the battery charge status".

- Park the truck securely.
- Open the battery door completely.

- Disconnect the battery male connector.
- Keep away from naked flames. Do not smoke.
- Check the battery cables for damage. If necessary, have the battery cables replaced by the authorised service centre.

**⚠ DANGER**

**There is a risk of damage, short circuiting and explosions!**

- Do not place any metal objects or tools on the battery.
  - Keep away from naked flames.
  - Do not smoke.
- 
- Connect the battery male connector to the plug on the battery charger.
  - Start the battery charger.

The charging process starts automatically.  
The display signals the charging process by illuminating the LEDS as a chase light.

The battery charger will indicate when the battery is fully charged. Only disconnect the battery from the charger if no current is flowing.

The battery has no memory effect. Therefore, it can be charged in any charge state without the capacity of the battery being impaired.

At ambient temperatures below 0°C, the charging process will take much longer.

**NOTE**

*Observe the information in the operating instructions for the battery and the battery charger.*

## Handling the lithium-ion battery

The battery door can be locked in the open position using a support bracket.

- Pull the support bracket (1) up and out of its support eyelet (2) on the battery door.
- Swing the support bracket (1) outwards in an anticlockwise direction.
- Press down on the support bracket (1) to clip it into the support eyelet (3) on the truck.

The battery door will lock into a slightly open position.

### After charging

The battery charger will switch off automatically.

- Swing the support bracket (1) back into position and lock it into the support eyelet (2) on the battery door.
- Open the battery door and lock it into the open position.
- Disconnect the battery male connector from the plug on the battery charger.
- Fully insert the battery male connector into the plug connection on the truck.

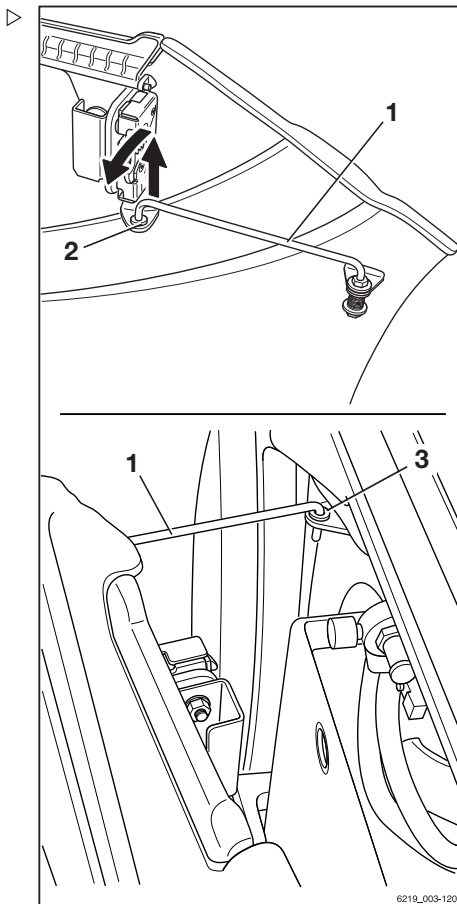


### CAUTION

There is a risk of short circuit if cables are damaged.

Do not crush the charging cable when closing the battery cover.

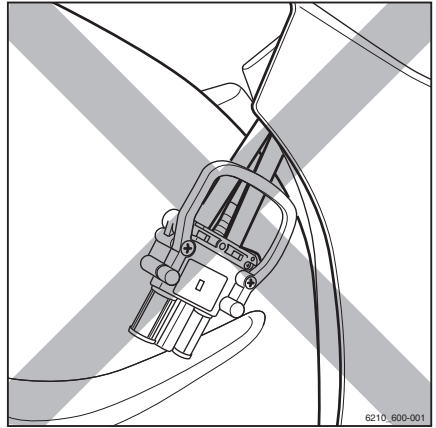
- Make sure that the charging cable does not come into contact with the battery cover.





- Close the battery door. When doing so, ensure that no cables are crushed between the chassis and the battery door. ▷

The truck is equipped with a door contact switch for the battery door. If the battery door is not fully closed, the message `Close battery door` appears on the display of the display-operating unit. The truck will not move.



## Replacing and transporting the battery

# Replacing and transporting the battery

## General information on replacing the battery

### ⚠ CAUTION

Risk of components being damaged by the lifting accessory and battery rolling away!

The lifting accessory and battery may roll away in an uncontrolled manner if the battery is not removed on a level, smooth floor with sufficient load capacity.

- Follow the operating instructions for the lifting accessory used.
- Always remove the battery on a level, smooth floor with sufficient load capacity.

Batteries can be removed with a truck and with a lift truck equipped with a battery change frame. A hydraulic battery carrier is also available as a variant.

The load capacity of the lifting accessory used must at least match the battery weight (see the battery nameplate).

## Changing to a different battery type

The truck can be converted to a different battery type and capacity.

The new battery capacity and new battery type must be set in the display-operating unit.

- If this is not done, the actual battery discharge status cannot be determined. The battery charge level is not displayed correctly.
- In the worst case scenario, deep discharge can damage the battery.

Using his/her access authorisation, the fleet manager can set the new battery capacity and the new battery type in the display-operating unit.





### NOTE


*When changing to TENSOR® batteries, the authorised service centre must limit the maximum speed of the truck to 17 km/h for technical reasons.*

- Use only lithium-ion batteries that have been approved by STILL for use with this truck.

### Setting the new battery capacity and the new battery type


- Stop the truck.
- Apply the parking brake.
- Press the  button.
- Press the  softkey.

The first menu level appears.

- Activate the "Access authorisation for the fleet manager".
- Press the Truck settings softkey .
- Press the Battery softkey.
- Press the Battery type softkey.

The battery types are listed.

- Select the battery type by pressing the appropriate softkey.
- Return to the Battery menu.
- Press the Capacity softkey.
- Use the softkeys to enter and confirm the battery capacity according to the battery nameplate.

The main display button  takes you to the main display.

### Converting to lithium-ion batteries

If the truck is fitted with a lead-acid battery at the factory, the truck can be converted to a lithium-ion battery. The conversion must be performed by the authorised service centre.

The authorised service centre adapts the truck electrics so that they will work with the lithium-ion batteries.

## Replacing and transporting the battery

This includes:

- The cable harness
- The battery male connector and the plug connection
- Adjusting the display-operating unit
- Only use lithium-ion batteries that have been approved by STILL for use with this truck.



### NOTE

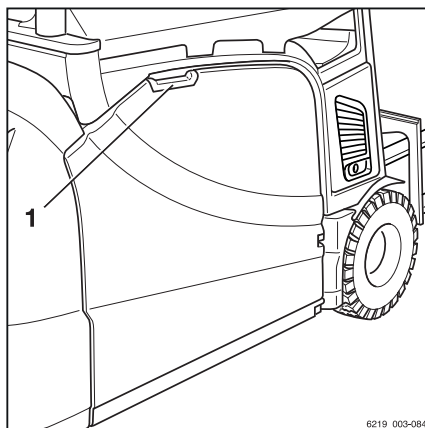
*The use of lead-acid batteries is only possible after the conversion to lithium-ion batteries if the truck is converted back again.*

## Opening and closing the battery door

### Opening the battery door

- Grasp the door handle (1) on the battery door. Open the battery door by pulling it backwards.

The hinge of the battery door holds the battery door in the open position.

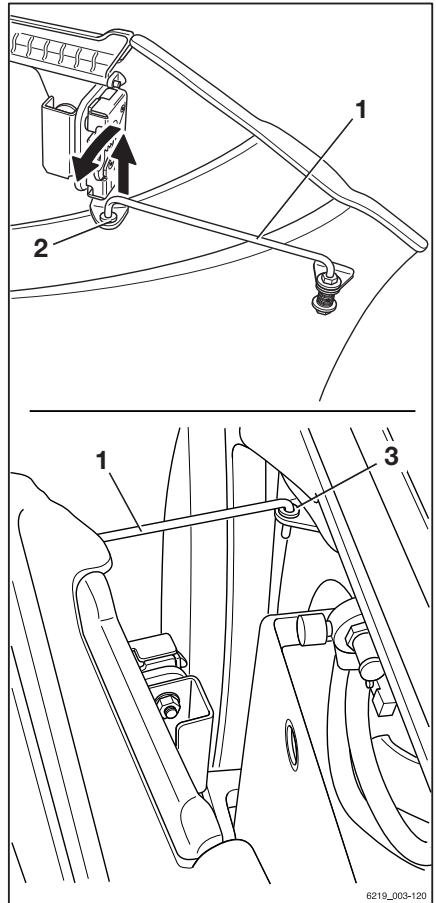


6219\_003-084

### Locking the battery door in a slightly open position

The battery door can be locked in the open position using a support bracket.

- Pull the support bracket (1) up and out of its support eyelet (2) on the battery door.
- Swing the support bracket (1) outwards in an anticlockwise direction.
- Clip the support bracket (1) into the support eyelet (3) on the truck.
- To close the battery door, swing the support bracket (1) back into position. Lock the support bracket (1) into the support eyelet (2) on the battery door.



#### ⚠ WARNING

When closing the battery door, limbs could become trapped. There is a risk of crushing!

When closing the battery door, nothing should come between the battery door and the edge of the chassis.

- Carefully close the battery door.
- Only close the battery door if there are no parts of the body in the way.



#### ⚠ WARNING

When closing the battery door, the battery cable could become trapped. There is risk of short circuit due to the battery cable being crushed or sheared off!

When closing the battery door, nothing should come between the battery door and the edge of the chassis.

- Carefully close the battery door.
- Only close the battery door if the battery cable is not in the way.

## Replacing and transporting the battery

### **WARNING**

Risk of accident due to the battery door opening!

An unlocked battery door may open if the truck decelerates sharply. If the battery door opens while driving, there is risk of damage from a collision.

- Ensure that the battery door is securely shut.
- Drive the truck only when the battery door is locked.

### **DANGER**

**Risk of fatal injury from the battery sliding out!**

The battery may fall out if the battery door is not locked and the truck tips over. The battery could fall on the driver!

- Ensure that the battery door is securely shut.
- Drive the truck only when the battery door is locked.



### **NOTE**

*The apertures in the door are necessary for forced ventilation and must not be blocked.*

- If the battery door is fully open, grasp the battery door by its handle and open it slightly further.

This will release the latch in the hinge.

- Close the battery door by hand until it engages in the lock.

The battery door must be locked in place.

The truck is equipped with a door contact switch for the battery door. If the battery door is not fully closed, the message `Close battery door` appears on the display of the display-operating unit. The truck will not move.



### **NOTE**

*The authorised service centre can parameterise this setting so that the truck travels at 3 km/h when the battery door is open.*

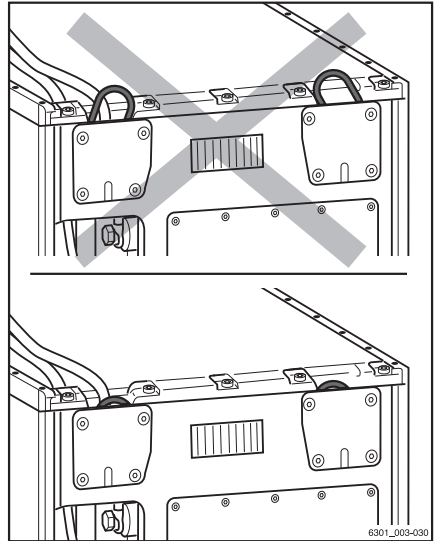
## Special notes for installing the lithium-ion battery ▷

With the exception of the following special notes, lithium-ion batteries are replaced in the same way as lead-acid batteries.

- Push down the lifting eyes before inserting the battery into the battery compartment. Make sure that the lifting eyes **do not** protrude.

The lifting eyes may bend in the event of a collision with the truck chassis.

- Install the lithium-ion battery with the display facing the outside of the truck so that it can be read when the battery door or battery cover is open.
- Lay the battery cable on the battery. Make sure that the cable does not come into contact with the truck chassis during installation.



## Replacing the battery using a truck ▷

### Preparation

#### ⚠ WARNING

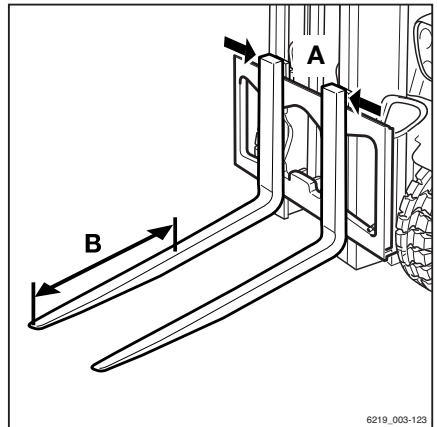
Risk of accident!

The load capacity of the truck in use must be at least equal to the battery weight (see the battery nameplate).

- Observe the nameplates of the battery and of the change frame.
- Before picking up the battery, the fork arms must be adjusted to match the opening in the chassis (A). Push the fork arms together, selecting the maximum possible distance.

The fork arms must not be moved under the battery any further than the length of the chassis opening (B = max. 850 mm).

It is useful to mark this measurement (B) (measured from the fork tips) on the fork arms.



## Replacing and transporting the battery

### Removing the battery

- Park the truck safely and switch it off.
- Open the battery door.

#### ⚠ CAUTION

Potential for damage to the battery male connector!

If the battery male connector is disconnected while the key switch is on (under load), an arc will be produced. This can lead to erosion at the contacts, which considerably shortens the service life of the contacts.

- Switch off the key switch before disconnecting the battery male connector.
- Do not disconnect the battery male connector while the key switch is switched on, except in an emergency.

- Disconnect the battery male connector.



#### ⚠ WARNING

Risk of crushing/shearing!

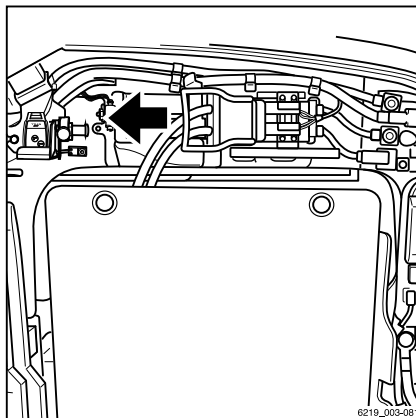
No one must stand directly next to the battery or between the battery and the truck when removing and inserting the battery.



#### ⚠ CAUTION

Risk of damage!

- Position the battery cable on the battery in such a way that the cable cannot be crushed either when removing or inserting the battery or when closing the battery door.



6219\_003-081



- Open the battery locks (1).

**NOTE**

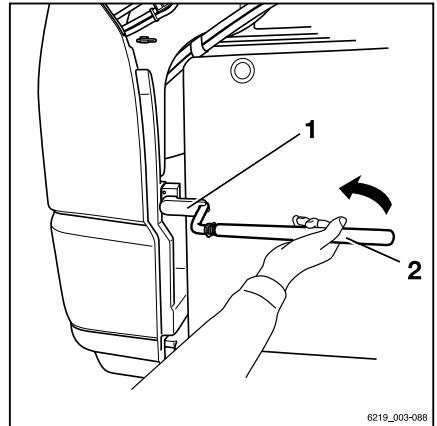
*If the battery locks cannot be opened by hand, the coupling pin (2) from the counterweight can be used as a lever extension.*

- Carefully drive the truck under the battery.
- Carefully lift the battery until it maintains a sufficient distance from the seating and from the chassis above.
- Position the fork arms horizontally.

**CAUTION**

Potential for damage to the battery!

- If the battery knocks against the chassis above, lower the battery immediately.
- Slowly remove the battery from the battery compartment.



## Transporting and setting down the battery

**WARNING**

Risk of crushing/shearing!

The battery must be transported very carefully, i.e. at a low speed, using a slow steering movement and careful braking.

- Do not use the methods described here to transport the battery over long distances.
- Transport the battery to the intended storage space.

**CAUTION**

Risk of damage!

The battery must be stored on a suitable beam support or on suitable racking.

The battery must not be stored on a wooden beam or any similar object.

- Set down the battery.

## Replacing and transporting the battery

### Installing the battery

- Pick up the battery and transport it to the truck.

#### ⚠ CAUTION

Risk of component damage!

If the lifting eyes protrude from the lithium-ion battery (variant), they will strike the truck chassis and bend.

- Before inserting the lithium-ion battery (variant), push the lifting eyes down in the tray and make sure that they do **not** protrude.



#### NOTE

***Do not** straighten any bent lifting eyes. Instead, have them replaced by the authorised service centre.*

- Carefully insert the battery into the battery compartment.

When doing so, ensure that

- Before inserting, the battery cable is positioned on the battery in such a way that it will not become trapped when the battery is inserted
- The load-carrying equipment is at a right angle to the truck
- The gaps are maintained for the entire time that the battery is being inserted, and that the battery is inserted to a sufficient depth,
- the display on the lithium-ion battery (variant) points towards the battery door.



#### ⚠ DANGER

##### Risk of crushing/shearing!

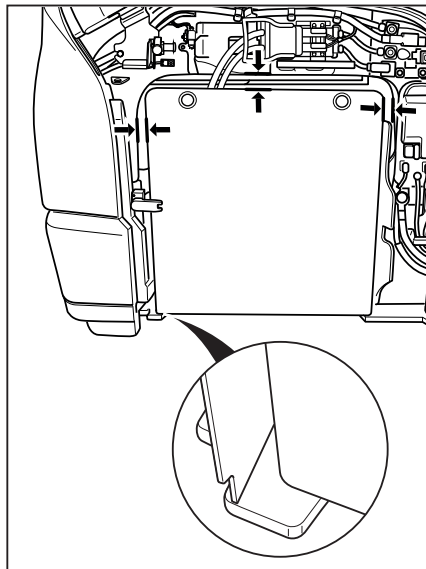
While inserting the battery, avoid putting your hands between the battery and the chassis.



#### ⚠ CAUTION

Risk of damage!

- Position the battery cables on the battery in such a way that the cables cannot be crushed either when removing or inserting the battery or when closing the battery door.



Once the battery is correctly positioned in the battery compartment:

- Carefully lower the battery.
- Carefully move the lifting accessories out from under the battery.

### **⚠ CAUTION**

Potential for damage to the battery male connector!

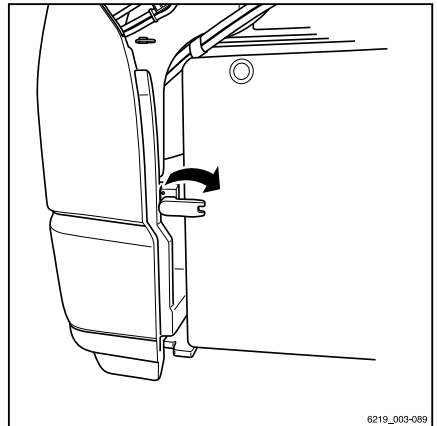
If the battery male connector is connected while the key switch is on (under load), a jump spark will be produced. This jump spark can damage the contacts and considerably shorten the service life of the contacts.

- Do not connect the battery male connector with the key switch switched on.
  - Make sure that the key switch is switched off before connecting the battery male connector.
- 
- Close the battery lock (1).



### **NOTE**

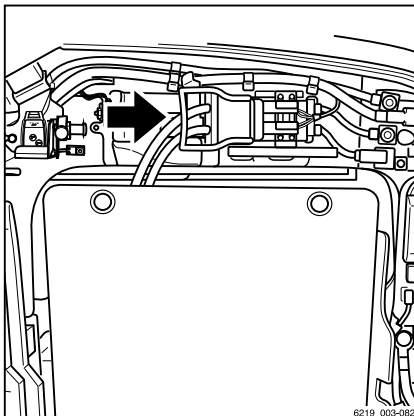
*The battery door will close only when the battery is locked.*



6219\_003-089

## Replacing and transporting the battery

- Insert the battery male connector fully into the plug connection on the truck. ▷
- Close the battery door.



## Replacing the battery using a lift truck and a battery change frame

### ⚠ WARNING

Risk of accident due to overloading the lift truck!

The load capacity of the lift truck used must be at least equal to the weight of the battery and the weight of the change frame.

- Observe the nameplates of the battery and of the change frame.

### ⚠ CAUTION

Potential for damage to the battery!

- Only position the battery change frame and the battery on a firm surface with sufficient load-bearing capacity.
- **Do not** place the battery change frame and battery on a soft surface or in a rack.

Battery replacement using a lift truck is carried out using change frames. The battery remains on the change frame for charging and storage.

### Preparation

- Check the nameplate (3) on the change frame to ensure that the selected change frame has the required load capacity.
- Check the change frame for deformation and breaks or cracks.

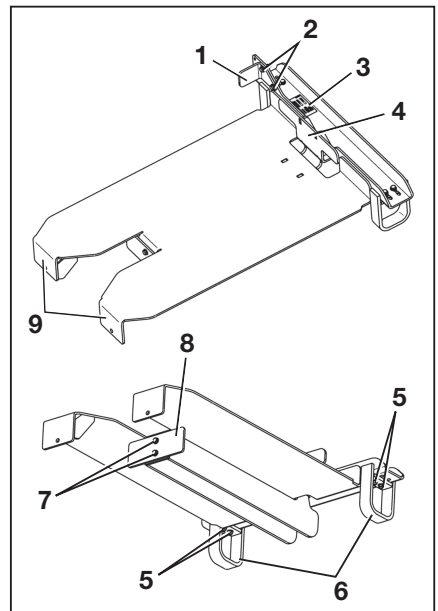
Faulty change frames must not be used. They must be replaced by the authorised service centre.

The distance between the feet (6) can be adjusted to ensure that the change frame picks up the battery precisely.

- To adjust the feet (6), loosen the mounting (5).
- Adjust the feet (6) of the change frame according to the dimensions of the fork arms.
- Retighten the mounting (5).

The side stop (1) must also be adjusted.

- To adjust the side stop (1), loosen the mounting (2).



## Replacing and transporting the battery

- Adjust the stop (1) so that the battery will later be centred on the change frame.



### NOTE

*To pick up batteries with large trays, fasten the side stop in the outer bores.*

- Lithium-ion battery, e.g. tray 511
- Lead-acid battery, e.g. tray 366

The battery must lie against the side stop (1) and against the stops (3).

- Retighten the mounting (2).
- Position the change frame properly on the lift truck until the fork arm tips are touching the feet (9).

When the change frame is on the lift truck, the feet (5, 9) must be positioned close to the fork arms on both sides.



### NOTE

*When using narrow pallet trucks with a distance of 400 mm between the outer edges of the fork arms, the stop (8) must be removed. When using pallet trucks with a distance of  $\geq 525$  mm between the outer edges of the fork arms, the stop must be installed. The stop (8) is connected to the battery change frame via the mounting (7).*

### Types of change frames

- Observe the nameplate of the change frame.

The following information is listed on the nameplate:

- 1 The type of change frame (observe the following table)
- 2 Maximum permissible load capacity (see the nameplate on the battery)
- 3 The net weight of the change frame

The various battery change frames that are available are designed for specific types of battery.



#### NOTE

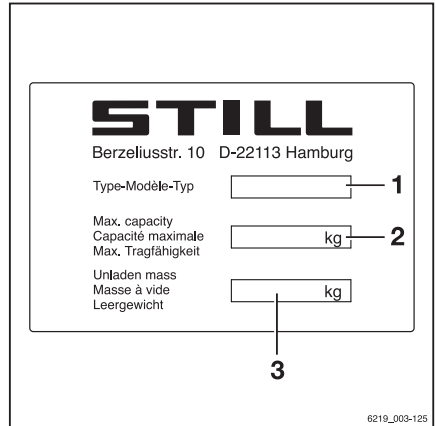
*Battery replacement using a hand pallet truck is allowed only if using the change frame permitted for this purpose.*

- For permitted combinations, observe and comply with the following table.

Tray	Battery type	Battery change frame
315	Lead-acid battery, circuit B	56364206701
364	Lead-acid battery, circuit A	
500	Lithium-ion battery, 13.1 kWh (BG 2.1)	
501	Lithium-ion battery, 49.0 kWh (BG 2.2)	
365	Lead-acid battery, circuit A	56364206708
366		
510	Lithium-ion battery, 16.3 kWh (BG 8.1)	
	Lithium-ion battery, 16.3 kWh (BG 8.2)	
511	Lithium-ion battery, 16.3 kWh (BG 9.1)	
	Lithium-ion battery, 49.0 kWh (BG 9.2)	

### Removing the battery

- Park the truck securely.
- Open the battery door.



Nameplate of the change frame

## Replacing and transporting the battery

### ⚠ CAUTION

Potential for damage to the battery male connector!

If the battery male connector is disconnected while the key switch is on (under load), an arc will be produced. This can lead to erosion at the contacts, which considerably shortens the service life of the contacts.

- Switch off the key switch before disconnecting the battery male connector.
- Do not disconnect the battery male connector while the key switch is switched on, except in an emergency.

- Disconnect the battery male connector. ▷



### ⚠ WARNING

Risk of crushing/shearing!

No one must stand directly beside the battery or between the battery and the lift truck when removing or inserting the battery.



### ⚠ CAUTION

Potential for damage to the battery cable!

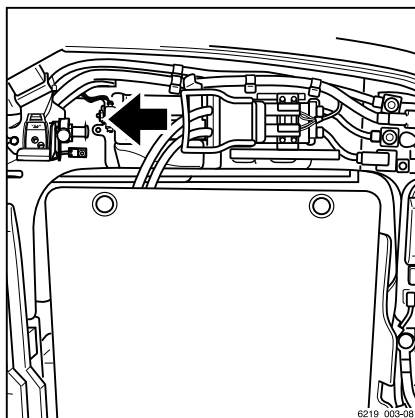
- Position the battery cable on the battery in such a way that it cannot be crushed either when removing or inserting the battery or when closing the battery door.

- Open the battery lock (1). ▷

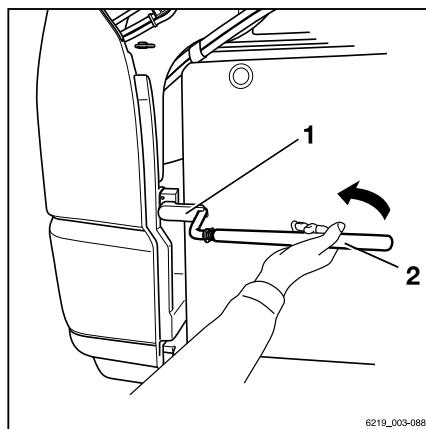


### NOTE

*If the battery lock cannot be opened by hand, the coupling pin (2) from the counterweight can be used as a lever extension.*



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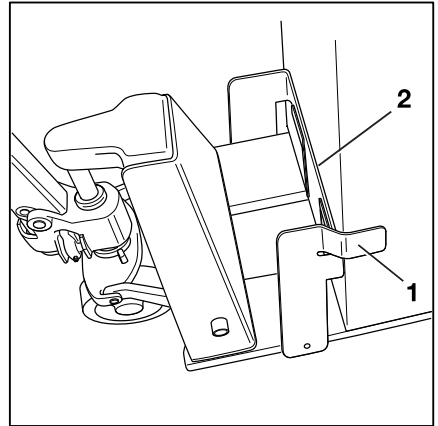
## Replacing and transporting the battery

- Carefully drive the lift truck under the battery until the battery touches the stops (1) and (2).
- Carefully lift the battery until it is a sufficient distance from the surface and from the chassis at the top.

**⚠ CAUTION**

Potential for damage to the battery!

- If the battery knocks against the chassis at the top, lower the battery immediately.
- Slowly remove the battery from the battery compartment.

**Transporting and setting down the battery****⚠ WARNING**

Risk of injury when transporting the battery!

The battery must be transported very carefully, i.e. at a low speed, using a slow steering movement and careful braking.

- Do **not** use the methods described here to transport the battery over long distances.
- Transport the battery to the intended storage space.

**⚠ CAUTION**

Potential for damage to the battery!

The change frame and battery must be stored on a suitable beam support or on suitable racking.

The change frame must not be stored on a wooden beam or any similar object.

- Set down the battery.

## Replacing and transporting the battery

### Installing the battery

- Pick up the battery and transport it to the truck.
- Position the battery cable on the battery so that it will not become trapped when the battery is inserted.
- Position the battery at a right angle to the truck.

#### CAUTION

Potential for damage to the battery!

If the lifting eyes protrude from the lithium-ion battery (variant), they will strike the truck chassis and bend.

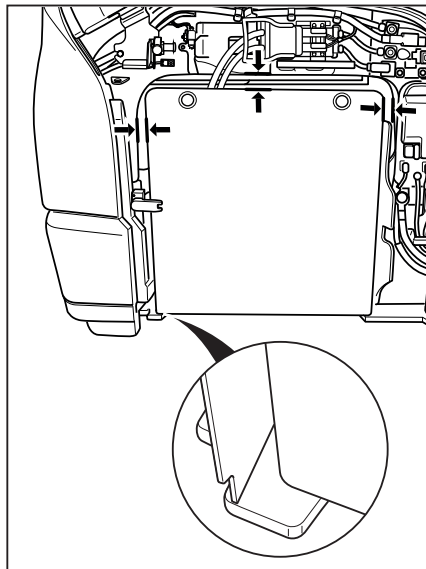
- Before inserting the lithium-ion battery (variant), push the lifting eyes down in the tray and make sure that they do **not** protrude.



#### NOTE

**Do not** straighten any bent lifting eyes. *Instead, have them replaced by the authorised service centre.*

- Carefully insert the battery into the battery compartment.
- Carefully place the battery onto the battery holding fixtures.



#### DANGER

##### Risk of crushing/shearing!

When inserting, do not allow your hands to come between the battery and the chassis.



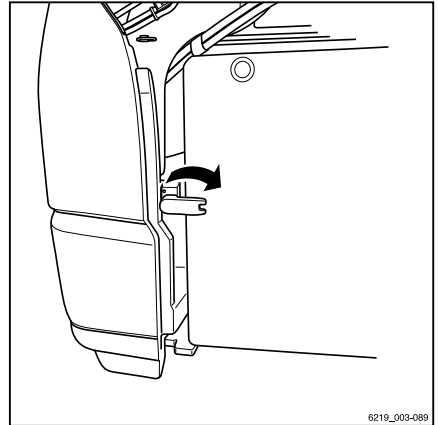
#### CAUTION

Potential for damage to the battery cable!

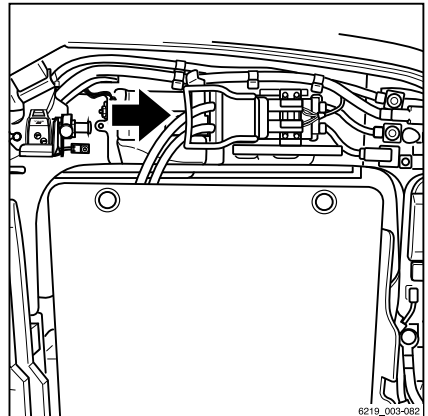
- Position the battery cable on the battery in such a way that it cannot be crushed either when removing or inserting the battery or when closing the battery door.

- Once the battery is correctly positioned in the battery compartment, carefully lower the battery.

- Carefully move the lifting accessory out from under the battery.
- Close the battery lock.



- Insert the battery male connector fully into the plug connection on the truck.



**⚠ CAUTION**

Potential for damage to the battery male connector!

If the battery male connector is connected while the key switch is switched on or while the battery charger is under load, a transition spark will be produced at the battery male connector. This can lead to erosion of the contacts and can considerably shorten the service life of the contacts.

- Switch off the truck and the battery charger before connecting the battery male connector.
- 
- Close the battery door.

## Replacing and transporting the battery

### Replacing the battery using a hydraulic battery carrier (variant)

#### **⚠ DANGER**

The battery weight and dimensions affect the stability of the truck.

When replacing the battery, the weight ratios must not be changed. The battery weight must remain within the weight range specified on the nameplate. The location of ballast weights must not be changed.

#### Preconditions

#### **⚠ WARNING**

Risk of injury when ejecting the battery.

The battery is ejected into the marked area (1). People must not stand in this area.

The area (1) extends over the width of the battery compartment and the extension range of the battery carrier.

- Only stand in the operator's position (2).

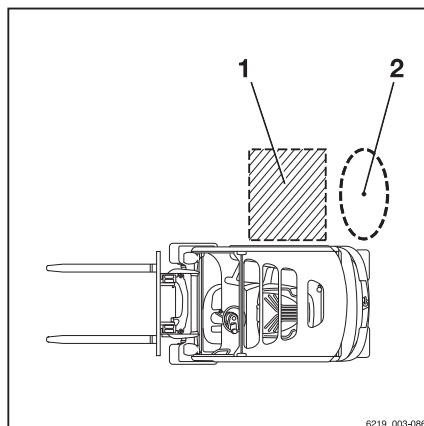
The following prerequisites must be fulfilled when replacing a battery using a hydraulic battery carrier:

- The extension area (1) must be free of obstacles.
- The ground must be clean, even and offer sufficient load capacity.
- The fork must be safely set down on the ground
- The parking brake must be applied
- The operator must be in the operator's position (2).
- The battery cable must be long enough to connect to the plug connection of the battery carrier without being stretched.



#### **NOTE**

*When the battery is deeply discharged (less than 10% capacity), it cannot be removed. In this case, a reserve battery must be connected or the battery in the truck must be charged.*



### Emergency off function when moving the battery

The emergency off switch (2) is located on the carriage next to the connection for the battery male connector (1).

- In the event of an emergency, actuate the emergency off switch (2) or disconnect the battery male connector (1).

### Ejecting the battery hydraulically

- Open the battery door.

#### **⚠ WARNING**

Risk of injury!

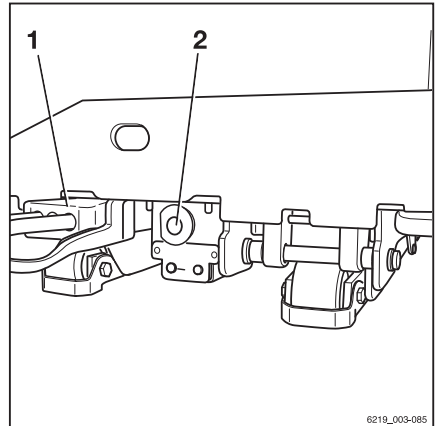
- Open the battery door until the door lock engages and the door cannot close itself.

#### **⚠ CAUTION**

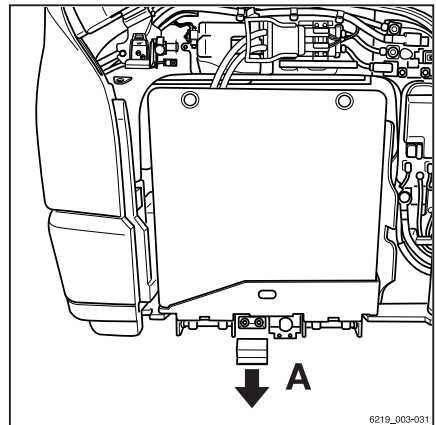
Risk of component damage!

When extending the carriage, the battery cable may collide with components and become damaged.

- Ensure that the battery cable does not become stuck or crushed.
  - In the event of a malfunction, release the extension button and correct the malfunction.
- (A) Remove the lid of the battery male connector and store it safely.



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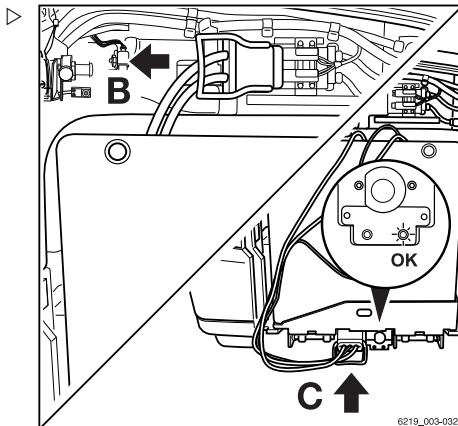


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## Replacing and transporting the battery

- (B) Disconnect the battery male connector from the plug connection of the truck.
- (C) Insert the battery male connector into the plug connection of the battery carrier.

The condition display on the carrier lights up green. The carrier is ready for use.

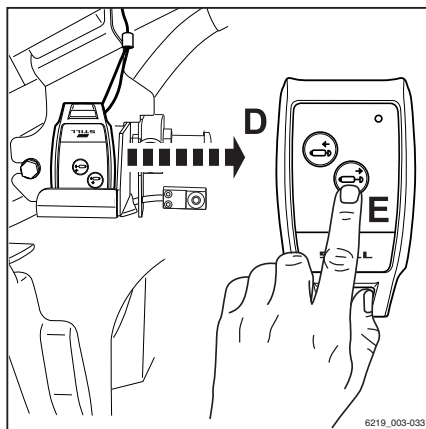


- (D) Remove and pull out the remote control. ▷

The remote control is attached to an extractable cable to prevent loss.

The operation must be carried out outside the extension area.

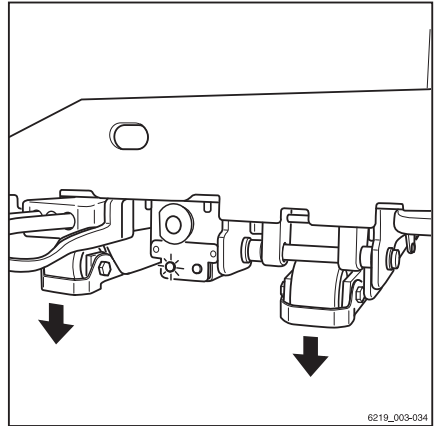
- (E) Push and hold the extend button.



## Replacing and transporting the battery

The rollers of the carrier lower and lift the carrier. ▷

The condition display on the carrier now lights up red.



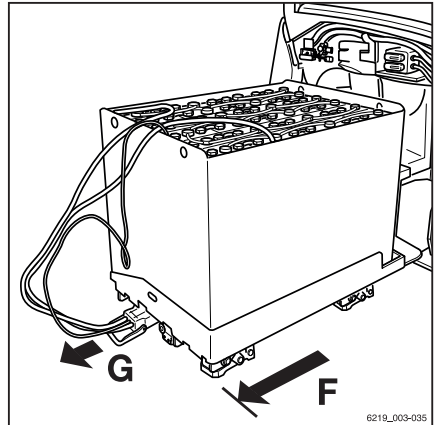
- (G) Extend the carrier until the carriage has reached its end position (F). ▷

### ⚠ WARNING

Risk of crushing!

Never reach under the battery to remove obstacles.

- Reinsert battery and remove obstacle.
- Ensure that the battery cable is not damaged when the carriage is extended.

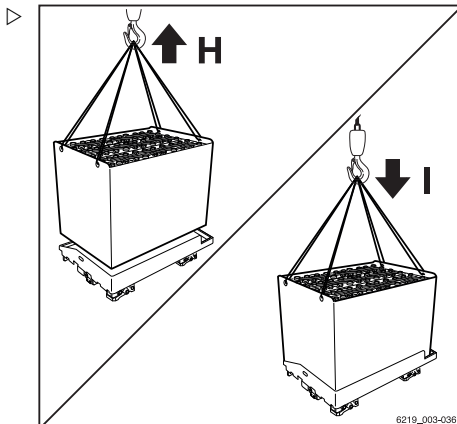


### After extending the battery fully

- To prevent short circuits, place a rubber mat on any batteries that have open terminals or connectors.
- Disconnect the battery male connector from the plug connection of the carrier and place it safely on the battery.

## Replacing and transporting the battery

- (H) Remove the battery from the carrier using suitable lifting gear. For more information see the "Transporting the battery by crane" section.
- To prevent damage to the truck when the crane is used, ensure that the truck is parked at a sufficient distance from any obstacles.
- (I) Position a charged battery securely on the carrier.
- Make sure that the battery does not protrude beyond the contours of the carrier.



## Inserting the battery

### ⚠ CAUTION

Potential for damage to the battery male connector!

If the battery male connector is connected while the key switch is on (under load), a jump spark will be produced. This jump spark can damage the contacts and considerably shorten the service life of the contacts.

- Do not connect the battery male connector with the key switch switched on.
- Make sure that the key switch is switched off before connecting the battery male connector.

- (J) Insert the battery male connector into the plug connection of the battery carrier.
- (K) Push and hold the retract button.

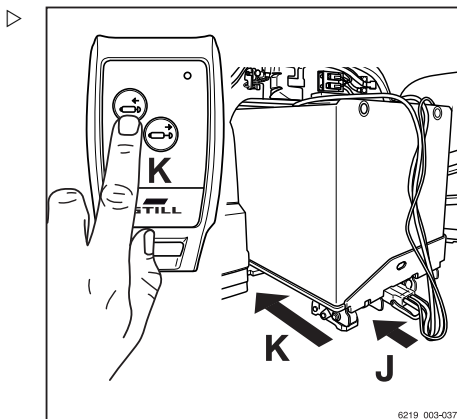
The battery carrier retracts.

### ⚠ WARNING

Risk of crushing!

Never reach under the battery to remove obstacles.

- Extend the carriage again.
- Lift the battery again using the crane, swivel the battery to the side and remove the obstacle.



### NOTE

*If the movement of the carriage is restricted by obstacles, release the push button.*

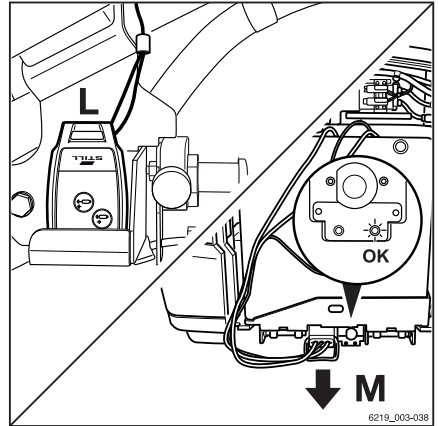


## Replacing and transporting the battery

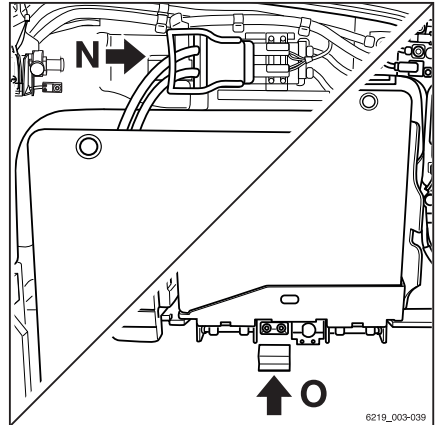
- (L) After inserting, return the remote control to its holder. ▷

The condition display on the carrier lights up green.

- (M) Disconnect the battery male connector from the plug connection of the carrier.
- Refit the lid on the plug connection of the carrier.



- (N) Insert the battery male connector into the plug connection of the truck. ▷
- (O) Refit the lid of the battery male connector.
- Close the battery door.



## Replacing and transporting the battery

## Transporting the lead-acid battery by crane ▷

**⚠ DANGER**

**There is risk of fatal injury from being struck by falling loads!**

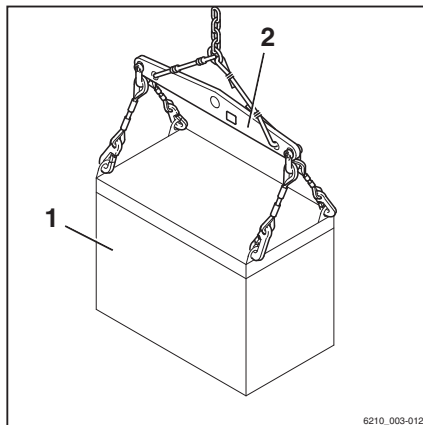
- Never walk or stand underneath suspended loads.

The tray for the lead-acid battery (1) is equipped with four lifting eyes. The battery may only be transported by crane using a lifting gear and bridge piece (2) that are suitable in terms of size and load capacity.

- To avoid short circuits, cover batteries with open terminals or connectors with a rubber mat.
- Observe the operating instructions for the lifting gear.
- Attach the battery (1) to suitable lifting gear (2).
- Lift the battery carefully and ensure that it hangs straight on the lifting gear.

The lifting gear must be vertical when lifting, so that no lateral pressure is applied to the tray.

- Set the battery down carefully.
- Remove the lifting gear after the battery has been set down.
- Do not place slack lifting gear on the battery cells or allow it to fall on the battery cells.



6210\_003-012

## Transporting the lithium-ion battery by crane ▷



### ⚠ DANGER

**There is risk of fatal injury from being struck by falling loads!**

- Never walk or stand underneath suspended loads.

### ⚠ WARNING

Risk of accident due to weakened lifting eyes.

If bent lifting eyes are straightened, they lose their rigidity. The lifting eyes are then no longer able to support the weight of the battery. The battery may fall.

- **Do not** straighten bent lifting eyes.
- Have bent lifting eyes replaced by the authorised service centre.

The lithium-ion battery (1) is equipped with four extendable lifting eyes. The battery may only be transported by crane using a lifting gear and bridge piece (2) that are suitable in terms in size and load capacity.

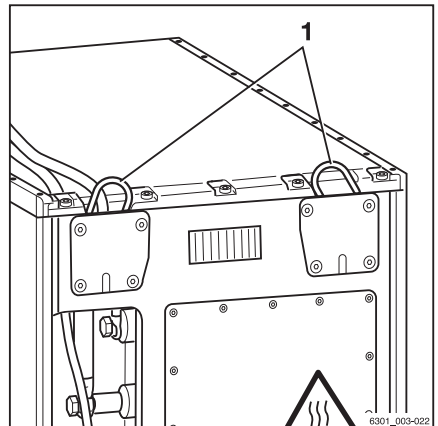
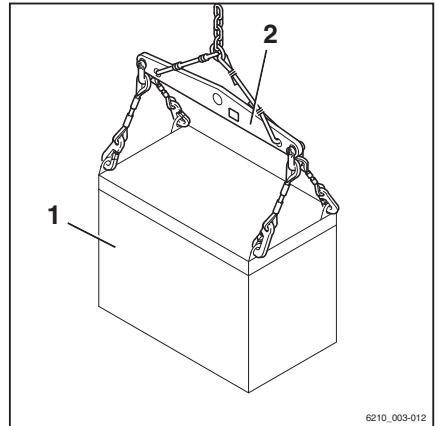
- Pull out the two lifting eyes (1) on each side and tilt them towards each other. ▷

The lifting eyes are locked in this position.

- Observe the operating instructions for the lifting gear.
- Attach the lifting gear to the four lifting eyes.
- Lift the battery carefully and ensure that it hangs straight on the lifting gear.

The lifting gear must be vertical when lifting, so that no lateral pressure is applied to the tray.

- Set the battery down carefully.
- Remove the lifting gear after the battery has been set down. Lift up and release the lifting eyes to lower them.



## Cleaning the truck

## Cleaning the truck

**⚠ WARNING**

Risk of injury from falling off the truck!

When climbing onto the truck, there is a risk of getting stuck or slipping and falling. Use suitable equipment to reach higher points on the truck.

- Use only the steps provided for this purpose to climb onto the truck.
- Use equipment such as stepladders or platforms to reach inaccessible areas.

**⚠ WARNING**

Risk of fire due to flammable cleaning materials!

Flammable cleaning materials can be ignited by hot components.

- Do not use any flammable cleaning materials.

**⚠ CAUTION**

Risk of fire due to flammable materials!

Deposits and solids can be ignited by hot components, e.g. drive units.

- Remove deposits and solids.

**⚠ CAUTION**

Risk of damage to the battery male connector when disconnecting!

If the battery male connector is disconnected while the key switch is switched on under load, an arc will be produced. The arc can damage the contacts and considerably shorten the service life of the contacts.

- Switch off the key switch.
- Only disconnect the battery male connector while the key switch is switched off.

**⚠ CAUTION**

If water penetrates the electrical system, there is a risk of a short circuit occurring!

- Strictly adhere to the following steps.

**⚠ CAUTION**

Excessive water pressure or water and steam that are too hot can damage truck components.

- Strictly adhere to the following steps.

**⚠ CAUTION**

Abrasive cleaning materials can damage the surfaces of components!

Using abrasive cleaning materials that are unsuitable for plastics can cause plastic parts to dissolve or become brittle. The screen on the display-operating unit could become cloudy.

- Strictly adhere to the following steps.
- Park the truck securely.
- Switch off the key switch.
- Disconnect the battery male connector.
- Do not spray electric motors and other electrical components or their covers directly with water.
- Use only high-pressure cleaners with a maximum output power of up to 50 bar and 85°C.
- If a high-pressure cleaner is used, maintain a distance of at least 20 cm between the nozzle and the object being cleaned.
- Do not aim the cleaning jet directly at adhesive labels or decal information.
- Remove all deposits and accumulations of foreign materials in the vicinity of hot components.
- Use only non-flammable fluids for cleaning.
- Observe the manufacturer's guidelines for working with cleaning materials.
- Clean plastics only with cleaning materials intended for plastics.
- Clean the truck exterior using water-soluble cleaning materials and water. Cleaning with a water jet, a sponge or a cloth is recommended.
- Clean all accessible areas.

## Cleaning the truck

- Before lubrication, clean the oil filling openings and the area around the oil filling openings, as well as the lubricating nipples.

## Cleaning the electrical system

### ⚠ WARNING

Danger of electric shocks due to residual capacity!

- Never reach into the electrical system with your bare hands.



### ⚠ CAUTION

Cleaning electrical system parts with water can damage the electrical system.

Cleaning electrical system parts with water is forbidden!

- Do not remove covers etc.
- Only use dry cleaning materials according to the specifications in the section "Cleaning the truck".

The components of the electrical system are fitted underneath the cover sheet of the counterweight etc.

- Clean the electrical system parts with a metal-free brush and blow the dust off with low-pressure compressed air.

## Cleaning load chains

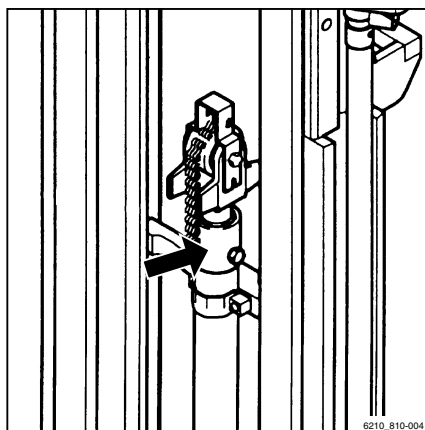
### ⚠ WARNING

Risk of accident!

Load chains are safety elements.

The use of cold/chemical cleaners or fluids that are corrosive or contain acid or chlorine can damage the chains and is forbidden!

- Observe the manufacturer's guidelines for working with cleaning materials.
- Place a collection vessel under the lift mast.
- Clean with paraffin derivatives, such as benzene.
- When using a steam jet, do not use additional cleaning agents.



- Remove any water in the chain links using compressed air immediately after cleaning. Move the chain several times during this procedure.
- Immediately after drying the chain, spray it with chain spray. Move the chain several times during this procedure.

For chain spray specifications, see the "Maintenance data table" chapter.



#### ENVIRONMENT NOTE

*Dispose of any fluid that has been spilled or collected in the collection vessel in an environmentally friendly manner. Follow the statutory regulations.*

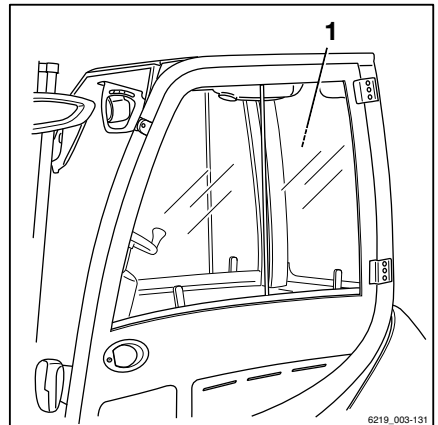
### Cleaning the windows

Any glass, for example cab windows (variant), must always be kept clean and free of ice. This is the only means of guaranteeing good visibility.

#### CAUTION

Do not damage the rear window heater (inside).

- (1) Clean the rear window very carefully. Do not use sharp objects!
- 
- Clean the windows with a soft cloth and commercial window cleaner.



6219\_003-131

## Cleaning the truck

### After cleaning

#### CAUTION

Risk of short circuit!

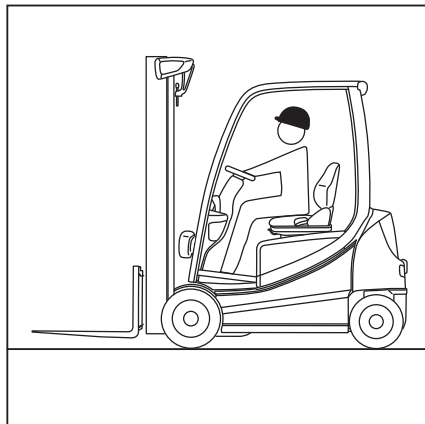
Ingress of moisture or dirt into the battery male connector and plug connection can lead to an electrical short circuit.

- Use compressed air to dry the battery male connector and the plug connection before connecting them.
  - Use compressed air to remove any foreign objects that may be lodged in the battery male connector and the plug connection.
- 
- Carefully dry the truck, e.g. using compressed air.
  - Lubricate the joints and actuators.
  - Lubricate the truck according to the "lubrication plan".



#### NOTE

*The more often the truck is cleaned, the more frequently the truck must be lubricated.*





## Transporting the truck

### Transport

#### ⚠ CAUTION

Risk of material damage from overloading!

If the truck is driven onto a means of transport, the load capacity of the means of transport, lorry ramps and loading bridges must be greater than the total actual weight of the truck. Components can be permanently deformed or damaged due to overloading.

- Determine the total actual weight of the truck.
- Only load the truck if the load capacity of the means of transport, lorry ramps and loading bridges is greater than the total actual weight of the truck.

#### Determining the total actual weight

- Park the truck securely.
- Determine the unit weights by reading the truck nameplate and, if necessary, the attachment nameplate (variant).
- Add together the determined unit weights to obtain the total actual weight of the truck:

Net weight (1)

+ Max. permissible battery weight (2)

+ Ballast weight (variant) (3)

+ Net weight of attachment (variant)

+ 100 kg allowance for driver

= Total actual weight



**STILL** GmbH  
Berzeliusstr. 10  
D-22113 Hamburg

Type-Modell-Typ / Serial no.-No. de série-Serien-Nr. / year-année-Baujahr

Rated capacity Capacité nominale Nenn-Tragfähigkeit	kg	Unladen mass Masse à vide Leergewicht	kg	1
Battery voltage Tension batterie Batteriespannung	V	max. * min.	kg	2
Rated drive power Puissance mot./nom. Nenn-Antriebsleist.	kW	* see Operating instructions vor Mode d'emploi siehe Betriebsanleitung	kg	3

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6219\_003-040

## Transporting the truck

### **⚠ DANGER**

#### **Risk of accident from the truck crashing!**

Steering movements can cause the rear of the truck to veer off the loading bridge towards the edge. This may cause the truck to crash.

- Before driving across a loading bridge, ensure that the loading bridge is properly attached and secured.
- Ensure that the transport vehicle onto which the truck is to be driven has been sufficiently secured to prevent it from shifting.
- Maintain a safety distance from edges, loading bridges, lorry ramps, working platforms etc.
- Drive slowly and carefully onto the transport vehicle.

### **Wedging the wheels**

- Park the truck securely.
- Secure the truck against rolling away by placing a wedge (1) in front of each front wheel and behind each back wheel.

### **⚠ CAUTION**

Potential for damage to the battery male connector!

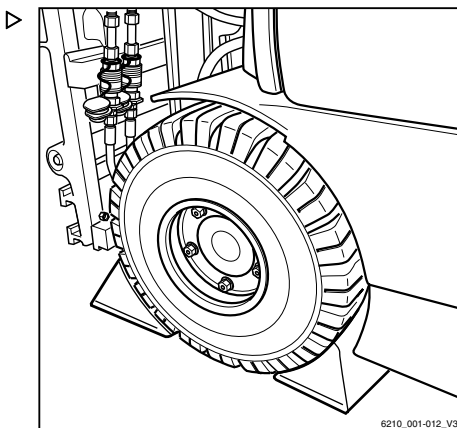
If the battery male connector is disconnected while the key switch is on (under load), an arc will be produced. This can lead to erosion at the contacts, which considerably shortens the service life of the contacts.

- Switch off the key switch before disconnecting the battery male connector.
- Do not disconnect the battery male connector while the key switch is switched on, except in an emergency.
- Ensure that the key switch is switched off.
- Disconnect the battery male connector.



### **NOTE**

*If the electric parking brake (variant) cannot be triggered electrically, it must be applied manually; see the section entitled "Manual operation of the electric parking brake".*

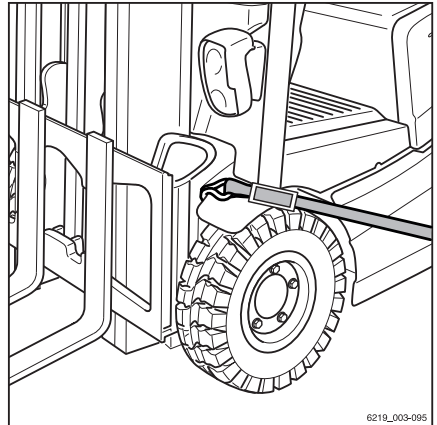


## Lashing down

### ⚠ CAUTION

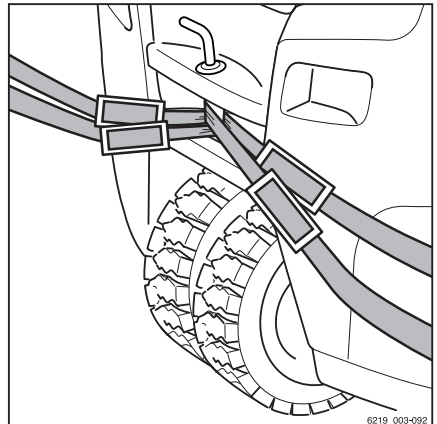
Abrasive lashing straps/tension belts can rub against the surface of the truck and cause damage.

- Position slip-resistant pads (e.g. rubber mats or foam) underneath the lifting points.
- Hook the lashing straps/tension belts onto both sides of the curves in the mudguard and lash the truck towards the rear.



6219\_003-095

- Position the lashing straps/tension belts for the coupling pin around the coupling pin as shown and lash the truck at an angle towards the front.



6219\_003-092

### ⚠ DANGER

**The load may slip if the lashing straps/tension belts slip!**

The truck must be lashed securely so that it cannot move during transportation.

- Make sure that the lashing straps/tension belts are tightened securely and that the pads cannot slip off.

## Crane loading

Crane loading is only intended for transporting the complete truck, including the lift mast, for its initial commissioning. This may be

## Transporting the truck

performed only by the authorised service centre with the harnesses expressly provided and approved for this purpose.

- Do not load the truck by crane!

## Decommissioning

### Decommissioning and storing the truck

#### CAUTION

Damage to components due to incorrect storage!

Improper storage or decommissioning for a period of more than two months can result in corrosion damage to the truck. If the truck is parked in an ambient temperature of below -10°C for an extended period, the batteries will cool down. The electrolyte may freeze and damage the batteries.

- Store the truck in a dry, clean, frost-free and well-ventilated environment.
- Implement the following measures before decommissioning.

#### Measures to be implemented before decommissioning

- Clean the truck thoroughly; see the chapter entitled "Cleaning the truck".
- Lift the fork carriage to the stop several times.
- Tilt the lift mast forwards and backwards several times and, if fitted, move the attachment repeatedly.
- To relieve the strain on the load chains, lower the fork onto a suitable supporting surface, e.g. a pallet.
- Check the hydraulic oil level.
- Apply a thin layer of oil or grease to all uncoated moving parts.
- Lubricate the truck according to the "lubrication plan".
- Lubricate the joints and actuators.

## Decommissioning

### CAUTION

Potential for damage to the battery male connector!

If the battery male connector is disconnected while the truck is switched on (under load), an electric arc will be produced. This can lead to erosion of the contacts, which considerably shortens the service life of the contacts.

- Switch off the truck before the battery male connector is disconnected.
  - Do not disconnect the battery male connector while the truck is switched on, except in an emergency.
- 
- Disconnect the battery male connector.
  - Check the battery condition, acid level and acid density.
  - Service the battery.



### NOTE

*Only store batteries that are fully charged.*

- Spray all exposed electrical contacts with a suitable contact spray.

### CAUTION

Tyre deformation as a result of continuous loading on one side!

Have the truck raised and jacked up by the authorised service centre so that all wheels are off the ground. This prevents permanent deformation of the tyres.

- Only have the truck raised and jacked up by the authorised service centre.

### CAUTION

Risk of corrosion damage due to condensation on the truck!

Many plastic films and synthetic materials are water-tight. Condensation water on the truck cannot escape through these covers.

- **Do not** use plastic film as this facilitates the formation of condensation water.
  - Cover with vapour-permeable material, e.g. cotton.
- 
- Cover the truck to protect it from dust.
  - If the truck needs to be shut down for even longer periods, contact the authorised

service centre to find out about additional courses of action.

## Use after storage or decommissioning

If the truck has been decommissioned for longer than six months it must be checked carefully before being used again. As with the annual safety inspection, this inspection must also include all safety-related aspects of the truck.

- Clean the truck thoroughly; see the chapter entitled "Cleaning the truck".
- Lubricate the joints and actuators.
- Check the battery condition, acid level and acid density.
- Check the hydraulic oil for condensation water. Change the hydraulic oil if necessary.
- Arrange for the authorised service centre to perform the same inspections and tasks that were carried out before initial commissioning.
- The explosion protection inspection must be performed by the authorised service centre.
- Perform the "visual inspections and functional checks".

The following points in particular must be checked:

- Drive
- Controller
- Steering
- Brakes (service brake, parking brake)
- Lifting system (lifting accessories, load chains, mounting)



### NOTE

*For further information, see the workshop manual for the truck or contact the authorised service centre.*





**5**

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## **Maintenance**

## Safety regulations for maintenance

# Safety regulations for maintenance

## General information

To prevent accidents during maintenance and repair work, all necessary safety measures must be taken, e.g.:

- Apply the parking brake.
- Turn off the key switch and remove the key.
- Disconnect the battery male connector.
- Ensure that the truck cannot move unintentionally or start up inadvertently.
- If required, have the truck jacked up by the authorised service centre.
- Have the raised fork carriage or the extended lift mast secured against accidental lowering by the authorised service centre.
- Insert an appropriately sized wooden beam as an abutment between the lift mast and the cab, and secure the lift mast to prevent it tilting backwards unintentionally.
- Observe the maximum lift height of the lift mast, and compare the dimensions from the technical data with the dimensions of the hall into which the truck is to be driven. These steps are taken to prevent a collision with the ceiling of the hall and to avoid any damage caused as a result.

## Working on the hydraulic equipment

The hydraulic system must be depressurised prior to all work on the system.

## Working on the electrical equipment

Work may only be performed on the electrical equipment of the truck when it is in a voltage-free state. Function checks, inspections and adjustments on energised parts must only be performed by trained and authorised persons, taking the necessary precautions into account. Rings, metal bracelets etc. must be removed before working on electric components.

To prevent damage to electronic systems with electronic components, such as an electronic driving regulator or lift control, these components must be removed from the truck prior to the start of electric welding.

Work on the electrical system (e.g. connecting a radio, additional headlights etc.) is only permitted with approval from the authorised service centre.

## Safety devices

After maintenance and repair work, all safety devices must be reinstalled and tested for operational reliability.

## Set values

The device-dependent set values must be observed when making repairs and when changing hydraulic and electrical components. These are listed in the appropriate sections.

## Lifting and jacking up

### DANGER

#### **There is a risk to life if the truck tips over!**

If not raised and jacked up properly, the truck may tip over and fall off. Only the hoists specified in the workshop manual for this truck are allowed and are tested for the necessary safety and load capacity.

- Only have the truck raised and jacked up by the authorised service centre.
- Only jack the truck up at the points specified in the workshop manual.

---

The truck must be raised and jacked up for various types of maintenance work. The authorised service centre must be informed that this is to take place. Safe handling of the truck and the corresponding hoists is described in the truck's workshop manual.

## Safety regulations for maintenance

### Working at the front of the truck

#### DANGER

##### **Risk of accident due to an unsecured lift mast.**

If the lift mast or fork carriage is raised, no work may be performed on the lift mast or at the front of the truck unless the appropriate safety measures are put in place.

- When securing, only use chains with sufficient load-bearing capacity.
- Contact the authorised service centre regarding this matter.

#### CAUTION

Possibility of damage to the ceiling!

- Note the maximum lift height of the lift mast.

### Securing the lift mast against tilting backwards

#### DANGER

##### **Risk of accident!**

This work must only be performed by an authorised service technician.

- To secure the lift mast against tilting back, contact the authorised service centre.

### Removing the lift mast

#### DANGER

##### **Risk of accident!**

This work must only be performed by an authorised service technician.

- Commission the authorised service centre to remove the lift mast.

### Securing the lift mast against falling off

#### DANGER

##### **Risk of accident!**

This work must only be performed by an authorised service technician.

- To secure the lift mast against falling, contact the authorised service centre.

## General maintenance information

### Personnel qualifications

Only qualified and authorised personnel are allowed to perform maintenance work. Regular safety checks and checks after unusual incidents must be performed by a competent person. The competent person must conduct their evaluation and assessment from a safety standpoint, unaffected by operational and economic conditions. The competent person must have sufficient knowledge and experience to be able to assess the condition of a truck and the effectiveness of the protective devices in accordance with technical conventions and the principles for testing trucks.

### Maintenance personnel for batteries

Batteries must only be charged, serviced, and replaced by personnel who have received appropriate training in accordance with the instructions from the manufacturers of the battery, battery charger and truck.

- Follow the handling instructions for the battery and the operating instructions for the battery charger.

### Maintenance work without special qualifications

Simple maintenance work, such as checking the hydraulic oil level, may be carried out by untrained personnel. A qualification of the type held by a competent person is not required to carry out this work. The required tasks are described in the chapter entitled "Preserving operational readiness".


### Information for carrying out maintenance

This section contains all the information required to determine when the truck requires maintenance. Carry out maintenance work within the time limits according to the hour meter and using the maintenance check lists

## General maintenance information

below. This ensures that the truck remains ready for operation and provides optimal performance and service life. It is also a precondition for any warranty claims.

### Maintenance timeframe

If maintenance is needed, the message **Service required**  appears on the display.

- Arrange for the authorised service centre to perform the maintenance work on the truck.
- The maintenance check lists indicate the maintenance work that is due.

The intervals are defined for standard use. Shorter maintenance intervals can be defined in consultation with the operating company, depending on the application conditions of the truck.

The following factors may necessitate shorter maintenance intervals:

- Dirty, poor-quality roadways
- Dusty or salty air
- High levels of air humidity
- Extremely high or low ambient temperatures and extreme changes in temperature
- Multi-shift operation with a high duty cycle
- Specific national regulations for the truck or individual components


### Service menu

The date when the truck requires maintenance is stored in the Service menu.




#### NOTE

*Access to the settings menu is only available if the truck is at a standstill and the parking brake is applied. If the parking brake is released prematurely, the settings menu will close. Access is only granted when the password is entered by the fleet manager.*

- Stop the truck.
- Apply the parking brake.
- Press the  button.

- Press the  softkey.

The first menu level appears.

- Activate the "Access authorisation for the fleet manager".
- Press the **Service**  softkey.

The "Service menu" opens on the display.

- Press the **Maintenance interval** softkey.

This menu shows the operating hours remaining until the next scheduled maintenance interval or the latest date of the next scheduled maintenance interval.

The next maintenance due date can be set up and adjusted by the fleet manager. See the next section "Setting up and adjusting the due date counter for maintenance and safety checks".




#### NOTE

*The maintenance interval can also be configured in the status line.*

## Setting up and adjusting the due date counter for maintenance and safety checks

On delivery from the factory, the display-operating unit indicates to the driver the number of operating hours until the standard maintenance intervals of 1000 h and 3000 h are due. The display also shows the latest date for maintenance.

To do this, proceed as follows:

- Press the **Service**  softkey.
- Press the **Maintenance interval** softkey.



1000-h interval	880 h
3000-h interval	21 20 h
Latest date:	04.02.22



## General maintenance information



### Setup and adjustment by the fleet manager


For the fleet manager, due date counters are also defined for the following checks:

- Regular testing of the truck for electric trucks and IC trucks
- Battery testing for electric trucks
- Exhaust gas testing and LPG testing for IC trucks

For these tests, the fleet manager can define the corresponding due dates with his access authorisation. To do this, proceed as follows:


- Activate the "Access authorisation for the fleet manager".
- Press the **Service**  softkey.
- Press the **Maintenance interval** softkey.
- Press the softkey for the testing whose due date is to be set, e.g. **Safety check**. 

1000-h interval	880 h
3000-h interval	2120 h
Latest date:	04.02.22
Safety check	--.--.-- 
Emissions check	--- h 

Fleet manager 



### Safety check menu

- Press the scroll button ▼ to activate the input.
- Enter the desired date using softkeys 0 to 9.
- To save, press the  button.

### Due date counter for individual maintenance intervals

The authorised service centre can set up additional due date counters for individual maintenance intervals, e.g. for an attachment. The fleet manager can use his access authorisation to configure these due date counters. The process is then the same as for the due date counters created ex works.



1	<b>Safety check</b>  <b>Enter date</b> <div style="border: 1px solid black; padding: 5px; display: inline-block;"> 30 . 05 . 2022 </div> <div style="display: flex; justify-content: space-around; margin-top: 10px;"> <div>  = Clear   = Save </div> <div>  = Activate   = Cancel </div> </div>	6
2		7
3		8
4		9
5		0

Fleet manager

## General maintenance information

## Maintenance - 1000 hours/annually

At operating hours								Carried out	
1000		2000		4000		5000		7000	
8000		10000		11000		13000		14000	
<b>Chassis, bodywork and fittings</b>								✓	✗
Check the chassis for cracks.									
Check the overhead guard/cab and panes of glass for damage.									
Check that the cab door sensor is working correctly and check for damage.									
Check the controls, switches and joints for damage, and apply grease and oil.									
Check that the driver's seat is working correctly and check for damage.									
Check that the driver restraint system is working correctly and check for damage, and clean.									
Check the signal horn.									
<b>Variant:</b> Check the dual-pedal variant for damage and that it is working correctly, and lubricate.									
<b>Battery compartment</b>									
Check that the battery door, and the sensor if necessary, is working correctly and check for damage.									
Check the battery lock for damage.									
Grease the battery door hinges.									
<b>Variant:</b> Check the oil level of the hydraulic battery carrier and check for leaks. Check all moving parts for wear and lubricate them.									
<b>Wheels and tyres</b>									
Check tyres for wear and check the air pressure if necessary.									
Check the wheels for damage and check the tightening torques.									
<b>Drive axle</b>									
Check the mounting, check for leaks and clean the cooling fins.									
Check that the conductor rails between the power modules and the motor connections are mounted correctly.									
Check the oil level in the drive wheel unit and the multi-disc brake.									
Change the gearbox oil (once after the first 1000 hours).									
<b>Steering system</b>									
Check the steering system for leak tightness and check that the steering system is working correctly.									
Check that the steering wheel is securely attached and check the rotary handle for damage.									

At operating hours										Carried out	
1000		2000		4000		5000		7000			
8000		10000		11000		13000		14000		✓	✗
Check that the steering axle is securely mounted, check for leaks and apply grease.											
Check the steering stop.											
<b>Brake system</b>											
Check the condition of all mechanical brake parts and check that they are working correctly.											
Check the actuation distance of the brake pedal and adjust if necessary.											
Check the manual force required to apply the handbrake and adjust if necessary.											
Perform a brake test.											
<b>Electrical system</b>											
Check all power cable connections.											
Check that the switches, transmitters and sensors are working correctly.											
Check the lighting and indicator lights.											
<b>Cooling system (converter and drive axle)</b>											
Check that the fans and the air ducts are working correctly and check for damage.											
Clean the fans and the air ducts.											
Clean the cooling fins on the converter and the traction motors.											
<b>Battery and accessories</b>											
Check the lead-acid battery for damage and check the acid density; observe the manufacturer's maintenance instructions.											
<b>Variant:</b> Replace the non-return valve on lead-acid batteries with electrolyte circulation.											
<b>Variant:</b> Observe the manufacturer's maintenance instructions for lithium-ion batteries.											
Check the appliance plug and the truck harness for damage.											
Check the battery male connector and the battery harness for damage.											
<b>On-board charger</b>											
Check all power cable connections between the OBC and the truck.											
Check the components of the OBC for damage.											
Check the charging cable and charger socket for damage.											
Clean the fans and the air duct.											
<b>Hydraulics</b>											
Check the condition of the hydraulic system, check that it is working correctly and check for leak tightness.											

## General maintenance information

At operating hours									Carried out	
1000		2000		4000		5000		7000		
8000		10000		11000		13000		14000		
Check the hydraulics blocking function (ISO valve).									✓	✗
Check the oil level.										
<b>Lift mast</b>										
Check the mast bearings for damage. Lubricate the mast bearings and check the tightening torque.										
Check the mast profiles for damage and wear. Lubricate the mast profiles.										
Check the guide in the lower (load reversal) mast profile for damage and for wear.										
Check the load chains for damage and wear. Adjust and lubricate the load chains.										
Check the lift cylinders and connections for damage and for leak tightness.										
Check the guide pulleys for damage and for wear.										
Check the support rollers and chain rollers for damage and for wear.										
Check the play between the fork carriage stop and the run-out barrier.										
Check the tilt cylinders and connections for damage and for leaks.										
Check the fork carriage for damage and for wear.										
Check the fork arm interlock for damage and check that it is working correctly.										
Check the fork arms for wear and deformation.										
Check that there is a safety screw on the fork carriage or on the attachment.										
<b>Special equipment</b>										
Check the condition of the antistatic belt or antistatic electrode.										
Check that the heating system is working correctly; observe the manufacturer's maintenance instructions.										
Check the attachments for wear and for damage; observe the manufacturer's maintenance instructions.										
Check the trailer coupling for wear and for damage; observe the manufacturer's maintenance instructions.										
<b>General</b>										
Read out the error numbers and clear the list.										
Reset the maintenance interval.										
Check that the labelling is complete.										
Perform a test drive.										

## Maintenance - 3000 hours/every two years

At operating hours										Carried out	
3000		6000		9000		12000		15000		✓	✗
<b>Note</b>											
Perform all 1000-hour maintenance work.											
<b>Power unit</b>											
Change the gearbox oil in the drive wheel unit.											
Replace the bleeder screws on the drive wheel units.											
<b>Hydraulics</b>											
Change the hydraulic oil.											
Replace the return line filter and the breather filter.											
<b>Variant:</b> Replace the high-pressure filter.											

## Ordering spare parts and wearing parts

Spare parts are provided by our spare parts service department. The information required for ordering parts can be found in the spare parts list.

Only use spare parts as per the manufacturer's instructions. The use of unapproved spare parts can result in an increased risk of accidents due to insufficient quality or incorrect assignment. Anyone using unapproved spare parts shall assume unlimited liability in the event of damage or harm.

## Quality and quantity of the required operating materials

Only the operating materials specified in the maintenance data table may be used.

- The required consumables and lubricants can be found in the maintenance data table.

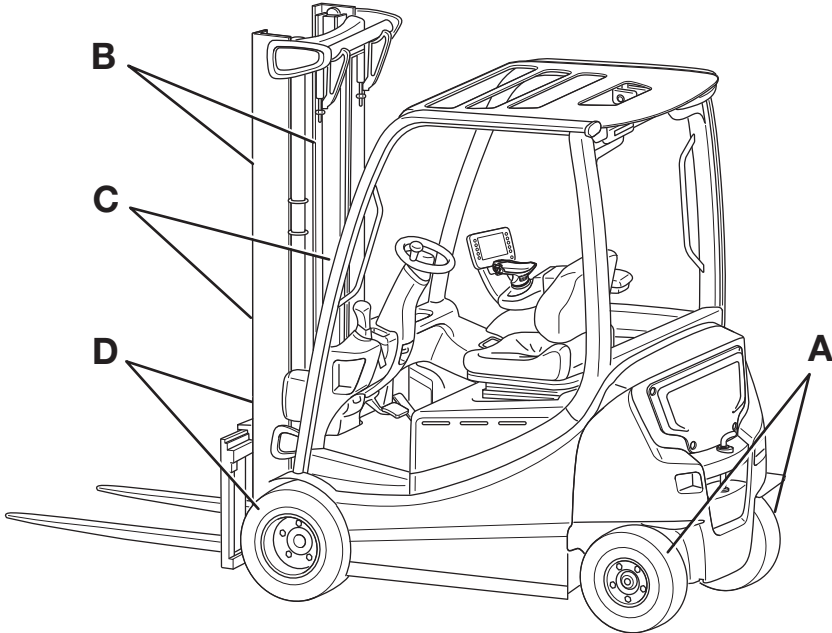
Oil and grease types of a different quality must not be mixed. This negatively affects the lubricity. If a change between different manufacturers cannot be avoided, drain the old oil thoroughly.

## General maintenance information

Before carrying out lubricating work, filter changes or any work on the hydraulic system, carefully clean the area around the part involved.

When topping up working materials, use only clean containers!

Lubrication plan



Code <sup>1</sup>	Lubrication point
(A)	Swing axle: two lubricating nipples on each side of the steering axle on the steering arm Steering turntable: not present
(B)	Sliding surfaces on the lift mast
(C)	Load chains

## General maintenance information

<b>Code<sup>1</sup></b>	<b>Lubrication point</b>
<b>(D)</b>	One lubricating nipple on each of the two lift mast bearings
<sup>1</sup> The respective lubricant specification can be found in the "Maintenance data table" section below, under this Code. This lubrication plan describes the series-production truck with standard equipment. For maintenance points on variant trucks, see the relevant chapter and/or instructions provided by the manufacturer.	



## Maintenance data table

### General lubrication points

Code	Unit	Operating materials	Specifications	Dimension
	Lubrication	High-pressure grease	ID no. 0147873	As required

### Battery

Code	Unit	Operating materials	Specifications	Dimension
	System filling	Distilled water		As required
	Insulation resistance		DIN EN 1175 VDE 0510	For further information, refer to the workshop manual for the truck in question.

### Electrical system

Code	Unit	Operating materials	Specifications	Dimension
	Insulation resistance		DIN EN 1175 VDE 0117	For further information, refer to the workshop manual for the truck in question.

### Controls/joints

Code	Unit	Operating materials	Specifications	Dimension
	Lubrication	High-pressure grease	ID no. 0147873	As required
		Oil	SAE 80 MIL-L2105 API-GL4	As required
	Dual-pedal operation	High-pressure grease	ID no. 0147873	As required

### Hydraulic system

Code	Unit	Operating materials	Specifications	Dimension
	System filling	Hydraulic oil	HVLP 68 DIN 51524, Part 3	23 to 30 l Dependent on the lift mast and overall height
		Hydraulic oil for the food industry (variant)	NSF H1 DIN 51524	
		Hydraulic oil for cold store application	HVLP 32 DIN 51524, Part 3	

## General maintenance information

**NOTE**

*When changing to a different type of hydraulic oil, the authorised service centre must adjust the parameters of the truck control unit.*

**Hydraulic battery carrier**

Code	Unit	Operating materials	Specifications	Dimension
	Catch rail	Multi-purpose oil, acid-free, resin-free	Rivolta TRS Plus ID no. 0149847	As required
	Slide elements and guide rails	High-pressure grease	ID no. 0147873	As required
	System filling	Hydraulic oil	HVLP 68 DIN 51524, Part 3	Have the battery carrier filled by the authorised service centre.

**Tyres**

Code	Unit	Operating materials	Specifications	Dimension
	Superelastic tyres	Wear limit		To wear mark
	Solid rubber tyres	Wear limit		To wear mark
	Pneumatic tyres	Minimum tread depth		Air pressure: see information on truck Min. tread depth: 1.6 mm

**Steering axle**

Code	Unit	Operating materials	Specifications	Dimension
(A)	Axle stub bearing, spherical bearing	Multi-purpose grease	DIN 51825 KPF2	As required
	Wheel nuts	Torque wrench	Swing axle	For further information, refer to the workshop manual for the truck in question.
			Steering axle	For further information, refer to the workshop manual for the truck in question.

**Drive axle**

Code	Unit	Operating materials	Specifications	Dimension
	Wheel screws	Torque wrench		For further information, refer to the workshop manual for the truck in question.
	Wheel gear	Gearbox oil	SAE 80W-90 API-GL4	0.3 l

**Lift mast**

Code	Unit	Operating materials	Specifications	Dimension
(B)	Lubrication	High-pressure grease	ID no. 0147873	As required
	Stop	Play		Min. 2 mm
(D)	Lift mast bearing	Grease	Aralub 4320 DIN 51825-KPF2N20 ID no. 0148659	Fill with grease until a small amount of fresh grease escapes
	Screws for the lift mast bearing	Torque wrench		For further information, refer to the workshop manual for the truck in question.

**Load chains**

Code	Unit	Operating materials	Specifications	Dimension
(C)	Lubrication	High-load chain spray	Fully synthetic Temperature range: -35°C to +250°C ID no. 0156428	As required

**Washer system**

Code	Unit	Operating materials	Specifications	Dimension
	System filling	Screen wash	Winter, ID no. 172566	As required

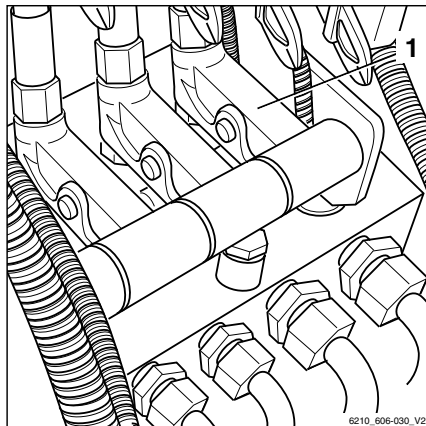
## Preserving operational readiness

## Preserving operational readiness

## Lubricating the joints and controls



- Oil or grease bearings and joints according to the "maintenance data table".
- Driver's seat guide
- Cab door hinges (variant)
- Battery-door hinges or battery-cover hinges
- Actuating rod (1) for valves (with multi-lever operation)



## Checking the battery interlock and the battery door interlock

### **⚠ DANGER**

A malfunction of the battery interlock and the battery door interlock can cause the battery door to open and the battery could possibly fall out when the truck is tilted or during sharp deceleration. If the battery falls out, there is a danger of being crushed to death.

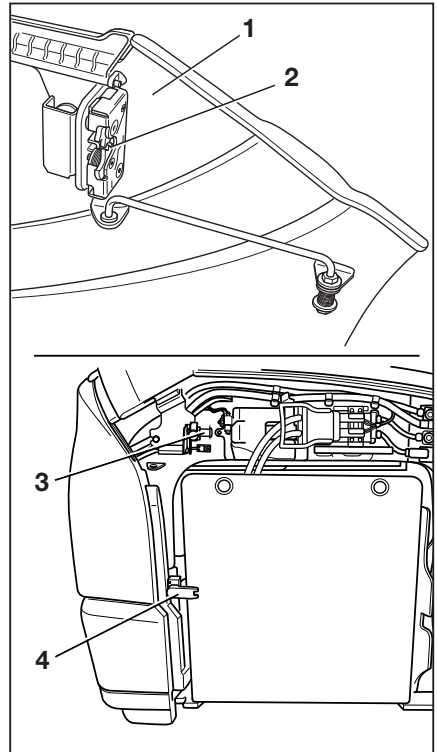
- If the interlock is deformed, damaged or difficult to move, inform the authorised service centre immediately. Do not operate the truck.
- Check that the interlocks function correctly.
- The interlocks must be greased and must move easily.
- Always check the interlock after an accident.



### **NOTE**

*The interval for greasing is influenced significantly by the application conditions and the environmental conditions affecting the truck. Visual inspections and function checking of the interlock must be carried out as required and after every 1000 hours. Grease all moving parts of the interlock as necessary.*

- Open the battery door (1).
- Check that the door lock (2) and the battery lock (4) move easily and that they are not deformed or damaged.
- Check that the indexing bolt (3) on the door lock is seated correctly and that it is not deformed or damaged.
- Grease the mechanisms of the interlocks.
- Close the battery door again.



## Preserving operational readiness

## Maintaining the seat belt

**⚠ DANGER**

**There is a risk to life if the seat belt fails during an accident!**

If the seat belt is faulty, it may tear or open during an accident and no longer keep the driver in the driver's seat. The driver may therefore be hurled against the truck components or out of the truck.

- Ensure operational reliability by continually testing.
- Do not use a truck with a defective seat belt.
- Only have a defective belt replaced by your service centre.
- Only use genuine spare parts.
- Do not make any changes to the belt.

**NOTE**

*Carry out the following checks on a regular basis (monthly). In the case of significant strain, a daily check is necessary.*

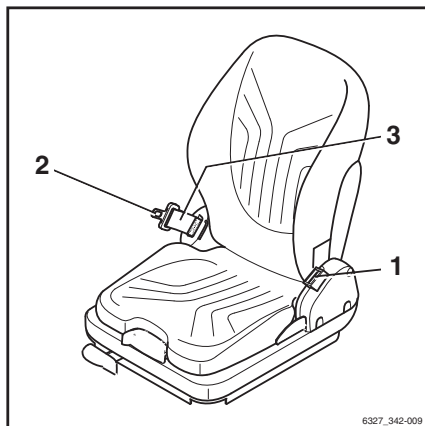
## Checking the seat belt

- Pull out the belt (3) completely and check for wear. ▷

The belt must not be frayed or cut. The stitching must not be loose.

- Check whether the belt is dirty.
- Check whether parts are worn or damaged, including the attachment points.
- Check the buckle (1) to ensure that it locks in properly.

When the belt tongue (2) is inserted, the belt must be held securely.



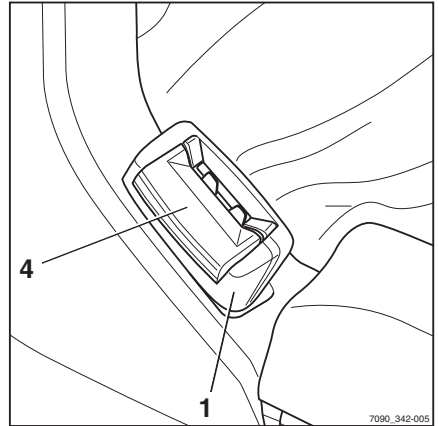
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- The belt tongue (2) must release when the red button (4) is pressed. ▷
- The automatic blocking mechanism must be tested at least once a year:
- Park the forklift truck on level ground.
- Pull out the belt with a jerk.

The automatic blocking mechanism must block extension of the belt.

- Tilt the seat at least 30 ° (if necessary, remove the seat).
- Slowly extend the belt.

The automatic blocking mechanism must block extension of the belt.



### Cleaning the seat belt

- Clean the seat belt as necessary, but without using chemical cleaning materials (a brush will suffice).

### Replacement after an accident

As a rule, the seat belt must be changed after an accident.

### Checking the driver's seat ▷

#### ⚠ WARNING

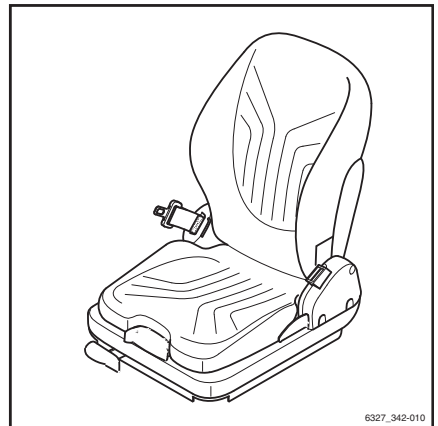
Risk of injury!

- After an accident, check the driver's seat with attached restraining belt and fastening.
- Check the controls for correct operation.
- Check the condition of the seat (e.g. wear on the upholstery) and secure fastening to the hood.

#### ⚠ WARNING

Risk of injury!

- Have the seat repaired by the service centre if you identify any damage during the checks.

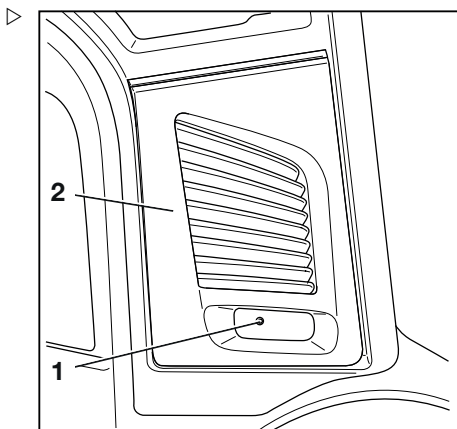


## Preserving operational readiness

## Servicing the heating system or air conditioning

## Replacing the filter mat

- Loosen the screw (1).
- Remove the cover (2).



- Check the filter mat (1) for contamination.
- If the filter mat is grey in colour, replace it.

**NOTE**

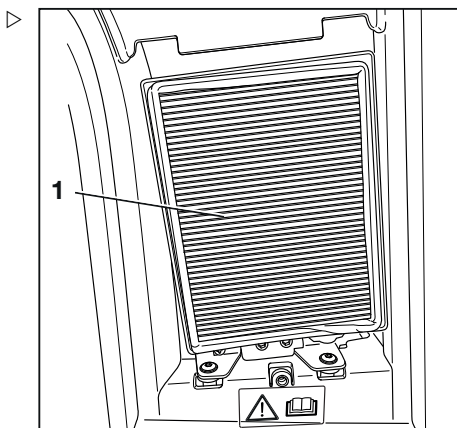
*Change the filter mat at least every two months.*

## Cleaning the fresh-air inlet

The fresh-air inlet must be cleaned if the filter mat:

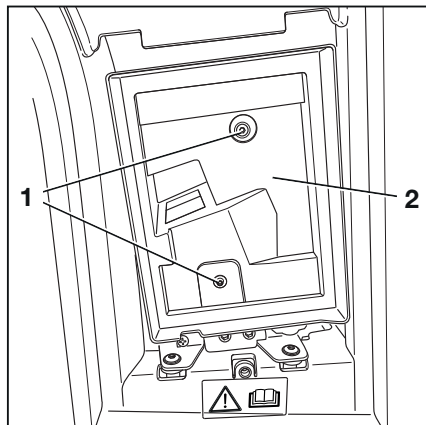
- Is damaged,
- Is incorrectly seated in the filter frame,
- Has not been replaced every two months.

- Remove the filter mat.

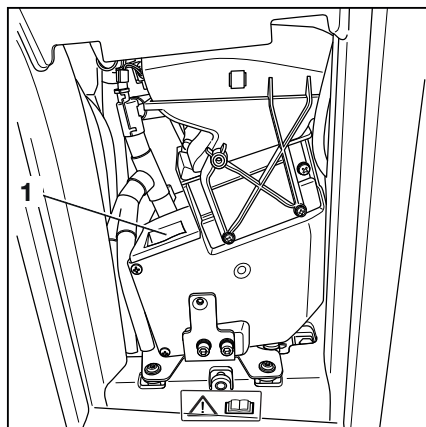




- Loosen the screws (1) on the filter frame (2).
- Remove the filter frame (2).



- Remove any dust and dirt from the fresh-air inlet (1) beneath the filter mat carrier.



## Preserving operational readiness

### Servicing wheels and tyres

#### **⚠ WARNING**

Risk of accident due to uneven tyre wear!

The stability of the truck is reduced in the event of unequal tyre wear. The braking distance increases. The handling characteristics deteriorate.

- Change worn or damaged tyres without delay.
- When changing wheels or tyres, ensure that this does not cause the truck to tilt to one side (e.g. always replace right-hand and left-hand wheels at the same time).

#### **⚠ WARNING**

Risk of accident due to the use of non-approved wheels.

The quality of the tyres and of the rims affects the stability of the truck. Changes must only be made following consultation with the manufacturer.

Rim parts must never be changed and rim parts from different manufacturers must not be mixed.

- If you wish to use a type of tyre or tyre manufacturer that has not been approved by STILL, obtain approval from STILL prior to use.
- Do not change rim parts and do not mix rim parts from different manufacturers.

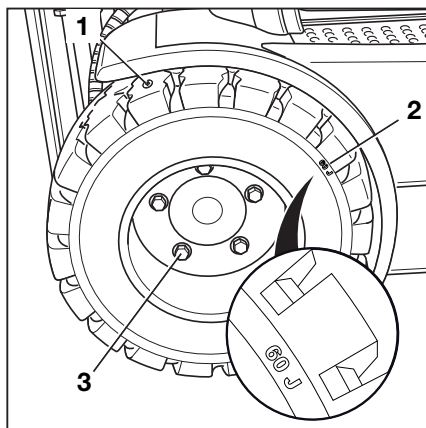
### Checking the condition and wear of the tyres ▷

- Remove any foreign bodies embedded in the tyres (1).

The level of wear exhibited by tyres on the same axle must be approximately the same. Superelastic tyres and solid rubber tyres can be worn down to the "60J wear limit" (2).

If the truck is to be used in winter conditions in areas where the StVZO (German Road Traffic Licensing Regulations) applies, the profile must be at least 4 mm.

Superelastic tyres may then only be operated as far as the "60J wear limit" (2) if their profile is re-cut and at least 4 mm deep.



## Checking wheel fastenings

- Check that the wheel-fastening screws (3) of the drive axle and the wheel-fastening nuts of the steering axle are securely in place and re-tighten as necessary.
- Observe the torques specified in the "maintenance data table".

## Servicing the steering axle

- Park the truck safely.

## Lubricate the steering axle



### ENVIRONMENT NOTE

*Dispose of old grease and contaminated devices in accordance with the national regulations for the country in which the truck is being used.*

The steering arms of the steering axle each have two lubricating nipples per side.

- Lubricate the lubricating nipples with grease in accordance with the "maintenance data table".

If, after a few strokes, there is no longer any old grease escaping, actuate the steering.

### WARNING

Risk of crushing!

Do not actuate the steering during lubrication.

- Switch on the truck.
- Actuate the steering.
- Park the truck safely again.
- Repeat the lubrication procedure.



### NOTE

*Please note: the more often the truck is cleaned, the more frequently it must be lubricated.*

## Preserving operational readiness

### Checking the battery

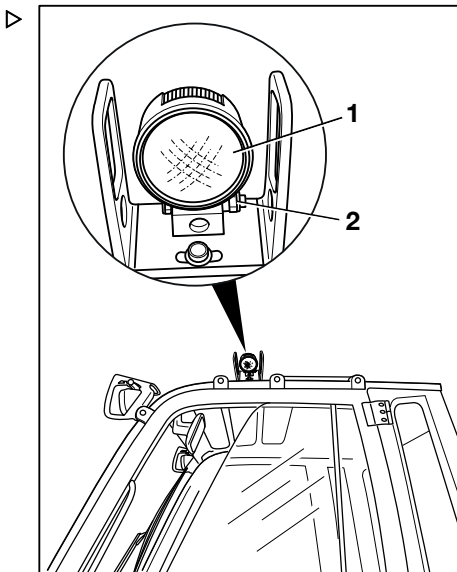
- For information on checking the battery, see the chapter entitled "Checking the battery condition, acid level and acid density".

### Adjusting the warning zone light

- Switch on the truck.
- Make sure that the parking brake is applied.
- Loosen the nuts (2) to adjust each headlight.
- Adjust the headlight (1).

The distance from the light bar to the truck must be between 70...75 cm.

- Re-tighten the nuts (2).



### Replacing the fuses



#### **⚠ DANGER**

#### **Danger from electrical current!**

High voltages are present in the fuse box. There is a risk of electric shock.

- **Do not** open the fuse box.
- The fuses must be replaced only by the authorised service centre.

## Checking the hydraulic system for leak tightness



### ⚠ WARNING

Hydraulic oil is hazardous to health!

Hydraulic oil under pressure can escape from leaking pipes and lines, and cause injuries.

- Wear suitable protective gloves, protection goggles etc.

### ⚠ CAUTION

Hydraulic hoses become brittle!

- Do not store hydraulic hoses for more than two years.
  - Do not use hydraulic hoses for more than six years if they are subject to normal wear.
  - Do not use hydraulic hoses for more than two years if they are subject to a high level of wear.
  - Comply with the specifications of DGUV 113-020 in Germany.
  - Outside of Germany, observe the national regulations for the country of use.
- 
- Check pipe and hose connection screw joints for leaks (traces of oil).

Replace hose lines if they display the following abnormalities:

- Outer layer has been damaged, or is brittle or cracked
- Leaking
- Deformation (e.g. with blisters or kinks)
- A fitting has come loose
- A fitting is badly damaged or corroded

Replace pipes if they display the following abnormalities:

- Abrasion
- Deformation and bending
- Leaking

## Preserving operational readiness

## Check the hydraulic oil level


**⚠ WARNING**

Hydraulic oils are hazardous to your health.

- Observe the safety regulations in the chapter entitled "Hydraulic fluid".


**NOTE**

*When changing to a different type of hydraulic oil, the authorised service centre must adjust the parameters of the truck control unit.*

- Park the truck securely on a horizontal surface.
- Tilt the lift mast backwards until it reaches the stop.
- Lower the fork carriage; if attachments are fitted, retract the working cylinders.

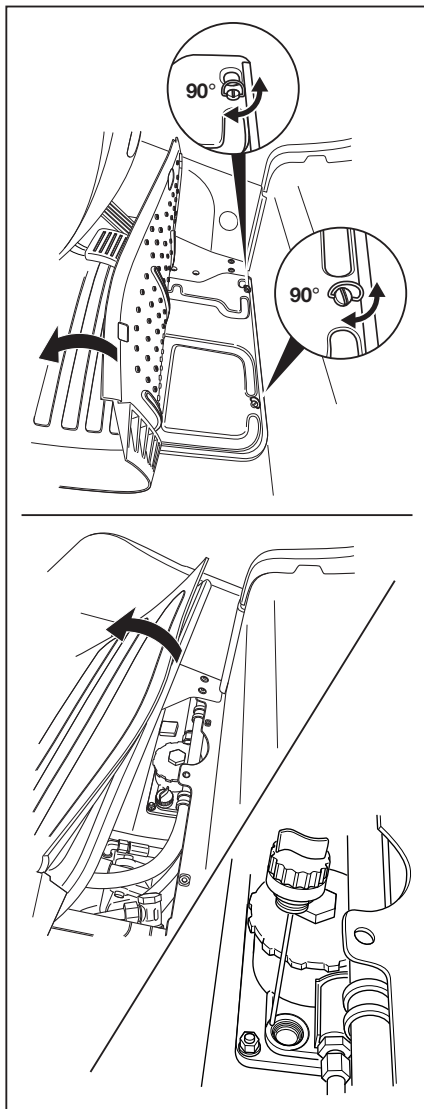
**⚠ CAUTION**

Potential for damage to the battery male connector!

If the battery male connector is disconnected while the key switch is on (under load), an arc will be produced. This can lead to erosion at the contacts, which considerably shortens the service life of the contacts.

- Switch off the key switch before disconnecting the battery male connector.
- Do not disconnect the battery male connector while the key switch is switched on, except in an emergency.

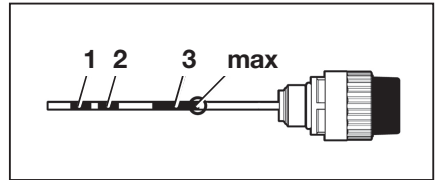
- Disconnect the battery male connector.
- Fold up the floor mat.
- Turn the bayonet catches on the bottom plate 90° to the left.
- Fold up the bottom plate with the floor mat and secure it in place.
- Unscrew the breather filter with the dipstick in an anti-clockwise direction.
- Keep the breather filter and dipstick in a horizontal position.
- Check the oil level on the dipstick.



**ENVIRONMENT NOTE**

Carefully collect any spilt hydraulic oil. Dispose of this hydraulic oil in accordance with environmental regulations.

The marks (1), (2) and (3) indicate the required filling levels for the different lift mast versions.

**NOTE**

The optimum hydraulic oil level is between the marks (3) and (max) for all lift mast versions.

**Assignment of the lift mast version to the mark on the dipstick and the oil filling quantity**

Marking		Overall height [mm]					Oil filling quantity [l]
	Easy View	Telescopic lift mast		NiHo and triple mast			
	2.0 t	1.6 to 1.8 t	2.0 t	1.6 t	1.8 t	2.0 t	
1	≤ 2610	≤ 3010	≤ 2610	≤ 2110	≤ 2160	≤ 1910	23.3
2	-	3060	2660	2160	2210	1960	25.3
		... 3260	... 3260	... 2660	... 2710	... 2310	
3	-	-	-	≥ 2710	≥ 2760	≥ 2360	29.9

**⚠ CAUTION**

Risk of damage.

If the hydraulic oil level is too low, the steering is restricted and the pump may be damaged.

- If the oil level is too low, do not use the truck and contact the authorised service centre.

- Screw in the breather filter and the dipstick in a clockwise direction.
- Close the bottom plate again.
- Position the floor mat.
- Connect the battery male connector.

## Preserving operational readiness

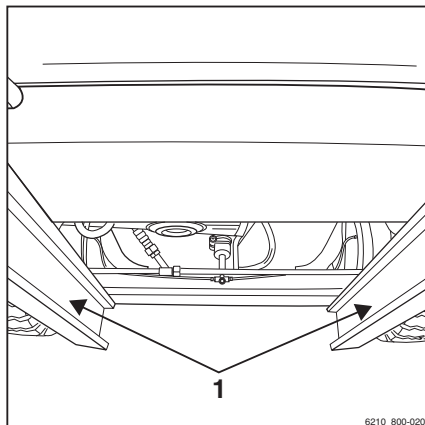
### Lubricating the lift mast and roller track

- Remove dirt and lubricant residue from the roller track.
- Lubricate the roller tracks (1) of the outside, middle, and inside mast with a super-pressure adhesion lubricant to reduce wear. See → Chapter "Maintenance data table", Page 491 .



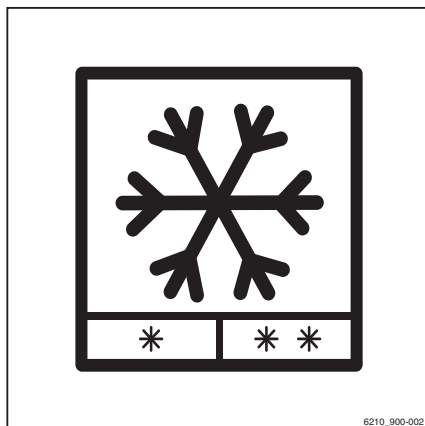
#### NOTE

*Spray the roller track evenly from a distance of approx. 15-20 cm. Wait approx. 15 minutes until the equipment is ready to use again.*



### Preserving operational readiness for cold store application

- On trucks for cold store application (variant), check all rollers and chains in the lift mast for ease of movement once a week.





## 1000-hour maintenance/annual maintenance

### Other work that must be carried out

- Perform all tasks required to maintain full operability; see the chapter entitled "Remaining ready for operation".

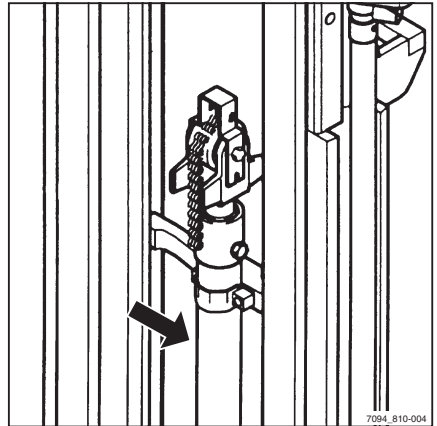
### Checking the lift cylinders and connections for leaks ▷

#### **⚠ WARNING**

Risk of injury

Observe safety regulations for working on the lift mast, see the "Working at the front of the truck" chapter.

- Check hydraulic connections and lift cylinders for leaks (visual inspection).
- Have leaking screw joints or leaking hydraulic cylinders repaired by the authorised service centre.



## 1000-hour maintenance/annual maintenance

### Checking the fork arms

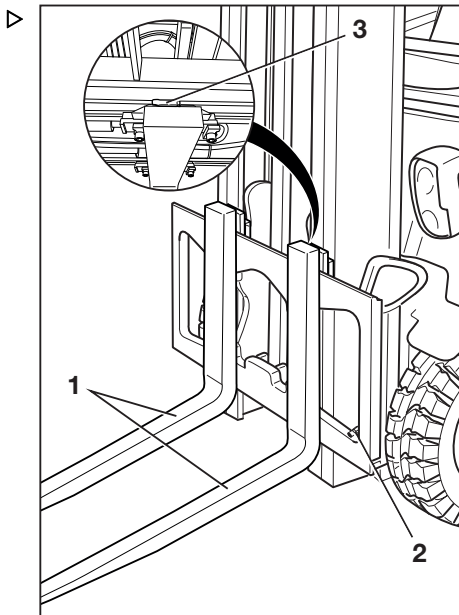
- Check the fork arms (1) for any visible deformation. Wear must not amount to more than 10% of the original thickness.

**⚠ CAUTION**

Risk of component damage!

Always replace worn fork arms in pairs.

- Check that the fork latch (3) is functioning correctly.
- Make sure that the locking screw (2) is present and cannot fall out.

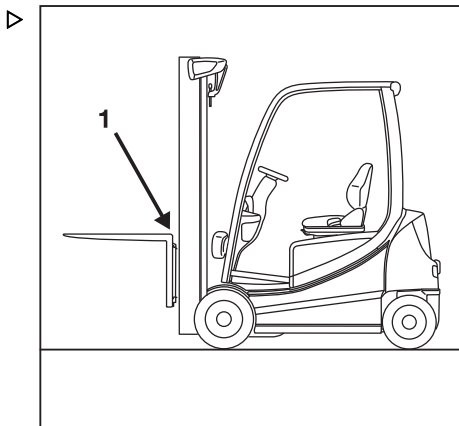


### Checking the reversible fork arms

**NOTE**

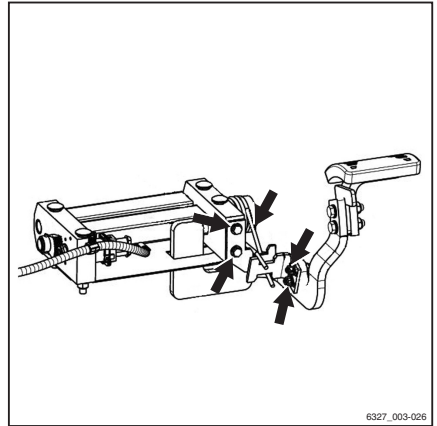
*This check is only required for reversible fork arms (variant).*

- Check the outside of the fork bend (1) for cracks. Contact your service centre.



### Checking the double pedal

- Remove the floorplate.
- Check that the support and springs of the double pedal mechanism are securely positioned.
- Check that all screws are sealed with locking varnish.



### Checking the battery changeover frame

- The screw joints and welded seams of the battery changeover frame must be subjected to a visual inspection.



## Technical data

## Ergonomic dimensions

## Ergonomic dimensions

**⚠ WARNING**

Danger of impact injuries to the head!

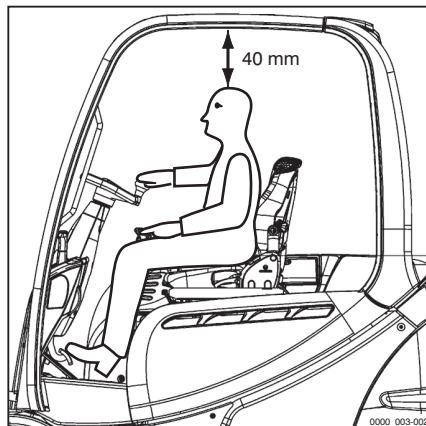
If the head of the operator is located too close to the underside of the roof, the suspension of the driver's seat or an accident may cause the head to strike the overhead guard.

To avoid head injuries, a minimum distance of **40 mm** must be ensured between the underside of the roof and the head of the tallest operator.

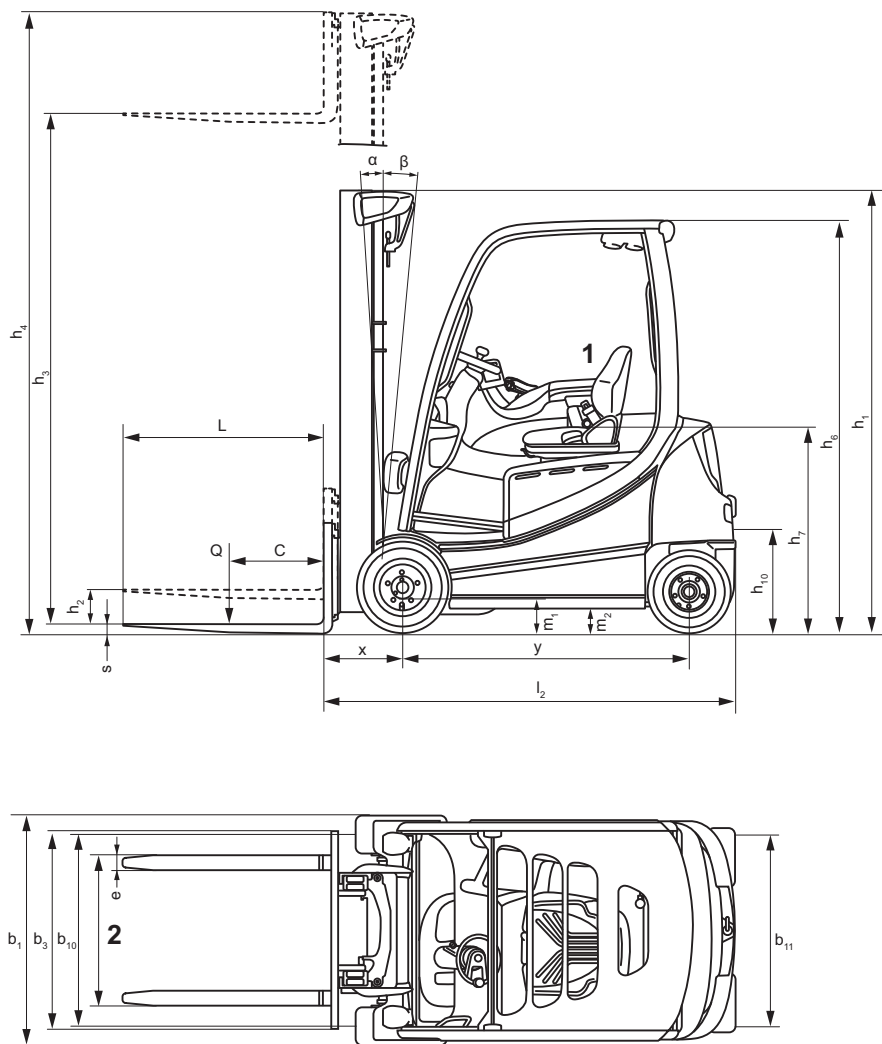
To determine the actual head clearance, the operator must sit in the driver's seat and the seat suspension must be set to this driver's requirements.

Due to the individual nature of height and body weight as well as the wide variety of types of driver's seat and overhead guard, the minimum head clearance must be ensured in every truck.

The driver's compartment has been designed taking ergonomics in the workplace into account and in accordance with EN ISO 3411. In general, from the seat position, the operator has sufficient space to reach the operating devices safely, to operate the truck and to view the outline of the truck. Operators whose body size deviates from the specified dimensions on which EN ISO 3411 is based must be individually considered by the operating company.



# Dimensions



6219\_2015-08

1      Seat is adjustable  $\pm 90$  mm

2      Fork spacing is adjustable

## Dimensions



### NOTE

*Measurements  $h_1$ ,  $h_3$ ,  $h_4$ ,  $h_6$  and  $b_1$  are customised and can be taken from the order confirmation.*



## VDI datasheet: RX20-14C with steering turntable



### NOTE

*This VDI datasheet specifies only the technical values for trucks with standard equipment. Different tyres, lift masts, additional units etc. can produce different values.*

### Key data

Model		RX20-14C
Type number		6219
Manufacturer		STILL GmbH
Drive		Electric
Operation		Seat
Rated capacity/load	Q (kg)	1400
Load centre of gravity distance	c (mm)	500
Load distance	x (mm)	374
Wheelbase	y (mm)	1319

### Weights

Model		RX20-14C
Type number		6219
Net weight	kg	2926
Front axle load, laden	kg	3826
Rear axle load, laden	kg	500
Front axle load, unladen	kg	1498
Rear axle load, unladen	kg	1428

### Wheels, chassis frame

Model		RX20-14C
Type number		6219
Tyres		Superelastic
Tyre size, front		180/70-8
Tyre size, rear		125/75-8
Number of front wheels (x = driven)		2x
Number of rear wheels (x = driven)		2

## VDI datasheet: RX20-14C with steering turntable

Model		RX20-14C
Type number		6219
Track width, front	b <sub>10</sub> (mm)	932
Track width, rear	b <sub>11</sub> (mm)	168

## Basic dimensions

Model		RX20-14C
Type number		6219
Forward tilt of lift mast/fork carriage	$\alpha$ (degrees)	5
Backwards tilt of lift mast/fork carriage	$\beta$ (degrees)	6
Height with lift mast retracted	h <sub>1</sub> (mm)	2160
Free lift	h <sub>2</sub> (mm)	150
Lift	h <sub>3</sub> (mm)	3180
Height with lift mast extended	h <sub>4</sub> (mm)	3742
Height above overhead guard (cab)	h <sub>6</sub> (mm)	2035 (1949)
Seat height/standing height	h <sub>7</sub> (mm)	965
Coupling height	h <sub>10</sub> (mm)	473
Overall length	l <sub>1</sub> (mm)	2661
Length including fork back	l <sub>2</sub> (mm)	1861
Overall width	b <sub>1</sub> (mm)	1099
Fork arm thickness	s (mm)	40
Fork arm width	e (mm)	80
Fork arm length	l (mm)	800
Fork carriage	Standard; class; form	ISO 2328 II A
Fork carriage width	b <sub>3</sub> (mm)	980
Ground clearance with load below lift mast	m <sub>1</sub> (mm)	≥ 90
Ground clearance at the middle of the wheelbase	m <sub>2</sub> (mm)	114
Aisle width for pallet 1000 x 1200 crosswise	A <sub>st</sub> (mm)	3186
Aisle width for pallet 800 x 1200 longitudinal	A <sub>st</sub> (mm)	3311
Turning radius	W <sub>a</sub> (mm)	1487
Smallest pivot point distance	b <sub>13</sub> (mm)	—

## Performance data

Model		RX20-14C
Type number		6219
Driving speed with load (Blue-Q/ STILL Classic/sprint mode)	km/h	16/16/20
Driving speed without load (Blue-Q/ STILL Classic/sprint mode)	km/h	16/16/20
Lifting speed with load (Blue-Q/ STILL Classic/sprint mode)	m/s	0.54
Lifting speed without load (Blue-Q/ STILL Classic/sprint mode)	m/s	0.75
Lowering speed with load	m/s	0.5
Lowering speed without load	m/s	0.5
Pulling force with load	N	5100
Pulling force without load	N	5100
Max. pulling force with load	N	12300
Max. pulling force without load	N	7700
Climbing capability with load	%	20.4
Climbing capability without load	%	24
Max. climbing capability with load	%	30.3
Max. climbing capability without load	%	27.9
Acceleration time with load (Blue- Q/STILL Classic/sprint mode)	s	5.7/5.4/5.1
Acceleration time without load (Blue-Q/STILL Classic/sprint mode)	s	5.4/5.1/4.8
Service brake		Electr./mech.

## Gradients

The values specified in the "Performance data" table as the maximum climbing capability can be used only to compare the performance of forklift trucks in the same category. The specified values in no way represent the normal daily operating conditions.

### WARNING

To use the truck safely – with or without a load – the maximum ascending or descending gradient permitted for travel is 15%.

- If you have any questions, contact your authorised service centre.

## VDI datasheet: RX20-14C with steering turntable

## Electric motor

<b>Model</b>		<b>RX20-14C</b>
<b>Type number</b>		<b>6219</b>
Traction motor, power rating at S2: 60 min	kW	2x6.5
Lift motor, power rating at 20% ED	kW	11
Battery	Standard; circuit	DIN 43531 B
Battery voltage	U (V)	48
Battery capacity	K <sub>5</sub> (Ah)	625
Battery weight	kg	856

## Miscellaneous

<b>Model</b>		<b>RX20-14C</b>
<b>Type number</b>		<b>6219</b>
Working pressure for attachments	bar	160
Oil flow for attachments	l/min	30
Sound pressure level L <sub>pAZ</sub> (Driver's compartment)	dB (A)	< 66
Human vibration: acceleration according to EN 13059	m/s <sup>2</sup>	< 0.6
Tow coupling, DIN type/model		Bolt

## VDI datasheet: RX20-16 with steering turntable



### NOTE

*This VDI datasheet specifies only the technical values for trucks with standard equipment. Different tyres, lift masts, additional units etc. can produce different values.*

### Key data

Model		RX20-16C	RX20-16	RX20-16L
Type number		6220	6221	6222
Manufacturer		STILL GmbH	STILL GmbH	STILL GmbH
Drive		Electric	Electric	Electric
Operation		Seat	Seat	Seat
Rated capacity/load	Q (kg)	1600	1600	1600
Load centre of gravity distance	c (mm)	500	500	500
Load distance	x (mm)	374	374	374
Wheelbase	y (mm)	1319	1409	1517

### Weights

Model		RX20-16C	RX20-16	RX20-16L
Type number		6220	6221	6222
Net weight	kg	3125	3057	3127
Front axle load, laden	kg	4160	4112	4133
Rear axle load, laden	kg	565	545	594
Front axle load, unladen	kg	1500	1520	1611
Rear axle load, unladen	kg	1625	1537	1516

### Wheels, chassis frame

Model		RX20-16C	RX20-16	RX20-16L
Type number		6220	6221	6222
Tyres		Superelastic	Superelastic	Superelastic
Tyre size, front		180/70-8	180/70-8	180/70-8
Tyre size, rear		125/75-8	125/75-8	125/75-8
Number of front wheels (x = driven)		2x	2x	2x
Number of rear wheels (x = driven)		2	2	2

## VDI datasheet: RX20-16 with steering turntable

Model		RX20-16C	RX20-16	RX20-16L
Type number		6220	6221	6222
Track width, front	b <sub>10</sub> (mm)	932	932	932
Track width, rear	b <sub>11</sub> (mm)	168	168	168

## Basic dimensions

Model		RX20-16C	RX20-16	RX20-16L
Type number		6220	6221	6222
Forward tilt of lift mast/fork carriage	$\alpha$ (degrees)	5	5	5
Backwards tilt of lift mast/fork carriage	$\beta$ (degrees)	6	6	6
Height with lift mast retracted	h <sub>1</sub> (mm)	2160	2160	2160
Free lift	h <sub>2</sub> (mm)	150	150	150
Lift	h <sub>3</sub> (mm)	3180	3180	3180
Height with lift mast extended	h <sub>4</sub> (mm)	3742	3742	3742
Height above overhead guard (cab)	h <sub>6</sub> (mm)	2035 (1949)	2035 (1949)	2035 (1949)
Seat height/standing height	h <sub>7</sub> (mm)	965	965	965
Coupling height	h <sub>10</sub> (mm)	473	473	473
Overall length	l <sub>1</sub> (mm)	2661	2744	2852
Length including fork back	l <sub>2</sub> (mm)	1861	1944	2052
Overall width	b <sub>1</sub> (mm)	1099	1099	1099
Fork arm thickness	s (mm)	40	40	40
Fork arm width	e (mm)	80	80	80
Fork arm length	l (mm)	800	800	800
Fork carriage	Standard; class; form	ISO 2328 II A	ISO 2328 II A	ISO 2328 II A
Fork carriage width	b <sub>3</sub> (mm)	980	980	980
Ground clearance with load below lift mast	m <sub>1</sub> (mm)	≥ 90	≥ 90	≥ 90
Ground clearance at the middle of the wheelbase	m <sub>2</sub> (mm)	114	114	114
Aisle width for pallet 1000 x 1200 crosswise	A <sub>st</sub> (mm)	3186	3269	3377
Aisle width for pallet 800 x 1200 longitudinal	A <sub>st</sub> (mm)	3311	3394	3502
Turning radius	W <sub>a</sub> (mm)	1487	1570	1678
Smallest pivot point distance	b <sub>13</sub> (mm)	—	—	—

## Performance data

Model		RX20-16C	RX20-16	RX20-16L
Type number		6220	6221	6222
Driving speed with load (Blue-Q/ STILL Classic/sprint mode)	km/h	16/16/20	16/16/20	16/16/20
Driving speed without load (Blue-Q/ STILL Classic/sprint mode)	km/h	16/16/20	16/16/20	16/16/20
Lifting speed with load (Blue-Q/ STILL Classic/sprint mode)	m/s	0.53	0.53	0.53
Lifting speed without load (Blue-Q/ STILL Classic/sprint mode)	m/s	0.75	0.75	0.75
Lowering speed with load	m/s	0.51	0.51	0.51
Lowering speed without load	m/s	0.5	0.5	0.5
Pulling force with load	N	5100	5100	5100
Pulling force without load	N	5200	5200	5200
Max. pulling force with load	N	12300	12,300	12,300
Max. pulling force without load	N	7700	7900	8500
Climbing capability with load	%	18.6	18.6	18.6
Climbing capability without load	%	24	24	24
Max. climbing capability with load	%	27.6	28	27.4
Max. climbing capability without load	%	26	27.4	28.7
Acceleration time with load (Blue-Q/ STILL Classic/sprint mode)	s	5.7/5.4/5.1	5.7/5.4/5.1	5.7/5.4/5.1
Acceleration time without load (Blue-Q/STILL Classic/sprint mode)	s	5.4/5.1/4.8	5.4/5.1/4.8	5.4/5.1/4.8
Service brake		Electr. / mech.	Electr. / mech.	Electr. / mech.

## Gradients

The values specified in the "Performance data" table as the maximum climbing capability can be used only to compare the performance of forklift trucks in the same category. The specified values in no way represent the normal daily operating conditions.

## VDI datasheet: RX20-16 with steering turntable

**⚠ WARNING**

To use the truck safely – with or without a load – the maximum ascending or descending gradient permitted for travel is 15%.

- If you have any questions, contact your authorised service centre.

**Electric motor**

Model		RX20-16C	RX20-16	RX20-16L
Type number		6220	6221	6222
Traction motor, power rating at S2: 60 min	kW	2x6.5	2x6.5	2x6.5
Lift motor, power rating at S3: 15%	kW	11	11	11
Battery	Standard; circuit	DIN 43531 B	DIN 43531 B	DIN 43531 B
Battery voltage	U (V)	48	48	48
Battery capacity	K <sub>5</sub> (Ah)	625	625	750
Battery weight	kg	856	855	1013

**Miscellaneous**

Model		RX20-16C	RX20-16	RX20-16L
Type number		6220	6221	6222
Working pressure for attachments	bar	160	160	160
Oil flow for attachments	l/min	30	30	30
Sound pressure level L <sub>pAZ</sub> (Driver's compartment)	dB (A)	< 66	< 66	< 66
Human vibration: acceleration according to EN 13059	m/s <sup>2</sup>	< 0.6	< 0.6	< 0.6
Tow coupling, DIN type/model		Bolt	Bolt	Bolt



## VDI datasheet: RX20-18 and RX20-20 with steering turntable



### NOTE

*This VDI datasheet specifies only the technical values for trucks with standard equipment. Different tyres, lift masts, additional units etc. can produce different values.*

### Key data

Model		RX20-18	RX20-18L	RX20-20L
Type number		6223	6224	6225
Manufacturer		STILL GmbH	STILL GmbH	STILL GmbH
Drive		Electric	Electric	Electric
Operation		Seat	Seat	Seat
Rated capacity/load	Q (kg)	1800	1800	2000
Load centre of gravity distance	c (mm)	500	500	500
Load distance	x (mm)	374	374	388
Wheelbase	y (mm)	1409	1517	1517

### Weights

Model		RX20-18	RX20-18L	RX20-20L
Type number		6223	6224	6225
Net weight	kg	3231	3419	3486
Front axle load, laden	kg	4440	4450	4860
Rear axle load, laden	kg	590	769	623
Front axle load, unladen	kg	1524	1612	1689
Rear axle load, unladen	kg	1707	1806	1794

### Wheels, chassis frame

Model		RX20-18	RX20-18L	RX20-20L
Type number		6223	6224	6225
Tyres		Superelastic	Superelastic	Superelastic
Tyre size, front		200/50-10	200/50-10	200/50-10
Tyre size, rear		140/55-9	140/55-9	140/55-9
Number of front wheels (x = driven)		2x	2x	2x

## VDI datasheet: RX20-18 and RX20-20 with steering turntable

Model		RX20-18	RX20-18L	RX20-20L
Type number		6223	6224	6225
Number of rear wheels (x = driven)		2	2	2
Track width, front	b <sub>10</sub> (mm)	942	942	942
Track width, rear	b <sub>11</sub> (mm)	172	172	172

## Basic dimensions

Model		RX20-18	RX20-18L	RX20-20L
Type number		6223	6224	6225
Forward tilt of lift mast/fork carriage	$\alpha$ (degrees)	5	5	5
Backwards tilt of lift mast/fork carriage	$\beta$ (degrees)	6	6	6
Height with lift mast retracted	h <sub>1</sub> (mm)	2160	2160	2160
Free lift	h <sub>2</sub> (mm)	150	150	150
Lift	h <sub>3</sub> (mm)	3180	3180	3180
Height with lift mast extended	h <sub>4</sub> (mm)	3742	3742	3742
Height above overhead guard (cab)	h <sub>6</sub> (mm)	2035 (1949)	2035 (1949)	2035 (1949)
Seat height/standing height	h <sub>7</sub> (mm)	965	965	965
Coupling height	h <sub>10</sub> (mm)	473	473	473
Overall length	l <sub>1</sub> (mm)	2744	2852	2866
Length including fork back	l <sub>2</sub> (mm)	1944	2052	2066
Overall width	b <sub>1</sub> (mm)	1149	1149	1149
Fork arm thickness	s (mm)	40	40	40
Fork arm width	e (mm)	80	80	80
Fork arm length	l (mm)	800	800	800
Fork carriage	Standard; class; form	ISO 2328 II A	ISO 2328 II A	ISO 2328 II A
Fork carriage width	b <sub>3</sub> (mm)	980	980	980
Ground clearance with load below lift mast	m <sub>1</sub> (mm)	≥ 90	≥ 90	≥ 90
Ground clearance at the middle of the wheelbase	m <sub>2</sub> (mm)	114	114	114
Aisle width for pallet 1000 x 1200 crosswise	A <sub>st</sub> (mm)	3269	3377	3390
Aisle width for pallet 800 x 1200 longitudinal	A <sub>st</sub> (mm)	3269	3377	3390
Turning radius	W <sub>a</sub> (mm)	1570	1678	1678
Smallest pivot point distance	b <sub>13</sub> (mm)	—	—	—

## Performance data

Model		RX20-18	RX20-18L	RX20-20L
Type number		6223	6224	6225
Driving speed with load (Blue-Q/ STILL Classic/sprint mode)	km/h	16/16/20	16/16/20	16/16/20
Driving speed without load (Blue-Q/ STILL Classic/sprint mode)	km/h	16/16/20	16/16/20	16/16/20
Lifting speed with load (Blue-Q/ STILL Classic/sprint mode)	m/s	0.52	0.52	0.45
Lifting speed without load (Blue-Q/ STILL Classic/sprint mode)	m/s	0.75	0.75	0.63
Lowering speed with load	m/s	0.52	0.52	0.48
Lowering speed without load	m/s	0.5	0.5	0.41
Pulling force with load	N	4900	4800	4800
Pulling force without load	N	5100	5100	5000
Max. pulling force with load	N	12000	12000	11900
Max. pulling force without load	N	7900	8500	8700
Climbing capability with load	%	18.6	18.6	15
Climbing capability without load	%	24	24	18.1
Max. climbing capability with load	%	25.1	25.3	23
Max. climbing capability without load	%	26	28.3	27
Acceleration time with load (Blue-Q/ STILL Classic/sprint mode)	s	5.8/5.5/5.2	5.8/5.5/5.2	5.8/5.5/5.3
Acceleration time without load (Blue-Q/STILL Classic/sprint mode)	s	5.4/5.1/4.8	5.4/5.1/4.8	5.4/5.1/4.8
Service brake		Electr. / mech.	Electr. / mech.	Electr. / mech.

## Gradients

The values specified in the "Performance data" table as the maximum climbing capability can be used only to compare the performance of forklift trucks in the same category. The specified values in no way represent the normal daily operating conditions.

**⚠ WARNING**

To use the truck safely – with or without a load – the maximum ascending or descending gradient permitted for travel is 15%.

- If you have any questions, contact your authorised service centre.

## VDI datasheet: RX20-18 and RX20-20 with steering turntable

## Electric motor

Model		RX20-18	RX20-18L	RX20-20L
Type number		6223	6224	6225
Traction motor, power rating at S2: 60 min	kW	2x6.5	2x6.5	2x6.5
Lift motor, power rating at S3: 15%	kW	11	11	11
Battery	Standard; circuit	DIN 43531 A (B)	DIN 43531 A	DIN 43531 A (B)
Battery voltage	U (V)	48	48	48
Battery capacity	K <sub>5</sub> (Ah)	625	750	750
Battery weight	kg	855	1013	1013

## Miscellaneous

Model		RX20-18	RX20-18L	RX20-20L
Type number		6223	6224	6225
Working pressure for attachments	bar	160	160	160
Oil flow for attachments	l/min	30	30	30
Sound pressure level L <sub>pAZ</sub> (Driver's compartment)	dB (A)	< 66	< 66	< 66
Human vibration: acceleration according to EN 13059	m/s <sup>2</sup>	< 0.6	< 0.6	< 0.6
Tow coupling, DIN type/model		Bolt	Bolt	Bolt

## VDI datasheet: RX20-16 with swing axle



### NOTE

*This VDI datasheet specifies only the technical values for trucks with standard equipment. Different tyres, lift masts, additional units etc. can produce different values.*

### Key data

Model		RX20-16P	RX20-16PL
Type number		6226	6227
Manufacturer		STILL GmbH	STILL GmbH
Drive		Electric	Electric
Operation		Seat	Seat
Rated capacity/load	Q (kg)	1600	1600
Load centre of gravity distance	c (mm)	500	500
Load distance	x (mm)	374	374
Wheelbase	y (mm)	1429	1537

### Weights

Model		RX20-16P	RX20-16PL
Type number		6226	6227
Net weight	kg	3018	3178
Front axle load, laden	kg	4098	4121
Rear axle load, laden	kg	520	657
Front axle load, unladen	kg	1520	1612
Rear axle load, unladen	kg	1498	1567

### Wheels, chassis frame

Model		RX20-16P	RX20-16PL
Type number		6226	6227
Tyres		Superelastic	Superelastic
Tyre size, front		180/70-8	180/70-8
Tyre size, rear		150/75-8	150/75-8
Number of front wheels (x = driven)		2x	2x
Number of rear wheels (x = driven)		2	2

## VDI datasheet: RX20-16 with swing axle

Model		RX20-16P	RX20-16PL
Type number		6226	6227
Track width, front	b <sub>10</sub> (mm)	932	932
Track width, rear	b <sub>11</sub> (mm)	807	807

## Basic dimensions

Model		RX20-16P	RX20-16PL
Type number		6226	6227
Forward tilt of lift mast/fork carriage	$\alpha$ (degrees)	5	5
Backwards tilt of lift mast/fork carriage	$\beta$ (degrees)	6	6
Height with lift mast retracted	h <sub>1</sub> (mm)	2160	2160
Free lift	h <sub>2</sub> (mm)	150	150
Lift	h <sub>3</sub> (mm)	3180	3180
Height with lift mast extended	h <sub>4</sub> (mm)	3742	3742
Height above overhead guard (cab)	h <sub>6</sub> (mm)	2035 (1949)	2035 (1949)
Seat height/standing height	h <sub>7</sub> (mm)	965	965
Coupling height	h <sub>10</sub> (mm)	537	537
Overall length	l <sub>1</sub> (mm)	2837	2945
Length including fork back	l <sub>2</sub> (mm)	2037	2145
Overall width	b <sub>1</sub> (mm)	1099	1099
Fork arm thickness	s (mm)	40	40
Fork arm width	e (mm)	80	80
Fork arm length	l (mm)	800	800
Fork carriage	Standard; class; form	ISO 2328 II A	ISO 2328 II A
Fork carriage width	b <sub>3</sub> (mm)	980	980
Ground clearance with load below lift mast	m <sub>1</sub> (mm)	≥ 90	≥ 90
Ground clearance at the middle of the wheelbase	m <sub>2</sub> (mm)	114	114
Aisle width for pallet 1000 x 1200 crosswise	A <sub>st</sub> (mm)	3362	3470
Aisle width for pallet 800 x 1200 longitudinal	A <sub>st</sub> (mm)	3487	3595
Turning radius	W <sub>a</sub> (mm)	1663	1771
Smallest pivot point distance	b <sub>13</sub> (mm)	—	—

## Performance data

Model		RX20-16P	RX20-16PL
Type number		6226	6227
Driving speed with load (Blue-Q/ STILL Classic/sprint mode)	km/h	16/16/20	16/16/20
Driving speed without load (Blue-Q/ STILL Classic/sprint mode)	km/h	16/16/20	16/16/20
Lifting speed with load (Blue-Q/ STILL Classic/sprint mode)	m/s	0.53	0.53
Lifting speed without load (Blue-Q/ STILL Classic/sprint mode)	m/s	0.75	0.75
Lowering speed with load	m/s	0.51	0.51
Lowering speed without load	m/s	0.5	0.5
Pulling force with load	N	5000	5000
Pulling force without load	N	5100	5100
Max. pulling force with load	N	12300	12,300
Max. pulling force without load	N	7900	8500
Climbing capability with load	%	18.6	18.6
Climbing capability without load	%	24	24
Max. climbing capability with load	%	27.8	27.6
Max. climbing capability without load	%	27.8	28.9
Acceleration time with load (Blue-Q/ STILL Classic/sprint mode)	s	5.7/5.4/5.1	5.7/5.4/5.1
Acceleration time without load (Blue-Q/STILL Classic/sprint mode)	s	5.4/5.1/4.8	5.4/5.1/4.8
Service brake		Electr. / mech.	Electr. / mech.

## Gradients

The values specified in the "Performance data" table as the maximum climbing capability can be used only to compare the performance of forklift trucks in the same category. The specified values in no way represent the normal daily operating conditions.

### WARNING

To use the truck safely – with or without a load – the maximum ascending or descending gradient permitted for travel is 15%.

- If you have any questions, contact your authorised service centre.

## VDI datasheet: RX20-16 with swing axle

## Electric motor

Model		RX20-16P	RX20-16PL
Type number		6226	6227
Traction motor, power rating at S2: 60 min	kW	2x6.5	2x6.5
Lift motor, power rating at S3: 15%	kW	11	11
Battery	Standard; circuit	DIN 43531 A (B)	DIN 43531 A
Battery voltage	U (V)	48	48
Battery capacity	K <sub>5</sub> (Ah)	625	750
Battery weight	kg	855	1013

## Miscellaneous

Model		RX20-16P	RX20-16PL
Type number		6226	6227
Working pressure for attachments	bar	160	160
Oil flow for attachments	l/min	30	30
Sound pressure level L <sub>pAZ</sub> (Driver's compartment)	dB (A)	< 66	< 66
Human vibration: acceleration according to EN 13059	m/s <sup>2</sup>	< 0.6	< 0.6
Tow coupling, DIN type/model		Bolt	Bolt



## VDI datasheet: RX20-18 with swing axle



### NOTE

*This VDI datasheet specifies only the technical values for trucks with standard equipment. Different tyres, lift masts, additional units etc. can produce different values.*

### Key data

Model		RX20-18P	RX20-18PL
Type number		6228	6229
Manufacturer		STILL GmbH	STILL GmbH
Drive		Electric	Electric
Operation		Seat	Seat
Rated capacity/load	Q (kg)	1800	1800
Load centre of gravity distance	c (mm)	500	500
Load distance	x (mm)	374	374
Wheelbase	y (mm)	1429	1537

### Weights

Model		RX20-18P	RX20-18PL
Type number		6228	6229
Net weight	kg	3254	3178
Front axle load, laden	kg	4439	4435
Rear axle load, laden	kg	616	543
Front axle load, unladen	kg	1538	1612
Rear axle load, unladen	kg	1717	1567

### Wheels, chassis frame

Model		RX20-18P	RX20-18PL
Type number		6228	6229
Tyres		Superelastic	Superelastic
Tyre size, front		200/50-10	200/50-10
Tyre size, rear		150/75-8	150/75-8
Number of front wheels (x = driven)		2x	2x
Number of rear wheels (x = driven)		2	2

## VDI datasheet: RX20-18 with swing axle

Model		RX20-18P	RX20-18PL
Type number		6228	6229
Track width, front	b <sub>10</sub> (mm)	942	942
Track width, rear	b <sub>11</sub> (mm)	807	807

## Basic dimensions

Model		RX20-18P	RX20-18PL
Type number		6228	6229
Forward tilt of lift mast/fork carriage	$\alpha$ (degrees)	5	5
Backwards tilt of lift mast/fork carriage	$\beta$ (degrees)	6	6
Height with lift mast retracted	h <sub>1</sub> (mm)	2160	2160
Free lift	h <sub>2</sub> (mm)	150	150
Lift	h <sub>3</sub> (mm)	3180	3180
Height with lift mast extended	h <sub>4</sub> (mm)	3742	3742
Height above overhead guard (cab)	h <sub>6</sub> (mm)	2035 (1949)	2035 (1949)
Seat height/standing height	h <sub>7</sub> (mm)	965	965
Coupling height	h <sub>10</sub> (mm)	537	537
Overall length	l <sub>1</sub> (mm)	2837	2945
Length including fork back	l <sub>2</sub> (mm)	2037	2145
Overall width	b <sub>1</sub> (mm)	1149	1149
Fork arm thickness	s (mm)	40	40
Fork arm width	e (mm)	80	80
Fork arm length	l (mm)	800	800
Fork carriage	Standard; class; form	ISO 2328 II A	ISO 2328 II A
Fork carriage width	b <sub>3</sub> (mm)	980	980
Ground clearance with load below lift mast	m <sub>1</sub> (mm)	≥ 90	≥ 90
Ground clearance at the middle of the wheelbase	m <sub>2</sub> (mm)	114	114
Aisle width for pallet 1000 x 1200 crosswise	A <sub>st</sub> (mm)	3362	3470
Aisle width for pallet 800 x 1200 longitudinal	A <sub>st</sub> (mm)	3487	3595
Turning radius	W <sub>a</sub> (mm)	1663	1771
Smallest pivot point distance	b <sub>13</sub> (mm)	—	—

## Performance data

Model		RX20-18P	RX20-18PL
Type number		6228	6229
Driving speed with load (Blue-Q/ STILL Classic/sprint mode)	km/h	16/16/20	16/16/20
Driving speed without load (Blue-Q/ STILL Classic/sprint mode)	km/h	16/16/20	16/16/20
Lifting speed with load (Blue-Q/ STILL Classic/sprint mode)	m/s	0.52	0.52
Lifting speed without load (Blue-Q/ STILL Classic/sprint mode)	m/s	0.75	0.75
Lowering speed with load	m/s	0.52	0.52
Lowering speed without load	m/s	0.5	0.5
Pulling force with load	N	4800	4800
Pulling force without load	N	5000	5100
Max. pulling force with load	N	11900	12000
Max. pulling force without load	N	8000	8500
Climbing capability with load	%	18.6	18.6
Climbing capability without load	%	24	24
Max. Climbing capability with load	%	24.8	25.4
Max. climbing capability without load	%	26	28.6
Acceleration time with load (Blue-Q/ STILL Classic/sprint mode)	s	5.8/5.5/5.2	5.8/5.5/5.2
Acceleration time without load (Blue-Q/STILL Classic/sprint mode)	s	5.4/5.1/4.8	5.4/5.1/4.8
Service brake		Electr. / mech.	Electr. / mech.

## Gradients

The values specified in the "Performance data" table as the maximum climbing capability can be used only to compare the performance of forklift trucks in the same category. The specified values in no way represent the normal daily operating conditions.

### WARNING

To use the truck safely – with or without a load – the maximum ascending or descending gradient permitted for travel is 15%.

- If you have any questions, contact your authorised service centre.

## VDI datasheet: RX20-18 with swing axle

## Electric motor

Model		RX20-18P	RX20-18PL
Type number		6228	6229
Traction motor, power rating at S2: 60 min	kW	2x6.5	2x6.5
Lift motor, power rating at S3: 15%	kW	11	11
Battery	Standard; circuit	DIN 43531 A (B)	DIN 43531 A
Battery voltage	U (V)	48	48
Battery capacity	K <sub>5</sub> (Ah)	625	750
Battery weight	kg	855	1013

## Miscellaneous

Model		RX20-18P	RX20-18PL
Type number		6228	6229
Working pressure for attachments	bar	160	160
Oil flow for attachments	l/min	30	30
Sound pressure level L <sub>pAZ</sub> (Driver's compartment)	dB (A)	< 66	< 66
Human vibration: acceleration according to EN 13059	m/s <sup>2</sup>	< 0.6	< 0.6
Tow coupling, DIN type/model		Bolt	Bolt

## RX20-20 swing axle VDI datasheet



### NOTE

*This VDI datasheet specifies only the technical values for trucks with standard equipment. Different tyres, lift masts, additional units etc. can produce different values.*

### Key data

Model		RX20-20P	RX20-20PL
Type number		6230	6231
Manufacturer		STILL GmbH	STILL GmbH
Drive		Electric	Electric
Operation		Seat	Seat
Rated capacity/load	Q (kg)	2000	2000
Load centre of gravity distance	c (mm)	500	500
Load distance	x (mm)	388	388
Wheelbase	y (mm)	1429	1537

### Weights

Model		RX20-20P	RX20-20PL
Type number		6230	6231
Net weight	kg	3474	3449
Front axle load, laden	kg	4858	4851
Rear axle load, laden	kg	616	598
Front axle load, unladen	kg	1616	1696
Rear axle load, unladen	kg	1858	1754

### Wheels, chassis frame

Model		RX20-20P	RX20-20PL
Type number		6230	6231
Tyres		Superelastic	Superelastic
Tyre size, front		200/50-10	200/50-10
Tyre size, rear		150/75-8	150/75-8
Number of front wheels (x = driven)		2x	2x
Number of rear wheels (x = driven)		2	2

## RX20-20 swing axle VDI datasheet

Model		RX20-20P	RX20-20PL
Type number		6230	6231
Track width, front	b <sub>10</sub> (mm)	942	942
Track width, rear	b <sub>11</sub> (mm)	807	807

## Basic dimensions

Model		RX20-20P	RX20-20PL
Type number		6230	6231
Forward tilt of lift mast/fork carriage	$\alpha$ (degrees)	5	5
Backwards tilt of lift mast/fork carriage	$\beta$ (degrees)	6	6
Height with lift mast retracted	h <sub>1</sub> (mm)	2160	2160
Free lift	h <sub>2</sub> (mm)	150	150
Lift	h <sub>3</sub> (mm)	3180	3180
Height with lift mast extended	h <sub>4</sub> (mm)	3742	3742
Height above overhead guard (cab)	h <sub>6</sub> (mm)	2035 (1949)	2035 (1949)
Seat height/standing height	h <sub>7</sub> (mm)	965	965
Coupling height	h <sub>10</sub> (mm)	537	537
Overall length	l <sub>1</sub> (mm)	2851	2959
Length including fork back	l <sub>2</sub> (mm)	2051	2159
Overall width	b <sub>1</sub> (mm)	1149	1149
Fork arm thickness	s (mm)	40	40
Fork arm width	e (mm)	80	80
Fork arm length	l (mm)	800	800
Fork carriage	Standard; class; form	ISO 2328 II A	ISO 2328 II A
Fork carriage width	b <sub>3</sub> (mm)	980	980
Ground clearance with load below lift mast	m <sub>1</sub> (mm)	≥ 90	≥ 90
Ground clearance at the middle of the wheelbase	m <sub>2</sub> (mm)	114	114
Aisle width for pallet 1000 x 1200 crosswise	A <sub>st</sub> (mm)	3375	3483
Aisle width for pallet 800 x 1200 longitudinal	A <sub>st</sub> (mm)	3501	3609
Turning radius	W <sub>a</sub> (mm)	1663	1771
Smallest pivot point distance	b <sub>13</sub> (mm)	—	—

## Performance data

Model		RX20-20P	RX20-20PL
Type number		6230	6231
Driving speed with load (Blue-Q/ STILL Classic/sprint mode)	km/h	16/16/20	16/16/20
Driving speed without load (Blue-Q/ STILL Classic/sprint mode)	km/h	16/16/20	16/16/20
Lifting speed with load (Blue-Q/ STILL Classic/sprint mode)	m/s	0.45	0.45
Lifting speed without load (Blue-Q/ STILL Classic/sprint mode)	m/s	0.63	0.63
Lowering speed with load	m/s	0.48	0.48
Lowering speed without load	m/s	0.41	0.41
Pulling force with load	N	4700	4800
Pulling force without load	N	5000	5000
Max. pulling force with load	N	11900	11900
Max. pulling force without load	N	8200	8800
Climbing capability with load	%	15	15
Climbing capability without load	%	18.1	18.1
Max. climbing capability with load	%	22.9	23.1
Max. climbing capability without load	%	25.1	27.2
Acceleration time with load (Blue-Q/ STILL Classic/sprint mode)	s	5.8/5.5/5.3	5.8/5.5/5.3
Acceleration time without load (Blue-Q/STILL Classic/sprint mode)	s	5.4/5.1/4.8	5.4/5.1/4.8
Service brake		Electr. / mech.	Electr. / mech.

## Gradients

The values specified in the "Performance data" table as the maximum climbing capability can be used only to compare the performance of forklift trucks in the same category. The specified values in no way represent the normal daily operating conditions.

### WARNING

To use the truck safely – with or without a load – the maximum ascending or descending gradient permitted for travel is 15%.

- If you have any questions, contact your authorised service centre.

## Eco-design requirements for electric motors and variable speed drives

## Electric motor

Model		RX20-20P	RX20-20PL
Type number		6230	6231
Traction motor, power rating at S2: 60 min	kW	2x6.5	2x6.5
Lift motor, power rating at S3: 15%	kW	11	11
Battery	Standard; circuit	DIN 43531 A (B)	DIN 43531 A
Battery voltage	U (V)	48	48
Battery capacity	K <sub>5</sub> (Ah)	625	750
Battery weight	kg	855	1013

## Miscellaneous

Model		RX20-20P	RX20-20PL
Type number		6230	6231
Working pressure for attachments	bar	160	160
Oil flow for attachments	l/min	30	30
Sound pressure level L <sub>pAZ</sub> (Driver's compartment)	dB (A)	< 66	< 66
Human vibration: acceleration according to EN 13059	m/s <sup>2</sup>	< 0.6	< 0.6
Tow coupling, DIN type/model		Bolt	Bolt

## Eco-design requirements for electric motors and variable speed drives

All motors in this industrial truck are exempt from Regulation (EU) 2019/1781 because these motors do not meet the description given in Article 2 "Scope", Item (1) (a) and because of the provisions in Article 2 (2) (h) "Motors in cordless or battery-operated equipment" and Article 2 (2) (o) "Motors designed specifically for the traction of electric vehicles".

All variable speed drives in this industrial truck are exempt from Regulation (EU) 2019/1781 because these variable speed drives do not meet the description given in Article 2 "Scope", Item (1) (b).



## Battery specifications for lead-acid batteries

### CAUTION

The battery weight and the battery dimensions affect the stability of the truck.

When replacing the battery, the weight ratios must not be changed. The battery weight must remain within the weight range specified on the nameplate. The location of ballast weights must not be changed. The bottom of the battery tray must be closed.

- Use batteries that meet DIN standards.
- Do not change the position of ballast weights.
- Check the battery weight against the information on the nameplate.
- Only use a battery tray that is closed at the bottom.



### NOTE

*Battery specifications according to DIN 43531; cells in accordance with DIN EN 60254-2, 48 V circuit A or 48 V circuit B*

- The battery weight can be found on the nameplate of the battery.

### Lead-acid batteries

Battery designation	Capacity [Ah]	Circuit	Weight/ ballast weight [kg]	Battery compartment dimensions [mm]			Tray
				Length	Width	Height	
4PzV 400	400	A	708/155	830	522	627	364
4PzV 440	440						
4PzS 460	460						
4PzS 500	500						
5PzV 500	500	A	856	830	630	627	365
5PzV 550	550						
5PzS 575	575						
5PzS 625	625						
6PzV 600	600	A	1064	830	738	627	366
6PzV 660	660						
6PzS 690	690						
6PzS 750	750						
5TCSM 660	660	B <sup>1</sup>	856	1030	529	627	315
5PzV 500	500						

<sup>1</sup> In some trucks, an adapter plate is required to support the battery and circuit B.

## Battery specifications for lead-acid batteries

Battery designation	Capacity [Ah]	Circuit	Weight/ ballast weight [kg]	Battery compartment dimensions [mm]			Tray
				Length	Width	Height	
5PzV 550	550						
5PzS 575	575						
5PzS 625	650						

**NOTE**

*When converting to TENSOR® batteries, the maximum speed of the truck must be limited to 17 km/h for technical reasons. Contact the authorised service centre regarding this matter.*

## Battery specifications for lithium-ion batteries

- For more information, please refer to the nameplate and the operating instructions for the lithium-ion battery.

### GG5 Li-ion, 48 V (BG 2)<sup>1</sup>

13.1 kWh and 49 kWh

	Battery group 2.1	Battery group 2.2
Nominal voltage [V]	48.75	48.75
Nominal capacity [Ah]	625	625
Nominal energy [kWh]	13.1	49
Cell connections	13 serial, 4 parallel	13 serial, 15 parallel
Length [mm]	1030	1030
Width [mm]	529	529
Height [mm]	410	627
Weight [kg]	856	856
Tray	500	501

### GG5 Li-ion, 48 V (BG 8)

16.3 kWh and 45.7 kWh

	Battery group 8.1	Battery group 8.2
Nominal voltage [V]	48.75	48.75
Nominal capacity [Ah]	625	625
Nominal energy [kWh]	16.3	45.7
Cell connections	13 serial, 5 parallel	13 serial, 14 parallel
Length [mm]	830	830
Width [mm]	630	630
Height [mm]	627	627
Weight [kg]	856	856
Tray	510	510

<sup>1</sup> In some trucks, an adapter plate is required to support the BG 2 lithium-ion battery.

## Information on the auxiliary hydraulics

### GG5 Li-ion, 48 V (BG 9) 16.3 kWh and 49 kWh

	Battery group 9.1	Battery group 9.2
Nominal voltage [V]	48.75	48.75
Nominal capacity [Ah]	750	750
Nominal energy [kWh]	16.3	49
Cell connections	13 serial, 6 parallel	13 serial, 16 parallel
Length [mm]	830	830
Width [mm]	738	738
Height [mm]	627	627
Weight [kg]	1013	1013
Tray	511	511

## Information on the auxiliary hydraulics

The information on the auxiliary hydraulics differs depending on the truck. Take this into consideration when selecting the attachment.

Maximum system pressure " $P_{\max}$ "	280 bar
Maximum volume flow rate " $Q_{\max}$ "	30 l/min
Trigger of the switch valve	12 V / 2 A

**A**

Access authorisation for the fleet manager. . . . .	113
Changing the fleet manager password. . . . .	115
Changing the PIN code for the driver. . . . .	112
Access authorisation with PIN code. . . . .	111
Changing the PIN codes. . . . .	112
Accessories. . . . .	8
Actuating the drive direction switch	
Fingertip version. . . . .	166
Joystick 4Plus version. . . . .	166
Mini-lever version. . . . .	165
Multiple-lever version. . . . .	165
Travel direction selector and indicator module version. . . . .	167
Address of manufacturer. . . . .	I
Adjusting the armrest. . . . .	105
Adjusting the fork. . . . .	226
Adjusting the steering column. . . . .	87
Air conditioning. . . . .	355
Assistance systems	
Zeroing. . . . .	285
Attachments. . . . .	305
Adjusting the hydraulic speed. . . . .	310
Alternating operation. . . . .	306
Assembly. . . . .	305
Attachment example. . . . .	309
Connecting. . . . .	307
Controlling using a double mini-lever. . . . .	319
Controlling using a quadruple mini-lever. . . . .	327
Controlling using a triple mini-lever. . . . .	323
Controlling using multi-lever operation. . . . .	315
Controlling using the double mini-lever and the 5th function. . . . .	321
Controlling using the joystick 4Plus. . . . .	334
Controlling using the quadruple mini-lever and the 5th function. . . . .	329
Controlling using the triple mini-lever and the 5th function. . . . .	325
Controlling with multi-lever operation and the 5th function. . . . .	317
Controlling with multi-lever operation and the 6th function. . . . .	317
Controlling with the fingertip. . . . .	330
Controlling with the fingertip and the 5th function. . . . .	332

General controlling. . . . .	308
Information on the auxiliary hydraulics. . . . .	542
Load capacity. . . . .	307
Mounting. . . . .	307
Picking up a load. . . . .	337
Safety information. . . . .	305
Special risks. . . . .	45
Automatic mast vertical positioning	
Calibrating. . . . .	265
Checking for correct function. . . . .	265
Operation. . . . .	263
Auxiliary equipment. . . . .	338

**B**

Basic principles for safe operation. . . . .	33
Battery	
Changing the battery type. . . . .	436
Changing to lithium-ion batteries. . . . .	437
Charging. . . . .	418
Charging to equalise. . . . .	422
Checking. . . . .	502
Checking condition, acid level and acid density. . . . .	415
Checking the changeover frame. . . . .	509
Checking the charge status of the. . . . .	416
Checking the interlock. . . . .	495
Disposal. . . . .	27
Lead-acid battery. . . . .	410
Lithium-ion battery. . . . .	424
Maintaining. . . . .	414
Plug. . . . .	390
Replacing. . . . .	436
Safety regulations. . . . .	410
Battery acid. . . . .	57
Battery door	
Checking the interlock. . . . .	495
Battery male connector	
Connecting. . . . .	390
Disconnecting. . . . .	391
Battery specifications	
Lead-acid batteries. . . . .	539
Lithium-ion batteries. . . . .	541
Before picking up a load. . . . .	224
Blue-Q	
Configuring. . . . .	153
Effects on additional consumers. . . . .	150

Functional description. . . . .	150	Cold store application. . . . .	367
Switching on and off. . . . .	152	Batteries. . . . .	369
<b>C</b>		Operation. . . . .	367
Cab. . . . .	349	Types of application. . . . .	367
Opening/closing the door. . . . .	349	Commissioning. . . . .	16
Opening/closing the side window. . . . .	350	Condition of the roadways. . . . .	159
Operating the rear window heating. . . . .	341	Consumables. . . . .	55
Turning the interior lighting on or off. . . . .	351	Disposal. . . . .	58
Ceiling sensor. . . . .	341	Safety information for handling battery acid. . . . .	57
CE labelling. . . . .	6	Safety information for handling oils. . . . .	55
Changes to the truck. . . . .	37	Safety information for hydraulic fluid. . . . .	56
Changing the fork arms. . . . .	215	Contact details. . . . .	I
Changing to lithium-ion batteries. . . . .	437	Copyright and trademark rights. . . . .	22
Charging the lithium-ion battery. . . . .	432	Correct seat position. . . . .	86
Checking the charge state of the lithium-ion battery. . . . .	430	Coupling pin in the counterweight. . . . .	360
Checking the charge status. . . . .	416	Crane loading. . . . .	469
Checking the double pedal. . . . .	509	Cruise control. . . . .	189
Checking the driver's seat. . . . .	497	Cup holders. . . . .	67
Checking the emergency off function. . . . .	89	Curve Speed Control. . . . .	185
Checking the fork arms. . . . .	508	<b>D</b>	
Checking the lift cylinders and connections for leaks. . . . .	507	Damage. . . . .	40
Checking wheel fastenings. . . . .	501	Danger area. . . . .	226
Checks and tasks before daily use. . . . .	82	Danger areas of lithium-ion batteries. . . . .	36
Clamp locking mechanism. . . . .	313	Danger to employees. . . . .	50
Releasing the mechanism with a double mini-lever. . . . .	320	Declaration of conformity. . . . .	7
Releasing the mechanism with a quadruple mini-lever. . . . .	328	Declaring the use of lithium-ion batteries. . . . .	34
Releasing the mechanism with a triple mini-lever. . . . .	324	Decommissioning the truck. . . . .	471
Releasing the mechanism with the fingertip. . . . .	331	Defects. . . . .	40
Releasing the mechanism with the joystick 4Plus. . . . .	335	Definition of directions. . . . .	25
Cleaning. . . . .	462	Definition of responsible persons. . . . .	30
Cleaning the electrical system. . . . .	464	Description of the truck. . . . .	2
Cleaning the windows. . . . .	465	Dimensions of roadways. . . . .	157
Clean the truck. . . . .	462	Display-operating unit. . . . .	68
After cleaning. . . . .	466	Messages. . . . .	371
Climbing into the truck. . . . .	85	Swivelling. . . . .	87
Climbing out of the truck. . . . .	85	Display/control unit	
Clipboard. . . . .	356	Main screen. . . . .	107
		Disposal	
		Battery. . . . .	27
		Components. . . . .	27
		Double mini-lever	
		Lifting/lowering the fork carriage. . . . .	203, 205
		Tilting the lift mast. . . . .	204, 206

Drive direction		Emergencies	
Changing. ....	168	Emergency actuation of the electric	
Neutral position. ....	164	parking brake. ....	385
Selecting. ....	164	Truck tipping over. ....	381
Selecting with the dual pedal version. ....	171	Using the emergency hammer. ....	382
Drive modes		Emergency drive direction. ....	382
Sprint mode. ....	153	Emergency driving. ....	382
STILL Classic. ....	153	Emergency hammer. ....	382
Drive programme		Emergency lowering. ....	383
Configuring A/B. ....	162	Emergency shutdown. ....	380
Selecting 1 to 3. ....	161	Emissions. ....	59
Selecting A/B. ....	162	Battery. ....	61
Driver profiles		Noise emissions. ....	59
Creating. ....	133	Radiation. ....	61
Deleting. ....	138	Vibrations. ....	60
Description. ....	131	Environmental considerations. ....	27
Renaming. ....	135	Ergonomic dimensions. ....	512
Selecting. ....	131	<b>F</b>	
Driver qualification for using lithium-ion		Filling the washer system. ....	340
batteries. ....	34	Fingertip	
Driver rights, duties and rules of behaviour. ....	31	Lifting/lowering the fork carriage. ....	209
Drivers. ....	31	Tilting the lift mast. ....	210
Driver's cab		First-aid measures for working with lithium-	
Use. ....	91	ion batteries	
Driving. ....	155	Maintenance personnel. ....	424
Ascending gradients. ....	239	Fitting attachments. ....	305
Descending gradients. ....	239	FleetManager. ....	338
Driving lights		Shock recognition. ....	338
Switching on and off. ....	141	Fork arms	
Driving on loading bridges. ....	241	Length. ....	43
Driving onto lifts. ....	240	Fork extension. ....	217
Due date counter for maintenance and		Fork wear protection. ....	214
safety checks. ....	481	Function checking. ....	82
Dynamic Load Control 1. ....	271	Function checking of the assistance sys-	
Dynamic Load Control 2. ....	272	tems. ....	88
<b>E</b>		Fuses	
EC declaration of conformity in accordance		Replacing. ....	502
with Machinery Directive. ....	7	<b>G</b>	
Efficiency and drive modes. ....	150	General. ....	5
Electrical fork wear protection. ....	260	<b>H</b>	
Electric parking brake		Handling gas springs and accumulators. .	42
Emergency actuation. ....	385	Handling loads. ....	223
		Hazard assessment. ....	34
		Hazardous areas. ....	160

Hazards and countermeasures. ....	48	Insulation testing. ....	52
Hazard warning system		Drive battery test values. ....	53
Switching on and off. ....	145	Test values for the truck. ....	53
Heating system. ....	352	Insurance cover on company premises. . .	33
Hydraulic blocking function. ....	221	Interior lighting. ....	351
Hydraulic fluid. ....	56	Issue date of the operating instructions. . .	22
Hydraulic system		<b>J</b>	
Checking for leak tightness. ....	503	Jacking up. ....	477
Checking the oil level. ....	504	Joystick 4Plus	
Depressurising using a double mini-lever. ....	293	Fork carriage sideshift. ....	212
Depressurising using a quadruple mini-lever. ....	297	Lifting/lowering the fork carriage. ....	211
Depressurising using a triple mini-lever. ....	295	Tilting the lift mast. ....	211
Depressurising using multi-lever operation. ....	291	<b>L</b>	
Depressurising using multi-lever operation and the 5th and 6th function. . .	292	Labelling points. ....	10
Depressurising using the double mini-lever and the 5th function. ....	294	Lashing down. ....	469
Depressurising using the fingertip. . .	299	Lift height-dependent assistance systems	
Depressurising using the fingertip and the 5th function. ....	300	Electrical fork wear protection. ....	260
Depressurising using the Joystick 4Plus. ....	301	End lift cut-out. ....	252
Depressurising using the Joystick 4Plus and the 5th function. ....	302	Lift mast end-stop damping. ....	252
Depressurising using the quadruple mini-lever and the 5th function. ....	298	Lift transition damping. ....	251
Depressurising using the triple mini-lever and the 5th function. ....	296	Speed reduction when the fork carriage is raised. ....	255
Exiting the wizard. ....	304	Lift height-dependent functions	
Need to depressurise. ....	288	Intermediate lift cut-out. ....	247
Special feature for clamping attachments. ....	303	Lift height display. ....	246
Wizard for depressurising. ....	289	Lift height measuring system. ....	242
<b>I</b>		Cleaning. ....	243
Illustration of lithium-ion batteries. ....	427	Design and function. ....	242
Impermissible use. ....	17	Eliminating malfunctions. ....	244
Information about the documentation. . .	20	Emergency operation in the event of malfunctions. ....	245
Information for carrying out maintenance.	479	Lifting. ....	197, 477
Maintenance timeframe. ....	480	Lifting system	
Next maintenance interval. ....	480	Controlling using a double mini-lever. .	203
Information on the auxiliary hydraulics. .	542	Controlling using a quadruple mini-lever. ....	207
Information symbols. ....	22	Controlling using a triple mini-lever. .	205
		Controlling using the joystick 4Plus. .	210
		Controlling with the fingertip. ....	209
		Dynamics. ....	212
		Multi-lever. ....	201
		Operating devices. ....	199
		Lift mast	
		Lubricating the roller track. ....	506
		Removing. ....	478



Securing against falling off. ....	478	Load-dependent assistance systems	
Securing against tilting backwards. .	478	Dynamic Load Control 1. ....	271
Lift mast versions. ....	197	Dynamic Load Control 2. ....	272
Mono lift mast. ....	199	Tare function. ....	280
NiHo lift mast. ....	198	Load capacity. ....	224
Telescopic lift mast. ....	197	Load chains	
Triple mast. ....	198	Cleaning. ....	464
Lighting. ....	140	Load measurement. ....	275
Meaning of the symbols. ....	140	Calibrating. ....	276
STILL SafetyLight. ....	148	Load programs	
StVZO equipment. ....	146	Selecting 1 to 3. ....	213
Warning zone light. ....	149	Lubricating the joints and controls. ....	494
List of abbreviations. ....	23		
Lithium-ion batteries		<b>M</b>	
Battery weight and dimensions. ....	426	Main display. ....	107
Changing the battery type. ....	436	Maintenance	
Charging. ....	432	General information. ....	479
Checking the charge state. ....	430	Safety regulations. ....	476
Danger areas. ....	36	Maintenance data table. ....	491
Declaring the use of. ....	34	Battery. ....	491
Display. ....	70	Controls/joints. ....	491
Driver qualification. ....	34	Drive axle. ....	492
Fire protection measures. ....	425	Electrical system. ....	491
First-aid measures. ....	424	General lubrication points. ....	491
Hazard assessment. ....	34	Hydraulic battery carrier. ....	492
Illustration. ....	427	Hydraulic system. ....	491
Installing. ....	441	Lift mast. ....	493
Maintenance personnel. ....	424	Load chains. ....	493
Nameplate. ....	15	Steering axle. ....	492
Permissible batteries. ....	34	Tyres. ....	492
Procedure in the event of a fire. ....	34	Washer system. ....	493
Product-specific dangers. ....	36	Maintenance personnel for batteries. ....	479
Regulations for storing. ....	428	Maintenance work without special qualifications. ....	479
Safety regulations. ....	424, 426	Malfunctions during lifting mode. ....	220
Special features. ....	33	Malfunctions in the electric parking brake. ....	179
Transport outside the premises. ....	35	Manual tow coupling	
Lithium-ion battery display. ....	70	Coupling. ....	360
Load		Uncoupling. ....	361
Driving. ....	232	Mast tilt angle display. ....	263
Picking up. ....	229	Medical equipment. ....	42
Setting down. ....	237	Messages	
Load-dependant assistance systems		About operation. ....	371
Load measurement. ....	275	About the truck. ....	378
Overload detection. ....	269	Introduction. ....	371
Precision load measurement. ....	278	Misuse of safety systems. ....	40
Total load. ....	282		

MSG 65 and MSG 75 driver's seat		Operating devices for hydraulic and driving functions	
Adjusting. . . . .	96	Double mini-lever. . . . .	72
Adjusting the backrest extension. . . . .	100	Fingertip. . . . .	78
Adjusting the longitudinal horizontal suspension. . . . .	99	Joystick 4Plus. . . . .	79
Adjusting the lumbar support. . . . .	99	Multi-lever operation. . . . .	71
Adjusting the seat backrest. . . . .	97	Quadruple mini-lever. . . . .	76
Adjusting the seat suspension (MSG 65/MSG 75). . . . .	98	Triple mini-lever. . . . .	74
Moving. . . . .	97	Operating materials	
Switching the seat heater on and off. . . . .	100	Quality and quantity. . . . .	487
Swivelling for reverse travel. . . . .	101	Operating procedures. . . . .	25
MSG 75 E driver's seat		Operating the service brake. . . . .	171
Adjusting the seat suspension. . . . .	98	Operating the signal horn. . . . .	90
Multi-lever		Operational readiness	
Lifting/lowering the fork carriage. . . . .	201	Trucks for cold store application. . . . .	506
Tilting the lift mast. . . . .	202	Ordering spare parts and wearing parts. . . . .	487
<b>N</b>		Overhead guard	
Nameplate. . . . .	13	Drilling. . . . .	39
Nameplate of a lithium-ion battery. . . . .	15	Roof loads. . . . .	39
Neutral position. . . . .	164	Welding. . . . .	39
<b>O</b>		Overview	
Oils. . . . .	55	Accessories. . . . .	8
On-board charger		Overviews	
Changing the battery type. . . . .	393	Cup holder. . . . .	67
Charging characteristic curve. . . . .	395	Display-operating unit. . . . .	68
Charging current limitation. . . . .	397	Driver's compartment. . . . .	66
Charging start time. . . . .	395	Emergency off switch. . . . .	70
Charging the battery. . . . .	398	Shelf. . . . .	67
Compatible batteries. . . . .	408	Truck. . . . .	64
Configuring. . . . .	394	<b>P</b>	
General. . . . .	392	Packaging. . . . .	27
Maintenance charge. . . . .	398	Parking. . . . .	194
Performance data. . . . .	409	Parking brake. . . . .	172
Regularly testing the electrical safety. . . . .	54	Parking the vehicle safely. . . . .	181
Opening/closing the battery door. . . . .	438	Parking brake (electric)	
Opening/closing the cab door. . . . .	349	Actuation. . . . .	175
Opening/closing the side window. . . . .	350	Actuation when the truck is stationary. . . . .	176
Operating		Functions available while the truck is in motion. . . . .	178
Display-operating unit. . . . .	110	Malfunctions. . . . .	179
Operating company. . . . .	30	Symbols in the display-operating unit. . . . .	176
Operating devices and display elements. . . . .	68	Parking brake (mechanical)	
		Applying. . . . .	173
		Parking the truck securely. . . . .	194
		Permissible lithium-ion batteries. . . . .	34
		Personnel qualifications. . . . .	479

Picking up loads. ....	225	Roadways. ....	157, 159, 160
Place of use. ....	17	Components protruding beyond the	
Pre-Shift Check		truck contour. ....	159
All questions. ....	119	Descending gradients. ....	158
Description. ....	117	Gradients. ....	158
History. ....	122	Rotating beacon	
Process. ....	117	Switching on and off. ....	147
Question sequence. ....	121	Rules for roadways and the working area. ....	160
Shift start. ....	124	Run-on time for additional devices. ....	346
Truck restrictions. ....	128	<b>S</b>	
Precision load measurement. ....	278	Safety devices. ....	477
Procedure if truck tips over. ....	381	Safety inspection. ....	52
Procedure in emergencies. ....	380	Safety regulations for handling consuma-	
Procedure in the event of a fire when using		bles. ....	55
lithium-ion batteries. ....	34	Safety regulations for handling lithium-ion	
Product-specific dangers of lithium-ion bat-		batteries. ....	424
teries. ....	36	Battery weight and dimensions. ....	426
Production number. ....	14	Fire protection measures. ....	425
Prohibition of use by unauthorised persons. ....	32	Maintenance personnel. ....	424
Proper usage. ....	16	Safety regulations for handling the bat-	
Push-up roof window. ....	356	tery. ....	410
<b>Q</b>		Battery weight and dimensions. ....	412
Quadruple mini-lever		Damage to cables and battery male	
Lifting/lowering the fork carriage. ....	207	connectors. ....	413
Tilting the lift mast. ....	208	Fire protection measures. ....	411
<b>R</b>		Maintenance personnel. ....	410
Radio. ....	351	Performing battery maintenance. ....	413
Rear window heating		Safety regulations for maintenance	
Switching on and off. ....	341	General information. ....	476
Reducing speed when turning. ....	185	Safety devices. ....	477
Regular inspections. ....	52	Set values. ....	477
Regulations for storing lithium-ion batter-		Working on the electrical equipment. ....	476
ies. ....	428	Working on the hydraulic equipment. ....	476
Replacing the battery		Safety regulations for working on the lift	
General information. ....	436	mast. ....	478
Lithium-ion battery. ....	441	Safety regulations for working with lithium-	
using a hydraulic battery carrier. ....	454	ion batteries. ....	426
using a lift truck. ....	447	Safety regulations when driving. ....	155
Using a truck. ....	441	Safety regulations when handling loads. ....	223
Residual dangers. ....	44	Safety tests. ....	52
Residual risk. ....	44	Schematic views. ....	25
Residual risks. ....	44	Scope of the documentation. ....	20
Retrofitting. ....	37	UPA solutions. ....	21
Reversible fork arms. ....	219	Seat belt. ....	102
Checking. ....	508	Checking. ....	496
		Cleaning. ....	497

Fastening. . . . .	102	Switching on	
Fastening on a steep slope. . . . .	104	using the key switch. . . . .	107
Maintaining. . . . .	496	via the push button. . . . .	108
Malfunction due to cold. . . . .	105	<b>T</b>	
Replacement after an accident. . . . .	497	Tare function. . . . .	280
Unlocking. . . . .	104	Technical data. . . . .	0
Servicing the heating system or air condi-		Dimensions. . . . .	513
tioning. . . . .	498	Tilt-angle-dependent assistance systems	
Cleaning the fresh-air inlet. . . . .	498	Automatic mast vertical positioning. . . . .	263
Replacing the filter mat. . . . .	498	Tilt end stop damping. . . . .	263
Set values. . . . .	477	Tilt angle-dependent assistance systems	
Shake function. . . . .	233	Mast tilt angle display. . . . .	263
Double mini-lever. . . . .	236	Tilt end stop damping. . . . .	263
Fingertip switch. . . . .	237	Topicality of the operating instructions. . . . .	22
Joystick 4Plus. . . . .	235	Total load. . . . .	282
Quadruple mini-lever. . . . .	236	Tow coupling RO*244. . . . .	362
Triple mini-lever. . . . .	236	Closing. . . . .	365
Shelf. . . . .	67	Coupling. . . . .	364
Shock recognition. . . . .	338	Uncoupling. . . . .	365
Spare parts list. . . . .	II	Towed load. . . . .	359
Special risks. . . . .	45	Towing. . . . .	387
Speed reduction when the cab door is		Procedure. . . . .	388
open. . . . .	186	Proper use. . . . .	16
Speed restriction		Safety information. . . . .	387
Configuring. . . . .	187	Trailer operation. . . . .	359
Switching on and off. . . . .	187	Trailers	
Sprint mode		Towing. . . . .	366
Automatic switch-off. . . . .	154	Transport. . . . .	467
Switching on and off. . . . .	154	Transporting pallets. . . . .	227
Stability. . . . .	45	Transporting suspended loads. . . . .	228
Starting drive mode. . . . .	167	Transporting the battery by crane	
Dual pedal version. . . . .	169	Lead-acid battery. . . . .	460
Steering. . . . .	184	Lithium-ion battery. . . . .	461
Steering axle		Transporting the lithium-ion battery. . . . .	35
Lubricating. . . . .	501	Travel direction selector and indicator	
Servicing. . . . .	501	module. . . . .	80
Steering system		Turn indicators	
Checking for correct function. . . . .	95	Switching on and off. . . . .	143
Storing the truck. . . . .	471	Tyres	
StVZO (Road Traffic Licensing Regula-		Safety principles. . . . .	40
tions) information. . . . .	14	<b>U</b>	
Sun blind. . . . .	358	Unlock the emergency off switch. . . . .	89
Sun visor. . . . .	358	Use after storage or decommissioning. . . . .	473
Switching off the truck. . . . .	194	Using the truck. . . . .	16
		Using working platforms. . . . .	19

**V**

## Variant

Ceiling sensor. . . . . 341

## Variants

Access authorisation for the fleet manager. . . . . 113

Access authorisation with PIN code. . . 111

Air conditioning. . . . . 355

Automatic mast vertical positioning. . . 263, 265

Blue-Q. . . . . 150

Clamp locking mechanism. . . . . 313

Clipboard. . . . . 356

Cruise control. . . . . 189

Driver profiles. . . . . 131

Dynamic Load Control 1. . . . . 271

Dynamic Load Control 2. . . . . 272

Electrical fork wear protection. . . . . 260

End lift cut-out. . . . . 252

FleetManager. . . . . 338

Fork extension. . . . . 217

Fork wear protection. . . . . 214

Heating system. . . . . 352

Interior lighting. . . . . 351

Intermediate lift cut-out. . . . . 247

Lift height display. . . . . 246

Lifting systems. . . . . 197

Lift mast end-stop damping. . . . . 252

Lift transition damping. . . . . 251

Load measurement. . . . . 275

Mast tilt angle display. . . . . 263

Mono lift mast. . . . . 199

NiHo lift mast. . . . . 198

On-board charger. . . . . 392

Optical lift height measuring system. . 242

Overload detection. . . . . 269

Pre-Shift Check. . . . . 117

Precision load measurement. . . . . 278

Push-up roof window. . . . . 356

Radio. . . . . 351

Reversible fork arms. . . . . 219

Shake function. . . . . 233

Shock recognition. . . . . 338

Speed reduction when the fork carriage is raised. . . . . 255

Speed restriction. . . . . 187

Sun blind. . . . . 358

Sun visor. . . . . 358

Switching on via the push button (variant). . . . . 108

Tare function. . . . . 280

Total load. . . . . 282

Travel direction selector and indicator module. . . . . 80

Triple mast. . . . . 198

Wheel chock. . . . . 196

Windscreen wipers and washers. . . . 338

## VDI datasheet

RX20-14C steering turntable. . . . . 515

RX20-16 steering turntable. . . . . 519

RX20-16 swing axle. . . . . 527

RX20-18 and RX20-20 with steering turntable. . . . . 523

RX20-18 swing axle. . . . . 531

RX20-20 swing axle. . . . . 535

View of functions and operating procedures. . . . . 25

View of operating procedures. . . . . 25

Views of the display and operating unit. . 26

Visual inspections. . . . . 82

**W**

Warming up the hydraulic oil. . . . . 94

Warning regarding non-original parts. . . 39

Warning zone light

Adjusting. . . . . 502

Operating. . . . . 149

Wedging the wheels. . . . . 468

Wheel chock. . . . . 196

Wheels and tyres

Checking the condition and wear of the tyres. . . . . 500

Checking wheel fastenings. . . . . 501

Servicing. . . . . 500

Usage in winter weather conditions. . . 500

Windscreen wipers and washers

Switching on and off. . . . . 338

Winter tyres. . . . . 500

Working at the front of the truck. . . . . 478

Working on the electrical equipment. . . 476

Working on the hydraulic equipment. . . 476

Working spotlight for reverse travel

Switching on and off. . . . . 143

## Working spotlights

Switching on and off. . . . . 142

**Y**

Your truck. . . . . 2

**Z**

Zeroing the assistance systems. . . . . 285



